A PERFECT ALLIANCE.

ODU MINI-SNAP®

Miniature circular connectors
with Push-Pull locking.

SERIES B

ODU MINI-SNAP® B

ODU MINI-SNAP® L ODU MINI-SNAP® K ODU MINI-SNAP® F ODU AMC® ODU MEDI-SNAP® ODU MINI-SNAP® PC

www.odu-usa.com

ODU MINI-SNAP® B

FEATURES

- Quick and easy mating and demating
- Blind mating and demating in difficult-to-reach places
- Low space requirements on the receptacles
- Definite and secure locking conditions
- Robotic mating and demating possible
- Easy cleaning of the connector plug housing possible
- High connector density
- Low power requirement

APPLICATIONS

- Medical
- Industrial
- Test and measurement
- Military and security
- Energy
- eMobility

All shown connectors are according to IEC 61984:2008 (VDE 0627:2009); connectors without breaking capacity (COC).

ODU MINI-SNAP is UL-approved under file E110586.
MIL specification: Tests carried out (see page 170).

All dimensions are in mm.
Some figures are for illustrative purposes only.
Subject to change without notice. Errors and omissions excepted.
We reserve the right to change our products and their technical specifications at any time in the interest of technical improvement.
This publication supersedes all prior publications.

This publication is also available as a PDF file that can be downloaded from **www.odu-connectors.com**.

Issue: 2018-05

Data transmission protocols

These ODU specific connectors can transmit common data transmission protocols such as USB® 2.0, USB® 3.1 Gen1, CAT 5, CAT 6_A and Ethernet , but they are not USB®-, CAT- and Ethernet-standard connectors.

TABLE OF CONTENTS

Clickable page numbers

THE ODU CORPORATE GROUP 4

PRODUCT INFORMATION 10

- Push-Pull connector series at a glance 12
- Specific attributes of series L, K and B 13
- Functional principle of the Push-Pull locking 14
- Facts & figures 15

CONFIGURATION GUIDELINE 16

- Correct configuring – step by step 18

ODU MINI-SNAP® SERIES B 114

- Summary ODU MINI-SNAP® series B 116
- The FP locking principle 118
- Styles 120
- Keyings 125
- Contact inserts and PCB layouts 126
- Cable collet system 144
- Accessories 146

TOOLS, CRIMP INFORMATION, PROCESSING INSTRUCTIONS, ACCESSORIES 154

- Crimping tools/assembly tools 156
- Spanner wrench 158
- Nutdriver for slotted mounting nut 158
- Removal tools for crimp-clip-contacts 159

TECHNICAL INFORMATION 160

- International protection classes acc. IEC 60529:2013 (VDE 0470-1:2014) 162
- Principle of watertightness 163
- Housing materials and insulator materials 164
- Termination technologies 165
- Conversions/AWG 166
- Current load of turned contacts 167
- Operating voltage 168
- Electro magnetic compatibility (EMC) 169
- Autoclaving 170
- Test standard 170
- Technical terms 171

For assembly instructions, please refer to our website: www.odu-connectors.com/downloads/assembly-instructions

A PERFECT ALLIANCE.

CREATING CONNECTIONS, BUILDING ALLIANCES, COLLABORATING INTO THE FUTURE: WHETHER TWO TECHNICAL COMPONENTS COME TOGETHER TO FORM A UNIT OR PEOPLE COME TOGETHER TO STRIVE FOR GREAT RESULTS – THE KEY IS TO ASPIRE IN ACHIEVING SUPERB RESULTS. THIS GOAL DRIVES OUR WORK. **PERFECT CONNECTIONS THAT INSPIRE AND DELIVER ON THE PROMISES.**

A PERFECT ALLIANCE.

ODU WORLDWIDE

ODU GROUP OVERVIEW

- More than 75 years of experience in connector technology
- A turnover of 170 million Euro
- Over 1,900 employees worldwide
- 9 sales subsidiaries in China, Denmark, France, Germany, Italy, Japan, Sweden, the UK and the US as well as 5 production and logistics sites
- All technologies under one roof: Design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly

As of February 2018

CERTIFIED QUALITY

- DIN EN ISO 9001
- IATF 16949
- DIN EN ISO 14001
- ISO 13485
- Wide range of UL, CSA, VG and DVA licenses
- UL certified cable assembly

For a complete list of our certifications, please visit our website.

INGENIOUS IDEAS
PERFECT SOLUTIONS

ODU'S PRODUCT PORTFOLIO.

COMPACT MODULAR CONNECTOR SOLUTIONS

- Application-specific hybrid interface
- For manual mating and automatic docking
- The highest packing density
- Flexible modular construction
- Multitude of data transmission modules
- Variety of locking options available
- For the transmission of signals, power, high current, high voltage, coax, high-speed data, fiber optics and other media such as air or fluid.
- Mating cycles scalable as required from 10,000 to over 100,000 (1 million)

PUSH-PULL CIRCULAR CONNECTORS

- Circular connector series in robust metal or plastic housing
- Contacts for soldering, crimping and PCB termination
- Optional selectable Push-Pull locking ensuring a secure connection at all times as well as easy to release Break-Away function
- 2 up to 55 contacts
- IP 50 to IP 69
- Autoclavable for medical applications
- Hybrid inserts for combined transmission

ELECTRICAL CONTACTS

- Versatile connector technologies
- Outstanding reliability, lifetime and durability
- Up to 1 million mating cycles
- Current-carrying capacity of up to 2,400 amperes and more
- Rugged contact systems, suitable even for harsh environments
- Economical solutions for automatic processing

A PERFECT ALLIANCE.

Versatile connector solutions for transmission of power, signals, data, or media – ODU never fails to offer the right interface when quality and absolute reliability are the top priorities.

HEAVY-DUTY & DOCKING AND ROBOTIC CONNECTOR SOLUTIONS

- Extremely durable even under extreme / harsh environments
- Interference-free and secure connection, even under vibration
- Up to 500 A (higher currents upon request)
- High contact security due to the springwire technology
- High pin density due to a minimum contact diameter
- Low contact resistance

APPLICATION AND CUSTOMER-SPECIFIC SOLUTIONS

- Contacts, connectors and assemblies for the highest technical requirements as well as special applications
- First-class implementation expertise
- High level of vertical manufacturing – all competences and key technologies under one roof
- Expert advice based on mutual partnership
- Fast development and production

CABLE ASSEMBLY

- Complete systems from a single source based on years of assembly expertise
- State-of-the-art production facilities with 100% end testing, high-voltage testing, component testing and pressure testing up to 100 bar
- Cleanroom production
- Hot-melt and high-pressure injection molding
- Customer-specific labeling
- Rapid prototyping of samples

MORE THAN A CONNECTION

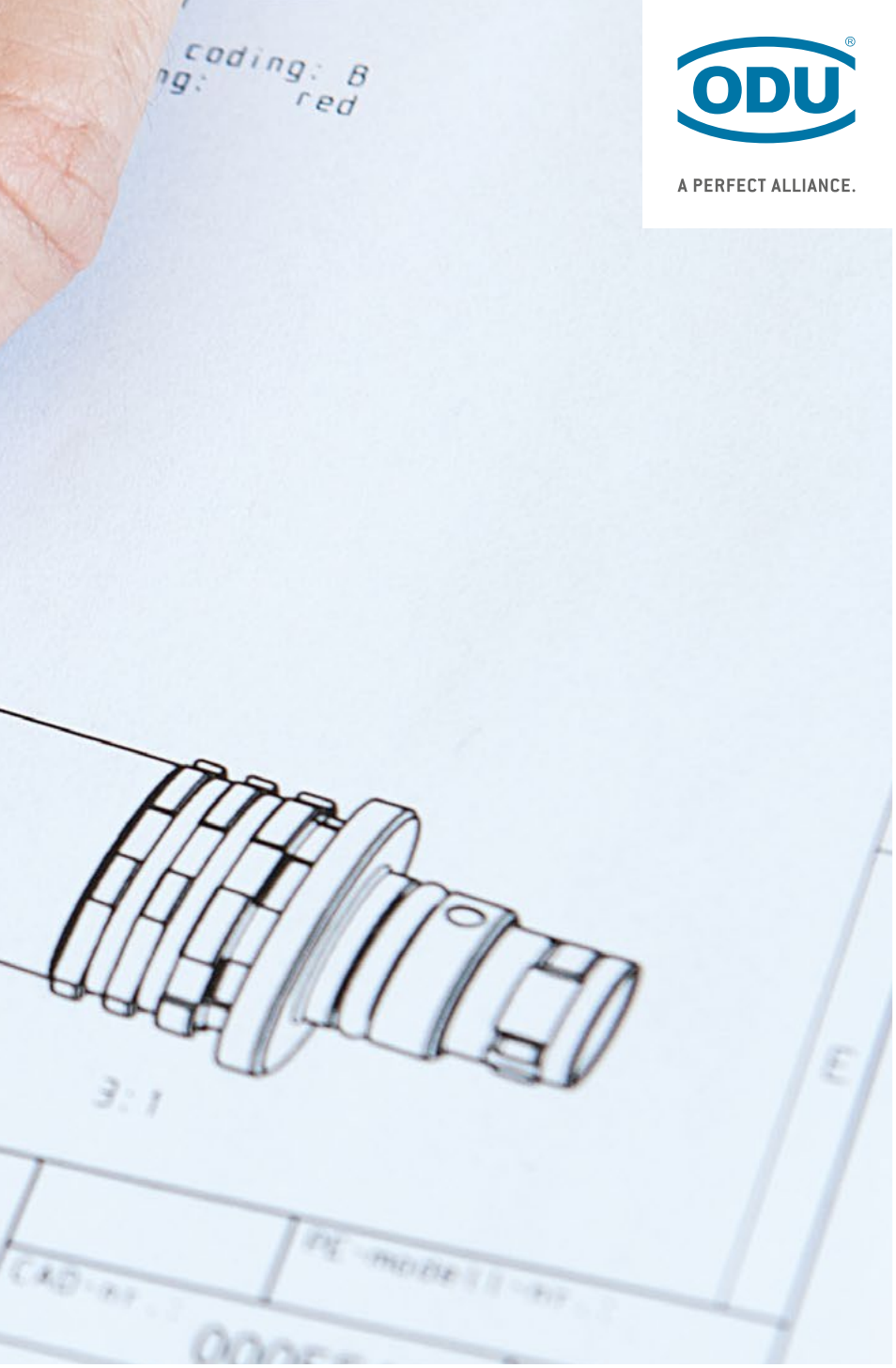
OUR KNOW-HOW FOR YOUR SUCCESS.

HIGH PERFORMANCE CONNECTOR TECHNOLOGY FOR DEMANDING KEY MARKETS

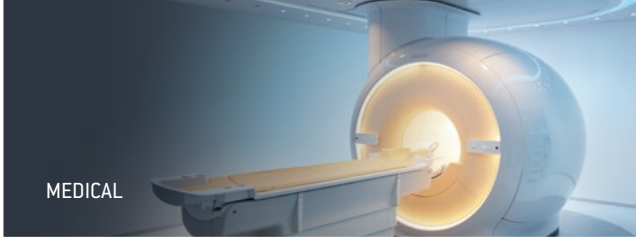
Customers rely on ODU technology wherever first-class, high-performance connector solutions are required. All our skills go into our products to ensure your success. In addition to the top quality, reliable stability and maximum flexibility in customer-specific requirements, our products also stand for dynamics, reliability, safety, precision, efficiency and sustainability. And they guarantee unrestricted functionality for the final product due to our high quality connectors. ODU – A PERFECT ALLIANCE.

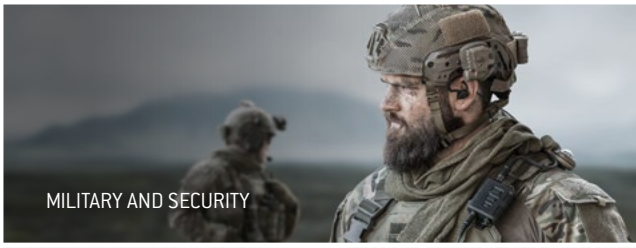
APPLICATION-SPECIFIC SOLUTIONS

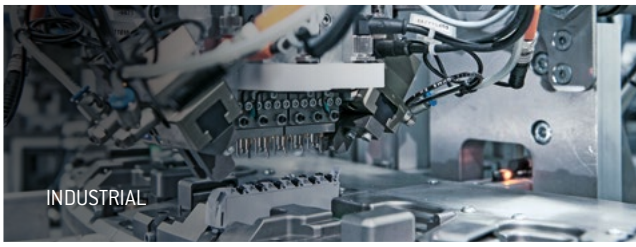
Demands that can't be pigeon-holed call for creative specialists who think outside the box. ODU offers the type of expertise that focuses solely on the specific requirements of our customers. For every development order we get, we not only perform a thorough check to make sure it's feasible, we intensively incorporate our customers in the ongoing design process. This guarantees an impressive, custom-fit final result. Our solutions are frequently based on the modifications of our products, especially for the ODU MINI-SNAP and ODU-MAC connectors.



A PERFECT ALLIANCE.







HIGH LEVEL OF VERTICAL INTEGRATION

ODU combines all the competences and key technologies for the connector manufacturing. These include design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly and our own test laboratory.

INDIVIDUAL CABLE ASSEMBLY

Our production skills together with our cutting edge production facilities from Europe, China and the USA enable us to deliver to our customers locally tested assemblies and also global ones.

ODU MINI-SNAP®

Table of Contents

PRODUCT INFORMATION

Push-Pull connector series at a glance 12

Specific attributes of the series L, K and B 13

Functional principle of the Push-Pull locking 14

Facts & figures 15

THE COMPLETE SERIES OF ODU PUSH-PULL CONNECTORS AT A GLANCE

	Keying	Size	No. of possible mechanical keyings	Plug diameter in mm	Max. cable diameter in mm	Number of max. contacts	Solder	Crimp	PCB	IP protection degree IEC 60529:2013 in mated condition	IP protection degree IEC 60529:2013 in unmated condition	From page
ODU MINI-SNAP® L 	Pin and groove	00	4	6.4	3.5	04	•	•	•	IP 50	Up to IP 68	22
		0	8	9	5.6	10						
		1	8	11.5	7.7	16						
		2	8	14.5	9.9	26						
		3	8	17.5	11.9	30						
		4	8	25	16	40						
ODU MINI-SNAP® K 	Pin and groove	0	8	11	5	10	•	•	•	Up to IP 68	Up to IP 68	74
		1	8	13	7	16						
		2	8	16	9	26						
		3	8	19	10.5	30						
		4	8	25	14	40						
ODU MINI-SNAP® B 	Pin and groove	0	8	9.4	5	10	•	•	•	IP 68	Up to IP 68	114
		1	9	12	7	16						
		2	10	15	9	26						
		3	13	18	10.5	30						

FURTHER PRODUCTS OF THE ODU PUSH-PULL CONNECTOR SERIES.

ODU MEDI-SNAP®

- Push-Pull locking
- Break-Away functionality
- Distinctive coding options – by colors and mechanics
- Lightweight
- 2 to 26 positions
- IP 50, IP 64 and IP 67
- Sterilizable versions
- 2,000 mating cycles

ODU MINI-SNAP® PC

- Keying over half-shell
- 2–27 contacts
- Low weight
- IP 67
- 3 sizes
- Plastic connector plug housing

ODU MINI-SNAP® F

- Keying over half-shell
- 2–27 contacts / mixed inserts
- 5 sizes
- IP 50 and IP 68 with same outer diameter possible
- Contacts for solder, crimp and PCB termination

ODU MINI-SNAP® S

- Keying over insulator
- 2–10 contacts / mixed inserts
- 3 sizes
- IP 50 and IP 68 with same outer diameter possible
- Contacts for solder, crimp and PCB termination

ODU AMC®

- Push-Pull and Break-Away version
- 3–55 contacts
- 6 sizes
- Watertight – IP 68
- Easy-Clean and High-Density version
- Tested acc. MIL
- Low weight (aluminium connector plug housing)

CIRCULAR CONNECTORS WITH PUSH-PULL LOCKING IN METAL CONNECTOR PLUG HOUSING

ODU MINI-SNAP is the ideal self-locking circular connector for a wide range of applications. Whether used for transmitting power, signals, data or other media, this circular connector in its robust metal connector plug housing impresses customers with its exceptional quality, high reliability and ideal handling characteristics.

The Push-Pull principle reliably ensures that the connector will not come loose during application in practice: Once plugged in, the ODU MINI-SNAP locks itself into the receptacle automatically. It cannot be separated by pulling on the cable. Instead, the connector can easily be separated from the receptacle by pulling on the outer housing.

The ODU MINI-SNAP is available in a wide range of sizes and models. In addition, you can choose between three base codings.

VERSATILE CONFIGURATION OPTIONS

There are 6 sizes, 3 termination types and a great variety of various contact inserts to choose from.

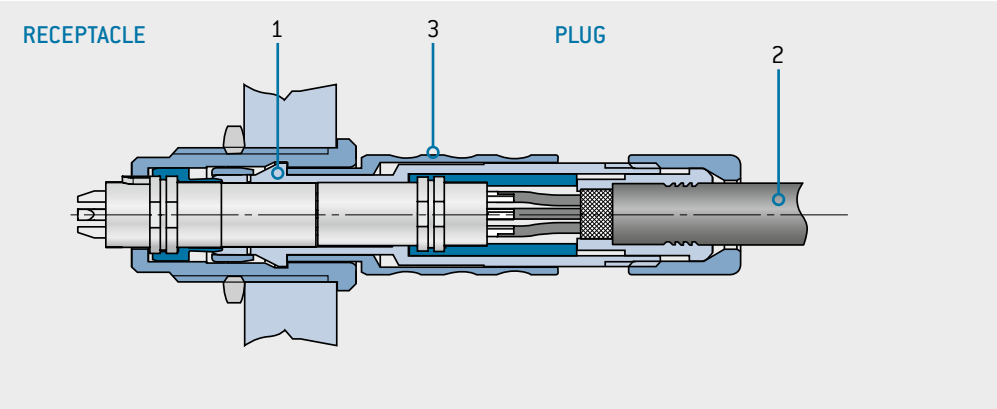
Table of Contents

FUNCTIONAL PRINCIPLE OF THE PUSH-PULL LOCKING

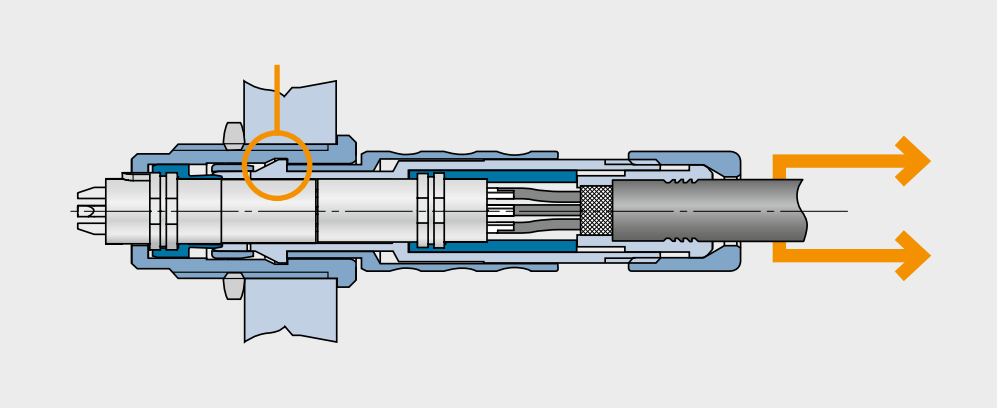
Push-Pull locking systems have a highly user-friendly locking mechanism. When the connector is mated with the receptacle, the connector's locking fingers (1) will lock into place in the receptacle and form a dependable connection between both parts. It cannot be separated by pulling on the connector's cable (2). Instead, the connector can easily be separated from the receptacle by pulling on the outer housing (3). Push-pull connectors from ODU are available in 6 different standard sizes with diameters from 6.4 mm to 25 mm.

You can read about the precise functioning of the locking mechanism in the relevant series.

Connector
in **mated** condition



Pulling on the cable or back nut will lock the "fingers" firmly in place in the receptacle's locking groove. **This prevents** the connector **from being disconnected.**



But pulling on the **outer housing** will cause the fingers to emerge from the locking groove, **making it easy to disconnect** the connector.

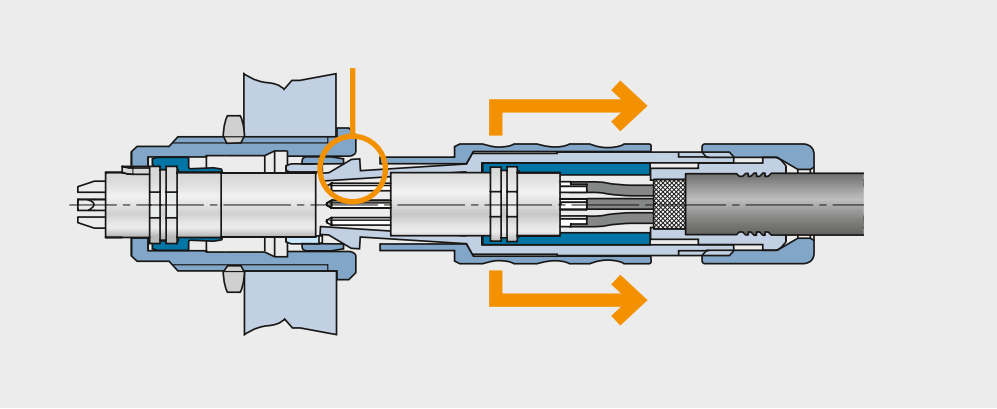


Table of Contents

IMPORTANT ISSUES AT A GLANCE

VARIOUS SIZES

- Metal connector plug housing deliverable in 6 sizes
- Outer diameter 6.4 mm to 25 mm
- Number of contacts 2 to 40 contacts, mixed inserts
- IP 50 and IP 68 are deliverable.

APPLICATIONS AND MATERIALS

The ODU MINI-SNAP uses PEEK insulator material as a standard feature. Other materials are available upon request. ODU MINI-SNAP connector plug housings are made of brass, nickel plated and then matt chrome plated. Nickel and black chrome plated connector plug housings are available upon request as special materials. The internal parts are made of nickel-plated brass.

Thanks to its versatility and autoclavability, the ODU MINI-SNAP is used in a wide range of fields, such as medical technology, measurement and testing technology, military and security technology, industrial electronics and energy technology.

The temperature of ODU MINI-SNAP range under general conditions of use runs from –40 °C to +120 °C, while autoclavable connectors can even be used at temperatures up to +134 °C (see page 170).

TURNED CONTACTS

Turned contacts are available in diameter 0.5 mm to 2 mm in the following termination types:

Solder, crimp and PCB

Mating cycles	> 5.000
Material	Brass
Plating	Ni and Au

TERMINATION TECHNOLOGIES

	Plug	Receptacle
Crimp termination	•	•
Solder termination	•	•
PCB termination	•	•

STANDARD PIN CONTACTS

Information on diameters, terminal types and current-carrying capacity can be found in the relevant series after the inserts.

ODU MINI-SNAP®

Table of Contents

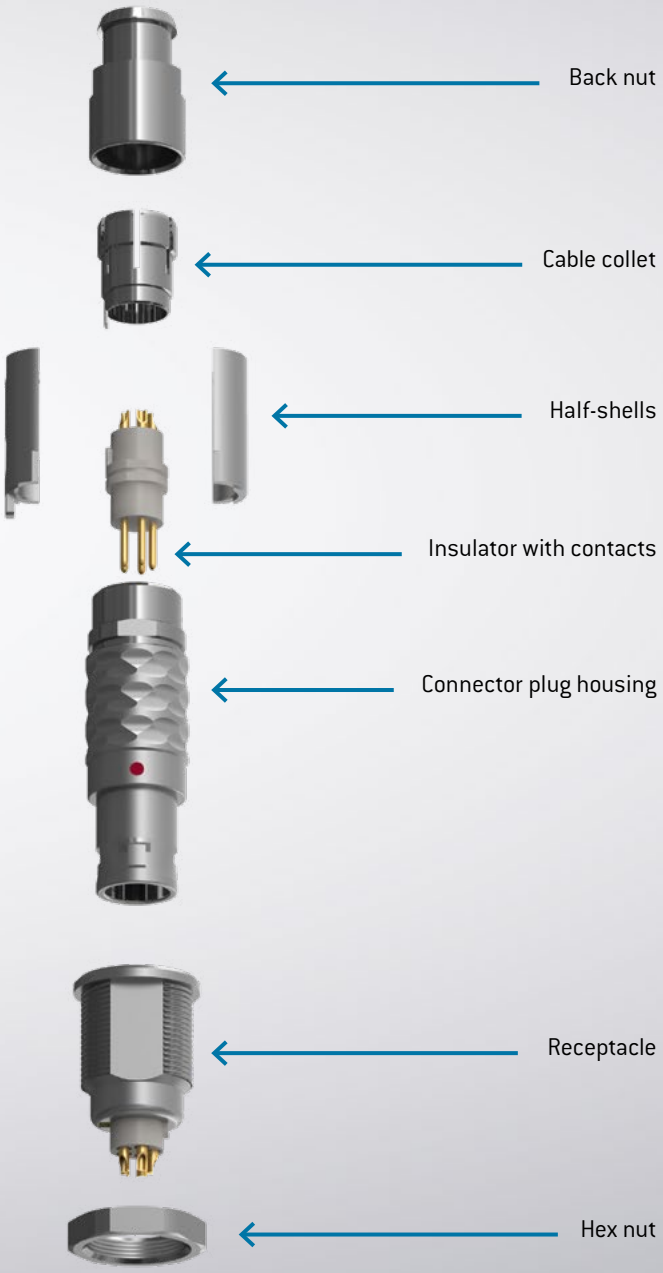
CONFIGURATION GUIDELINE

Correct configuring – step by step

Table of Contents

BIT BY BIT TO THE PERFECT CONNECTION

ODU offers you high-quality connectors and comprehensive service for the complete assembly. From connectors to watertight grouting, we provide the complete system from a single source.



YOUR WAY TO AN INDIVIDUAL CONNECTION:

HOW TO CONFIGURE WITH THE PART NUMBER KEY

This shows you how ODU's part number key is composed. In the first part of the configuration, select the connector plug housing (such as style and size) of the connector. In the middle part of the part number key, you configure the contact insert and then the cable entry.

Type
A = Break-Away connector / panel-mounted plug
G = Receptacle
K = In-line receptacle
S = Plug
W = Right-angled plug

Insulator material[1]
(PEEK = standard)

Cable collet system

Style
1 – 9, A – Z

Contact insert
e. g. 18 contacts = 18

Back nut
(Cable bend relief)

Size
00 – 4

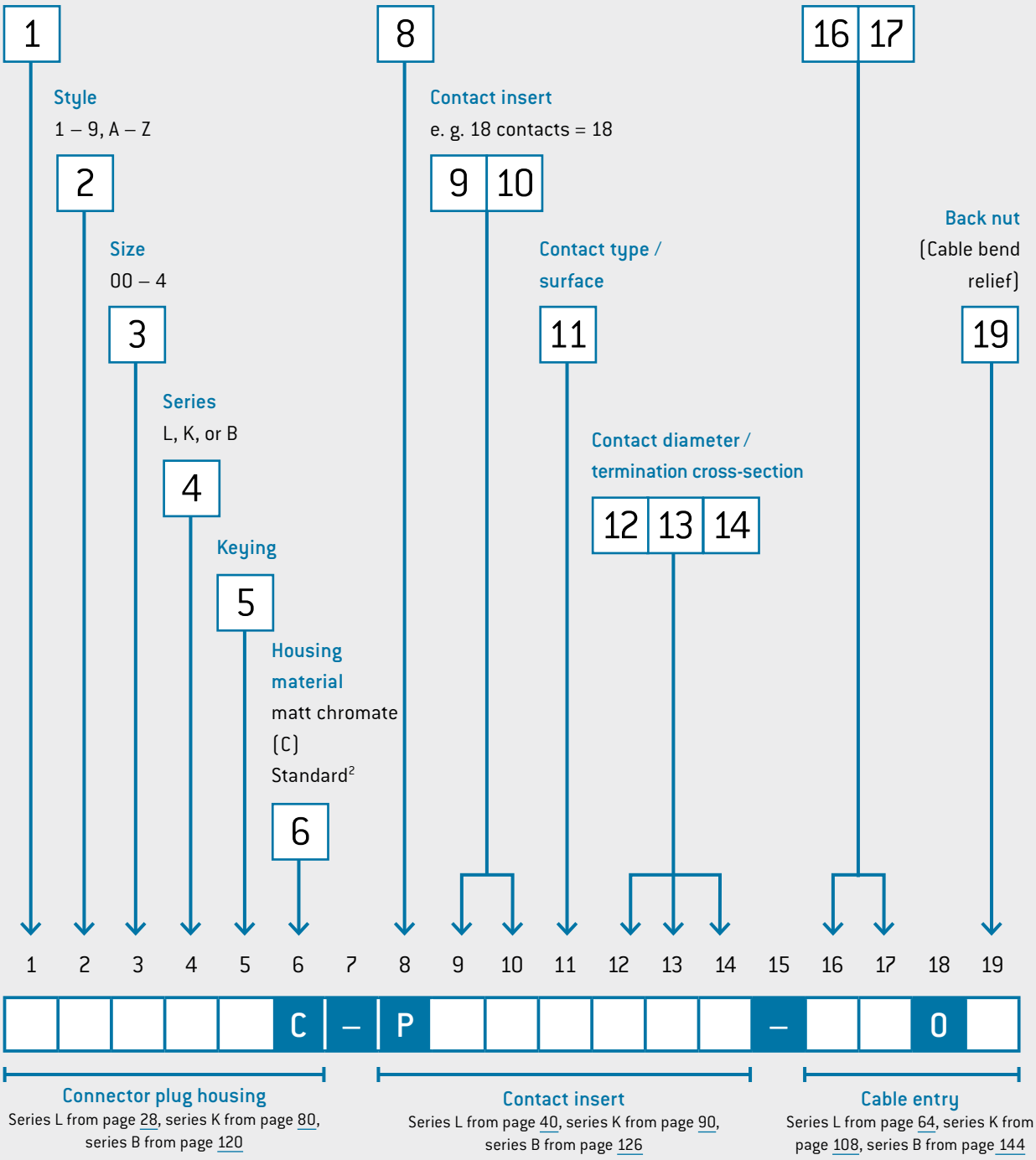
Contact type / surface

Series
L, K, or B

Contact diameter / termination cross-section

Keying

Housing material
matt chromate (C)
Standard[2]



Connector plug housing
Series L from page 28, series K from page 80, series B from page 120

Contact insert
Series L from page 40, series K from page 90, series B from page 126

Cable entry
Series L from page 64, series K from page 108, series B from page 144

[1] Other insulation materials on request. [2] Black chrome plated on request.

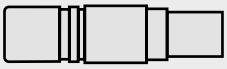
SAMPLE CONFIGURATION STEP BY STEP

The perfect product for you in just a few steps. These step-by-step instructions show you how to configure your own individual product with the ODU part number key based on a sample configuration.

Connector in style 2 / size 2 / series L / keying 0° / connector plug housing Ms matt chrome plated / insulator PEEK / 16 contacts / pin (solder) Au / termination cross-section AWG 22 / cable diameter 6–7.2 mm / back nut for silicone cable bend relief (silicone cable bend relief has to be ordered separately)

STEP 1: SERIES (SEE POSITION 4)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			L		C	–	P							–			0	

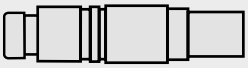


SERIES L

STEP 2: STYLE (SEE POSITIONS 1,2 AND 19)

Page 28–38 (Series L), 80–87 (Series K), 120–124 (Series B)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2		L		C	–	P							–			0	S

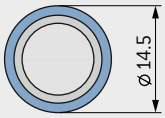


STYLE S 2 WITH BACK NUT
FOR CABLE BEND RELIEF

STEP 3: SIZE (SEE POSITION 3)

Page 28–38 (Series L), 80–87 (Series K), 120–124 (Series B)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L		C	–	P							–			0	S

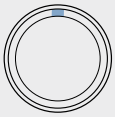


SIZE 2

STEP 4: KEYING (SEE POSITION 5)

Page 39 (Series L), 88 (Series K), 125 (Series B)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P							–			0	S



KEYING 0°

STEP 5: HOUSING MATERIAL (SEE POSITION 6)

Page 39 (Series L), 88 (Series K), 125 (Series B)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P							–			0	S

CR
matt

SURFACE MATT CHROMATE
(OTHERS UPON REQUEST)

STEP 6: INSULATOR MATERIAL (SEE POSITION 8)

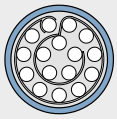
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P							–			0	S

PEEK

STEP 7: CONTACT INSERT (SEE POSITIONS 9 AND 10)

Page 40–60 (Series L), 90–104 (Series K), 126–140 (Series B)

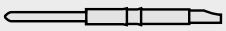
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P	1	6					–			0	S



16 CONTACTS

STEP 8: CONTACT TYPE/SURFACE (SEE POSITION 11)

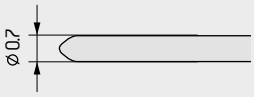
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P	1	6	M				–			0	S



SOLDER (PIN)

STEP 9: CONTACT DIAMETER (SEE POSITION 12)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P	1	6	M	F			–			0	S



DIAMETER 0.7 mm

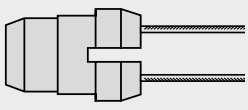
STEP 10: TERMINATION CROSS-SECTION (SEE POSITIONS 13 AND 14)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P	1	6	M	F	G	0	–			0	S

AWG 22

STEP 11: CABLE COLLET SYSTEM (SEE POSITIONS 16 AND 17)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
S	2	2	L	0	C	–	P	1	6	M	F	G	0	–	7	2	0	S



MAX. CABLE DIAMETER 7.2 mm

MIN. CABLE DIAMETER 6 mm

ODU MINI-SNAP®

Table of Contents

ODU MINI-SNAP® SERIES B

Summary ODU MINI-SNAP® series B 116

The FP locking principle 118

Styles 120

Keyings 125

Contact inserts and PCB Layouts 126

Cable collet system 144

Accessories 146

SUMMARY ODU MINI-SNAP® SERIES B

The ODU MINI-SNAP Series B is keyed by pin and groove. These Push-Pull circular connectors can be configured in many different ways: a wide variety of sizes and termination types and contact inserts are available.

- Keying over pin and groove
- 2 – 30 contacts / mixed inserts
- Up to 4 sizes and 3 termination types
- Choice of numerous plugs and receptacles
- IP 68
- 5,000 mating cycles and more
- Contacts for solder, crimp and PCB termination

STRAIGHT PLUG P.120

IP 68[1]

S 3

S 4

RIGHT-ANGLED PLUG P.121

IP 68[1]

W 3

W 4

[1] IP 68 when mated. [2] IP 68 when mated or unmated.

IN-LINE RECEPTACLE P.122

IP 68[1]

K 3

K 4

RECEPTACLE P.123

G 2

IP 68[2]

G 4

G 8

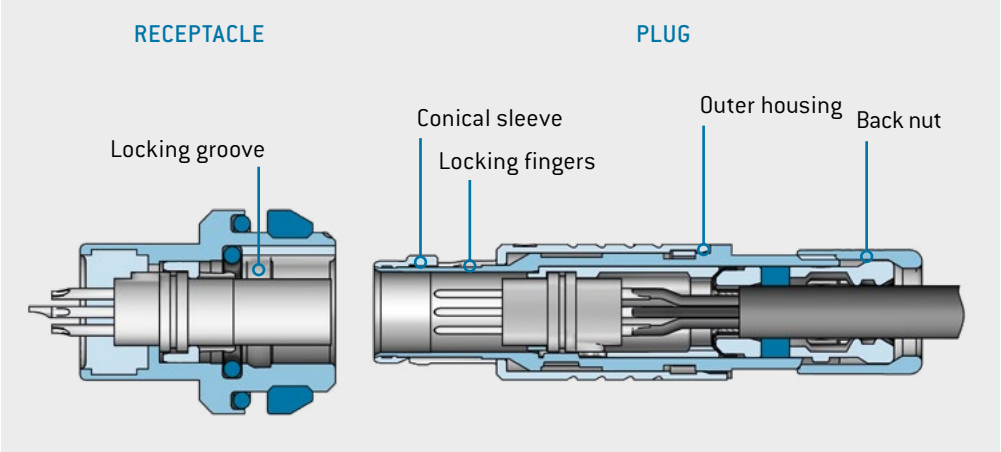
IP 68[1]

G E

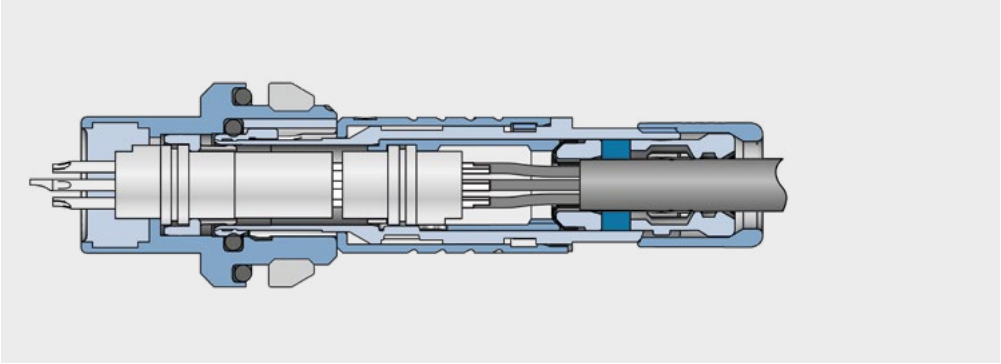
For assembly instructions, please refer to our website: www.odu-connectors.com/downloads/assembly-instructions

THE FP LOCKING PRINCIPLE SERIES B

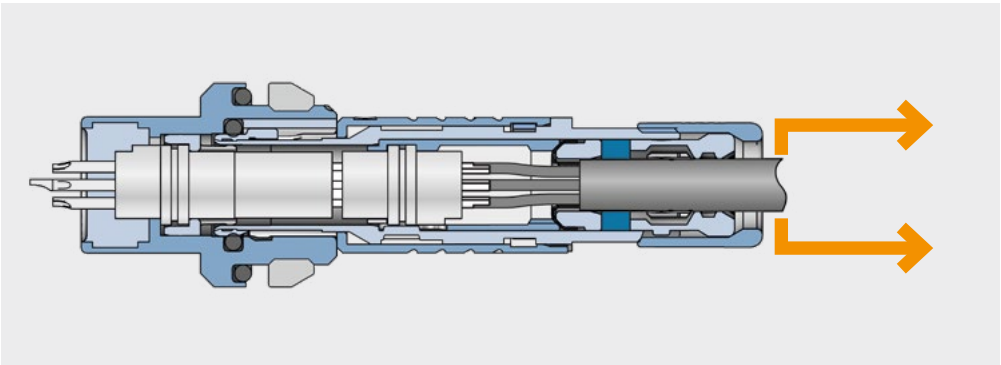
Connector
in **unmated** condition



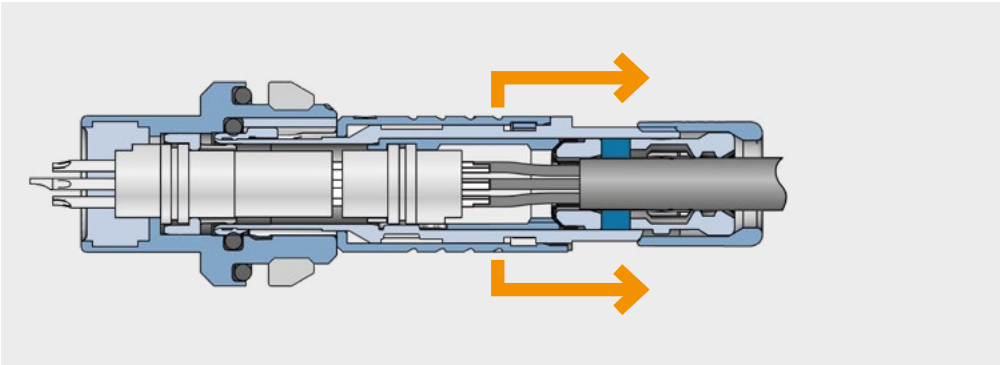
Connector
in **mated** condition



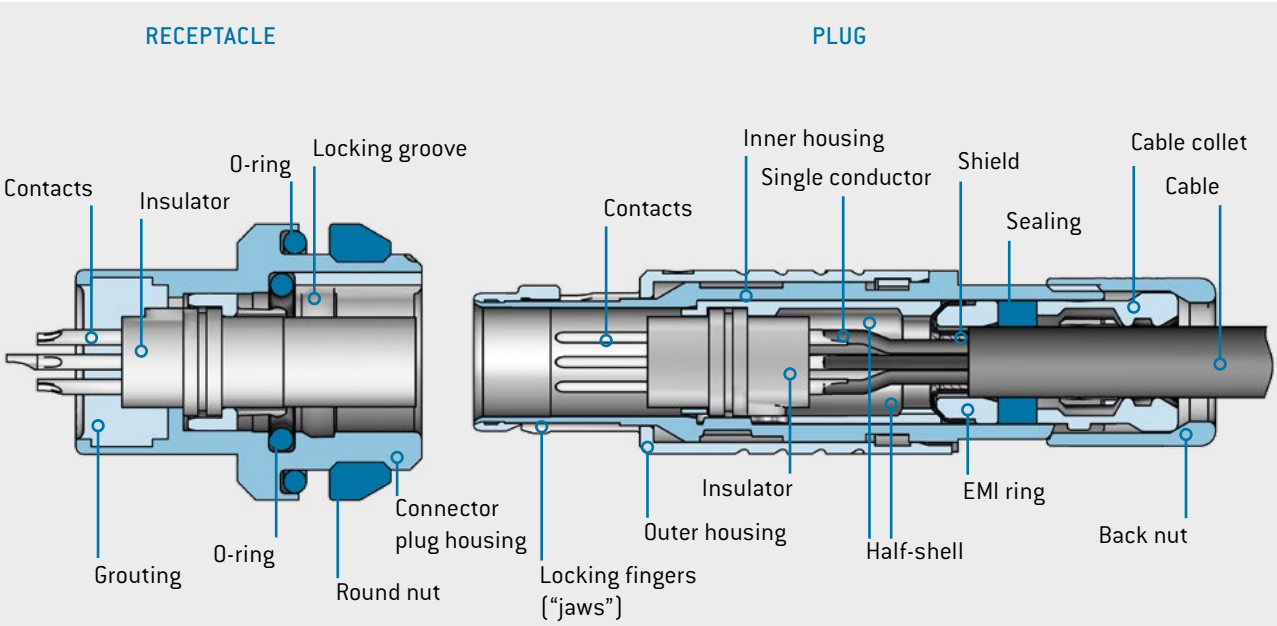
Pulling on the cable or back nut will lock the "fingers" firmly in place in the receptacle's locking groove. This **prevents** the connector **from being disconnected.**



But pulling on the **outer housing** will cause the "fingers" to emerge from the locking groove, **making it easy to disconnect** the connector.



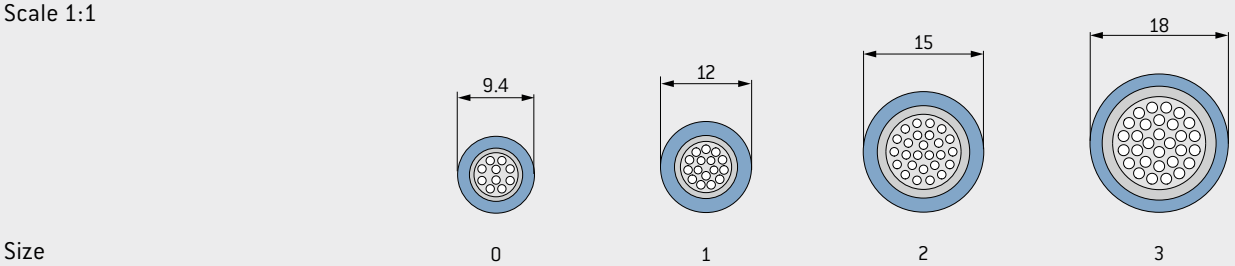
THE FP LOCKING SERIES B IN SECTIONAL VIEW



AVAILABLE SIZES

OUTER DIAMETER IN mm (PLUG)

Scale 1:1



SERIES B

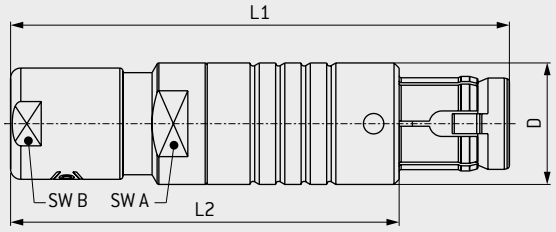
STRAIGHT PLUG

S 3 0

STYLE: 3

IP 68

Watertight, with standard back nut

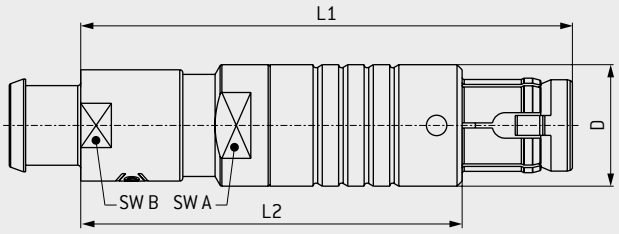


S 4 S

STYLE: 4

IP 68

Watertight, with back nut for cable bend relief[1]



	Size	L1 mm	L2 mm	D mm	SW A mm	S3 SW B mm	S4 SW B mm
0	0	≈ 40	≈ 30	9.4	8	7	7
1	1	≈ 49	≈ 38	12	10	10	10
2	2	≈ 53	≈ 41	15	13	12	13
3	3	≈ 61	≈ 46	18	16	15	15

TECHNICAL DATA

- Contact configuration from page 126.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

[1] Please order cable bend reliefs separately, see page 149.

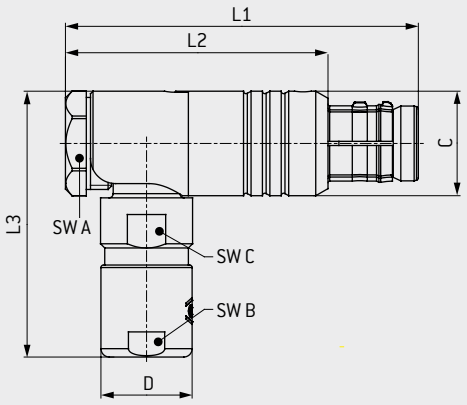
RIGHT-ANGLED PLUG

W 3 0

STYLE: 3

IP 68

Watertight, with standard back nut

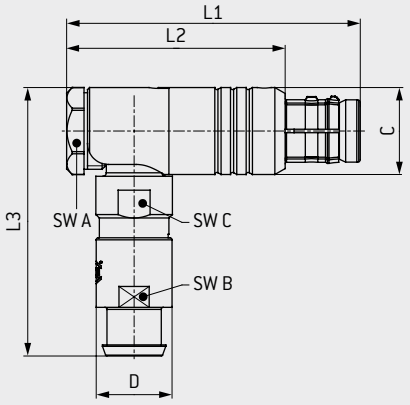


W 4 S

STYLE: 4

IP 68

Watertight, with back nut for cable bend relief[1]



	Size	L1 mm	L2 mm	L3 mm	C mm	D mm	SW A mm	W3 SW B mm	W4 SW B mm	SW C mm
0	0	≈ 34.3	24.3	≈ 30	12	9	10	7	7	8
1	1	≈ 42.2	31.4	≈ 32	12.5	11	11	10	10	10
2	2	≈ 46.3	34.2	≈ 39	16	14	14	12	13	13
3	3	≈ 59.7	44.6	≈ 41	18	17	16	15	15	16

TECHNICAL DATA

- Contact configuration from page 126.
- Assembly tool for size 0:
  PART NUMBER
  700.412.106.000.000.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

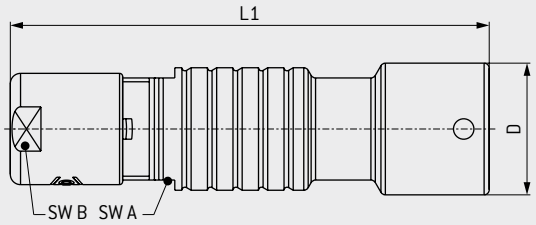
[1] Please order cable bend reliefs separately, see page 149.

IN-LINE RECEPTACLE

Suitable for creating a cable-cable connection.

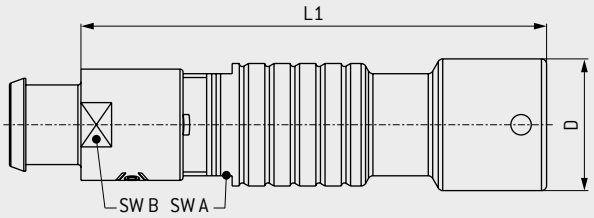
K 3 0 **STYLE: 3** IP 68

Watertight, with standard back nut



K 4 S **STYLE: 4** IP 68

Watertight, with back nut for cable bend relief[1]



	Size	L1 mm	D mm	SW A mm	K3 SW B mm	K4 SW B mm
0	0	≈ 39	10	8	7	7
1	1	≈ 46	13	10	10	10
2	2	≈ 50	16	13	12	13
3	3	≈ 60	19	16	15	15

TECHNICAL DATA

- IP 68 in mated condition.
- Contact configuration from page 126.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

[1] Please order cable bend reliefs separately, see page 149.

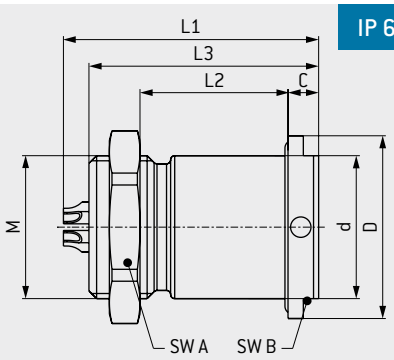
RECEPTACLE

G 2

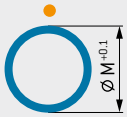
STYLE: 2

IP 68

Watertight receptacle[4], installation from front of panel



Panel cut-out



● Keying indication

	Size	L1[1] mm	L2[3] mm	L3[2] mm	M mm	D mm	SW A mm	SW B mm	C mm	d mm	Panel cut-out Ø mm
0	0	≈ 22.5	8	18.5	9 × 0.5	14.5	11	11	3	10	10.1
1	1	≈ 27	13	22.5	14 × 1	18	17	14	3	14	14.1
2	2	≈ 29.5	9	23	16 × 1	22	19	17	4	16	16.1
3	3	≈ 32	12	26.5	20 × 1	26	25	24	4	20	20.1

TECHNICAL DATA

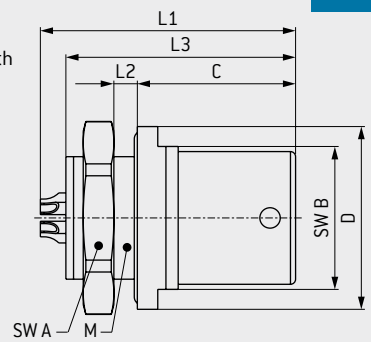
- IP 68 in mated and unmated condition.
- Contact configuration from page 126.
- For wall-thickness adjustment, see accessories on page 152.
- No crimp contacts possible.
- PCB layouts, see page 127.
- Only straight PCB contact possible.

G 4

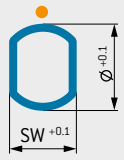
STYLE: 4

IP 68

Watertight, projecting receptacle[4], installation from front of panel with slight installation depth



Panel cut-out



● Keying indication

	Size	L1[1] mm	L2 mm	L3[2] mm	M mm	D mm	SW A mm	SW B mm	C mm	Panel cut-out SW mm	Panel cut-out Ø mm
0	0	≈ 22.5	≈ 4	18.5	9 × 0.5	14.5	11	12	12	8.3	9.1
1	1	≈ 27	≈ 4	22.5	14 × 1	18	17	14	15.5	12.1	14.1
2	2	≈ 29.5	≈ 4.5	23	16 × 1	21	19	17	15.5	13.6	16.1
3	3	≈ 32	≈ 6	26.5	18 × 1	24	22	20	16	16.6	18.1

TECHNICAL DATA

- IP 68 in mated and unmated condition.
- Anti-rotation feature.
- Contact configuration from page 126.
- No crimp contacts possible.
- PCB layouts, see page 127.
- Only straight PCB contact possible.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	0

[1] L1 = maximum length including contact insert. [2] L3 = length of connector plug housing. [3] Min. wall-thickness, without distance ring.
[4] Note = tight, grouted receptacle, page 163.

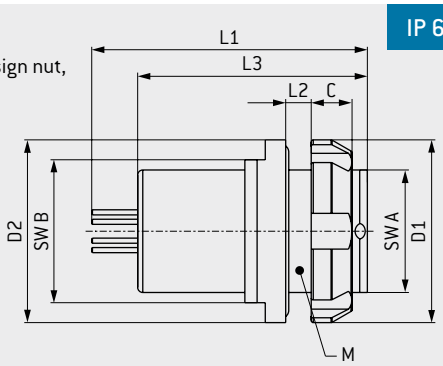
RECEPTACLE

G 8

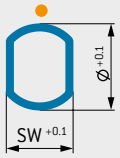
STYLE: 8

IP 68

Tight installation receptacle[3] with design nut, installation from rear of panel



Panel cut-out



● Keying indication

	Size	L1[1] mm	L2 mm	L3[2] mm	M mm	D1 mm	D2 mm	C mm	SW A mm	SW B mm	Panel cut-out SW mm	Panel cut-out Ø mm
0	0	≈ 22.5	≈ 3.5	18.5	10 × 0.5	15	14.5	3	9	12	9.1	10.1
1	1	≈ 27	≈ 4	22.5	14 × 1	18	18	4	12	14	12.1	14.1
2	2	≈ 29.5	≈ 3	23	16 × 1	22	21	5	15	18	15.1	16.1
3	3	≈ 32	≈ 6	26.5	20 × 1	25	26	5	18	–	18.1	20.1

TECHNICAL DATA

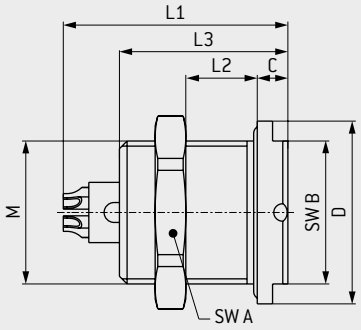
- IP 68 in mated and unmated condition.
- Anti-rotation feature.
- Contact configuration from page 126.
- No crimp contacts possible.
- Assembly wrench, see tools on page 158.
- Right-angled PCB contact possible, see page 142.
- PCB layouts, see page 127.

G E

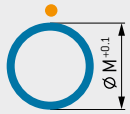
STYLE: E

IP 68

Tight receptacle, installation from front of panel



Panel cut-out



● Keying indication

	Size	L1[1] mm	L2 mm	L3[2] mm	M mm	D mm	SW A mm	SW B mm	C mm	Panel cut-out Ø mm
0	0	≈ 20	≈ 8	14.5	11 × 0.75	15.5	13	12	3	11.1
1	1	≈ 24	≈ 10	16.5	14 × 1	18	17	14	3	14.1
2	2	≈ 27	≈ 11	18.5	17 × 1	22	19	17	4	17.1

TECHNICAL DATA

- IP 68 in mated condition.
- Contact configuration from page 126.
- PCB layouts, see page 127.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	0

[1] L1 = maximum length including contact insert. [2] L3 = length of connector plug housing. [3] Note: tight, grouted receptacle, see page 163.

Table of Contents

KEYINGS

	Angle	Receptacle front view	Size 0	1	2	3
0	0°		•	•	•	•
A	30°		•	•	•	•
B	37.5°				o	o
C	45°				•	•
C	–45°		•	•		
F	60°		•	•	•	•
H	75°				o	o
J	90°		o	o		o
K	95°				o	o
M	100°				o	o
Q	120°			o	o	o
T	125°					o
V	135°		o	o		o
W	145°		o	o	o	o
Y	155°		o	o		

• Standard
o On request

	Housing material	
C	Standard	Cu-alloy / matt chromate
S	On request	Cu-alloy / black chromate

Special materials and surfaces on request.

2	3	4	5	6	7	8	9	10
		B		C	–	P		

Position of the keying indication (red dot)


1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

CONTACT INSERTS (SIZE 0)

Number of contacts		Contact type			Part number key			Contact diameter	Single contact nominal current [1]	Clearance and creepage distance		Test voltage [2]	Nominal voltage [5]	Termination diameter	Termination cross-section		View on termination area	
		Termination	Socket	Pin						Contact to contact	Contact to housing							
								mm	A	mm	mm	kVeff	kVrms	mm	AWG	mm²	Pin piece	Socket piece
0	2	Solder	L	M	J	G	0	0.9	7.5	1	1	1.500	0.500	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.7	0.7	1.100	0.366	–	20–24	0.50–0.25		
					J	G	0		7.5	1	1	1.500	0.500	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
0	3	Solder	L	M	J	G	0	0.9	7.5	0.8	1	1.200	0.400	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.5	0.7	0.600	0.200	–	20–24	0.50–0.25		
					J	G	0		7.5	0.8	1	1.200	0.400	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
0	4	Solder	L	M	F	G	0	0.7	7.5	0.6	0.8	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.8	1			0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.6	0.8			–	22–26	0.38–0.15		
					F	C	0		6	0.8	1			–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
0	5	Solder	L	M	F	G	0	0.7	7.5	0.5	0.6	0.600	0.200	0.85	22	0.38		
					F	D	0		6	0.7	0.8	1.100	0.366	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.5	0.6	0.600	0.200	–	22–26	0.38–0.15		
					F	C	0		6	0.7	0.8	1.100	0.366	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
0	6	Solder	L	M	C	C	0	0.5	4	0.7	0.8	0.900	0.300	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0			0.8				0.5	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 127. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.

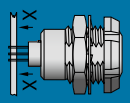
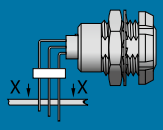
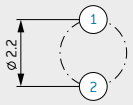
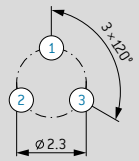
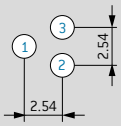
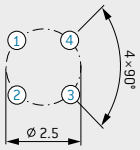
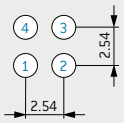
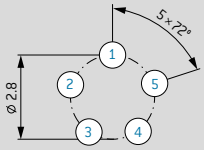
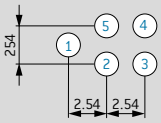
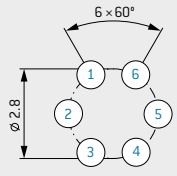
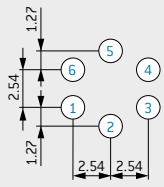
Size (0)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
		0	B		C	–	P							–			0	

Table of Contents

PCB LAYOUTS

For PCB contacts (Size 0).

	Straight	90° right-angled
		
2 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 
3 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 
4 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
5 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
6 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 0)

Number of contacts		Contact type: Termination	Socket	Pin	Part number key			Contact diameter mm	Single contact nominal current [1] A	Clearance and creepage distance: Contact to contact mm	Clearance and creepage distance: Contact to housing mm	Test voltage [2] kVeff	Nominal voltage [5] kVrms	Termination diameter mm	Termination cross-section: AWG	Termination cross-section: mm²	View on termination area: Pin piece	View on termination area: Socket piece
0	7	Solder	L	M	C	C	0	0.5	4	0.7	0.8	0.900	0.300	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		
0	9	Solder	L	M	C	C	0	0.5	4	0.4	0.8	0.600	0.200	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		
1	0 [6]	Solder	L	M	C	C	9	0.5	4	0.3	0.7	0.600	0.200	0.4	28	0.08		
		PCB [4]	Q	R	C	0	9							0.5	–	–		

SPECIFIC INSERTS FOR HIGH DATA TRANSMISSION RATES

Ethernet [7,9] Type CAT 5 [9] up to 100 Mbit	0	4	Solder	L	M	F	G	0	0.7	7.5	0.6	0.8	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.8	1			0.6	26	0.15		
			Crimp [3]	N	P	F	G	0		7.5	0.6	0.8			–	22–26	0.38–0.15		
						F	C	0		6	0.8	1			–	28–32	0.09–0.04		
			PCB [4]	Q	R	F	0	0							0.5	–	–		
USB® 2.0 [8,9]	U	4	Solder	–	M	F	G	0	0.7	7.5	0.6	0.8	0.900	0.300	0.85	22	0.38		
			Crimp [3]	–	P	F	G	0							–	22–26	0.38–0.15		
USB® 2.0 [8,9]	0	4	Solder	L	–	F	G	0	0.7	7.5	0.6	0.8	0.900	0.300	0.85	22	0.38		
			Crimp [3]	N	–	F	G	0							–	22–26	0.38–0.15		
			PCB [4]	Q	–	F	0	0							0.5	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 129. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.
[6] Not compatible to competition.
[7] ISO/IEC 11801:2017.
Further information on request.
[8] Acc. Universal Serial Bus 3.2 Spec.:2017. Further information on request.
[9] Concerning data transmission protocols please note page 2.

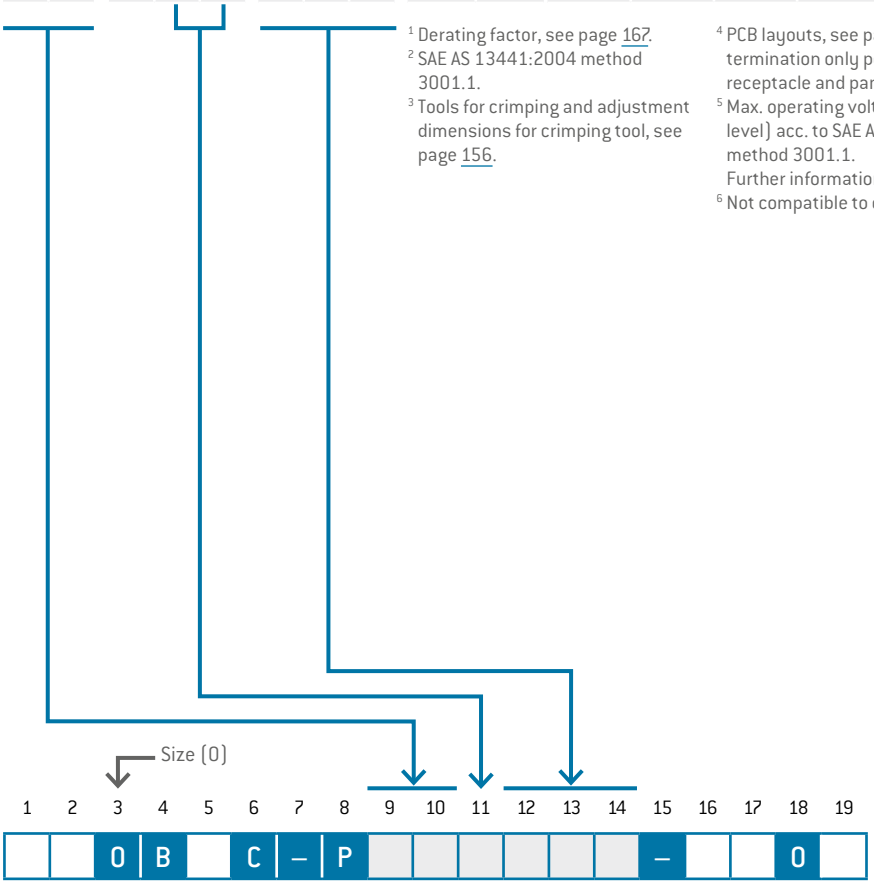
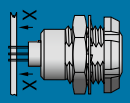
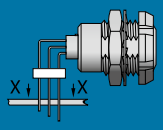
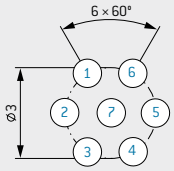
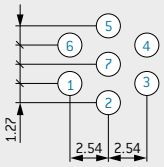
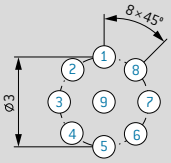
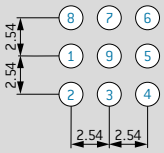
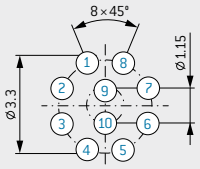
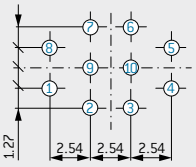
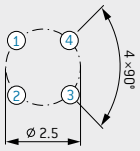
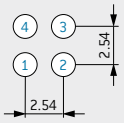


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 0).

	Straight	90° right-angled
		
7 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
9 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.6 mm 
10 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
High-speed version		
4 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 1)

Number of contacts		Contact type: Termination	Socket	Pin	Part number key			Contact diameter mm	Single contact nominal current [1] A	Clearance and creepage distance: Contact to contact mm	Clearance and creepage distance: Contact to housing mm	Test voltage [2] kVeff	Nominal voltage [5] kVrms	Termination diameter mm	Termination cross-section: AWG	Termination cross-section: mm²	View on termination area: Pin piece	View on termination area: Socket piece
0	2	Solder	L	M	P	N	0	1.3	15	1	1.1	1.650	0.550	1.4	18	1		
					P	H	0		12					1.1	20	0.5		
		Crimp [3]	N	P	P	L	0		15					–	18–20	1.00–0.50		
		PCB [4]	Q	R	P	0	0		12					0.7	–	–		
0	3	Solder	L	M	P	N	0	1.3	15	0.8	1	1.000	0.333	1.4	18	1		
					P	H	0		12	0.9	1.1	1.500	0.500	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	0.8	1	1.000	0.333	–	18–20	1.00–0.50		
		PCB [4]	Q	R	P	0	0		12	0.9	1.1	1.500	0.500	0.7	–	–		
0	4	Solder	L	M	J	G	0	0.9	7.5	1	1.4	1.500	0.500	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.7	1.1	1.000	0.333	–	20–24	0.50–0.25		
					J	G	0		7.5	1	1.4	1.500	0.500	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
0	5	Solder	L	M	J	H	0	0.9	10	0.6	0.9	1.000	0.333	1.1	20	0.50		
					J	G	0		7.5	0.9	1.2	1.350	0.450	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.6	0.9	1.000	0.333	–	20–24	0.50–0.25		
					J	G	0		7.5	0.9	1.2	1.350	0.450	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
0	6	Solder	L	M	F	G	0	0.7	7.5	0.7	1	1.000	0.333	0.85	22	0.38		
					F	D	0		6	0.9	1.2	1.200	0.400	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.7	1	1.000	0.333	–	22–26	0.38–0.15		
					F	C	0		6	0.9	1.2	1.200	0.400	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 131. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.

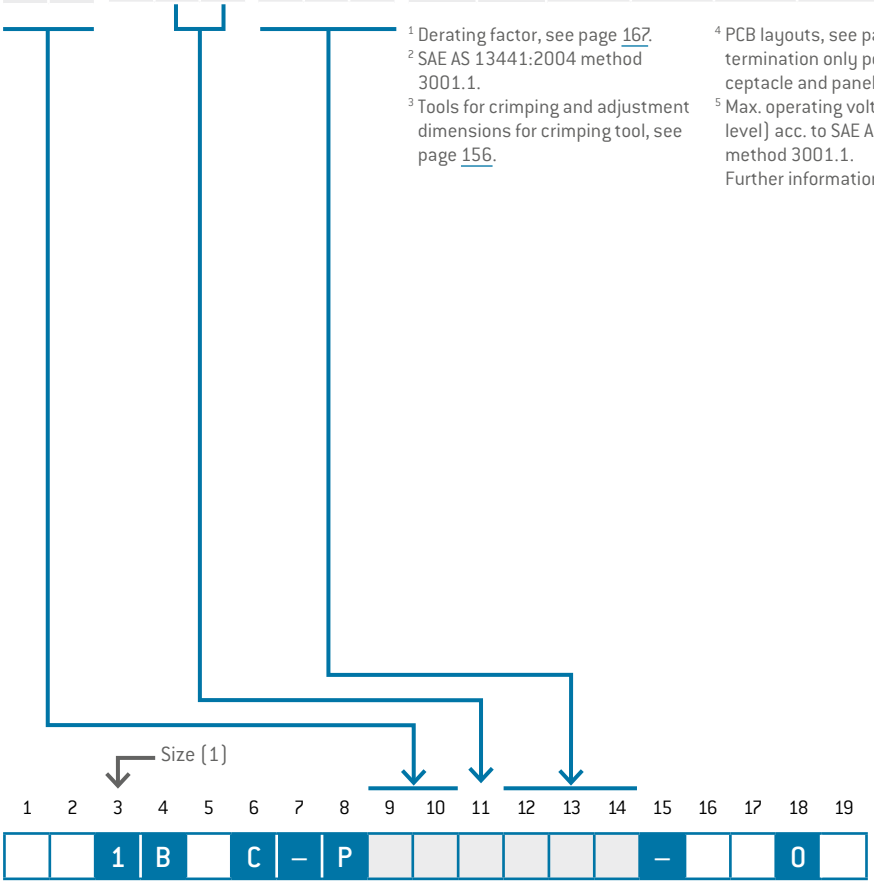
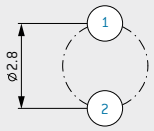
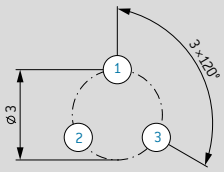
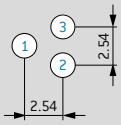
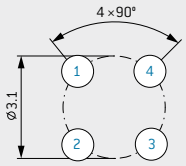
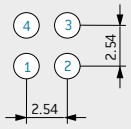
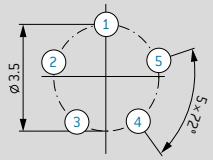
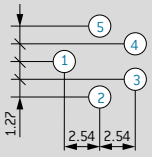
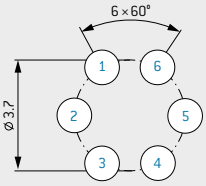
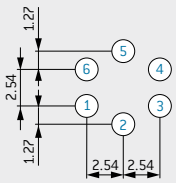


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 1).

	Straight	90° right-angled
2 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
3 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
4 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 
5 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 
6 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 1)

Number of contacts		Contact type: Termination	Socket	Pin	Part number key			Contact diameter mm	Single contact nominal current [1] A	Clearance and creepage distance: Contact to contact mm	Clearance and creepage distance: Contact to housing mm	Test voltage [2] kVeff	Nominal voltage [5] kVrms	Termination diameter mm	Termination cross-section: AWG	Termination cross-section: mm²	View on termination area: Pin piece	View on termination area: Socket piece
0	7	Solder	L	M	F	G	0	0.7	7.5	0.7	1	1.000	0.333	0.85	22	0.38		
					F	D	0		6	0.9	1.2	1.200	0.400	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.7	1	1.000	0.333	–	22–26	0.38–0.15		
					F	C	0		6	0.9	1.2	1.200	0.400	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
0	8	Solder	L	M	F	G	0	0.7	7.5	0.4	0.9	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.6	1.1	1.000	0.333	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.4	0.9	0.900	0.300	–	22–26	0.38–0.15		
					F	C	0		6	0.6	1.1	1.000	0.333	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
1	0	Solder	L	M	C	D	0	0.5	6	0.3	1	0.600	0.200	0.65	26	0.15		
					C	C	0		4	0.5	1.2	1.000	0.333	0.45	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		
1	4	Solder	L	M	C	C	0	0.5	4	0.5	0.9	0.900	0.300	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		
1	6	Solder	L	M	C	C	0	0.5	4	0.4	0.9	0.900	0.300	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		

SPECIFIC INSERTS FOR HIGH DATA TRANSMISSION RATES

Ethernet [6, 7] Type CAT 5 [7] up to 100 Mbit	0	4	Solder	L	M	J	G	0	0.9	7.5	1	1.4	1.500	0.500	0.85	22	0.38	
			Crimp [3]	N	P	J	G	0			0.7	1.1	1.000	0.333	–	20–24	0.50–0.25	
			PCB [4]	Q	R	J	0	0			1	1.4	1.500	0.500	0.7	–	–	
Ethernet [6, 7] Type CAT 5 [7] up to 1 Gbit	D	8	Solder	L	M	C	D	0	0.5	4	0.5	1	1.000	0.333	0.65	26	0.15	
			PCB [4]	Q	R	C	0	0							0.5	–	–	

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 133. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.
[6] ISO/IEC 11801:2017. Further information on request.
[7] Concerning data transmission protocols please note page 2.

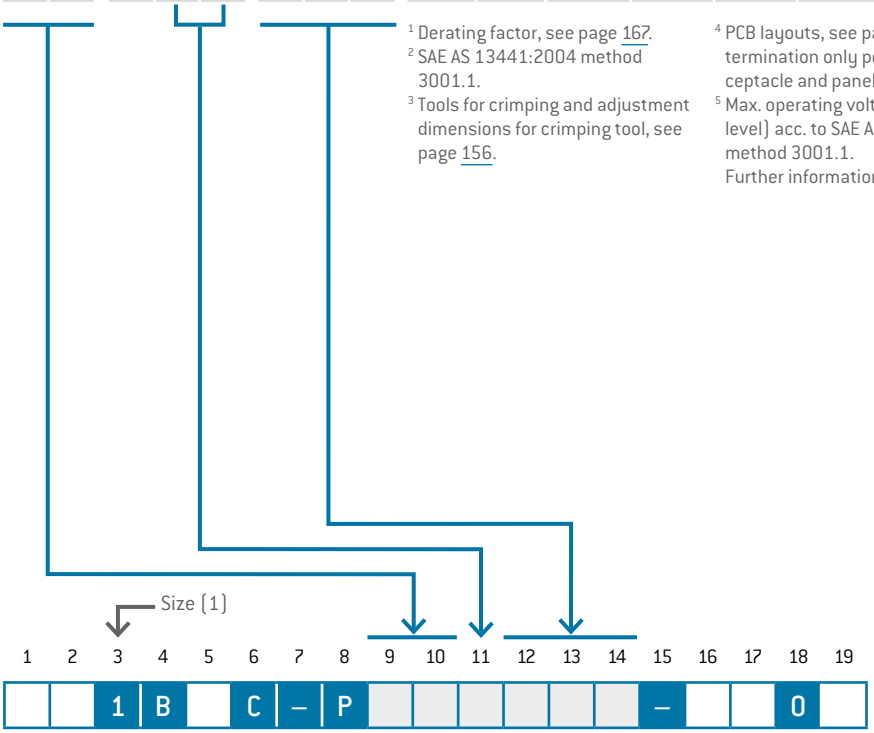
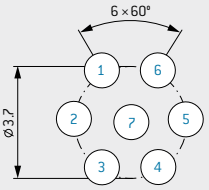
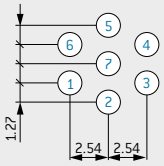
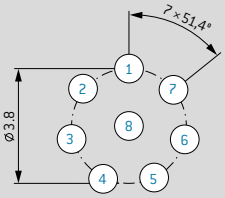
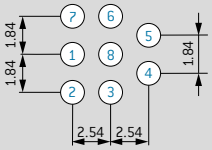
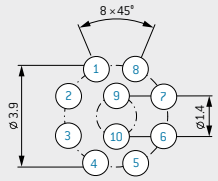
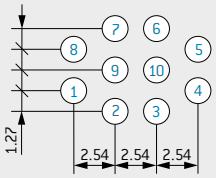
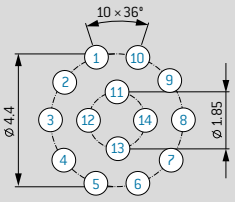
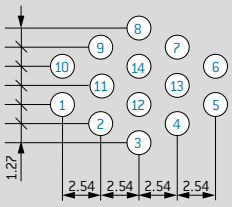
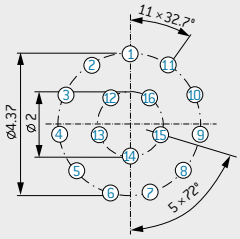
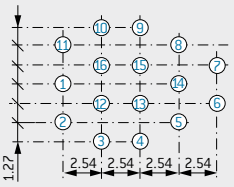
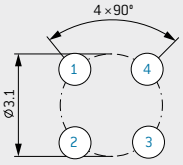
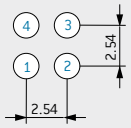
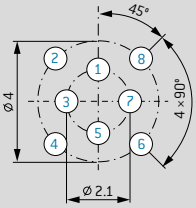


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 1).

	Straight	90° right-angled
7 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
8 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
10 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
14 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

	Straight	90° right-angled
16 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
High-speed versions		
4 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 
8 contacts	Contact borehole: Ø 0.6 mm 	

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 2)

Number of contacts		Contact type			Part number key			Contact diameter	Single contact nominal current [1]	Clearance and creepage distance		Test voltage [2]	Nominal voltage [5]	Termination diameter	Termination cross-section		View on termination area	
		Termination	Socket	Pin						Contact to contact	Contact to housing							
								mm	A	mm	mm	kVeff	kVrms	mm	AWG	mm²	Pin piece	Socket piece
0	2	Solder	L	M	T	S	0	2	24	1.3	0.9	1.800	0.600	2.4	12	2.5		
					T	Q	0							1.85	14	1.5		
		Crimp [3]	N	P	T	N	0		18	1.6	1.2	2.100	0.700	–	14–18	1.50–1.00		
		PCB [4]	Q	R	T	0	0							0.7	–	–		
0	3	Solder	L	M	S	N	0	1.6	16	1.7	1.5	2.400	0.800	1.4	18	1.00		
		Crimp [3]	N	P	S	N	0		21	1.5	1.3	1.950	0.650	–	14–18	1.50–1.00		
					S	L	0		16	1.7	1.5	2.400	0.800	–	18–20	1.00–0.50		
		PCB [4]	Q	R	S	0	0							0.7	–	–		
0	4	Solder	L	M	P	N	0	1.3	15	1.5	1.3	1.800	0.600	1.4	18	1.00		
					P	H	0		12	1.8	1.6	1.950	0.650	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	1.5	1.3	1.800	0.600	–	18–20	1.00–0.50		
					P	H	0		12	1.8	1.6	1.950	0.650	–	20–24	0.50–0.25		
		PCB [4]	Q	R	P	0	0							0.7	–	–		
0	5	Solder	L	M	P	N	0	1.3	15	1.1	1.2	1.500	0.500	1.4	18	1.00		
					P	H	0		12	1.6	1.7	1.800	0.600	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	1.1	1.2	1.500	0.500	–	18–20	1.00–0.50		
					P	H	0		12	1.6	1.7	1.800	0.600	–	20–24	0.50–0.25		
		PCB [4]	Q	R	P	0	0							0.7	–	–		
0	6	Solder	L	M	P	N	0	1.3	15	0.8	1	1.100	0.366	1.4	18	1.00		
					P	H	0		12	1.3	1.5	1.500	0.500	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	0.8	1	1.100	0.366	–	18–20	1.00–0.50		
					P	H	0		12	1.3	1.5	1.500	0.500	–	20–24	0.50–0.25		
		PCB [4]	Q	R	P	0	0							0.7	–	–		
0	7	Solder	L	M	P	N	0	1.3	15	0.9	1	1.100	0.366	1.4	18	1.00		
					P	H	0		12	1.3	1.4	1.800	0.600	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	0.9	1	1.100	0.366	–	18–20	1.00–0.50		
					P	H	0		12	1.3	1.4	1.800	0.600	–	20–24	0.50–0.25		
		PCB [4]	Q	R	P	0	0							0.7	–	–		
0	8	Solder	L	M	J	H	0	0.9	10	1	0.9	1.500	0.500	1.1	20	0.50		
					J	G	0		7.5	1.2	1.1			0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	1	0.9			–	20–24	0.50–0.25		
					J	G	0		7.5	1.2	1.1			–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
1	0	Solder	L	M	J	H	0	0.9	10	0.7	0.9	0.900	0.300	1.1	20	0.50		
					J	G	0		7.5	1	1.2	1.500	0.500	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.7	0.9	0.900	0.300	–	20–24	0.50–0.25		
					J	G	0		7.5	1	1.2	1.500	0.500	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 135. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.

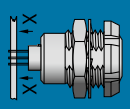
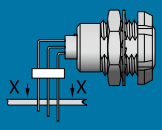
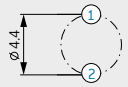
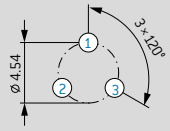
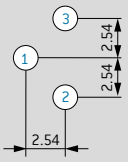
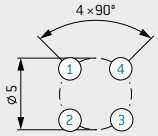
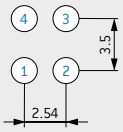
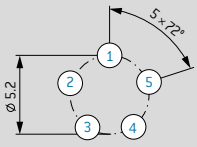
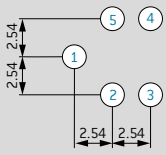
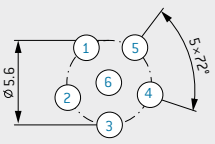
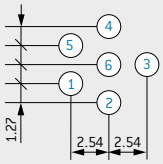
Size (2)

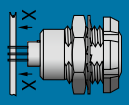
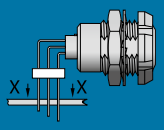
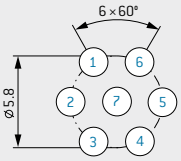
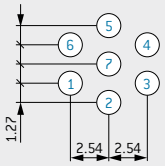
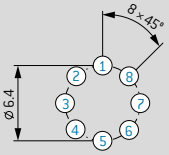
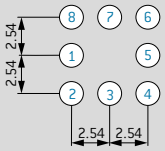
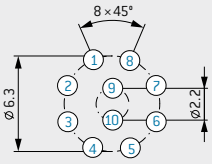
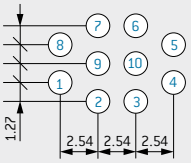
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
		2	B		C	–	P							–			0	

Table of Contents

PCB LAYOUTS

For PCB contacts (Size 2).

	Straight	90° right-angled
		
2 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
3 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
4 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
5 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
6 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 

	Straight	90° right-angled
		
7 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
8 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
10 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 2)

Number of contacts		Contact type: Termination	Socket	Pin	Part number key			Contact diameter mm	Single contact nominal current [1] A	Clearance and creepage distance: Contact to contact mm	Clearance and creepage distance: Contact to housing mm	Test voltage [2] kVeff	Nominal voltage [5] kVrms	Termination diameter mm	Termination cross-section: AWG	Termination cross-section: mm²	View on termination area: Pin piece	View on termination area: Socket piece
1	2	Solder	L	M	F	G	0	0.7	7.5	0.8	1.1	1.200	0.400	0.85	22	0.38		
					F	D	0		6	1	1.3	1.350	0.450	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.8	1.1	1.200	0.400	–	22–26	0.38–0.15		
					F	C	0		6	1	1.3	1.350	0.450	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
1	4	Solder	L	M	F	G	0	0.7	7.5	0.7	1	1.100	0.366	0.85	22	0.38		
					F	D	0		6	0.9	1.2	1.200	0.400	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.7	1	1.100	0.366	–	22–26	0.38–0.15		
					F	C	0		6	0.9	1.2	1.200	0.400	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
1	6	Solder	L	M	F	G	0	0.7	7.5	0.6	1	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.8	1.2	1.100	0.366	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.6	1	0.900	0.300	–	22–26	0.38–0.15		
					F	C	0		6	0.8	1.2	1.100	0.366	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
1	8	Solder	L	M	F	G	0	0.7	7.5	0.5	1	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.7	1.2			0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		8	0.5	1			–	22–26	0.38–0.15		
					F	C	0		6	0.7	1.2			–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
1	9	Solder	L	M	F	G	0	0.7	7.5	0.5	1	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.7	1.2	1.000	0.333	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.5	1	0.900	0.300	–	22–26	0.38–0.15		
					F	C	0		6	0.7	1.2	1.000	0.333	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
2	6	Solder	L	M	C	C	0	0.5	4	0.6	1	0.900	0.300	0.4	28	0.08		
		PCB [4]	Q	R	C	0	0							0.5	–	–		

SPECIFIC INSERTS FOR HIGH DATA TRANSMISSION RATES

0	4	Solder	L	M	P	H	0	1.3	12	1.8	1.6	1.950	0.650	1.1	20	0.50			Ethernet [6,7] Type CAT 5 [7] up to 100 Mbit
		Crimp [3]	N	P	P	H	0							–	18–20	1.00–0.50			
		PCB [4]	Q	R	P	0	0							0.7	–	–			
D	8	Solder	L	M	J	G	0	0.9	7.5	1.2	1.1	1.500	0.500	0.85	22	0.38			Ethernet [6,7] Type CAT 6$_A$ [7] up to 10 Gbit
		Crimp [3]	N	P	J	G	0							–	22–26	0.38–0.15			
		PCB [4]	Q	R	J	0	0							0.7	–	–			

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 137. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.
[6] ISO/IEC 11801:2017.
Further information on request.
[7] Concerning data transmission protocols please note page 2.

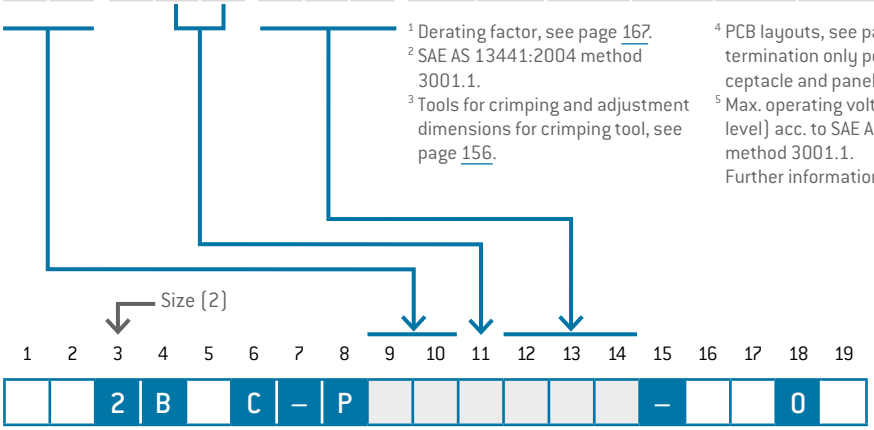
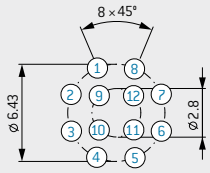
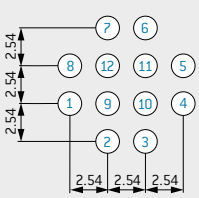
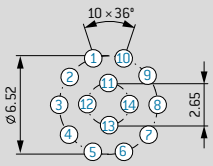
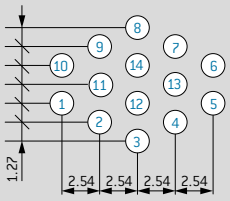
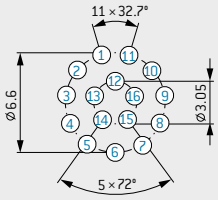
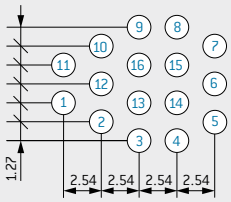
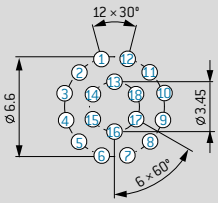
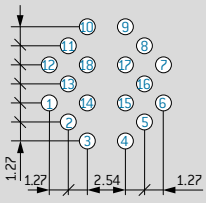
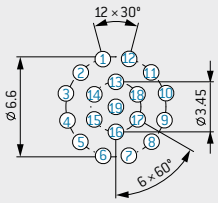
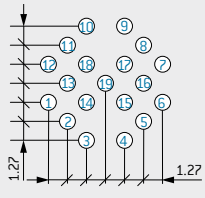
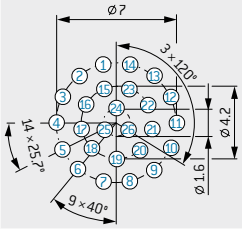
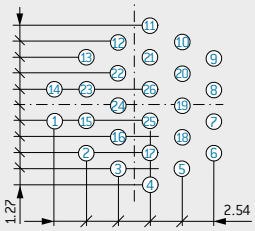
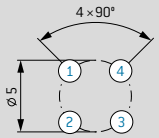
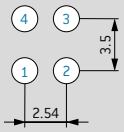
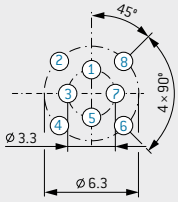


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 2).

	Straight	90° right-angled
12 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
14 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
16 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
18 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
19 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

	Straight	90° right-angled
26 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
High-speed versions		
4 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
8 contacts	Contact borehole: Ø 0.8 mm 	

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 3)

Number of contacts		Contact type			Part number key			Contact diameter	Single contact nominal current [1]	Clearance and creepage distance		Test voltage [2]	Nominal voltage [5]	Termination diameter	Termination cross-section		View on termination area	
		Termination	Socket	Pin						Contact to contact	Contact to housing				AWG		Pin piece	Socket piece
								mm	A	mm	mm	kVeff	kVrms	mm		mm²		
0	3	Solder	L	M	T	S	0	2	24	1.8	1.5	1.800	0.600	2.4	12	2.5		
					T	Q	0		18	2	1.7			1.85	14	1.5		
		PCB [4]	Q	R	T	0	0							0.7	–	–		
0	4	Solder	L	M	T	S	0	2	24	1.4	1.2	1.650	0.550	2.4	12	2.5		
					T	Q	0		18	1.6	1.4			1.85	14	1.5		
		PCB [4]	Q	R	T	0	0							0.7	–	–		
0	7	Solder	L	M	S	N	0	1.6	16	1.5	1.6	1.800	0.600	1.4	18	1.00		
		Crimp [3]	N	P	S	N	0		21	1.1	1.2			–	14–18	1.50–1.00		
					S	L	0		16	1.5	1.6			–	18–20	1.00–0.50		
		PCB [4]	Q	R	S	0	0			1.3	1.4			0.7	–	–		
0	8	Solder	L	M	P	N	0	1.3	15	1.1	1.3	1.350	0.450	1.4	18	1.00		
					P	H	0		12	1.4	1.6	1.650	0.550	1.1	20	0.50		
		Crimp [3]	N	P	P	L	0		15	1.1	1.3	1.350	0.450	–	18–20	1.00–0.50		
					P	H	0		12	1.4	1.6	1.650	0.550	–	20–24	0.50–0.25		
		PCB [4]	Q	R	P	0	0			1.2	1.4			0.7	–	–		
1	0	Solder	L	M	P	N	0	1.3	15	0.9	1.1	1.100	0.366	1.4	18	1.00		
					P	H	0		12	1.2	1.4	1.350	0.450	1.1	20	0.50		
		PCB [4]	Q	R	P	0	0			1	1.2			0.7	–	–		
1	4	Solder	L	M	J	H	0	0.9	10	0.8	1	1.000	0.333	1.1	20	0.50		
					J	G	0		7.5	1.1	1.3	1.350	0.450	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.8	1	1.000	0.333	–	20–24	0.50–0.25		
					J	G	0		7.5	1.1	1.3	1.350	0.450	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 139. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.

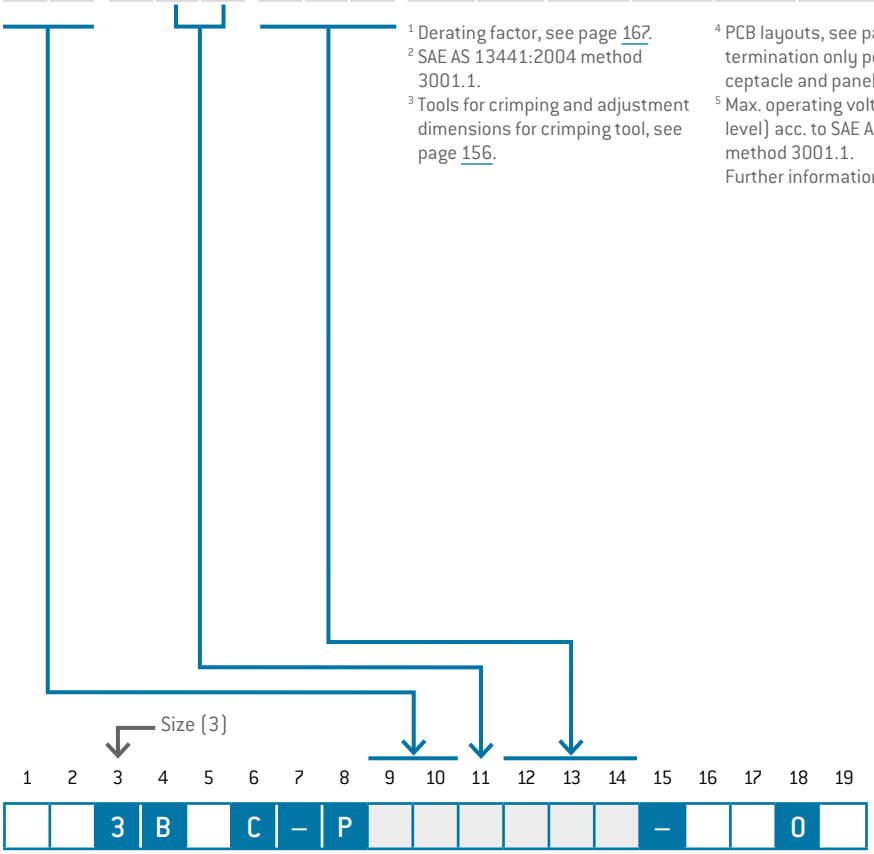
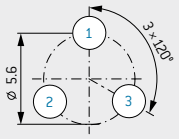
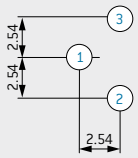
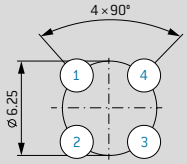
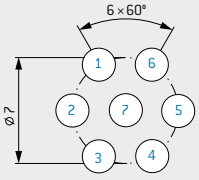
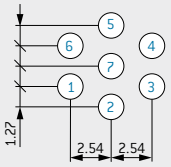
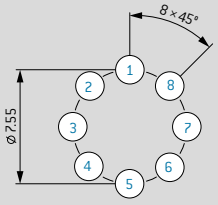
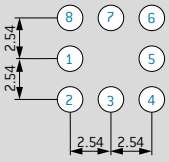
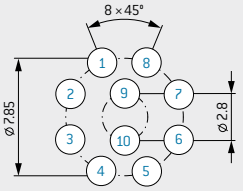
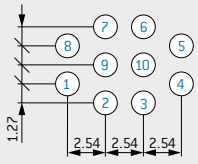
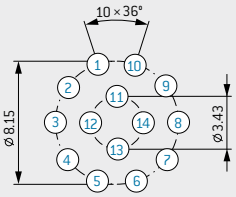
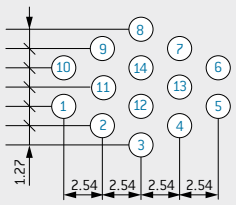


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 3).

	Straight	90° right-angled
3 contacts	Contact borehole: Ø 0.7 mm 	Contact borehole: Ø 0.9 mm 
4 contacts	Contact borehole: Ø 0.8 mm 	
7 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
8 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 
10 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.9 mm 

	Straight	90° right-angled
14 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.
Pin inserts on request. Further PCB layouts upon request.

CONTACT INSERTS (SIZE 3)

Number of contacts		Contact type			Part number key			Contact diameter	Single contact nominal current [1]	Clearance and creepage distance		Test voltage [2]	Nominal voltage [5]	Termination diameter	Termination cross-section		View on termination area	
		Termination	Socket	Pin						Contact to contact	Contact to housing							
								mm	A	mm	mm	kVeff	kVrms	mm	AWG	mm²	Pin piece	Socket piece
1	6	Solder	L	M	J	H	0	0.9	10	0.7	0.9	1.000	0.333	1.1	20	0.50		
					J	G	0		7.5	1	1.2	1.350	0.450	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.7	0.9	1.000	0.333	–	20–24	0.50–0.25		
					J	G	0		7.5	1	1.2	1.350	0.450	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
1	8	Solder	L	M	J	H	0	0.9	10	0.7	0.9	1.000	0.333	1.1	20	0.50		
					J	G	0		7.5	0.9	1.1	1.350	0.450	0.85	22	0.38		
		Crimp [3]	N	P	J	H	0		10	0.7	0.9	1.000	0.333	–	20–24	0.50–0.25		
					J	G	0		7.5	0.9	1.1	1.350	0.450	–	22–26	0.38–0.15		
		PCB [4]	Q	R	J	0	0							0.7	–	–		
2	0	Solder	L	M	F	G	0	0.7	7.5	0.8	1.2	1.000	0.333	0.85	22	0.38		
					F	D	0		6	1	1.4	1.100	0.366	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.8	1.2	1.000	0.333	–	22–26	0.38–0.15		
					F	C	0		6	1	1.4	1.100	0.366	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
2	2	Solder	L	M	F	G	0	0.7	7.5	0.7	1	1.000	0.333	0.85	22	0.38		
					F	D	0		6	0.9	1.2	1.100	0.366	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.7	1	1.000	0.333	–	22–26	0.38–0.15		
					F	C	0		6	0.9	1.2	1.100	0.366	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0							0.5	–	–		
2	6	Solder	L	M	F	G	0	0.7	7.5	0.5	0.9	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.7	1.1	1.000	0.333	0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.5	0.9	0.900	0.300	–	22–26	0.38–0.15		
					F	C	0		6	0.7	1.1	1.000	0.333	–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0			0.8	1.2			0.5	–	–		
3	0	Solder	L	M	F	G	0	0.7	7.5	0.4	1	0.900	0.300	0.85	22	0.38		
					F	D	0		6	0.6	1.2			0.6	26	0.15		
		Crimp [3]	N	P	F	G	0		7.5	0.4	1			–	22–26	0.38–0.15		
					F	C	0		6	0.6	1.2			–	28–32	0.09–0.04		
		PCB [4]	Q	R	F	0	0			0.7	1.3			0.5	–	–		

[1] Derating factor, see page 167.
[2] SAE AS 13441:2004 method 3001.1.
[3] Tools for crimping and adjustment dimensions for crimping tool, see page 156.
[4] PCB layouts, see page 141. PCB termination only possible in the receptacle and panel-mounted plug
[5] Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1.
Further information on page 168.

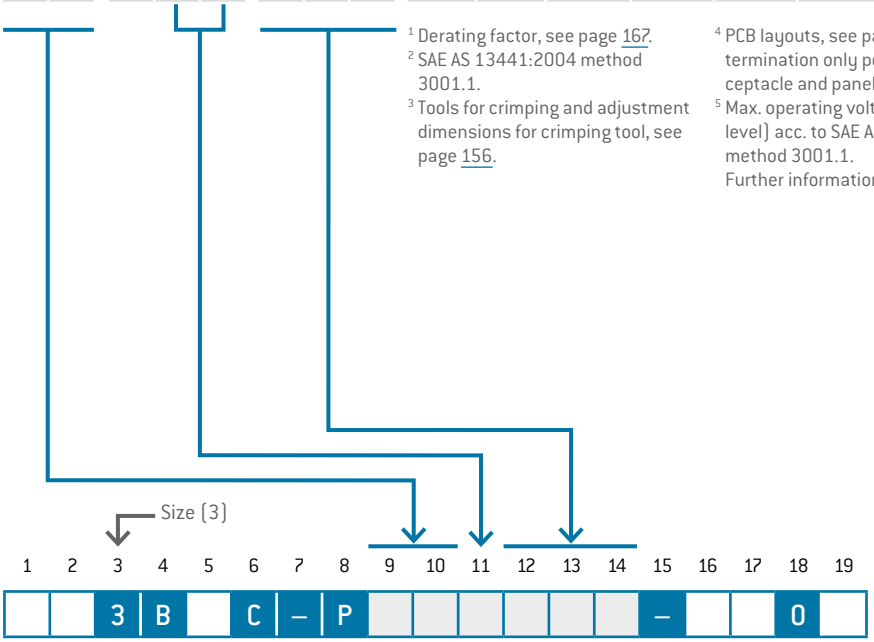
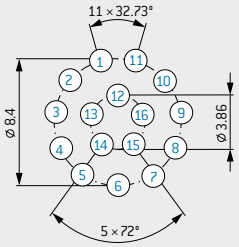
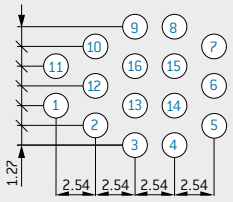
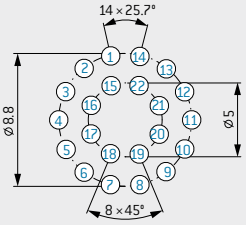
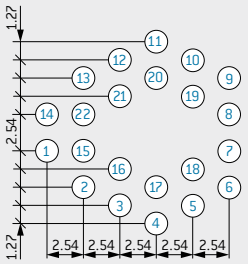
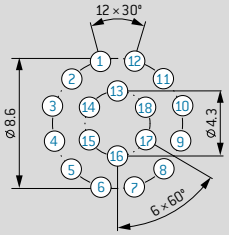
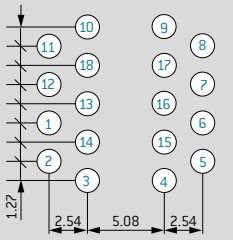
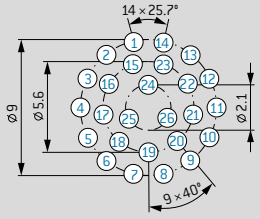
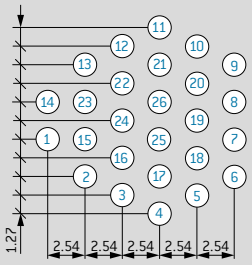
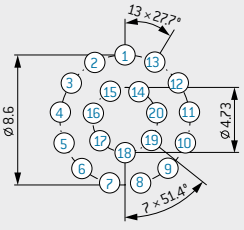
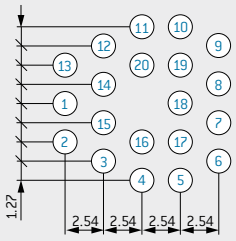
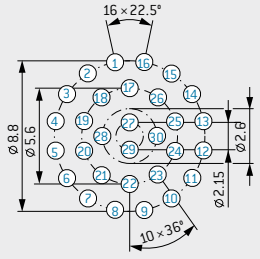
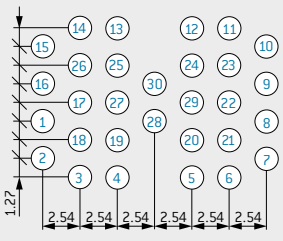


Table of Contents

PCB LAYOUTS

For PCB contacts (Size 3).

	Straight	90° right-angled		Straight	90° right-angled
16 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 	22 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
18 contacts	Contact borehole: Ø 0.8 mm 	Contact borehole: Ø 0.7 mm 	26 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 
20 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 	30 contacts	Contact borehole: Ø 0.6 mm 	Contact borehole: Ø 0.7 mm 

All specifications are only valid for socket inserts.

Pin inserts on request. Further PCB layouts upon request.

RIGHT-ANGLED PCB CONTACTS IN THE RECEPTACLE

A

RIGHT-ANGLED PCB CONTACT

for style G8

Contact diameter	Termination diameter
0.5	0.5
0.7	0.6
0.9	0.6
1.3	0.8
1.6	0.8
2	0.8

TECHNICAL DATA

- Pin version on request.
- PCB layouts, see page 127.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P					0	0	–		0	0	0

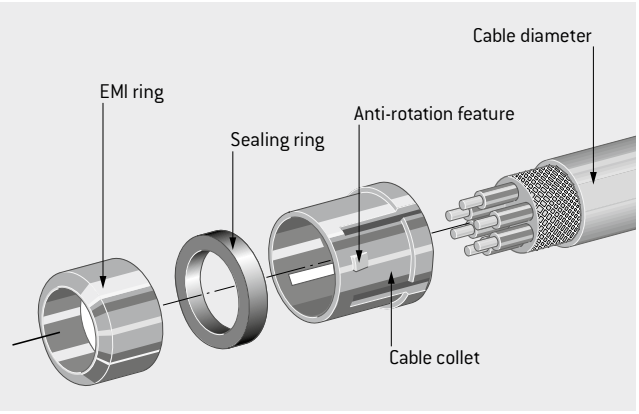
FOR YOUR NOTES

CABLE COLLET SYSTEM

		Cable diameter mm	Size 0	1	2	3
1	5	> 1 – 1.5		•		
2	0	> 1.5 – 2	•	•		
2	5	> 2 – 2.5	•	•		
3	0	> 2.5 – 3	•	•	•	
3	5	> 3 – 3.5	•	•	•	•
4	0	> 3.5 – 4	•	•	•	•
4	5	> 4 – 4.5	•	•	•	•
5	0	> 4.5 – 5	•	•	•	•
5	5	> 5 – 5.5		•	•	•
6	0	> 5.5 – 6		•	•	•
6	5	> 6 – 6.5		•	•	•
7	0	> 6.5 – 7		•	•	•
7	5	> 7 – 7.5			•	•
8	0	> 7.5 – 8			•	•
8	5	> 8 – 8.5			•	•
9	0	> 8.5 – 9			•	•
9	5	> 9 – 9.5				•
0	1	> 9.5 – 10				•
0	2	> 10 – 10.5				•
0	0	Without cable collet system (on request)				

APPLICATION: For all plugs and in-line receptacles and for receptacles style 6 and 7.

USE: Cable collet for strain relief; EMI ring for transmission of the shielding.



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

For assembly instructions please refer to our website: www.odu-connectors.com/downloads/assembly-instructions

DEFINITION OF THE BACK NUTS

Usable for all straight, right-angled, Break-Away connectors, in-line receptacles, receptacles style 6.

0

STANDARD BACK NUT

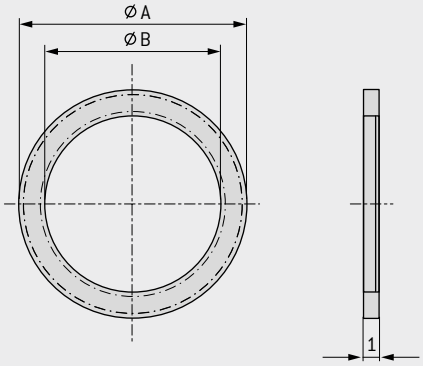
S

BACK NUT FOR SILICONE CABLE BEND RELIEF[1]

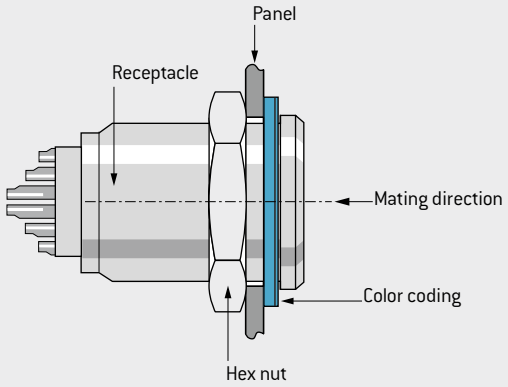
[1] Please order silicone cable bend reliefs separately, see page 149.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			B		C	–	P							–			0	

COLOR CODING RINGS



EXAMPLE OF ASSEMBLY



Material: Plastic PA66.

SIZES

Thread	Part number	Ø A mm	Ø B mm
M 9	700.422.___.922.009	13.5	9.1
M 10	700.422.___.922.010	16.5	10.1
M 14	701.422.___.922.014	20	14.1
M 16	702.422.___.922.016	23	16.1
M 18	703.422.___.922.018	25	18.1
M 20	703.422.___.922.020	28	20.1

COLORS

Color code	Color	RAL no.[1] (similar)
202	Red	3020
203	White	9010
204	Yellow	1016
205	Green	6029
206	Blue	5002
207	Gray	7005
208	Black	9005

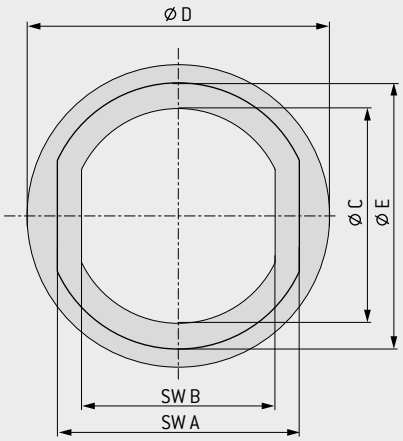
HOW TO PLACE THE RIGHT ORDER:

This shows you how the part number of the color coding rings is composed. In the first step, select the size and note the part number. Put the color code and part number together depending on your choice of color (see example).

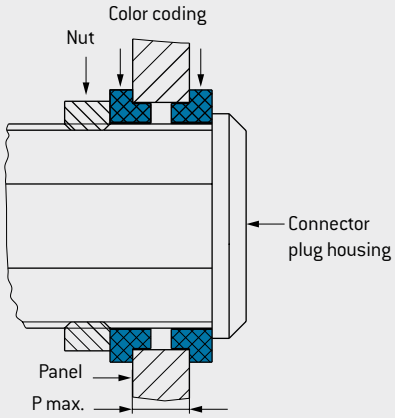
STEP 1:	Choose size	700.422.___.922.015
STEP 2:	Choose color	... 202 ...
STEP 3:	Completed part number	700.422.202.922.015

[1] Because of different raw materials, the colors may slightly differ from RAL numbers.

COLOR CODING RINGS



EXAMPLE OF ASSEMBLY



Material: Plastic PA66.

SIZES

Thread	Part number	SW A mm	SW B mm	Ø C mm	Ø D mm	Ø E mm	H mm	T mm	P max.
M 9	700.423.___.922.009	9.9	8.3	9.1	12	10.8	1.8	1	6
M 10	700.423.___.922.010	10.7	9.1	10.1	16.5	11.8	1.8	1	1.5
M 14	701.423.___.922.014	13.7	12.1	14.1	21	15.8	1.8	1	2
M 16	702.423.___.922.016	17.7	15.1	16.1	23	18.8	2.2	1.2	0.6
M 18	703.423.___.922.018	20.2	16.6	18.2	25	21.8	2.2	1.2	10.5
M 20	703.423.___.922.020	21.7	18.1	20.2	28	23.8	2.2	1.2	3.5

COLORS

Color code	Color	RAL no.[1] (similar)
202	Red	3020
203	White	9010
204	Yellow	1016
205	Green	6029
206	Blue	5002
207	Gray	7005
208	Black	9005

[1] Because of different raw materials, the colors may slightly differ from RAL numbers.

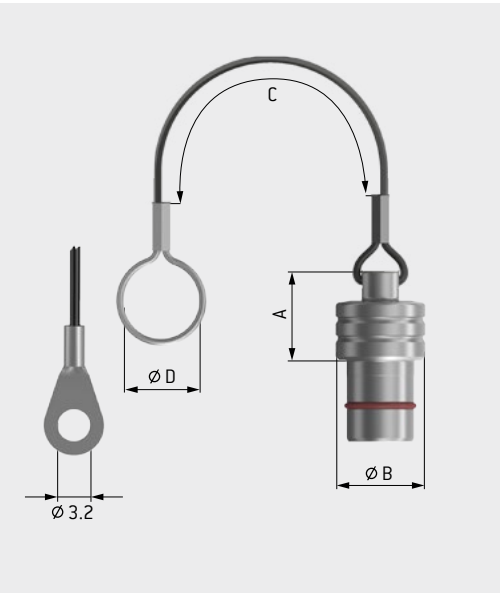
PROTECTIVE COVERS

FOR RECEPTACLES (IP 68)

Size	Part number	A mm	Ø B mm	C mm	Ø D mm
0	700.097.007.215._00	10	10	70	8
1	701.097.007.215._00	12	12	75	10
2	702.097.007.215._00	15	15	85	13
3	703.097.007.215._00	17	18	100	16

Lanyard material	
0	Polyamide lanyard with loop
1	Stainless steel lanyard with loop
2	Polyamide lanyard with solder lug
3	Stainless steel lanyard with solder lug

Surface matt chromate

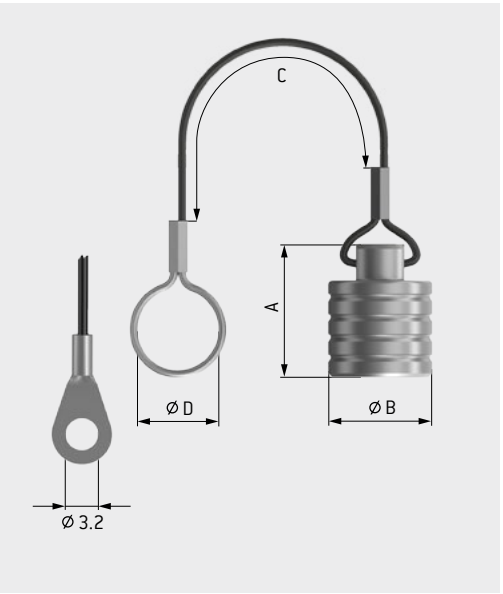


FOR PLUG (IP 68)

Size	Part number	A mm	Ø B mm	C mm	Ø D mm
0	700.097.004.215._00	15.5	10.5	70	8
1	701.097.004.215._00	16.5	13	75	10
2	702.097.004.215._00	18.5	16	85	13
3	703.097.004.215._00	21	19	100	16

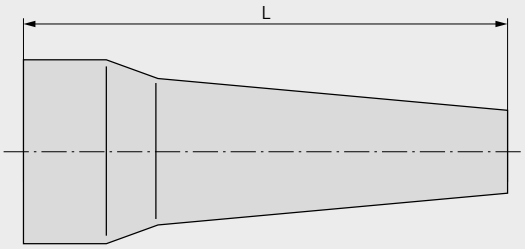
Lanyard material	
0	Polyamide lanyard with loop
1	Stainless steel lanyard with loop
2	Polyamide lanyard with solder lug
3	Stainless steel lanyard with solder lug

Surface matt chromate



SILICONE CABLE BEND RELIEFS

Size	Part number	Dim. L	Cable jacket (Ø outside)	
		mm	min.	max.
0	700.023.___.965.020	27	2	2.5
	700.023.___.965.025		2.5	3
	700.023.___.965.030		3	3.5
	700.023.___.965.035		3.5	4
	700.023.___.965.040		4	4.5
	700.023.___.965.045		4.5	5
1	701.023.___.965.025	30	2.5	3
	701.023.___.965.030		3	3.5
	701.023.___.965.035		3.5	4
	701.023.___.965.040		4	5
	701.023.___.965.050		5	6
	701.023.___.965.060		6	6.5
	701.023.___.965.070		6.5	7.5
2	702.023.___.965.025	36	2.5	3
	702.023.___.965.030		3	3.5
	702.023.___.965.035		3.5	4
	702.023.___.965.040		4	5
	702.023.___.965.050		5	6
	702.023.___.965.060		6	7
	702.023.___.965.070		7	8
	702.023.___.965.080		8	9
3	703.023.___.965.040	42	4	5
	703.023.___.965.050		5	6
	703.023.___.965.060		6	7
	703.023.___.965.070		7	8
	703.023.___.965.080		8	9
	703.023.___.965.090		9	10
	703.023.___.965.100		10	11
	703.023.___.965.110		11	12



TEMPERATURE RANGE

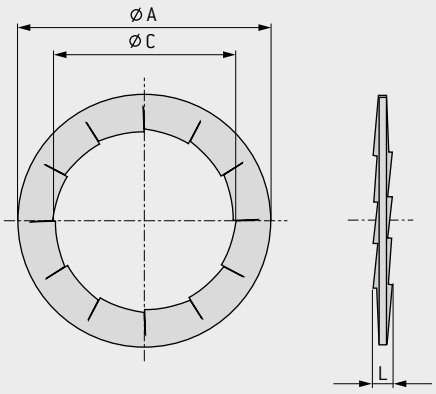
Silicone: –50 °C up to +200 °C, short-term up to +230 °C
Autoclaveable

COLORS

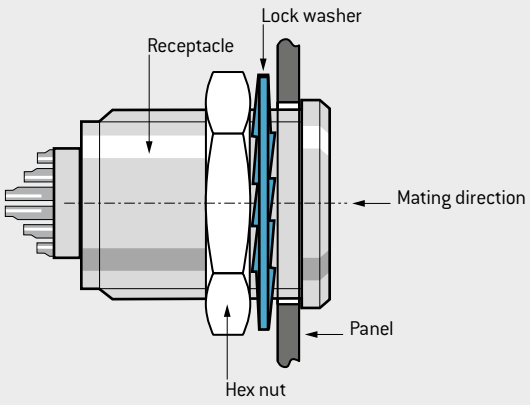
Color code	Color	RAL no.[1] (similar)
202	Red	3020
203	White	9010
204	Yellow	1016
205	Green	6029
206	Blue	5002
207	Gray	7005
208	Black	9005

[1] Because of different raw materials, the colors may slightly differ from RAL numbers.

LOCK WASHERS



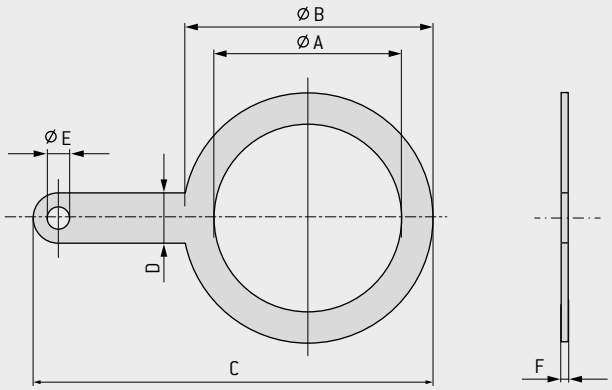
EXAMPLE OF ASSEMBLY



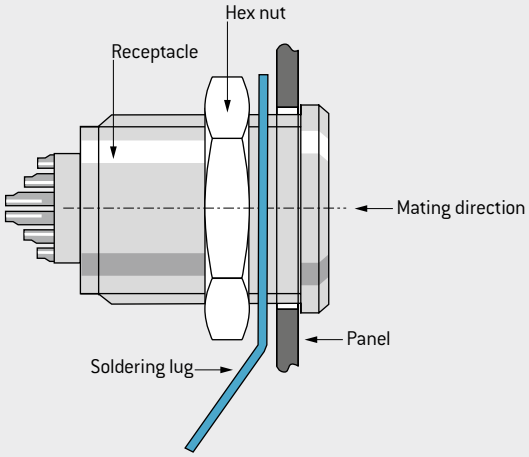
Thread	Part number	Ø A mm	Ø C mm	L mm
M9	945.000.001.000.046	12.5	9.1	1
M14	945.000.001.000.070	19.5	14.2	1.1
M16	945.000.001.000.072	21.5	16.1	1.1
M18	945.000.001.000.049	25	18.1	1.1
M20	945.000.001.000.121	25	20.1	1.1

Nickel plated surface

SOLDERING LUGS



EXAMPLE OF ASSEMBLY

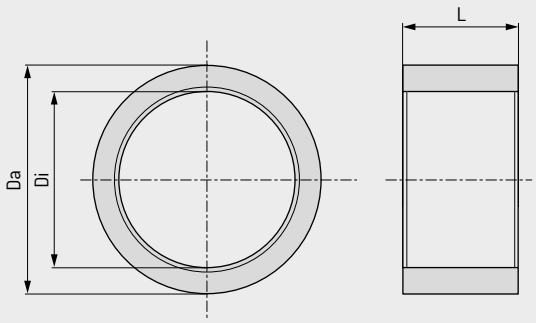


Thread	Part number	Ø A mm	Ø B mm	C mm	D mm	Ø E mm	F mm
M9	700.140.246.301.000	9.7	13.2	21.6	4	1.6	0.5
M14	715.140.246.301.000	14.1	18	27	4	2	0.5
M16	721.140.246.301.000	16.2	20	32	4	1.6	0.5
M18	703.140.246.301.000	18.2	25	39	4	1.6	0.5
M20	722.140.246.301.000	20.2	25	39	4	1.6	0.5

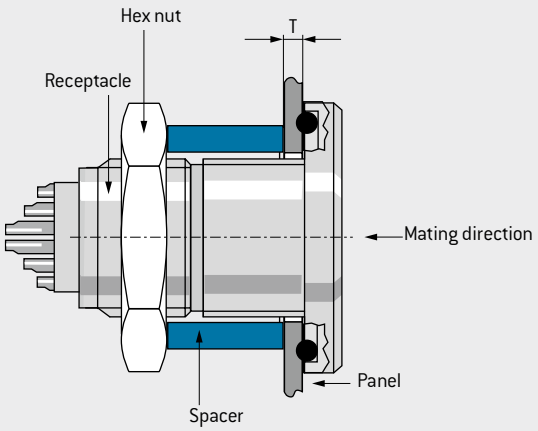
Silver plated surface

DISTANCE RINGS FOR WALL-THICKNESS ADJUSTMENT

FOR RECEPTACLES STYLE 2[1]



EXAMPLE OF ASSEMBLY



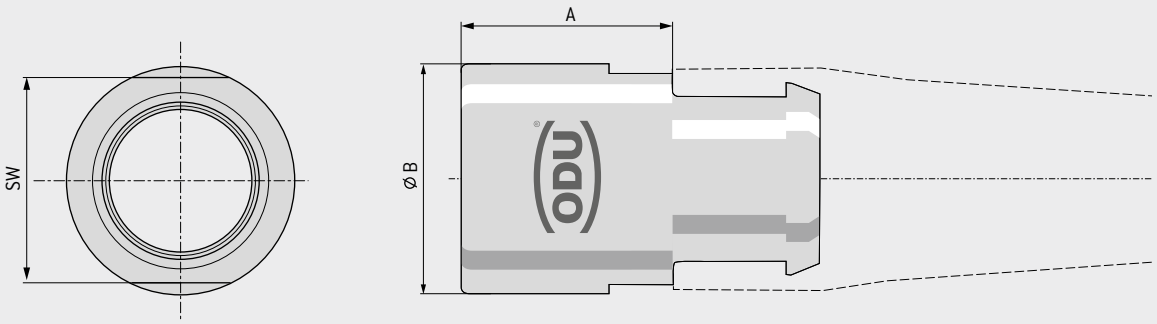
Size	Part number	Da mm	Di mm	L mm	T mm
0	700.123.102.304.000	13	10.3	7	1 – 6
1	701.123.102.304.000	17	14.3	12	0.5 – 6
1	701.123.102.304.001	17	14.3	6	6 – 16
2	702.123.102.304.000	21	16.3	8	1 – 8
3	703.123.102.304.000	25	20.3	11.5	0.5 – 7

Material: brass
Surface: nickel

[1] See page 123.

BACK NUT FOR CABLE BEND RELIEFS

EXAMPLE OF ASSEMBLY

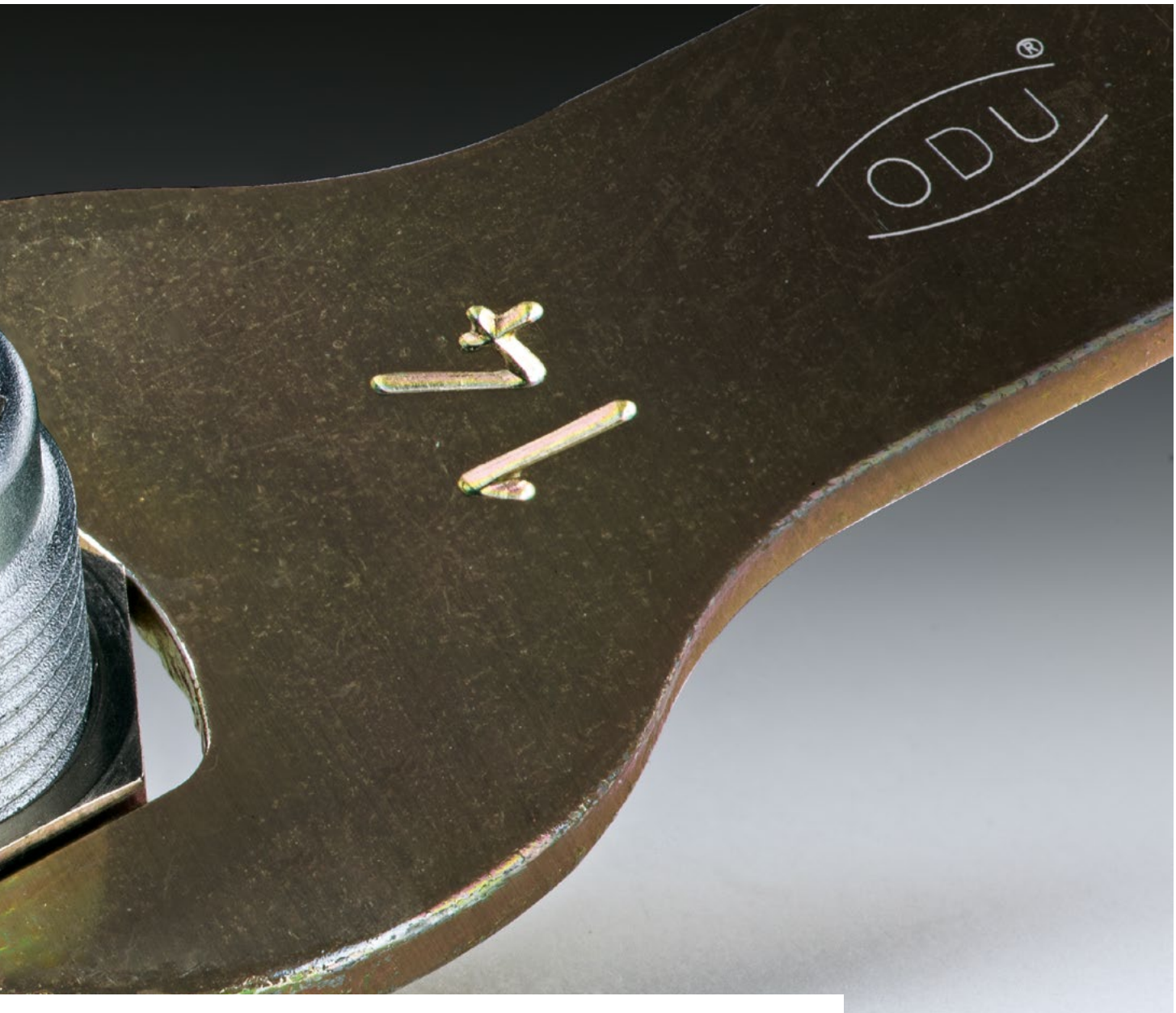


Size	Part number	A mm	Ø B mm	SW mm
0	700.022.117.3__.002	8	8.9	7
1	701.022.117.3__.002	10	10.9	10
2	702.022.117.3__.002	11.5	13.9	13
3	703.022.117.3__.002	11.5	16.5	15

Surface	
15	Cu-alloy / matt chrome plated
11	Cu-alloy / black chrome plated
04	Cu-alloy / nickel

ODU MINI-SNAP®

Table of Contents



TOOLS

The following pages contain tools and wrenches to ensure that your ODU connectors function flawlessly.

CRIMPING TOOLS / ASSEMBLY TOOLS

PART NUMBER CRIMPING TOOL
080.000.051.000.000

Part number positioner, see table.

PROCESSING TOOL FOR CRIMP CONTACTS

Digital adjustment, multiposition

Size	Number of contacts	Contact diameter	Termination cross-section		Adjustment dim.	Positioner	Positioning setting		Removal tool
		mm	AWG	mm²	mm		Pin	Socket	
0	4–5	0.7	28–32	0.09–0.04	0.57	080.000.051.105.000	1	2	087.7CC.070.001.000
	4–5	0.7	22–26	0.38–0.15	0.67	080.000.051.105.000	1	2	087.7CC.070.001.000
	2–3	0.9	22–26	0.38–0.15	0.67	080.000.051.105.000	3	4	087.7CC.090.001.000
	2–3	0.9	20–24	0.5–0.25	0.67	080.000.051.105.000	3	4	087.7CC.090.001.000
1	6–8	0.7	28–32	0.09–0.04	0.57	080.000.051.105.000	1	5	087.7CC.070.001.000
	6–8	0.7	22–26	0.38–0.15	0.67	080.000.051.105.000	1	5	087.7CC.070.001.000
	4–5	0.9	22–26	0.38–0.15	0.67	080.000.051.105.000	3	6	087.7CC.090.001.000
	4–5	0.9	20–24	0.5–0.25	0.67	080.000.051.105.000	3	6	087.7CC.090.001.000
	2–3	1.3	18–20	1–0.5	1.12	080.000.051.105.000	7	8	087.7CC.130.001.000
2	12–19	0.7	28–32	0.09–0.04	0.57	080.000.051.106.000	1	2	087.7CC.070.001.000
	12–19	0.7	22–26	0.38–0.15	0.67	080.000.051.106.000	1	2	087.7CC.070.001.000
	8–10	0.9	22–26	0.38–0.15	0.67	080.000.051.106.000	3	4	087.7CC.090.001.000
	8–10	0.9	20–24	0.5–0.25	0.67	080.000.051.106.000	3	4	087.7CC.090.001.000
	4–7	1.3	20–24	0.5–0.25	0.67	080.000.051.106.000	5	6	087.7CC.130.001.000
	4–7	1.3	18–20	1–0.5	1.12	080.000.051.106.000	5	6	087.7CC.130.001.000
	3	1.6	18–20	1–0.5	1.12	080.000.051.107.000	1	2	087.7CC.160.001.000
	3	1.6	18	1.5–1	1.12	080.000.051.107.000	1	2	087.7CC.160.001.000
	3	1.6	14–16	1.5–1	1.3	080.000.051.107.000	1	2	087.7CC.160.001.000
	2	2	18	1.5–1	1.12	080.000.051.107.000	3	4	087.7CC.200.002.000
	2	2	14–16	1.5–1	1.3	080.000.051.107.000	3	4	087.7CC.200.002.000
3	20–30	0.7	28–32	0.09–0.04	0.57	080.000.051.106.000	1	7	087.7CC.070.001.000
	20–30	0.7	22–26	0.38–0.15	0.67	080.000.051.106.000	1	7	087.7CC.070.001.000
	14–18	0.9	22–26	0.38–0.15	0.67	080.000.051.106.000	3	8	087.7CC.090.001.000
	14–18	0.9	20–24	0.5–0.25	0.67	080.000.051.106.000	3	8	087.7CC.090.001.000
	8–10	1.3	20–24	0.5–0.25	0.67	080.000.051.106.000	5	9	087.7CC.130.001.000
	8–10	1.3	18–20	1–0.5	1.12	080.000.051.106.000	5	9	087.7CC.130.001.000
	7	1.6	18–20	1–0.5	1.12	080.000.051.107.000	1	5	087.7CC.160.001.000
	7	1.6	18	1.5–1	1.12	080.000.051.107.000	1	5	087.7CC.160.001.000
	7	1.6	14–16	1.5–1	1.3	080.000.051.107.000	1	5	087.7CC.160.001.000

CRIMPING TOOLS / ASSEMBLY TOOLS

PART NUMBER CRIMPING TOOL
080.000.037.000.000

Part number positioner, see table.

PROCESSING TOOL FOR CRIMP CONTACTS

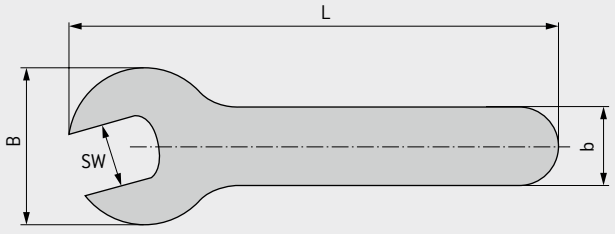
Mil approved, single position

Size	Number of contacts	Contact diameter	Termination cross-section		Positioner		Selector setting		Removal tool
		mm	AWG	mm²	Pin	Socket	Pin	Socket	
0	4–5	0.7	28–32	0.09–0.04	081.701.002.848.037		3		087.7CC.070.001.000
	4–5	0.7	22–26	0.38–0.15	081.701.002.848.037		4		087.7CC.070.001.000
	2–3	0.9	22–26	0.38–0.15	081.701.002.849.037	081.700.004.749.037	4	4	087.7CC.090.001.000
	2–3	0.9	20–24	0.5–0.25	081.701.003.849.037	081.700.003.749.037	7/6/5[1]	7/6/5[1]	087.7CC.090.001.000
1	6–8	0.7	28–32	0.09–0.04	081.701.002.848.037	081.701.002.748.037	3	3	087.7CC.070.001.000
	6–8	0.7	22–26	0.38–0.15	081.701.002.848.037	081.701.002.748.037	4	4	087.7CC.070.001.000
	4–5	0.9	22–26	0.38–0.15	081.701.002.849.037	081.701.002.749.037	4	4	087.7CC.090.001.000
	4–5	0.9	20–24	0.5–0.25	081.701.003.849.037	081.701.003.749.037	7/6/5[1]	7/6/5[1]	087.7CC.090.001.000
2	12–19	0.7	28–32	0.09–0.04	081.702.001.848.037	081.702.001.748.037	3	3	087.7CC.070.001.000
	12–19	0.7	22–26	0.38–0.15	081.702.001.848.037	081.702.001.748.037	4	4	087.7CC.070.001.000
	8–10	0.9	22–26	0.38–0.15	081.701.002.849.037	081.702.003.749.037	4	4	087.7CC.090.001.000
	8–10	0.9	20–24	0.5–0.25	081.701.003.849.037	081.702.002.749.037	7/6/5[1]	7/6/5[1]	087.7CC.090.001.000
3	20–30	0.7	28–32	0.09–0.04	081.702.001.848.037	081.703.002.748.037	3	3	087.7CC.070.001.000
	20–30	0.7	22–26	0.38–0.15	081.702.001.848.037	081.703.002.748.037	4	4	087.7CC.070.001.000
	14–18	0.9	22–26	0.38–0.15	081.701.002.849.037		4		087.7CC.090.001.000
	14–18	0.9	20–24	0.5–0.25	081.701.003.849.037		7/6/5[1]		087.7CC.090.001.000
	8	1.3	20–24	0.5–0.25	081.703.001.844.037	081.703.001.744.037	7/6/5[1]	7/6/5[1]	087.7CC.130.001.000
	8	1.3	18–20	1–0.5		081.703.001.744.037		5	087.7CC.130.001.000

[1] For AWG 20 position 7 / for AWG 22 position 6 / for AWG 24 position 5.

SPANNER WRENCH

Part number	Dimensions in mm				
	SW	t	B	L	b
598.700.001.016.000	5	1.5	16	92	8
598.700.001.015.000	5.5	1.5	16	92	8
598.700.001.021.000	6	2	16	92	8
598.700.001.011.000	7	2	16	92	8
598.700.001.001.000	8	2	16	92	8
598.700.001.022.000	9	2	21.5	102	9
598.700.001.002.000	10	2	21.5	102	9
598.700.001.012.000	11	2	24.5	115	10
598.700.001.003.000	12	2.5	24.5	115	10
598.700.001.017.000	12.5	4	24.5	115	10
598.700.001.004.000	13	2.5	30.5	98	16.5
598.700.001.005.000	14	2.5	30.5	98	16.5
598.700.001.006.000	15	3	35.5	145	15
598.700.001.007.000	16	3	35.5	145	15
598.700.001.008.000	17	3	35.5	145	15
598.700.001.023.000	18	3	42	172	16
598.700.001.013.000	19	3	42	172	16
598.700.001.009.000	20	3	42	172	16
598.700.001.018.000	21	3	42	172	16
598.700.001.010.000	22	3	47	119	23.5
598.700.001.014.000	24	3	54	119	23.5
598.700.001.024.000	27	3	55	150	25
598.700.001.019.000	30	3	50	150	25
598.700.001.020.000	31	3	50	150	25



t = thickness

NUTDRIVER FOR SLOTTED MOUNTING NUT

Nutdriver	Thread	Length in mm L
SUITABLE FOR STYLE 8 / SERIES L AND B:		
700.098.002.000.000	M 9 × 0.5	50
700.098.001.000.000	M 10 × 0.5	50
700.098.001.000.000	M 12 × 1	50
701.098.002.000.000	M 14 × 1	60
701.098.001.000.000	M 15 × 1	60
702.098.001.000.000	M 16 × 1	60
702.098.001.000.000	M 18 × 1	60
703.098.001.000.000	M 20 × 1	60
SUITABLE FOR STYLE 3 / SERIES K:		
701.098.002.000.000	M 14 × 1	60
721.098.001.000.000	M 16 × 1	60
703.098.001.000.000	M 20 × 1	60
724.098.001.000.000	M 30 × 1	60

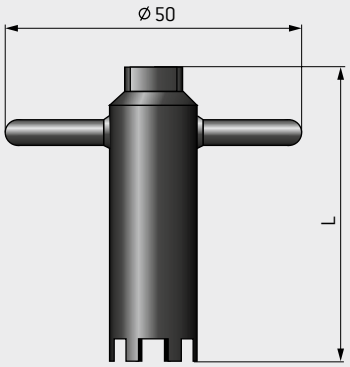


Table of Contents

REMOVAL TOOLS FOR CRIMP-CLIP-CONTACTS

Crimp-clip-contact

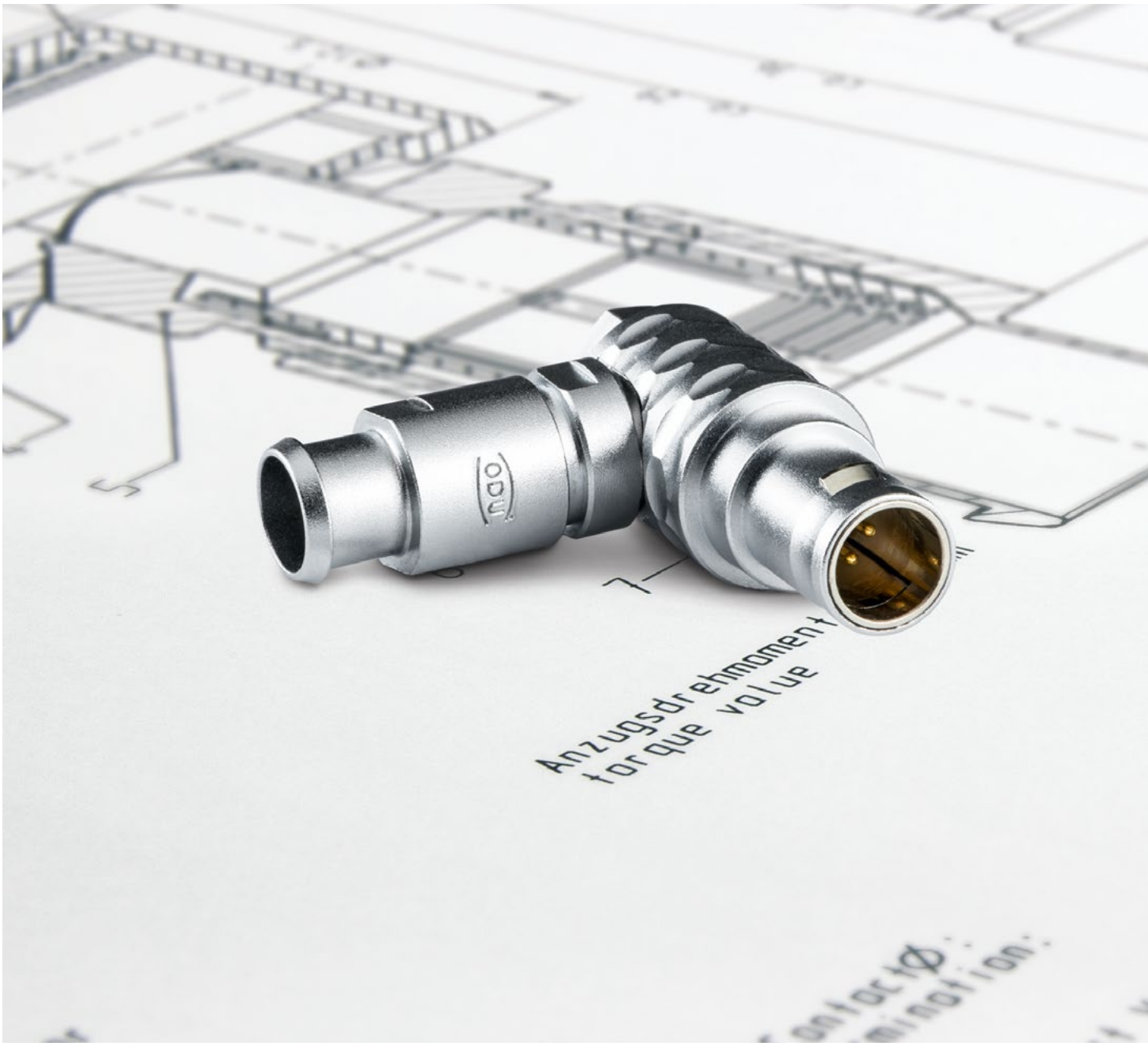
Removal tool

Part number	Contact ∅ mm
087.7CC.070.001.000	0.7
087.7CC.090.001.000	0.9
087.7CC.130.001.000	1.3
087.7CC.160.001.000	1.6
087.7CC.200.002.000	2

ASSEMBLY TOOL FOR CONNECTOR SERIES K

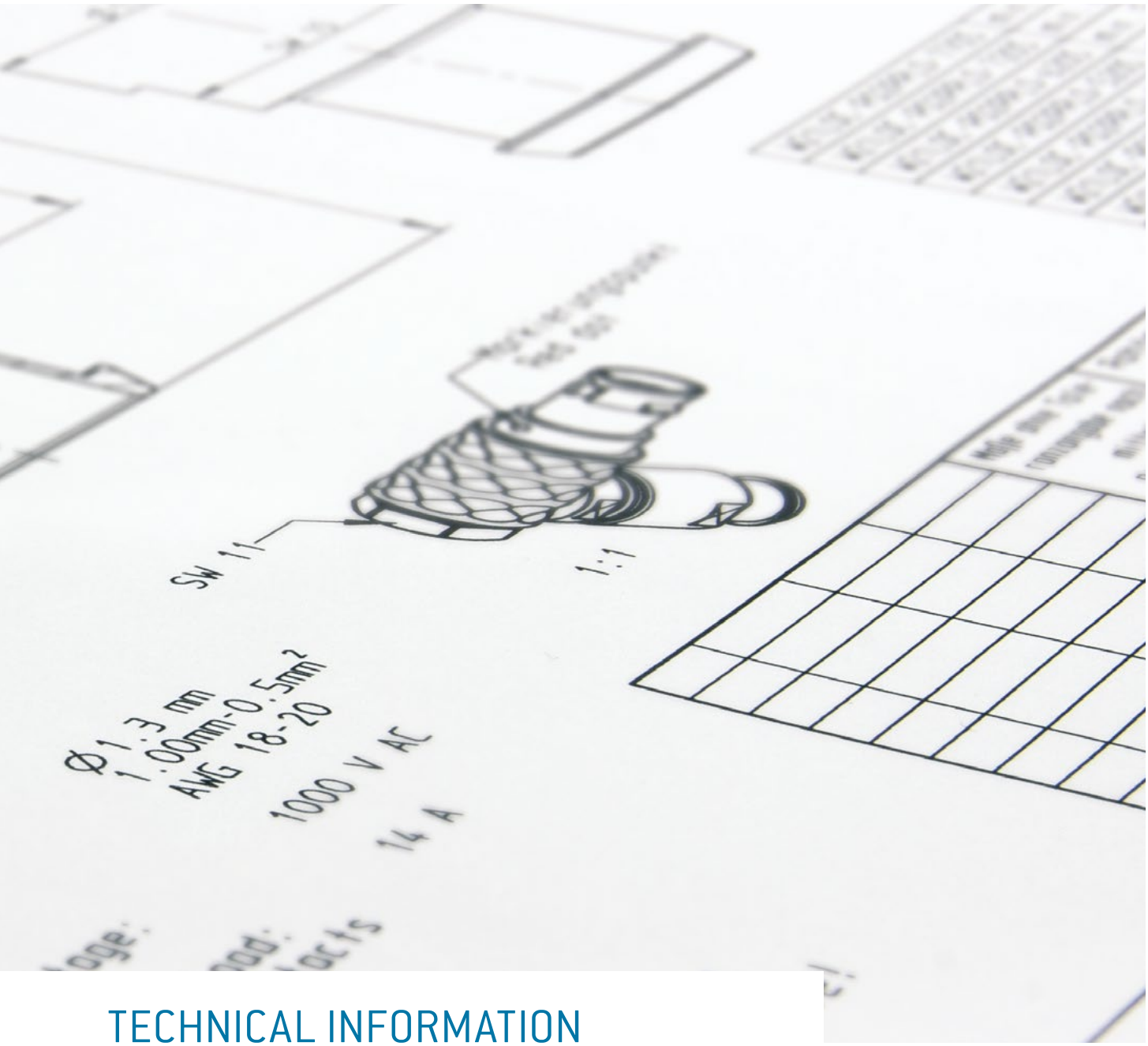
PART NUMBER 080.000.055.000.000

- Suitable from size 0 to 4.
- To clamp the inner housing for back nut assembly.
- Incl. jaws for bench vise fixing for easy handling.



ODU MINI-SNAP®

Table of Contents



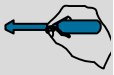
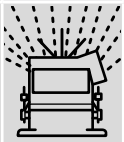
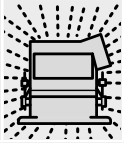
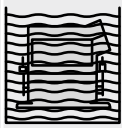
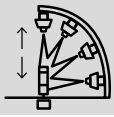
TECHNICAL INFORMATION

ODU connectors ensure perfect and reliable transmission of power, signal, data and other media in a wide variety of applications.

Further information can be found on the following pages.

INTERNATIONAL PROTECTION CLASSES

Acc. IEC 60529:2013 (VDE 0470-1:2014).

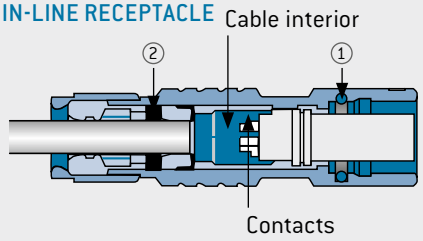
Code letters (International Protection)	First code number (Degrees of protection against access to hazardous parts respectively against solid foreign objects)			Second code number (Degrees of protection against water)			
IP	6			5			
Code number	Protection against access to hazardous parts / Protection against ingress of solid foreign objects			Code number	Protection against harmful effects due to the ingress of water		
0	No protection		No protection against contact / No protection against solid foreign objects	0	No protection against water		No protection against water
1	Protection against large foreign objects		Protection against contact with the back of the hand / Protection against solid foreign objects Ø ≥ 50 mm	1	Protection against dripping water		Protection against vertically falling waterdrops
2	Protection against medium-sized foreign objects		Protection against contact with the fingers / Protection against solid foreign objects Ø ≥ 12.5 mm	2	Protection against angular dripping water (from angles)		Protection against waterdrops falling at an angle (any angle up to 15° of the vertical)
3	Protection against small foreign objects		Protection against contact with tools / Protection against solid foreign objects Ø ≥ 2.5 mm	3	Protection against spray water		Protection against spray water (any angle up to 60° of the vertical)
4	Protection against granular foreign objects		Protection against contact with a wire / Protection against solid foreign objects Ø ≥ 1.0 mm	4	Protection against splashing water		Protection against splashing water from any direction
5	Dustproof		Protection against contact with a wire / Protection against uncontrolled ingress of dust	5	Protection against water jet		Protection against water jet from any direction
6	Dustproof		Protection against contact with a wire / Complete protection against ingress of dust	6	Protection against powerful water jet		Protection against powerful water jet from all directions
				7	Protection against the effects of temporary immersion in water		Protection against ingress of water negatively impacting the proper function by temporary submersion into water
				8	Protection against the effects of continuous immersion in water		Protection against ingress of quantities of water negatively impacting the proper function by continuous submersion into water
				9	Protection against high pressure water jet featuring high temperatures		Protection against water from all directions characterized by high pressure and high temperatures

PRINCIPLE OF WATERTIGHTNESS WITH ODU MINI-SNAP®

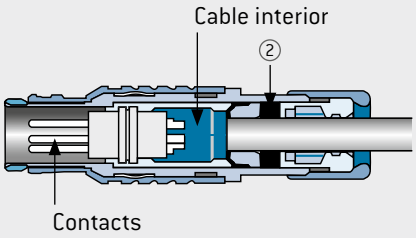
ODU makes both IP 50 and IP 68 in the L and B series in the same diameter. For reasons of compatibility with the competition, ODU now offers the series K as well, which has a greater diameter than the non-watertight model (series L).

1. CASE:

IN-LINE RECEPTACLE

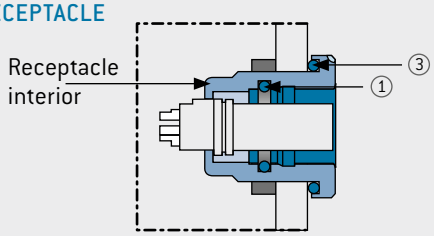


PLUG

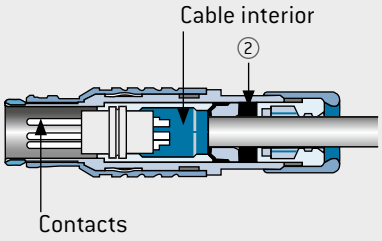


2. CASE:

RECEPTACLE

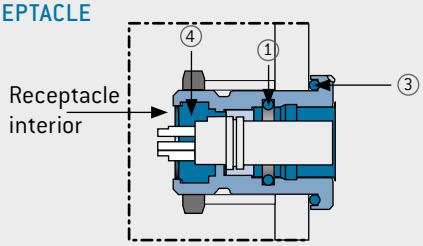


PLUG

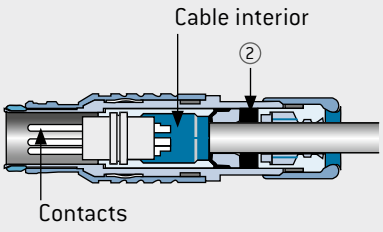


3. CASE:

RECEPTACLE



PLUG



All IP 68 submersible ODU MINI-SNAP connectors have a rated water depth of 2 m (0.2 bar) for 24 hours in accordance with IEC 60529:2013 (VDE 0470-1:2014). A watertight connector requires a sealing in a cable collet system.
The sleeve must fit over the cable precisely. The cable jacket must be smooth, cylindrical and free of grooves. The connector should be encapsulated to make it watertight when not mated.

PROTECTION AGAINST WATER BY THE FOLLOWING SEALINGS[1]

Case	Termination	Mated		Unmated	
		Tight	Position	Tight	Position
1	Cable interior	Yes	①②	No	
2	Receptacle interior	Yes	①②③	No	
3	Receptacle interior	Yes	①②③	Yes	③④

① O-ring ② Elastic sealing[2] ③ O-ring ④ Grouting

[1] The following applies to the contacts: the contacts are protected in cases 1, 2 and 3 when mated. When not mated, the contacts are only protected by a protective cover (see page 69 for series L, page 110 for series K and page 148 for series B) which must be removed before mating. [2] The cable seal with elastic disks requires coordination with the cable. Decisive factors: Diameter tolerance, roundness, cable structure, cable jacket hardness.

HOUSING MATERIALS / SURFACES

Component	Material designation	Surface
Connector plug housing Back nut Decorative slotted mounting nut	Cu-alloy	Cr[1]
Cable collet EMI ring Half-shell Lock washer Nut Retainer Ring	Cu-alloy	Ni
Contact pin (solder/PCB) Contact socket (solder/PCB) Contact pin (crimp) Contact socket (crimp)	Cu-alloy	Au

ODU MINI-SNAP connector plug housings are made of brass, nickel plated and then matt chrome plated. Nickel and black chrome plated connector plug housings are available upon request as special materials. The internal parts are made of nickel plated brass.

INSULATOR MATERIALS (COMPLIANT TO ROHS 2011/65/EU)

	Norm	Unit	PEEK
Dielectric strength	IEC 60243-1:2013 (VDE 0303-21:2014)	KV/mm	19
Operation temperature	ASTM D 149:2009	°C	–50 / +250
Flammability rating	UL-94:2013	–	V-0
Comparative tracking index CTI	IEC 60112:2009 (VDE 0303-11:2010)		175

[1] Black chrome plated on request. Choice in the part number key, see page 39 (series L), page 88 (series K), page 125 (series B).

TERMINATION TECHNOLOGIES

Insulators with pin contacts fit into the receptacle (or in-line receptacle) as well as into the plug. The same applies to insulators with socket contacts. In general, insulators with socket contacts are installed in the live part (to provide protection from accidental touch).
The means of mounting the contacts in the insulator is important on account of the termination technologies. Termination technologies for ODU MINI-SNAP connectors include: soldering, crimping and PCB.

SOLDER TERMINATION

CRIMP-CLIP-CONTACT FOR PEEK INSULATOR

PRINT TERMINATION

TERMINATION TECHNOLOGIES FOR TURNED CONTACTS

Solder termination

The contacts are mounted in the insulator before the single connectors are assembled.
An insulator with pre-installed contacts is referred to as a contact insert.

Crimp termination

Here, the individual contact is connected to the individual wires via deformation in the termination area. Then the contacts are individually installed in the insulator. Accordingly, insulators and individual contacts – and not complete contact inserts – are supplied for the crimp termination. The contact processing for the production of connecting cables via crimping creates a secure, durable and corrosion-free contact. Cold compaction (crimping) compresses the conductor and contact material to the press points so as to form a gas-tight connection with tensile strength to fit the conductor material. 8-point deformation is generally used for turned crimp contacts.

PCB termination

This is only used in the receptacle if the receptacle is to be mounted directly on a printed circuit board (PCB). Further information is available upon request.

CONVERSIONS/AWG (AMERICAN WIRE GAUGE)

Circular wire					
AWG	Diameter		Cross-section	Weight	Max. resistance
	Inch	mm	mm²	kg/km	Ω/km
10 (1)	0.1019	2.590	5.26	46.77	3.45
10 (37/26)	0.1150	2.921	4.74	42.10	4.13
12 (1)	0.0808	2.050	3.31	29.41	5.45
12 (19/25)	0.0930	2.362	3.08	27.36	6.14
12 (37/28)	0.0910	2.311	2.97	26.45	6.36
14 (1)	0.0641	1.630	2.08	18.51	8.79
14 (19/27)	0.0730	1.854	1.94	17.23	9.94
14 (37/30)	0.0735	1.867	2.08	18.870	10.50
16 (1)	0.0508	1.290	1.31	11.625	13.94
16 (19/29)	0.0590	1.499	1.23	10.928	15.70
18 (1)	0.0403	1.020	0.823	7.316	22.18
18 (19/30)	0.0052	1.321	0.963	8.564	20.40
20 (1)	0.0320	0.813	0.519	4.613	35.10
20 (7/28)	0.0390	0.991	0.563	5.003	34.10
20 (19/32)	0.0420	1.067	0,616	5.473	32.00
22 (1)	0.0253	0.643	0,324	2.883	57.70
22 (7/30)	0.0288	0.732	0,324	2.965	54.80
22 (19/34)	0.0330	0.838	0.382	3.395	51.80
24 (1)	0.0201	0.511	0.205	1.820	91.20
24 (7/32)	0.0250	0.635	0.227	2.016	86.00
24 (19/36)	0.0270	0.686	0.241	2.145	83.30
26 (1)	0.0159	0.404	0.128	1.139	147.00
26 (7/34)	0.0200	0.508	0.141	1.251	140.00
26 (19/38)	0.0220	0.559	0.154	1,370	131.00
28 (1)	0.0126	0.320	0.0804	0.715	231.00
28 (7/36)	0.0160	0.406	0.0889	0.790	224.00
28 (19/40)	0.0170	0.432	0.0925	0.823	207.00
30 (1)	0.0100	0.254	0.0507	0.450	374.00
30 (7/38)	0.0130	0.330	0.0568	0.505	354.00
30 (19/42)	0.0123	0.312	0.0720	0.622	310.00
32 (1)	0.0080	0.203	0.0324	0.288	561.00
32 (7/40)	0.0110	0.279	0.0341	0.303	597.10
32 (19/44)	0.0100	0.254	0.0440	0.356	492.00
34 (1)	0.0063	0.160	0.0201	0.179	951.00
34 (7/42)	0.0070	0.180	0.0222	0.197	1,491.00
36 (1)	0.0050	0.127	0.0127	0.1126	1,519.00
36 (7/44)	0.0060	0.150	0.0142	0.1263	1,322.00

The American Wire Gauge (AWG) is based on the principle that the cross-section of the wire changes by 26% from one gauge number to the next. The AWG numbers decrease as the wire diameter increases, while the AWG numbers increase as the wire diameter decreases. This only applies to solid wire.

However, stranded wire is predominately used in practice. This has the advantage of a longer service life under bending and vibration as well as greater flexibility in comparison with solid wire.

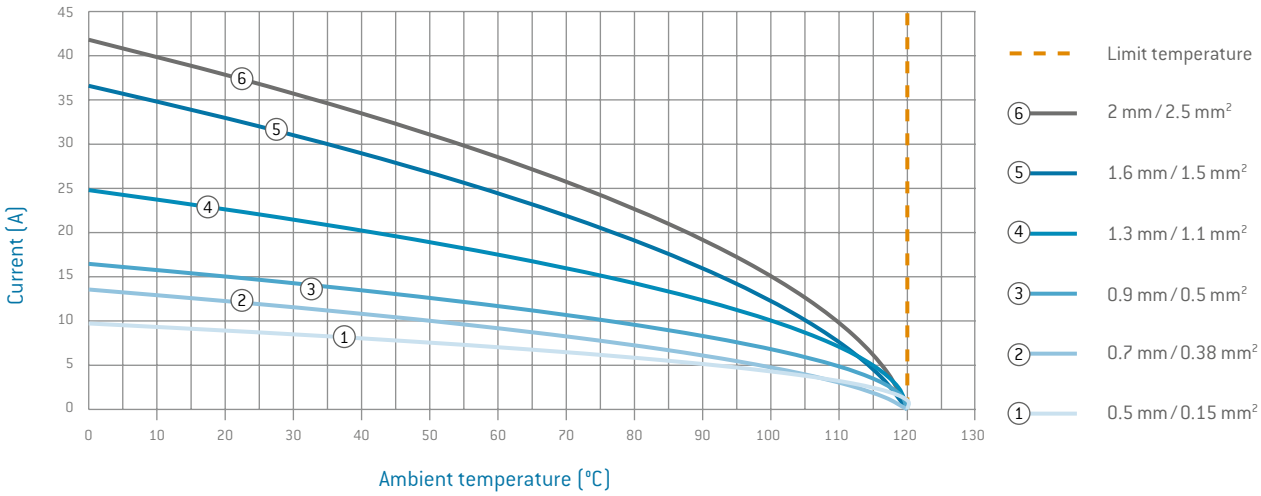
Stranded wires are made of multiple, smaller-gauge wires (higher AWG number). The stranded wire then receives the AWG numbers of a solid wire with the next closest cross-section to that of the stranded wire. In this case, the cross-section of the stranded wire refers to the sum of the copper cross-sections of the individual wires.

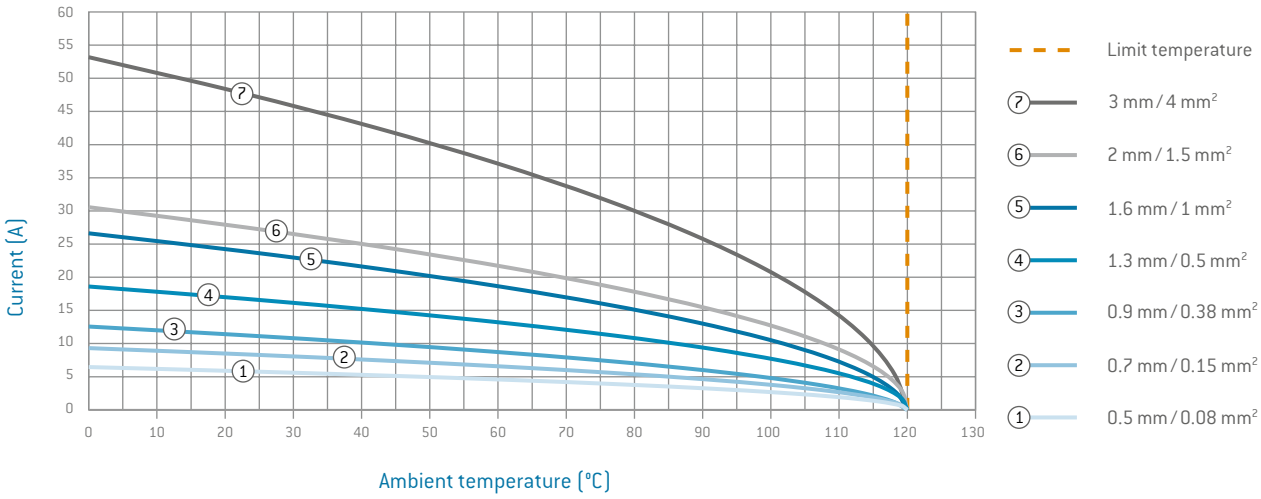
Accordingly, strands with the same AWG number but different numbers of wires differ in cross-section. For instance, an AWG 20 strand of 7 AWG 28 wires has a cross-section of 0.563 mm², while an AWG 20 strand of 19 AWG 32 wires has a cross-section of 0.616 mm².

Source: ASTM

CURRENT LOAD OF TURNED CONTACTS

Nominal single contact current load for pin / slotted socket (nominal diameter 0.5 mm – 2.0 mm)





UPPER LIMIT TEMPERATURE OF STANDARD CONTACTS: +120 °C

The wire cross-section shown in the legend was connected as test cable. In the case of multi-position connectors and cables, the heating is greater than it is with individual contacts. For that reason, it is calculated with a reduction factor.
For connectors, the reduction factors for multi-core cables pursuant to VDE 0298-4:2013 are applied. The reduction factor is factored in at 5 live wires and up.

DERATING CURVE

The corrected current-carrying capacity curve, derived from the base curve determined (0.8 x measured current). It factors in manufacturing tolerances as well as uncertainties in temperature measurement and measurement arrangement. See derating measurement method.

RATED CURRENT (NOMINAL CURRENT)

The metrologically determined current which is permitted to flow continuously through all contacts at the same time and will increase the contact temperature by 45 Kelvin.
The amperage is determined according to the derating measurement method (IEC 60512-5-2:2002 (DIN EN 60512-5-2:2003) and derived from the derating curve.

DERATING FACTOR

Number of loaded wires	Derating factor
5	0.75
7	0.65
10	0.55
14	0.5
19	0.45
24	0.4

Table of Contents

OPERATING VOLTAGE

Acc. SAE AS 13441:2004 method 3001.1

The values specified in the catalog correspond to SAE AS 13441:2004 method 3001.1. The table values were determined according to EIA 364-20E:2015. The inserts were tested while mated, and the test current was applied to the pin insert.

75 % of the dielectric withstanding voltage is used for the further calculation. The operating voltage is 1/3 of this value.

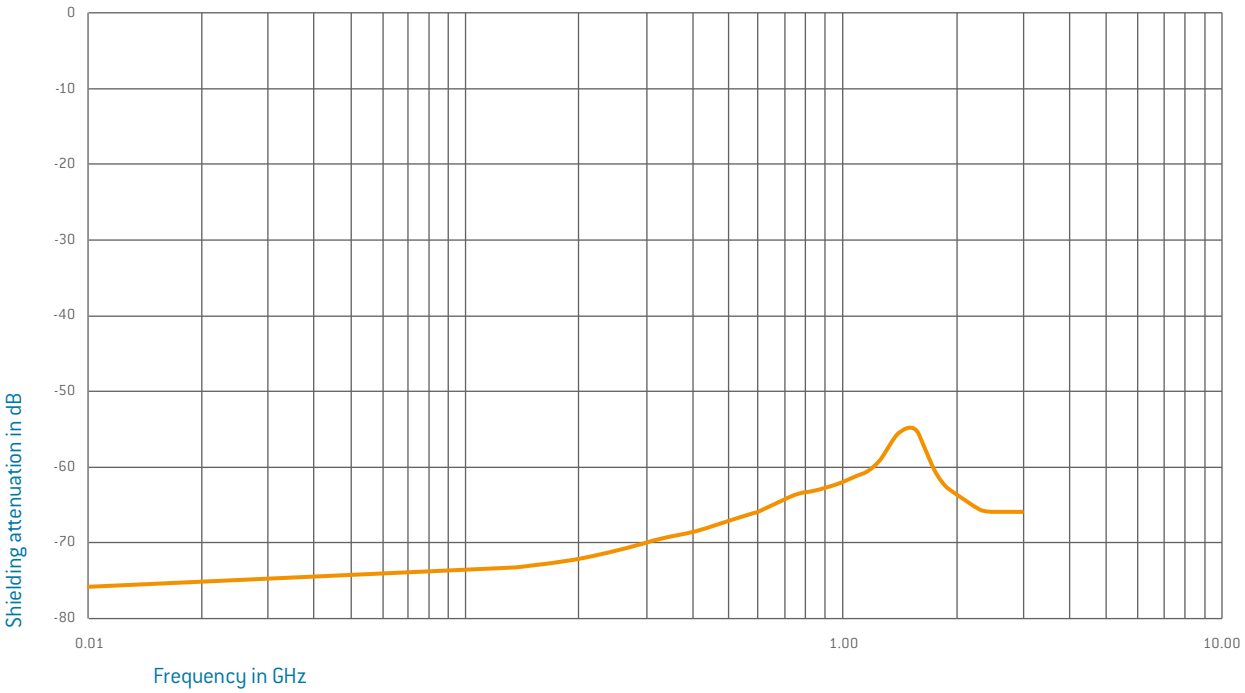
All tests were conducted at normal indoor climate and apply up to an altitude of 2,000 m. If there are any deviations, the reduction factors are to be factored in according to the applicable standards. Test voltage: Dielectric withstanding voltage × 0.75 Operating voltage: Dielectric withstanding voltage × 0.75 × 0.33

ATTENTION:
With certain applications, the safety requirements for electrical devices are very strict in terms of operating voltage. In such cases, the operating voltage is defined according to the clearance and creepage distances between parts which could be touched.

When selecting such a connector, please contact us and let us know the safety standard which the product must meet.

Test voltage: Dielectric withstanding voltage × 0.75
Operating voltage: Dielectric withstanding voltage × 0.75 × 0.33

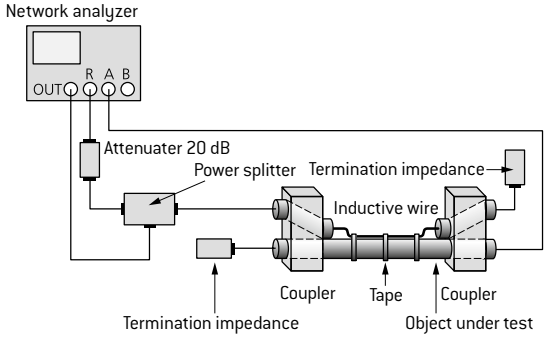
ELECTRO MAGNETIC COMPATIBILITY (EMC)



Electromagnetic compatibility (EMC) concerns more than just devices and electronic circuits. In the age of networks and data communication, connecting elements such as cables and connectors are also very important. Interference signals penetrating the connector from outside corrupt data signals and can cause significant system malfunctions. This can be reliably avoided with high-grade shielding for the cables and connectors. In order to give our customers certainty when using ODU MINI-SNAP connectors, we've had a size 3 connector measured by an accredited EMC laboratory to determine its EMC quality. Since the sizes 0, 1 and 2 are identical to this connector in structure, just proportionally reduced in size, the values for shielding attenuation are the same.

The measurement was conducted according to the injection or parallel wire method pursuant to VG 95214-11:2002. The connector pair is connected to the receiver of a network analyzer on one end, while the other end receives an adjusted termination resistor. The injection wire is attached as closely as possible along the connector pair. A flat cable is usually used here, since an optimum adjustment can be achieved by attaching more or fewer wires. High-frequency signals in the 10 kHz to 3 GHz range are now fed in through the injection wire. The network analyzer measures the energy irradiated through the connector plug housing and into the connector, providing a shielding attenuation factor as the logarithmic performance ratio AT in dB. The important thing with this method is that all supply lines (especially the ones to the connector pair) must be very well shielded so that no interference signals can penetrate the measurement system and corrupt the measured values. This provides the shielding attenuation in dB as a curve over the logarithmically applied frequency.

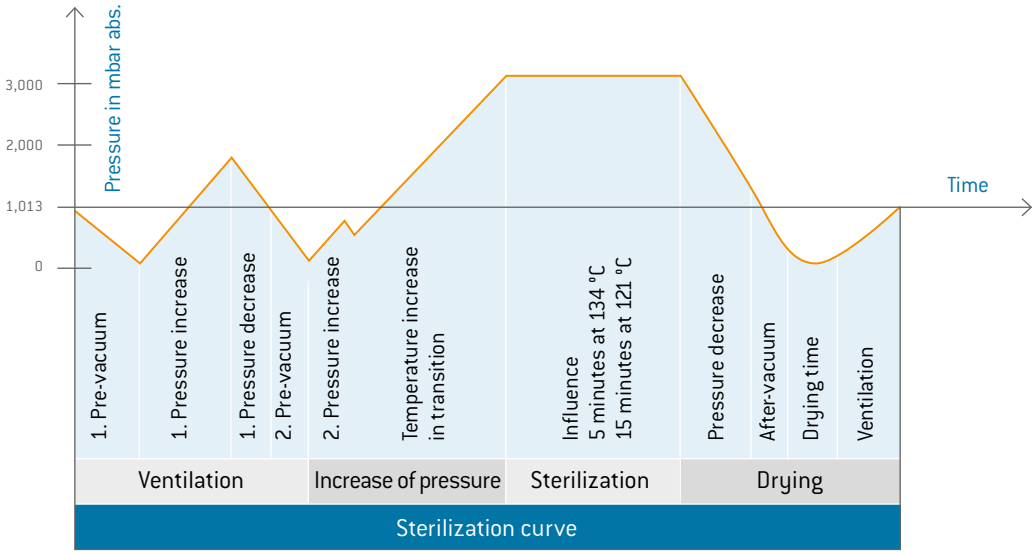
Users frequently demand a shielding attenuation better than –55 dB (based on a requirement of Deutsche Post). It is clear that our connector meets this requirement over the entire measurement range.



AUTOCLAVING OF ODU MINI-SNAP®

We can also provide ODU MINI-SNAP connectors for the following sterilization procedures upon request: steam sterilization via pre-vacuum or gravity method. The connectors are tested in autoclaves for 500 cycles at 134 °C in accordance with DIN EN 13060:2015.

Please consult our technical team for the further sterilization procedure.



TEST STANDARD

In terms of the quality approval, sizes 0 and 3 were subjected to environmental and mechanical tests pursuant to MIL and passed them flawlessly.

Definition	Standard
High temperature	MIL-STD-810G w/Change 1:2014 method 501.6
Low temperature	MIL-STD-810G w/Change 1:2014 method 502.6
Temperature shock	MIL-STD-810G w/Change 1:2014 method 503.6
Humidity	MIL-STD-810G w/Change 1:2014 method 507.6
Salt fog	MIL-STD-810G w/Change 1:2014 method 509.6
Shock	MIL-STD-810G w/Change 1:2014 method 516.7
Vibration	MIL-STD-1344A method 2005.1 (IV)
Watertightness IP 68	IEC 60529:2013 (VDE 0470-1:2014)

TECHNICAL TERMS

AMBIENT TEMPERATURE

Temperature of the air or other medium in which a piece of equipment is intended to be used. (IEC 44/709/CDV:2014 (VDE 0113-1:2014).

AUTOCLAVABILITY

See page 170.

AWG

American Wire Gauge – see page 166.

BASE CURVE

A current-carrying capacity curve metrologically determined according to the method described in IEC 60512-5-2:2002 (DIN EN 60512-5-2:2003) depending on the permissible limit temperature of the materials.

CHEMICAL RESISTANCE

Many secondary processing procedures use adhesives, cleaning agents or other chemicals on our products. Contact with unsuitable chemicals may have an adverse effect on the mechanical and electrical properties of the insulation and housing materials which specified properties may not be able to withstand. Please observe our processing suggestions and technical instructions in this catalog.

CLEARANCE DISTANCE

The shortest distance in the air between two conductive parts.

CONNECTORS

Also known as connectors without contact rating (COC): (IEC 61984:2008 (VDE 0627:2009). An element which enables electrical conductors to be connected and is intended to create and/or separate connections with a suitable counterpart.

CONNECTOR WITHOUT BREAKTING CAPACITY (COC)

Connector which is not deemed to be engaged or disengaged in normal use when live under load.

CONTACT RESISTANCE

Total resistance value measured from terminal to terminal. In this case, the resistance is significantly lower than the contact resistance. The specifications are average values.

CORES

Electrical conductor, solid wire or multi-wire strand, with insulation as well as any conductive layers. Cables or leads may have one or more cores.

CREEPAGE DISTANCES

The shortest distance between two conductive parts along the surface of a solid insulation material. This factors in all elevations and recesses in the insulator, as long as defined minimum dimensions are on hand.

CRIMP BARREL

A terminal sleeve which can accommodate one or more conductors and be crimped by a crimping tool.

CRIMP CONNECTION (CRIMP TERMINATION)

The permanent, non-detachable and solder-free mounting of a contact to a conductor via deforming or shaping under pressure to make a good electrical and mechanical connection. Executed with crimping tool, press or automatic crimping machine (see page 156).

CRIMPING AREA

The specified area of the crimp barrel in which the crimp termination is executed by means of deforming or shaping the barrel under pressure around the conductor.

DEGREE OF POLLUTION

The effect of pollution is factored in as degree of pollution when measuring clearance and creepage distances. Four degrees of pollution are defined for the micro-environment: IEC 60664-1:2007 (VDE 0110-1:2008).

DELIVERY FORM

Connectors can be delivered in assembled form or as individual parts.

DERATING CURVE

See page 167.

DERATING MEASUREMENT METHOD IEC 60512-5-2:2002 (DIN EN 60512-5-2:2003)

Measurement method to determine the current-carrying capacity of connectors in consideration of the maximum permissible limit temperature (see page 167).

TECHNICAL TERMS

FIXED CONNECTORS

Intended for mounting on a fixed surface such as a frame, dock, device or wall (with ODU also receptacle or panel-mounted plug).

FREE CONNECTORS

Intended for mounting on free ends of mobile leads and cables (with ODU also connectors, plugs, in-line receptacles).

INSULATOR

Part of a connector which separates conductive parts with different potentials from one another; usually identical to the contact carrier.

KEYING (ORIENTATION)

Arrangement with which differing polarization of otherwise identical connectors prevents interchangeability. This is a good idea if two or more identical connectors are attached to the same device (see also compatible connectors, see pages 39, 88, 125).

LOWERMOST LIMIT TEMPERATURE

The lowest permissible temperature at which a connector may be operated. At ODU MINI-SNAP, it amounts to –40 °C.

MATING AND DEMATING FORCE

The force required to fully insert or withdraw pluggable elements without the influence of a coupling or locking device.

MATING CYCLES

Mechanical actuation of connectors and plug devices via push and pull action. A mating cycle consists of one insertion and withdrawal action. ODU's standard value for the ODU MINI-SNAP series is 5,000 mating cycles.

MAX. CONTINUOUS CURRENT

The metrologically determined amperage at room temperature (approx. 20 °C) which increases the contact temperature to the limit temperature. The values specified in the catalog apply to either individual contacts or completely assembled inserts / modules, as indicated.

NOMINAL SINGLE CONTACT CURRENT LOAD

The current-carrying capacity which each individual contact can be loaded with on its own (see page 167).

NOMINAL VOLTAGE

The voltage which the manufacturer specifies for a connector and relates to the operating and performance features.

OPERATING TEMPERATURE FOR ODU MINI-SNAP

Range between the uppermost and lowermost temperature limits. –40 °C to +120 °C (see page 15).

OPERATING VOLTAGE

The nominal voltage of the power source for which the connector is being used. The operating voltage may not be higher than the nominal voltage of the connector.

PCB (A.K.A. "PRINTED CIRCUIT BOARD")

A PCB is a carrier for electronic components. It serves the purposes of mechanical mounting and electrical connection.

PCB TERMINATION

Production of a conductive connection between the PCB and an element in through-hole assembly, THT (through-hole technology).

RATED CURRENT (NOMINAL CURRENT)

See page 167.

RATED VOLTAGE

According to IEC 60664-1:2007 (VDE 0110-1:2008) standard "Value of a voltage which is specified by the manufacturer for a component, device or operating medium and relates to the operating and performance features."

SOLDER CONNECTION (SOLDER TERMINATION)

Termination technology in which a molten additional metal (solder) with a lower melting point than the base materials to be connected is used to attach two metallic materials to one another.

TECHNICAL TERMS

TERMINATION CROSS-SECTION

The specified cross-sections correspond to a “fine-wire” conductor structure pursuant to IEC 60228:2004 (VDE 0295:2005; Class 5) or a “fine-wire” conductor structure (7/19 wire) according to AWG (ASTM B258-14).

TERMINATION TECHNOLOGIES

Methods for connecting the leads to the electro-mechanical element, such as solder-free connections pursuant to IEC 60352 (DIN EN 60352): crimp, screw connection etc. or soldering connection (see page 165).

TEST VOLTAGE

The voltage which a conductor can withstand under defined conditions without dielectric breakdown or flashover.

TIGHTNESS IEC 60529:2013 (VDE 0470-1:2014)

See protection classes on page 162.

UPPERMOST LIMIT TEMPERATURE

The maximum permissible temperature at which a connector may be operated. It includes contact heating through current-carrying capacity.

With ODU MINI-SNAP Standard TURNTAC contacts, it amounts to +120 °C. Please consult ODU for high-temperature applications.

WIRE

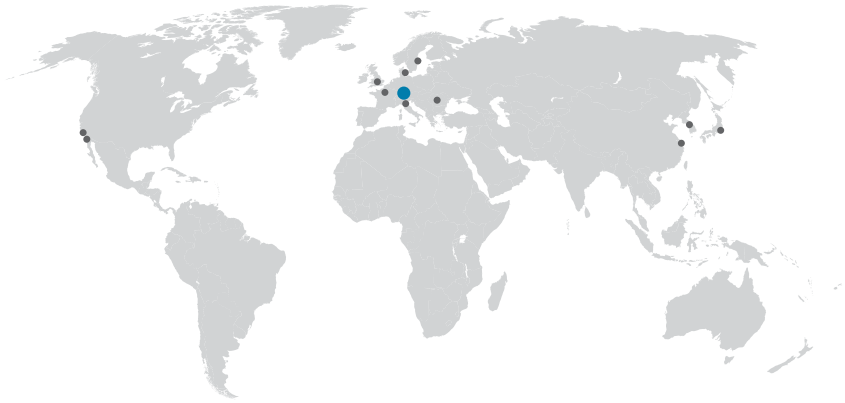
Wires (solid conductors) are available with an insulator sleeve and/or electrical shielding. Cables or conductors may be made up of one or more wires.

GENERAL NOTE

The connectors listed in this catalog are intended for use in high voltage and frequency ranges. Suitable precautionary measures must be taken to ensure that people do not come into contact with live conductors during installation and operation.
All entries in this catalog were thoroughly reviewed before printing. ODU reserves the right to make changes based on the current state of knowledge without prior notice without being obliged to provide replacement deliveries or refinements of older designs.

A PERFECT ALLIANCE.

ODU GROUP WORLDWIDE



ODU USA

ODU-USA, Inc.
300 Camarillo Ranch Road, Suite A, Camarillo, CA 93012, United States of America
Phone: +1 805 484-0540, Fax: +1 805 484-7458, E-mail: sales@odu-usa.com

HEADQUARTERS

ODU GmbH & Co. KG
Pregelstraße 11
84453 Mühldorf a. Inn, Germany
Phone: +49 8631 6156-0
Fax: +49 8631 6156-49
E-mail: sales@odu.de
www.odu.de

PRODUCTION AND LOGISTICS SITES

Germany	Otto Dunkel GmbH
China	ODU (Shanghai) Connectors Manufacturing Co.Ltd
Mexico	ODU Mexico Manufacturing S.R.L. de C.V.
Romania	ODU Romania Manufacturing S.R.L.
USA	ODU North American Logistics

SALES LOCATIONS

ODU (Shanghai) International Trading Co., Ltd.
Phone: +86 21 58347828-0
E-mail: sales@odu.com.cn
www.odu.com.cn

ODU Denmark ApS
Phone: +45 2233 5335
E-mail: sales@odu-denmark.dk
www.odu-denmark.dk

ODU France SARL
Phone: +33 1 3935-4690
E-mail: sales@odu.fr
www.odu.fr

ODU Italia S.R.L.
Phone: +39 331 8708847
E-mail: sales@odu-italia.it
www.odu-italia.it

ODU Japan K.K.
Phone: +81 3 6441 3210
E-mail: sales@odu.co.jp
www.odu.co.jp

ODU Korea Inc.
Phone: +82 2 6964 7181
E-mail: sales@odu-korea.kr
www.odu-korea.kr

ODU Romania Manufacturing S.R.L.
Phone: +40 269 704638
E-mail: sales@odu-romania.ro
www.odu-romania.ro

ODU Scandinavia AB
Phone: +46 176 18262
E-mail: sales@odu.se
www.odu.se

ODU-UK Ltd.
Phone: +44 330 002 0640
E-mail: sales@odu-uk.co.uk
www.odu-uk.co.uk

Further information and specialized representatives can be found at:
www.odu-usa.com/contact

Simply scan the QR code
to download the entire publication.

ODU MINI-SNAP® LKB / B / 2019 / E