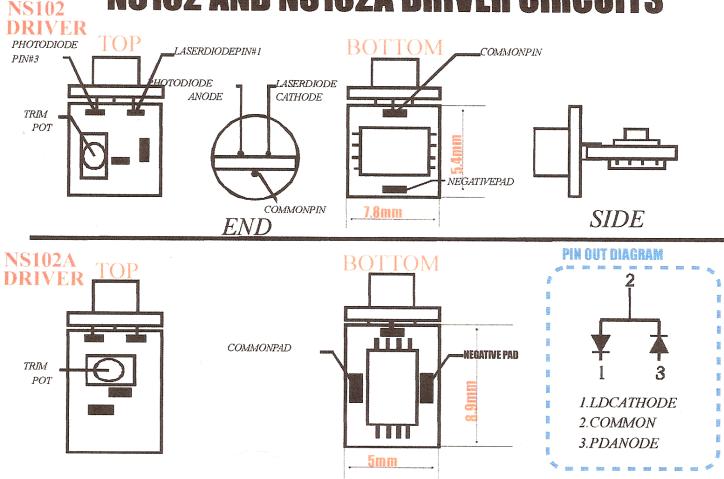
## INSTRUCTIONS FOR CONNECTING THE NS102 AND NS102A DRIVER CIRCUITS



- 1. Clip laser diode pins to desired length.
- 2. Crimp diode into 5.6-9mm threaded adapter by using a screwdriver or another flat object to fold over the shoulder of the collet or press the diode into the 6.4mm barrel.
- 3. With the single (common) pin down and the #1 and # pins up, insert the Ns102 or NS102A driver board between the diode pins. Be sure the board is centered left and right with the diode base. (See figure 1)
- 4. Solder all 3 diode pins to their respective solder pads.
- 5. On bottom side of board solder one wire to the common pin (This will be the positive wire). Solder a black wire to the negative pad (This will be the negative wire). NOTE: THE CASE IS POSITIVE ON THE DIODE / MODULE.
- 6. With trim pot side of board up, connect power (+3vDC) to the positive wire and connect the ground wire to the black wire.
- 7. In order to set mW output, direct the laser beam into the optical output meter head (be sure to get the highest reading possible) and adjust power using a small phillips head screw driver. Be sure to set the power meter to the correct nanometer band. Turn the trim pot very slowly in the counter-clock wiser direction to raise the output power to desired level. Do not exceed the rated limit of the diode.