PRODUCT BULLETIN
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11 Jul 2008

SUBJECT: ON Semiconductor Product Bulletin \#16134
TITLE: SOT-23 Possible Adhesion Issue using Glue Mount Process
PROPOSED FIRST SHIP DATE: 11 Jul 2008

## AFFECTED PRODUCT DIVISION: SOT-23 Products

## FOR ANY QUESTIONS CONCERNING THIS NOTIFICATION:

Contact your local ON Semiconductor sales office or Mark Wasilewski[m.wasilewski@onsemi.com](mailto:m.wasilewski@onsemi.com)

## NOTIFICATION TYPE:

Product Alert

## DESCRIPTION AND PURPOSE:

ON Semiconductor wishes to notify you of a potential manufacturability concern with SOT-23 devices. This problem is very customer board mounting specific and you may not experience any issue with these parts. ON Semiconductor believes in proactively notifying our customers of any potential issue.

## Background of potential manufacturing concern:

This issue is very process specific and is not a reliability concern as it only affects the initial board mount process for those customers using double-sided boards with wave solder. A few of ON Semiconductor's customers have reported an issue with SOT-23 devices under these conditions only. The reported issue may occur during board mounting using wave solder after gluing the devices to the bottom side of the board resulting in components falling off of the board.

## Date codes affected:

SOT-23 devices from date code 0814

## ON Semiconductor actions:

ON Semiconductor has identified the issue to be related to:

1. Customer mounting process

Again, this issue only affects customers using SOT-23 components for bottom side board placement that are glued into place prior to wave solder. Any components used for top side placement or normal IR Furnace pass will not be affected by this issue. Glue types used also have an impact.
2. Mold compound variability from date code 0814

ON Semiconductor has performed adhesion testing and has verified transient variability in adhesion strength since the original qualification of the mold compound. ON Semiconductor is working with our mold compound supplier to understand this variability and correct it.

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## Product Bulletin \#16134

## 3. Surface finish of parts

Parts with a smooth bottom surface finish have been attributed with higher failure rates as compared to failure rates of parts with a matte finish. A matte finish has more surface area for the glue to adhere to as compared to a part with a smooth surface. As a containment action, ON Semiconductor has placed shipment holds on any inventories of smooth parts and has notified some customers who have received smooth parts.

We also suspended manufacturing on mold systems that produce smooth parts to have those mold systems enhanced to produce parts with a matte surface finish. These containment actions have temporarily affected our capacity but have been resolved and we have returned to full capacity.

The enhanced matte surface is designed to overcome any variability of the mold compound and aids in a containment action until we can eliminate that variability.

## What to do next?

If you have consumed product starting from date code 0814 and have not experienced any component placement issues on your boards, you should not be affected. Product reliability is not a concern as parts either solder normally or they don't.

If you have a manufacturing process that consists of gluing these components to the bottom side of a board in a wave solder process and have experienced components falling off boards with a greater than normal frequency, please contact your ON Semiconductor Customer Service Representative or Salesperson to facilitate product replacement or contact a technical representative to further discuss the issue for containment or other actions.

For technical assistance, please contact:

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## Product Bulletin \#16134

AFFECTED DEVICE LIST
PART
2N7002ET1G
2N7002LT1
2N7002LT1G
BAS116LT1G
BAS16LT1
BAS16LT1G
BAS19LT1G
BAS20LT1G
BAS21LT1
BAS21LT1G
BAS21LT1H
BAS21LT3
BAS21LT3G
BAS40-04LT1
BAS40-04LT1G
BAS40-06LT1G
BAS40LT1
BAS40LT1G
BAS70-04LT1
BAS70-04LT1G
BAS70LT1G
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BAT54ALT1G
BAT54CLT1G
BAT54LT1
BAT54SLT1
BAT54SLT1G
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BAV199LT1G
BAV70LT1
BAV70LT1G
BAV70LT3G
BAV74LT1G
BAV99LT1G
BAV99LT3G
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BC807-16LT3G
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BC807-25LT1G
BC807-25LT3G
BC807-40LT1
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BC807-40LT3G
BC817-16LT1
BC817-16LT1G
BC817-16LT3G
BC817-25LT1
BC817-25LT1G
BC817-25LT1H

## ON Semiconductor

## Product Bulletin \#16134

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BC817-40LT3G
BC818-40LT1G
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BC846ALT3G
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BSS84LT1G
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BZX84B5V6LT1

## ON Semiconductor

## Product Bulletin \#16134

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BZX84C5V6LT1
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BZX84C6V2ET1G

## ON Semiconductor

## Product Bulletin \#16134

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MMBD701LT1G
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MMBD914LT1H
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## ON Semiconductor

## Product Bulletin \#16134

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## ON Semiconductor

## Product Bulletin \#16134

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MMBZ5253BLT1G
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## ON Semiconductor

## Product Bulletin \#16134

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## ON Semiconductor

## Product Bulletin \#16134

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SBC807-16LT3G
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SBC817-25LT1
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SBC817-40LT1G
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## ON Semiconductor

## Product Bulletin \#16134

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SMBZ1449-33LT3
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## ON Semiconductor

## Product Bulletin \#16134

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## ON Semiconductor

Product Bulletin \#16134
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## ON Semiconductor

## Product Bulletin \#16134

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SZMMBZ6V2ALT1

