

## Ultra-compact Laser Collimated Beam Sensor

HL-T1 SERIES



# HL-T1 SERIES



CE

UK CA

FDA

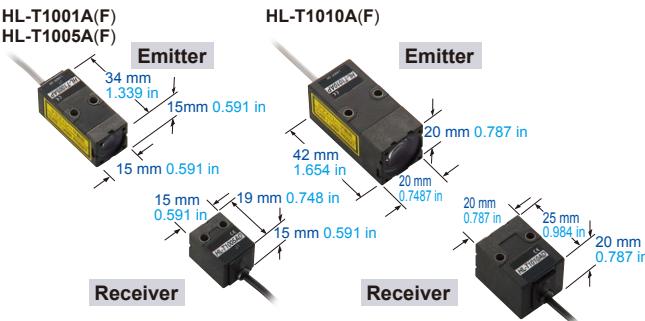
Conforming to  
FDA regulations  
(HL-T1010A(F) only)

This product is classified as a Class 1 Laser Product in IEC / EN / JIS / GB / KS standards and a Class II Laser Product in FDA regulations. Do not look at the laser beam through optical system such as a lens.

## Ultra-compact sensor head A high-functionality intelligent controller

### Ultra-compact sensor head

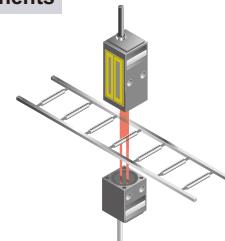
The ultra-compact size and yet the high level of performance. These sensors save space.



### Resolution of 4 $\mu\text{m}$ 0.157 mil

A high resolution of 4  $\mu\text{m}$  0.157 mil (at an average 64 cycles) allows high-precision positioning and size judgment.

Distinguishing size of  
electronic components



### BASIC PERFORMANCE

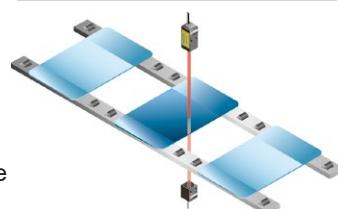
#### Long sensing range

Long sensing range of 500 mm 19.685 in [HL-T1005A(F), HL-T1010A(F)] and 2 m 6.562 ft [HL-T1001A(F)] are available.

#### High-precision judgment even from minute differences in light intensity

The sensors are sensitive to minute differences in light intensity, so that they can judge even the opacity of glass. In addition, the amount of light received can be displayed as a percentage to allow you to determine permeation rates.

Distinguishing opacity of glass



#### Minimum sensing object diameter $\phi 8 \mu\text{m}$ $\phi 0.315$ mil

HL-T1001A(F)

The laser with a beam diameter of  $\phi 1 \text{ mm}$   $\phi 0.039$  in can sense extremely small objects with dimensions in micrometers such as bonding wires.

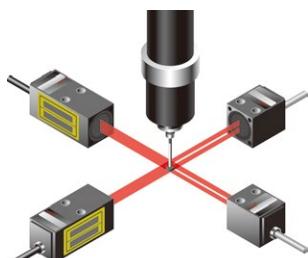


#### Adoption of a Class 1 laser

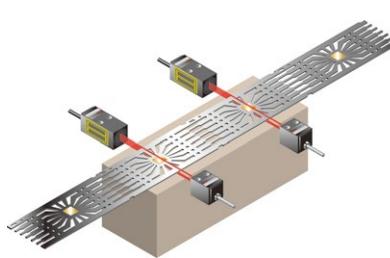
The adoption of a Class 1 laser (IEC / EN / JIS / GB / KS) eliminates the need for safety countermeasures, so that these sensors can be used in photoelectric sensor applications with confidence.

## APPLICATIONS

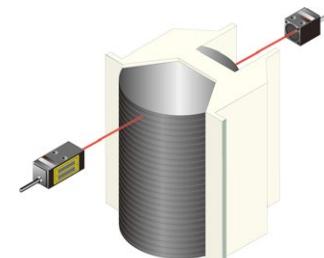
Checking the positioning of chip components



Detecting defective lead frame seating



Sensing wafer position in wafer cassette



## FUNCTIONS

### Fully equipped with convenient functionality

A wide range of convenient features has been incorporated into the unit's compact body: standard received light setting / auto scaling setting / measurement processing (various timer and hold functions) / differentiation / monitor focus function. These features make the unit useful for a wide variety of applications.

### 3 types of teaching functions are now available

3 types of teaching functions are available: positioning teaching / 2-point teaching / automatic teaching, thus enabling a variety of applications to be accommodated for many different types of production sites.

Positioning teaching	The actual value measured at the time when teaching is performed is utilized as the threshold value. Best suited for high-precision positioning.
2-point teaching	In this teaching method, an intermediate level between the first and the second teaching levels is utilized as the threshold value. Minute differences, such as changes as small as the thickness of a sheet of paper between the sensing objects, can be detected when this teaching method is utilized.
Automatic teaching	With this teaching method, a series of periodic arbitrary measurements are taken automatically and an intermediate value, between the maximum and minimum values obtained by this measurement, is utilized as the threshold value. The threshold value is therefore set in relation to the sensing object. Best suited for applications in which teaching must be performed without stopping the current flow of operations.

### Detection resolution can be easily confirmed

The current resolution can be easily confirmed by setting the controller to indicate resolution display mode. By displaying the resolution, the marginal increment can be easily determined for the threshold value setting, helping to accurately determine whether sensing can be performed.

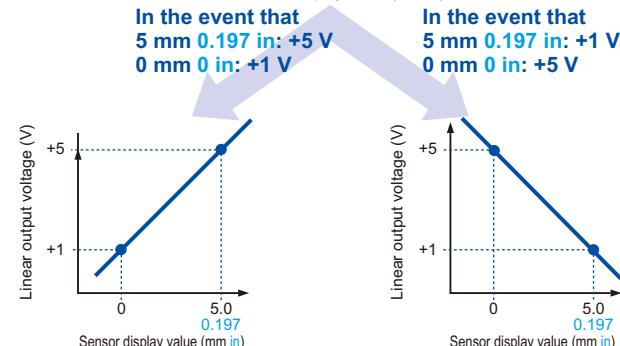
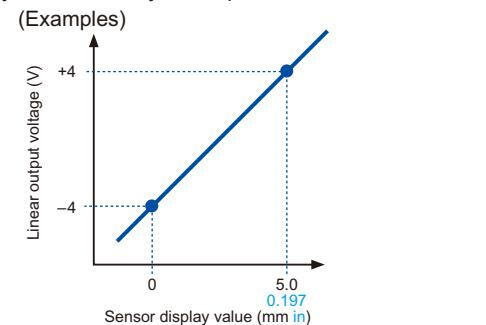


### Analog output is switchable between current / voltage

The analog output can be switched between either of two different outputs; current (4 to 20 mA) / voltage ( $\pm 4$  V). With the monitor focus function, the output can be adjusted over the range from  $-5$  V to  $+5$  V, or from  $0$  V to  $+5$  V, facilitating connectivity with a variety of output devices.

#### Monitor focus function

The linear output is fully adjustable over the following range (current: 4 to 20 mA / voltage:  $\pm 4$  V). The usage of the monitor focus function together with selectable current / voltage switching for the linear output allows for compatibility with a variety of output devices.



The linear output must be set by determining output values (maximum; current: 0 to 23.5 mA / voltage:  $\pm 5.5$  V) at two different points, for the arbitrary display value.

## MAINTENANCE

### Self-check for laser diode deterioration

The intelligent controller performs self-checking for laser diode deterioration. If the controller detects significant deterioration (end of diode life), an error will be displayed on the main digital display panel. This function enables users to prepare in advance for potential laser diode malfunctions.

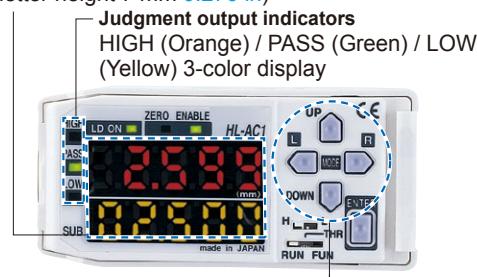


**OPERABILITY****Superior operability has been achieved**

All settings can be easily performed by using the four-way keys and viewing the digital displays.

**Large dual digital display**

After power up, the measured value (red) and the threshold value (yellow) are displayed (letter height 7 mm 0.276 in)



Easy operation with four-way keys

**OPTIONS****Calculations for 2 sensors are possible**

The calculation unit (optional) just needs to be connected between the two controllers to enable calculations (addition and subtraction) to be carried out for two sensors. No digital panel controller is needed either.

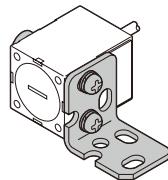
**Sheet width measurement****ORDER GUIDE****Sensor heads**

Type	Appearance	Sensing range	Sensing width	Min. sensing object	Conforming standards / regulations	Model No.
Beam diameter $\varnothing 1$ mm $0.039$ in type		2 m 6.562 ft	$\varnothing 1$ mm $0.039$ in $\varnothing 1$ to $\varnothing 2.5$ mm $0.039$ to $0.098$ in at 500 to 2,000 mm 19.685 to 78.740 in sensing range	$\varnothing 8$ $0.315$ mil opaque object $\varnothing 50$ $1.969$ mil opaque object at 500 to 2,000 mm 19.685 to 78.740 in sensing range	IEC / EN / JIS / GB / KS	HL-T1001A
		500 mm 19.685 in			FDA / IEC / EN / JIS / GB	HL-T1001F
Sensing width 5 mm $0.197$ in type		500 mm 19.685 in	5 mm 0.197 in	$\varnothing 0.05$ mm $0.002$ in opaque object	IEC / EN / JIS / GB / KS	HL-T1005A
		500 mm 19.685 in	5 mm 0.197 in	$\varnothing 0.05$ mm $0.002$ in opaque object	FDA / IEC / EN / JIS / GB	HL-T1005F
Sensing width 10 mm $0.394$ in type		500 mm 19.685 in	10 mm 0.394 in	$\varnothing 0.1$ mm $0.004$ in opaque object	IEC / EN / JIS / GB / KS	HL-T1010A
		500 mm 19.685 in	10 mm 0.394 in	$\varnothing 0.1$ mm $0.004$ in opaque object	FDA / IEC / EN / JIS / GB	HL-T1010F

Note: The model No. with "P" shown on the label affixed to the product is the emitter, "D" shown on the label is the receiver.

**Accessories****• MS-HLT1-1**

[Sensor mounting bracket for HL-T1001A(F) / HL-T1005A(F) (Note)]

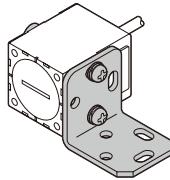


Two M3 (length 20 mm 0.787 in)  
screws with washers are attached.

Note: 2 sets are required to mount the emitter/receiver.

**• MS-LA3-1**

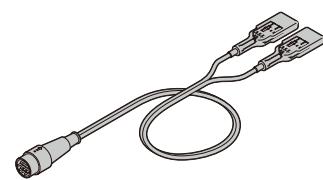
[Sensor mounting bracket for HL-T1010A(F) (Note)]



Two M3 (length 25 mm 0.984 in)  
screws with washers are attached.

**• CN-HLT1-1**

(Sensor head to controller connection cable)



## ■ ORDER GUIDE

### Controllers

Type	Appearance	Model No.	Output
NPN output		<b>HL-AC1</b>	NPN open-collector transistor (Judgment output) Current/voltage output (Linear output)
PNP output		<b>HL-AC1P</b>	PNP open-collector transistor (Judgment output) Current/voltage output (Linear output)

### Calculation unit

Appearance	Model No.
	<b>HL-AC1-CL</b>

## ■ OPTIONS

Designation	Model No.	Description	
Side-view attachment	<b>HL-T1SV1</b>	For HL-T1001A(F) / T1005A(F) (1 pc.)	The beam axis can be bent to a right angle making universal mounting possible.
	<b>HL-T1SV2</b>	For HL-T1010A(F) (1 pc.)	
Controller mounting bracket	<b>MS-HLAC1-1</b>	Use when mounting the controller with screws.	
Extension cable	<b>HL-T1CCJ4</b>	Length: 4 m <b>13.123 ft</b> Net weight: 162 g approx.	Extension cable for use between the controller and its cable linking it with the sensor head. Cable with connectors on both ends Cable outer diameter: Ø5.2 mm Ø0.205 in Connector outer diameter: Ø15.5 mm Ø0.610 in max.
	<b>HL-T1CCJ8</b>	Length: 8 m <b>26.247 ft</b> Net weight: 330 g approx.	

### Side-view attachment

- **HL-T1SV1**
- **HL-T1SV2**

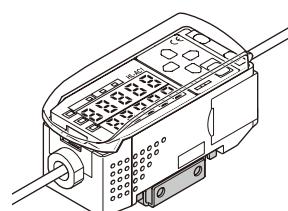


Mounted on both sides

Mounted on one side only

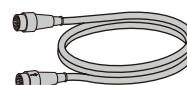
### Controller mounting bracket

- **MS-HLAC1-1**



### Extension cable

- **HL-T1CCJ4**
- **HL-T1CCJ8**



## SPECIFICATIONS

### Sensor heads

Item	Model No.	Type	Beam diameter $\varnothing 1$ mm <b>0.039</b> in type	Sensing width 5 mm <b>0.197</b> in type	Sensing width 10 mm <b>0.394</b> in type		
		IEC / EN / JIS / GB / KS conformed type	<b>HL-T1001A</b>	<b>HL-T1005A</b>	<b>HL-T1010A</b>		
Item	Model No.	FDA conformed type	<b>HL-T1001F</b>	<b>HL-T1005F</b>	<b>HL-T1010F</b>		
Applicable controller	<b>HL-AC1, HL-AC1P</b>						
Sensing range	0 to 500 mm <b>0 to 19.685</b> in		500 to 2,000 mm <b>19.685 to 78.74</b> in	500 mm <b>19.685</b> in			
Sensing width	$\varnothing 1$ mm <b>0.039</b> in		$\varnothing 1$ to $\varnothing 2.5$ mm <b>0.039</b> to <b>0.098</b> in	5 mm <b>0.197</b> in	10 mm <b>0.394</b> in		
Min. sensing object	$\varnothing 8$ $\mu\text{m}$ <b>0.315</b> mil opaque object		$\varnothing 50$ $\mu\text{m}$ <b>1.969</b> mil opaque object	$\varnothing 0.05$ mm <b>0.002</b> in opaque object	$\varnothing 0.1$ mm <b>0.004</b> in opaque object		
Repeatability (During the state in which light is half blocked)	4 $\mu\text{m}$ <b>0.157</b> mil (Note 2)		—	4 $\mu\text{m}$ <b>0.157</b> mil (Note 2)			
Linear output resolution (Note 3)	4 $\mu\text{m}$ <b>0.157</b> mil (Note 2, 4)		—	4 $\mu\text{m}$ <b>0.157</b> mil (Note 2)			
Emission indicator	Green LED (lights up during laser emission)						
Interference prevention function	Two units of sensors can be mounted close together. (When the controller interference prevention function is used)						
Environmental resistance	Pollution degree	3 (industrial environment)					
	Ambient temperature	0 to $+50$ °C <b>+32</b> to <b>+122</b> °F (No dew condensation allowed), Storage: $-25$ to $+70$ °C <b>-13</b> to <b>+158</b> °F					
	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH					
	Ambient illuminance	Incandescent light: 10,000 $\text{lx}$ or less at the light-receiving face					
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure					
	Insulation resistance	100 $\text{M}\Omega$ , or more, with 250 V DC megger between all supply terminals connected together and enclosure					
	Vibration resistance	10 to 500 Hz frequency, 1.5 mm <b>0.059</b> in double amplitude in X, Y and Z directions for two hours each					
Shock resistance	300 $\text{m/s}^2$ acceleration (30 G approx.) in X, Y and Z directions three times each						
	Emitting element	Red semiconductor laser (modulated, max. output: 0.2 mW, peak emission wavelength: 650 nm <b>0.026</b> mil)	Red semiconductor laser (modulated, max. output: 0.35 mW, peak emission wavelength: 650 nm <b>0.026</b> mil)				
Laser class	IEC / EN / JIS / GB / KS conformed type	Class 1 (IEC / EN / JIS / GB / KS)					
	FDA conformed type	Class 1 (IEC / EN / JIS / GB) Class II (FDA) Maximum radiant energy per pulse: 5 nJ	Class 1 (IEC / EN / JIS / GB) Class II (FDA) Maximum radiant energy per pulse: 8.77 nJ				
Material	Enclosure: Polyetherimide, Case cover: Polycarbonate, Front cover: Glass						
Cable	0.09mm <sup>2</sup> 3-core shielded cable with connector, 0.5 m <b>1.640</b> ft long						
Cable extension	Extension up to total 10 m <b>32.808</b> ft is possible, with the optional cable.						
Net weight	Emitter: 15 g approx., Receiver: 15 g approx.			Emitter: 30 g approx., Receiver: 20 g approx.			
Accessories	<b>MS-HLT1-1</b> (Sensor head mounting bracket): One set of two brackets for both the emitter and the receiver <b>CN-HLT1-1</b> (Sensor head to controller connection cable): 1 cable Chinese explanatory label: 1pc. Korean explanatory label: 1 pc. ( <b>HL-T1001A/T1005A</b> only) Laser beam alignment sticker: 2 pcs. Japanese / English explanatory label, label for opening section, caution label, label for protective casing: one each ( <b>HL-T1001F/T1005F</b> only)						
	<b>MS-LA3-1</b> (Sensor head mounting bracket): One set of two brackets for both the emitter and the receiver <b>CN-HLT1-1</b> (Sensor head to controller connection cable): 1 cable Chinese explanatory label: 1pc. Korean explanatory label: 1 pc. ( <b>HL-T1010A</b> only) Laser beam alignment sticker: 2 pcs. Japanese / English explanatory label, label for opening section, caution label, label for protective casing: one each ( <b>HL-T1010F</b> only)						

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of  $+20$  °C **+68** °F.

2) In case of an average sampling rate of 64 times.

3) Value calculated with the linear output allowance factor ( $\pm 3\sigma$ ) when connected to the controller included in the calculation of the detection width.

4) This value was obtained by converting the range of linear output fluctuation ( $\pm 3\sigma$ ) into a sensing width, assuming that the smallest sensing object blocks the beam at the approximate center of the beam diameter of  $\varnothing 1$  mm **0.039** in.

### Calculation unit

Item	Model No.	<b>HL-AC1-CL</b>
		HL-AC1, HL-AC1P
Connected controller		
Current consumption	12 mA or less (supplied from the controller)	
Connecting method	Connector	
Connection indicator	Orange LED (lights up when connected to the controller)	
Environmental resistance	Ambient temperature	0 to $+50$ °C <b>+32</b> to <b>+122</b> °F (No dew condensation allowed), Storage: $-15$ to $+60$ °C <b>+5</b> to <b>+140</b> °F
	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure
	Insulation resistance	100 $\text{M}\Omega$ , or more, with 500 V DC megger between all supply terminals connected together and enclosure
	Vibration resistance	10 to 150 Hz frequency, 0.7 mm <b>0.028</b> in double amplitude in X, Y and Z directions for 80 min.
	Shock resistance	300 $\text{m/s}^2$ acceleration (30 G approx.) in X, Y and Z directions three times each
	Material	Enclosure: ABS, Indicator part: Acrylic
Weight	Net weight: 50 g approx.	

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of  $+20$  °C **+68** °F.

## SPECIFICATIONS

### Controllers

Type	NPN output	PNP output			
Item Model No.	<b>HL-AC1</b>	<b>HL-AC1P</b>			
Applicable sensor head	<b>HL-T1001A/T1001F, HL-T1005A/T1005F, HL-T1010A/T1010F</b>				
Supply voltage / Current consumption	12 to 24 V DC $\pm 10\%$ Ripple P-P 10% or less / 190 mA or less (when connected to the sensor head)				
Measuring cycle	150 $\mu$ s				
Linear output	Current / voltage output switchable (Note 2) • During current output: 4 to 20 mA/F.S., Maximum load resistance: 300 $\Omega$ • During voltage output: $\pm 4$ V/F.S., Output impedance 100 $\Omega$ (In the monitor focus function, it can also be set at $\pm 5$ V, 0 to 5 V, etc.)				
Temperature characteristics	$\pm 0.2\%$ F.S./ $^{\circ}$ C (Note 3)				
Settable average sampling rate (Note 4)	1 / 2 / 4 / 8 / 16 / 32 / 64 / 128 / 256 / 512 / 1,024 / 2,048 / 4,096				
Judgment outputs (HIGH, PASS, LOW)	NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between judgment output and 0 V) • Residual voltage: 1.2 V or less (at 50 mA sink current)	PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between judgment output and +V) • Residual voltage: 2 V or less (at 50 mA source current)			
Utilization category	DC-12 or DC-13				
Number of outputs	HIGH / PASS / LOW 3 values output				
Output operation	HIGH: ON when measured value > HIGH threshold value PASS: ON when HIGH threshold value $\geq$ measured value $\geq$ LOW threshold value LOW: ON when LOW threshold value > measured value				
Short-circuit protection	Incorporated				
Laser OFF input	0 V connection: Laser emission halt Open: Laser emission • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)	+V connection: Laser emission halt Open: Laser emission • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)			
Zero reset input	0 V connection: Zero reset operates Open: Zero reset ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)	+V connection: Zero reset operates Open: Zero reset ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)			
Timing input	0 V connection: Effective Open: Ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)	+V connection: Effective Open: Ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)			
Reset input	0 V connection: Effective Open: Ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)	+V connection: Effective Open: Ineffective • Applied voltage: 30 V DC or less (leak current: 0.1 mA or less)			
Indicators	Laser emitting (LD ON) Judgment outputs Enable (ENABLE) Zero reset (ZERO)				
Main digital display	5 digit red LED display	RUN mode: Either the measured value (mm) or the hold value will be displayed. Reverse mode: The display orientation will be reversed.			
Sub-digital display	5 digit yellow LED display	RUN mode: Either the resolution or laser beam reception amount will be displayed. THR mode: The threshold value will be displayed., Reverse mode: The display orientation will be reversed.			
Main functions	• Measured value display • Setting value, light amount value resolution display • Standard received light setting • Automatic scaling • Scaling	• Display reverse • ECO display • Display digits limitation • Sample hold • Peak hold • Bottom hold • Peak to peak hold • Self peak hold • Self bottom hold	• Zero reset • Initial reset • ON-delay timer • OFF-delay timer • One-shot timer • Differentiation • Sensitivity selection • Threshold value direct setting	• Positioning teaching • 2-point teaching • Automatic teaching • Hysteresis width variability • Monitor focus • Non-measuring time setting • (A – B) calculation setting	• (A + B) calculation (Note 5) • Mutual interference prevention (Note 5) • Laser deterioration detection • Key lock • Zero reset memory
Environmental resistance	Pollution degree Ambient temperature Ambient humidity Voltage withstandability Insulation resistance Vibration resistance Shock resistance Material I/O cable I/O cable extension Weight	3 (industrial environment) 0 to +50 $^{\circ}$ C <b>+32</b> to <b>+122</b> $^{\circ}$ F (No dew condensation allowed), Storage: -25 to +65 $^{\circ}$ C <b>-13</b> to <b>+149</b> $^{\circ}$ F 35 to 85 % RH, Storage: 35 to 85 % RH 1,000 V AC for one min. between all supply terminals connected together and enclosure 20 M $\Omega$ , or more, with 500 V DC megger between all supply terminals connected together and enclosure 10 to 150 Hz frequency, 0.7 mm <b>0.028</b> in double amplitude in X, Y and Z directions for 80 min. 300 m/s <sup>2</sup> acceleration (30 G approx.) in X, Y and Z directions three times each Enclosure: Polybutylene terephthalate, Transparent cover: Polycarbonate 0.09 mm <sup>2</sup> 10-core composite cable, 2 m <b>6.562</b> ft long Extension up to total 10 m <b>32.808</b> ft is possible, with 0.09 mm <sup>2</sup> or more, cable. (Note 6) Net weight: 140 g approx.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20  $^{\circ}$ C **+68**  $^{\circ}$ F.

2) Switching between current and voltage is accomplished by a switch on the bottom of the controller.

3) This is a typical value when the sensor head is connected.

4) The judgment output and linear output and linear output response time is calculated by (Measuring cycle)  $\times$  (Set average sampling rate + 1).

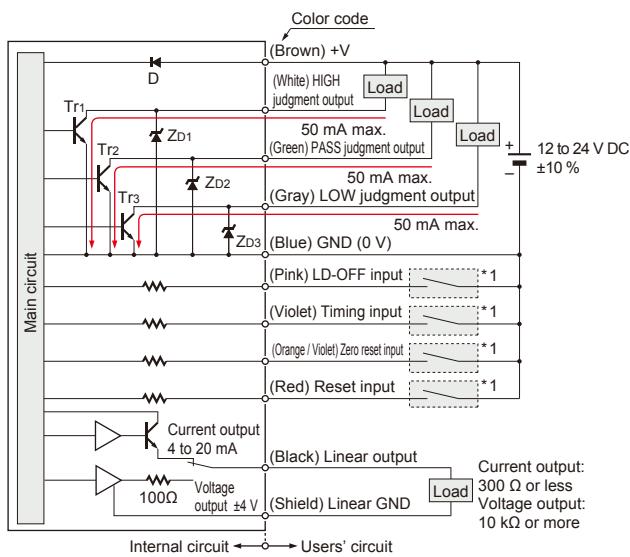
5) The calculation unit is necessary.

6) If the extension cable is longer than 10 m **32.808** ft, then it will not qualify for CE / UKCA marking.

## I/O CIRCUIT DIAGRAMS

### HL-AC1

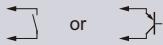
NPN output type



Symbols ... D: Reverse supply polarity protection diode  
 ZD1, ZD2, ZD3: Surge absorption zener diode  
 Tr1, Tr2, Tr3: NPN output transistor

\* 1

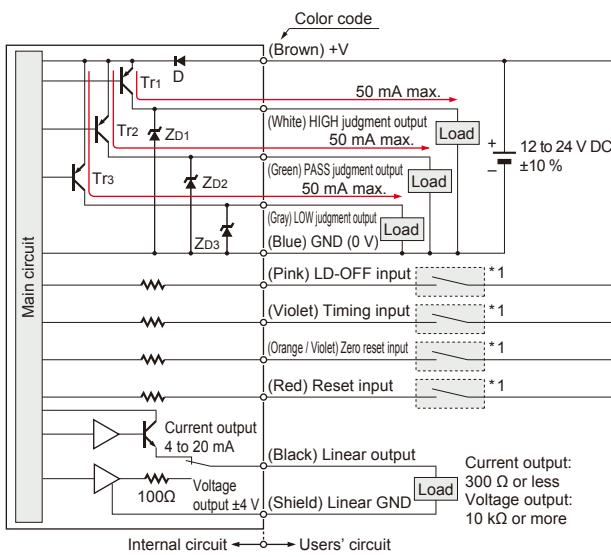
Non-voltage contact or NPN open-collector transistor



- LD-OFF input, Timing input, Zero reset input, Reset input  
 Low (0 to 1.5 V): Effective  
 High (+V or open): Ineffective

### HL-AC1P

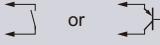
PNP output type



Symbols ... D: Reverse supply polarity protection diode  
 ZD1, ZD2, ZD3: Surge absorption zener diode  
 Tr1, Tr2, Tr3: PNP output transistor

\* 1

Non-voltage contact or PNP open-collector transistor

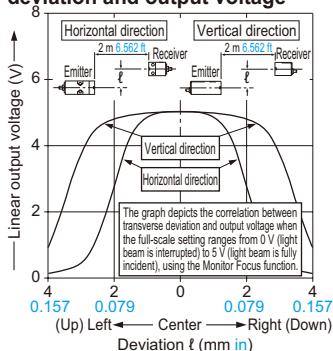


- LD-OFF input, Timing input, Zero reset input, Reset input  
 Low (0 V or open): Ineffective  
 High [+V to (+V - 1.5 V)]: Effective

## SENSING CHARACTERISTICS (TYPICAL)

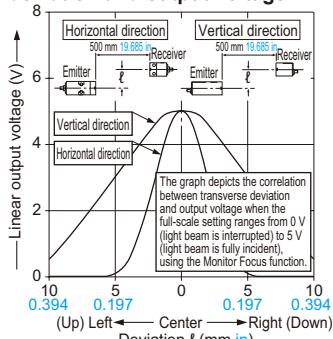
### HL-T1001A HL-T1001F

#### Correlation between transverse deviation and output voltage



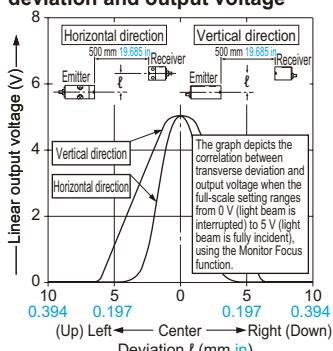
### HL-T1010A HL-T1010F

#### Correlation between transverse deviation and output voltage

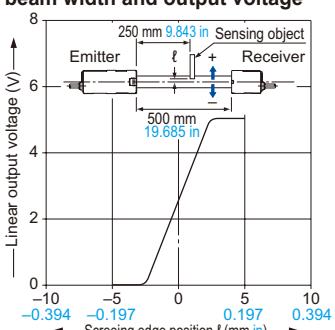


### HL-T1005A HL-T1005F

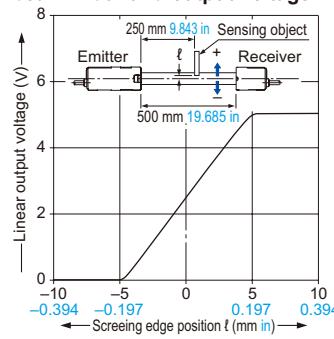
#### Correlation between transverse deviation and output voltage



#### Correlation between interrupted beam width and output voltage



#### Correlation between interrupted beam width and output voltage



## PRECAUTIONS FOR PROPER USE

- This catalog is a guide to select a suitable product. Be sure to read instruction manual of the product prior to its use.



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



- This product is classified as a Class 1 Laser Product in IEC / EN / JIS / GB / KS regulations and a Class II Laser Product in FDA regulations. Do not look at the laser beam through optical system such as a lens.
- The following label is attached to the product. Handle the product according to the instruction given on the warning label.



(The English warning label based on FDA regulations is pasted on the FDA conformed type.)

### Safety standards for laser beam products

- For the purpose of preventing any injury which may occur to the user by the use of the laser product in advance, the following standards have been established by the IEC Standards, EN Standards, JIS Standards, GB Standards, KS Standards and FDA Regulations.

IEC: IEC 60825-1: 2014, EN: EN 60825-1: 2014/A11: 2021  
 JIS: JIS C 6802: 2014, GB: GB 7247.1-2012  
 KS: KS C IEC 60825-1: 2014 (HL-T□A only)

Based on the above standards, the HL-T series are classified as Class 1 laser products.

### Classification by IEC 60825-1

Classification	Description
Class 1	Lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Note: When an unexpected failure occurs, dangerous radiation may be generated. Therefore, pay special attention to safety.

### Safe use of laser products

- For the purpose of preventing users from suffering injuries by laser products, each standard stipulates "Safety of laser products". Kindly check the standards before use.

### How to distinguish the controllers use of laser products

- The serial No. on main unit and OS label will be changed as below.



Serial No.

Before the upgrade (Software Ver.2/Ver.1)	After the upgrade (Software Ver.3)
Serial No.: 0***** (It starts with 0.)	Serial No.: 9***** (It starts with 9.)

The controller for **HL-T1** series, **HL-AC1(P)**, has been upgraded from the shipment in July 1st, 2019.

It can not be used new and previous controllers mixed when using with calculation unit, **HL-AC1-CL**.

Some functions are different depending on the versions. Please refer to each new and previous manuals for functions in detail.

Refer to the instruction manual for details.

The instruction manual can be downloaded from our website.

### Functions

Function	Details
Zero reset function	The following tasks can be done by executing zero reset. <ul style="list-style-type: none"> <li>The display value can be set at "0".</li> <li>The linear output when the display reads "0" is made the center output value of the 2 points set by monitor focus. (In the default state, the current output is 12 mA and the voltage output is 0 V.)</li> </ul>
Auto scaling function	The auto scaling function selects whether to display the laser beam reception amount in the main-digital display in "mm" units or in "%" units, and determines whether the amount of laser beam received or the amount of laser beam interrupted is displayed. With the set standard laser beam reception amount as the reference value, the current laser beam reception amount (laser beam interrupted amount) is scaled automatically and is displayed as well as being output.
Standard received light setting	This function registers and stores the current laser beam reception amount in memory as the standard laser beam reception amount. The laser beam reception amount during full laser beam entry becomes the 100 % laser beam reception amount's full scale (F.S.). If this function is used, the display and the linear output are set on the full scale (F.S.) automatically. It can also be used to correct the laser beam reception amount when there is a change in the laser beam reception amount due to dirt, etc. on the front glass.
Scaling function	The scaling function is a function that changes the display value to the desired amount with respect to the setting value. At the desired distance, the display value can be input and changed.
Hysteresis width setting function	This function sets the hysteresis to the desired value.
Monitor focus function	With this function, the linear output range and inclination, etc. with respect to the display value can be specified. Setting is done by determining the 2 output values with respect to the desired display values.
Differential function	This function makes the amount of change in the measured value an output value. Use this function when measuring if you are paying attention to changes in measured values, as when counting the number of workpieces, etc.
Display reverse function	The digital display's direction can be selected. The forward direction or the reverse direction to match the direction of installation on the equipment can be selected.
ECO display function	This function makes the display dark and saves electric power.
Display digits limitation function	This determines the number of display digits in the main-digital and sub-digital displays. If the number of digits is limited, the digits are turned off beginning with the lowest order digit.
Zero reset memory function	This selects whether or not to save the zero reset level in memory when the power is turned OFF. If you desire to reproduce the zero reset level from the previous operating session when you turn the power ON again, then enable this function. If this function is enabled, the zero reset level data are written into the EEPROM each time.
Key lock function	The controller's key input can be disabled. Once the key input is disabled, the controller will not accept any key inputs until the key lock is released. Use this function to avoid changing the setting by mistake.

### Connection

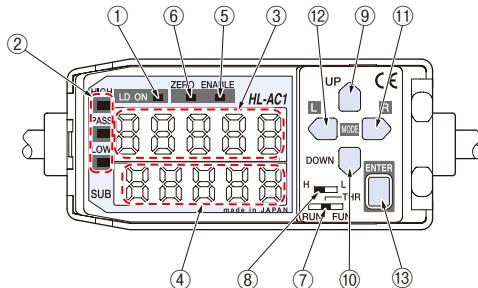
- This product is made to satisfy the specifications when the sensor head is combined with the controller. In any other combination, not only may it not satisfy the specifications, but could be the cause of breakdown. So by all means, use it so that there is a combination of the sensor head and the controller.

## ■ PRECAUTIONS FOR PROPER USE

Refer to the instruction manual for details.

The instruction manual can be downloaded from our website.

### Functional description



	Description	Function
①	Laser emitting indicator (LD ON) (Green LED)	Lights up when the sensor head is emitting laser beam.
②	Judgment output indicators (HIGH / PASS / LOW) (Orange / Green / Yellow LED)	HIGH: Orange LED (lights up when measured value > HIGH threshold value) PASS: Green LED (lights up when HIGH threshold value $\geq$ measured value $\geq$ LOW threshold value) LOW: Yellow LED (lights up when LOW threshold value > measured value)
③	Main digital display (5 digit red LED)	When in the RUN mode, it displays the measured value (mm%). During measurement hold, it displays the hold value (mm%). In Reverse mode, the top and bottom are displayed in reverse.
④	Sub-digital display (5 digit yellow LED)	When in the RUN mode, it displays the threshold value, voltage / current value, light reception amount or resolution. When in the THR mode, it displays the respective threshold values. In reverse mode, the top and bottom are displayed in reverse.
⑤	Enable indicator (ENABLE) (Green LED)	Lights up when operation is normal. Goes off when operation is abnormal (if the sensor head is not connected when the power is turned on).
⑥	Zero reset indicator (ZERO) (Green LED)	Lights up when the zero reset function is enabled.
⑦	Mode selection switch	The following 3 modes can be selected. • RUN mode: Measuring mode • THR mode: The threshold values are set in this mode. • FUN mode: Each of the settings are set in this mode.
⑧	Threshold value select switch	When in the THR / RUN mode, this switches the set threshold value (HIGH / LOW).
⑨	UP key	• RUN mode: Timing input • THR mode: Changes the threshold value (forward direction) • FUN mode: Changes the function setting value (forward direction)
⑩	DOWN key	• RUN mode: Press for 3 sec. or more: Standard light reception amount setting input • THR mode: Changes the threshold value (reverse direction) • FUN mode: Changes the function setting value (reverse direction)
⑪	RIGHT key	• RUN mode: Changes the contents of the sub-digital display (forward direction) • THR mode: Changes the threshold value digit (forward direction) • FUN mode: Sets function selection (forward direction)
⑫	LEFT key	• RUN mode: Changes the contents of the sub-digital display (reverse direction) • THR mode: Changes the threshold value digit (reverse direction) • FUN mode: Sets function selection (reverse direction)
⑬	ENT key	• RUN mode: Pressing for 1 sec. or more, executes zero reset. Pressing together with the RIGHT key for 3 sec. or more, cancels zero reset. • THR mode: When threshold value is blinking, the threshold value is set. When the threshold value lights up, teaching is executed. • FUN mode: When the set value is blinking, the value is set. When the setting is being initialized, pressing for a long time executes initialization.

### Others

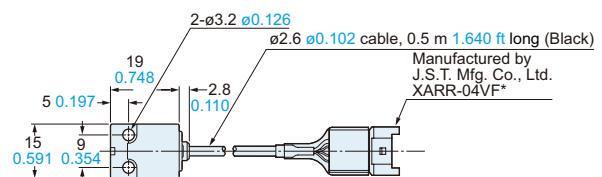
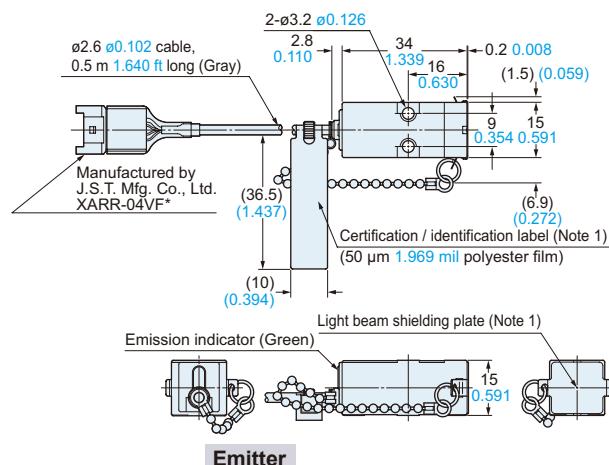
- This device has been developed / produced for industrial use only.
- This product is suitable for indoor use only.
- This product outputs the judgment of the laser light analog quantity. Since there is variation in the light intensity between the center and the edges of the detection area, and the emitter side and the receiver side, the "display value" does not equal "the actual dimensions", so caution is necessary. Use the displayed dimensional value as a criterion.
- If the object being measured has a mirror surface or is a transparent body, it may be impossible to measure it accurately, so please exercise caution.
- Absolutely do not attempt to disassemble this product.

## DIMENSIONS (Unit: mm in)

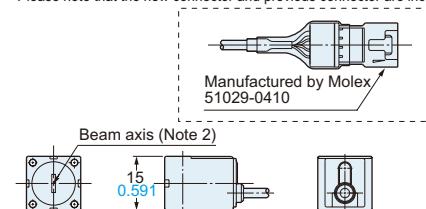
The CAD data can be downloaded from our website.

### HL-T1001A(F) HL-T1005A(F)

Sensor head



\* The sensor heads that were produced before January 2006 use the connector shown below. Please note that the new connector and previous connector are incompatible.

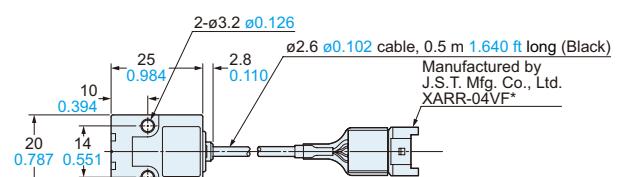
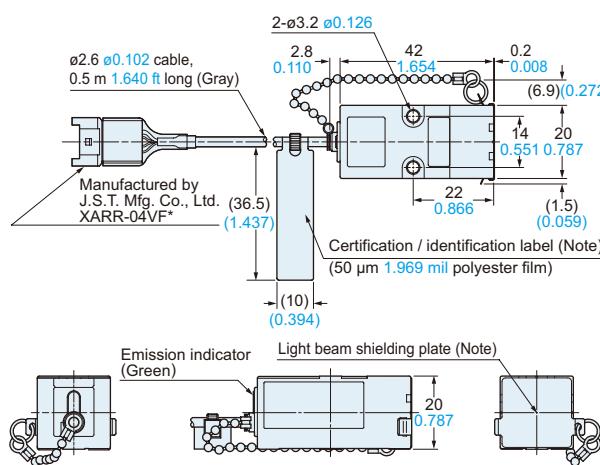


Receiver

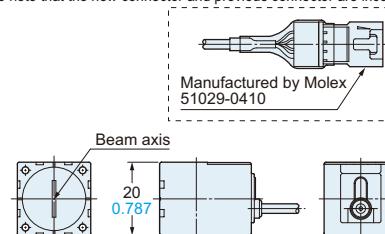
Notes: 1) IEC / EN / JIS / GB / KS conforming products do not contain light beam shielding plate, or certification / identification label.  
2) The receiver of HL-T1001A(F) does not incorporate a slit.

### HL-T1010A HL-T1010F

Sensor head



\* The sensor heads that were produced before January 2006 use the connector shown below. Please note that the new connector and previous connector are incompatible.



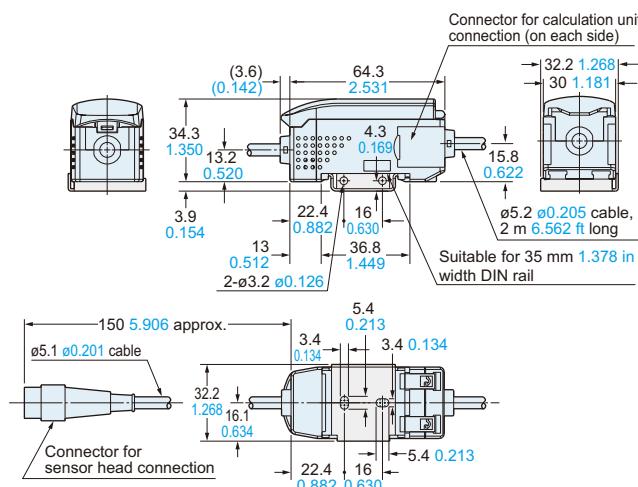
Receiver

Note: IEC / EN / JIS / GB / KS conforming products do not contain light beam shielding plate, or certification/identification label.

### HL-AC1 HL-AC1P

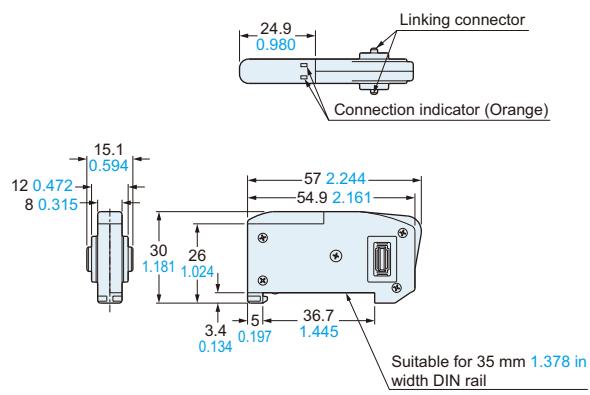
Controller

#### Mounting drawing with a mounting bracket MS-HLAC1-1 (Optional)



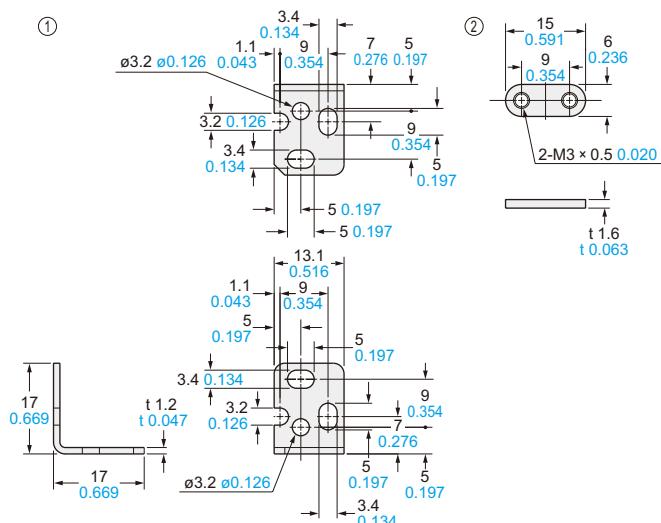
### HL-AC1-CL

Calculation unit (Optional)



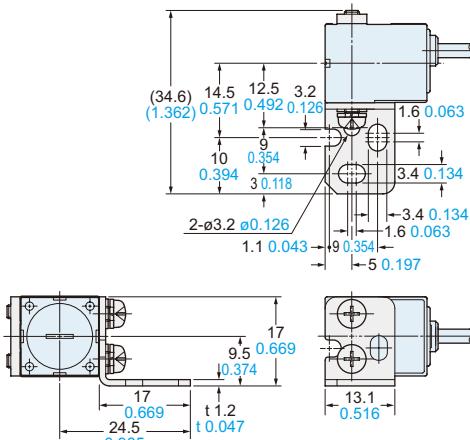
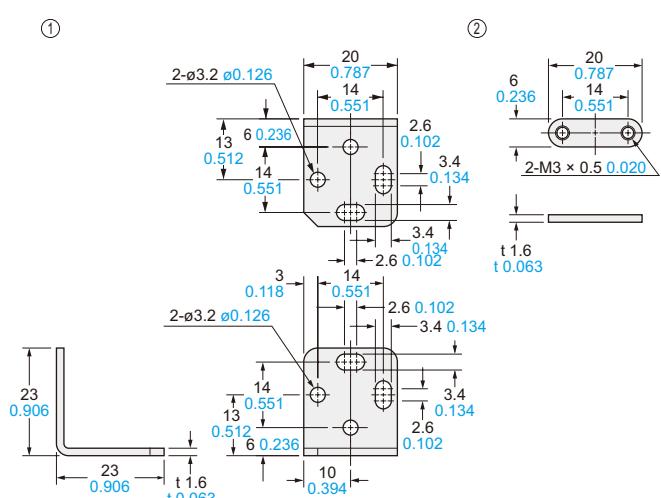
**DIMENSIONS (Unit: mm in)**

The CAD data can be downloaded from our website.

**MS-HT1-1**Sensor head mounting bracket for **HL-T1001A(F)** / **HL-T1005A(F)** [Accessory for **HL-T1001A(F)** / **HL-T1005A(F)**]

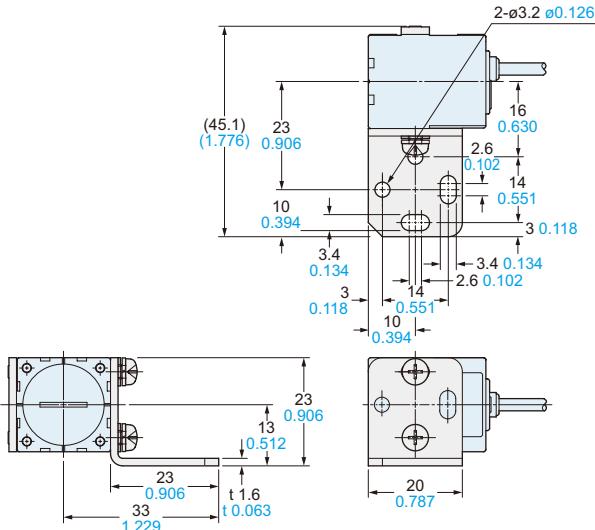
Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

Two M3 (length 20 mm 0.787 in) screws with washers are attached.

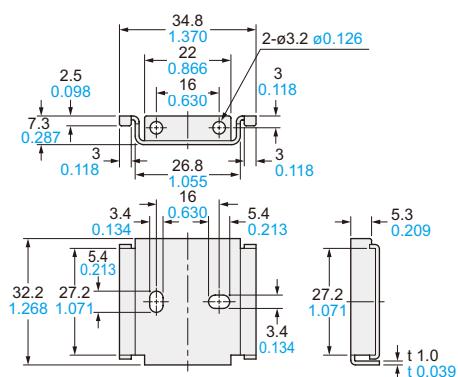
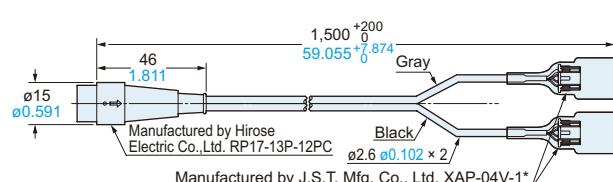
**Assembly dimensions**Mounting drawing with **HL-T1005A**'s receiver**MS-LA3-1**Sensor head mounting bracket for **HL-T1010A(F)** [Accessory for **HL-T1010A(F)**]

Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

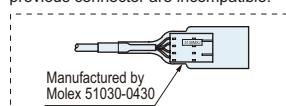
Two M3 (length 25 mm 0.984 in) screws with washers are attached.

**Assembly dimensions**Mounting drawing with **HL-T1010A**'s receiver**MS-HLAC1-1**

Controller mounting bracket (Optional)

**CN-HT1-1** Sensor head to controller connection cable (Accessory for sensor head)

\* The sensor heads that were produced before January 2006 use the connector shown below.  
Please note that the new connector and previous connector are incompatible.



## DIMENSIONS (Unit: mm in)

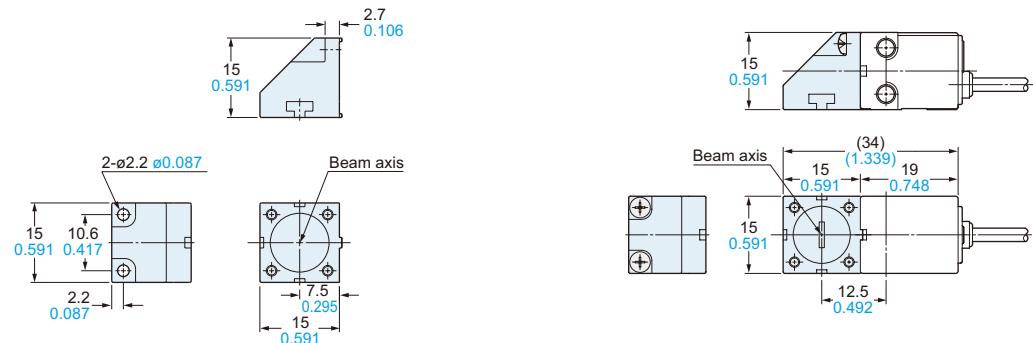
The CAD data can be downloaded from our website.

### HL-T1SV1

Side-view attachment for **HL-T1001A(F)** / **HL-T1005A(F)** (Optional)

#### Assembly dimensions

Mounting drawing with **HL-T1005A**'s receiver



Material: Polyetherimide (Enclosure), Glass (Front cover)

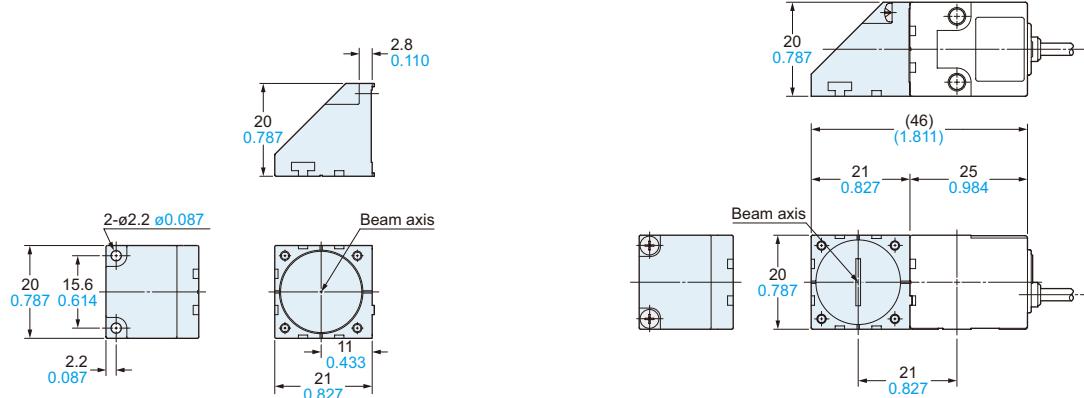
Two M2 (length 6 mm 0.236 in) screws with washers are attached.

### HL-T1SV2

Side-view attachment for **HL-T1010A(F)** (Optional)

#### Assembly dimensions

Mounting drawing with **HL-T1010A**'s receiver



Material: Polyetherimide (Enclosure), Glass (Front cover)

Two M2 (length 6 mm 0.236 in) screws with washers are attached.

## Disclaimer

The applications described in the catalog are all intended for examples only. The purchase of our products described in the catalog shall not be regarded as granting of a license to use our products in the described applications. We do NOT warrant that we have obtained some intellectual properties, such as patent rights, with respect to such applications, or that the described applications may not infringe any intellectual property rights, such as patent rights, of a third party.

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