



NOTES (UNLESS OTHERWISE ANNOTATED):  
1. 2D DRAWING IS FOR INSPECTION AND REFERENCE ONLY.  
USE 3D CAD/CAE MODELS FOR DETAILS AND DIMENSIONS

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE	12/28/2020	

PACK IN BOX (00790) WITH LITHO (PL367A/B). INCLUDE INSTRUCTIONS (I-367) IN BOX AND VISE BROCHURE (C-01). INCLUDE STICKER (F-ST644) ON VISE BASE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S312-100	TRAY BASE MOUNT	1
2	S305-110	305 BASE ASSEMBLED & PAINTED	1
3	T1420-50FHP-R	SCREW 1/4-20-2A FLAT HEAD PHILLIPS	3
4	K51618-125S4	Knob, Vise 5/16-18 Threads	1
5	S366-125	VISE HEAD ASSEMBLED	1
6	SBP6-SCR0	6 Bump-ons No Screw Kit	1
7	S366-910	366 JAW PADS PACKAGED 2 PER POLY BAG	1
8	T1032-131AT	STUD, 10-32-2A X 1-5/16" ALL THREAD	1
9	N1032AC-R	NUT, ACORN 10-32 X 3/8", NICKEL PLATE	2

UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
DIMENSIONS ARE IN INCHES		DRAWN			
TOLERANCES:		CHECKED			
FRACTIONAL ± 1/64		ENG APPR.			
ANGULAR:		MFG APPR.			
MACH ± 1/2° BEND ±		Q.A.			
TWO PLACE DECIMAL: ± .01		COMMENTS:			
THREE PLACE DECIMAL: ± .005					
INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M -2009					
MATERIAL					
FINISH					
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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TITLE: **GENERAL PURPOSE WORK CENTER**

SIZE	DWG. NO.	REV
<b>B</b>	367	<b>A</b>

SCALE: 1:2	WEIGHT:	SHEET 1 OF 1
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