

**X2104K31C131206**

**X2224K31D181206**

**X2334K31D181206**

**X2474K31D181408**

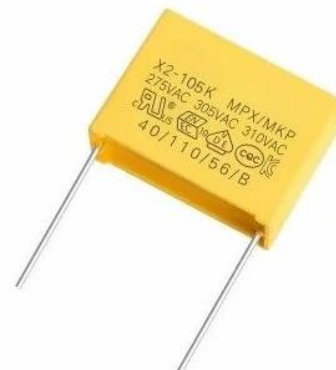
**X2684K31D181610**

## FEATURES




- Can withstand over pressure impact
- Excellent temperature characteristic ability
- Excellent self-healing ability
- Good moisture proof performance
- Excellent flame resistance ability

## APPLICATIONS

- Widely used in power supply crossover and other anti-interference products.



## SAFETY CERTIFICATION

	UL/CUL (USA/Canada)	UL 60384-14 CSA E60384-14	Certification Number: E477850
	ENEC- VDE (EU-Germany)	EN60384-14:2013/A1:2016 IEC 60384-14:2013	Certification Number: 40045532
	CQC (China)	GB/T6346.14-2015	Certification Number: CQC17001162416

## TECHNICAL SPECIFICATION

Capacitor series	X2		
Climate category	40/110/56		
Flame resistance class	B		
Operating temp range	-40°C ~ +110°C		
Rated voltage	275Vac 、305Vac 、310Vac		
Cap range	0.001μF ~ 4.7μF		
Cap tolerance	±10% (K)		
Withstand voltage	4.3UR (VDC) / (60S)		
DF Value	≤ 0.1% (1KHz, 20°C)		
Insulation resistance	≥ 15000MΩ; CR ≤ 0.33μF ≥ 5000S; CR > 0.33μF	20°C, 100V, 60S	

# X2 Metallized Polypropylene Film Capacitor

## CORE STRUCTURE DRAWING

Graphical	illustration
	<p>① Conductor</p> <p>② Dielectric</p>

## PRODUCT STRUCTURE DRAWING

Graphical	illustration
	<p>① Capacitor core</p> <p>② Metal spraying tin-zinc alloy</p> <p>③ High Temp wax</p> <p>④ CP Wire</p> <p>⑤ PBT Plastic case</p>

## OUTLINE STYLE

Graphical					Printing mark		illustration		
					MPX/MKP X2		Product type		
					104 (100NF)		Capacity Spec		
					K		Cap tolerance value		
					275/305/310VAC		Rated voltage		
							Product certification mark		
					40/110/56		Climate category		
					B		Flame resistance class		
No	Specification	Cap(μF)	W±0.5	H±0.5	T±0.5	P±0.5	d±0.05	L±2	Remark
1	104K310VAC	0.1	13	12	6	10	0.6	15	
2	224K310VAC	0.22	18	12	6	15	0.8	15	
3	334K310VAC	0.33	18	12	6	15	0.8	15	
4	474K310VAC	0.47	18	14.5	8.5	15	0.8	15	
5	684K310VAC	0.68	18	16	10	15	0.8	15	

All products, product specifications and data are subject to change without notice to improve reliability, function or design or otherwise.

# X2 Metallized Polypropylene Film Capacitor

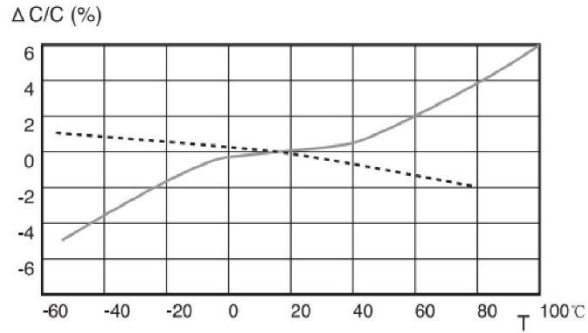
## FEATURE TEST

No	Item	Performance requirement	Test Method
1	Initial test	Capacitance DF: 1KHz	
	Out end leading intensity	There is no damage in outline	tension test Ual: tension: $0.5 < \phi d \leq 0.8\text{mm}$ ; 10N bending test Ub: Twice in every direction: two consecutive turn 180 degree
	Welding heat resistant	There is no damage in outline, clear remark	Solder Tb , method 1A $260 \pm 5^\circ\text{C}$ , $5 \pm 1\text{S}$
	Final test	Capacitance: $\Delta C/C \leq \text{initial test value} \pm 5\%$ DF value: DF increase $\leq 0.01$ (1KHz)	
2	Initial test	Capacitance DF Value: 1KHz	
	Fast temp range	There is no damage in outline	$0_A = -40^\circ\text{C}$ , $0 = +105^\circ\text{C}$ 5 times cycles, time of duration: $t=30\text{min}$
	Shake	There is no damage in outline	Amplitude 0.75mm or accelerated speed $98 \text{ m/s}^2$ , frequency $10 \sim 500\text{Hz}$ three direction, every direction 2h, total: 6h
	Crash	There is no damage in outline	4000 times, accelerated speed $390 \text{ m/s}^2$ , impulse continue time: 6ms
	Final test	Capacitance: $\Delta C/C \leq \text{initial test value} \pm 5\%$ DF Value: DF increase $\leq 0.01$ IR: $\geq$ rated value 50%	
3	Initial test	Capacitance DF Value: 1KHz	
	Heat dry		$+110^\circ\text{C}$ , 16h
	Cyclic damp heat		Test Db, Severity 7b, primary circulation
	Cold		$-40^\circ\text{C}$ , 2h
	Low air pressure	In the last 5 minutes of the test, UR is not permanent breakdown	$15 \sim 35^\circ\text{C}$ , 8.5Kpa, 1h
	Cyclic damp heat	After the experiment is over, apply the UR 1 minute.	Test Db, severity b, other circulation
	Final test	There is no damage in outline, clear mark Capacitance: $\Delta C/C \leq \text{initial test value} \pm 5\%$ DF Value: DF $\leq 0.01$ Withstand voltage: 1.6URDC, 5S no breakdown or arc IR: $\geq$ Rated value 50%	
4	Stable damp heat	There is no damage in outline, clear mark Capacitance: $\Delta C/C \leq \text{initial test value} \pm 5\%$ DF Value (1KHz): DF increase $\leq 0.008$ Withstand voltage: 4.3URDC, 60S no breakdown IR: $\geq$ Rated value 50%	Temp: $40 \pm 2^\circ\text{C}$ Humidity: $93 \pm 2\% \text{RH}$ Duration time: 56 days

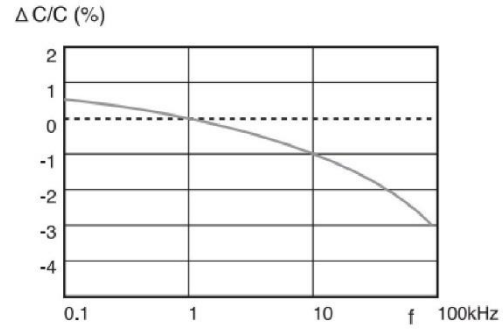
## X2 Metallized Polypropylene Film Capacitor

No	Item	Performance requirement	Test Method
5	Durability	There is no damage in outline, clear mark Cap: $\Delta C/C \leq \text{Initial value} \pm 10\%$ DF(1KHz): DF Increase $\leq 0.008$ Withstand voltage: 4.3URDC,60S no breakdown IR: $\geq \text{Rated value} 50\%$	+110°C, 1000h Applied voltage: 1.25UR rated voltage The voltage is raised to 1000v per 1h, and the duration is 0.1s
6	Charge and discharge	Cap: $\Delta C/C \leq \text{initial test value} \pm 10\%$ DF Value(1KHz): DF increase $\leq 0.01$ IR: $\geq \text{Rated value} 50\%$	Time: 10000times Durable charge time: 0.5S Durable discharge time: 0.5S Charge voltage is the rated voltage Charge resistance: $220/C_R(\Omega)$ or $20\Omega$ (the bigger one) $C_R$ is the mark of capacitance( $\mu F$ )
7	Flame resistant test	After leaving the flame, any capacitor will continue to burn for no more than 10s and the dripping of the capacitor should not be ignited in the laid cotton paper	IEC695-2-2 needle flame method Flame resistance class: B Capacitor volume: $V(\text{mm}^3) \leq 250$ , Applied flame time is 5S Capacitor volume: $250 < V(\text{mm}^3) \leq 500$ , Applied flame time is 20s Capacitor volume: $500 < V(\text{mm}^3) \leq 1750$ , Applied flame time is 30s Capacitor volume: $V(\text{mm}^3) > 1750$ , Applied flame time is 60s

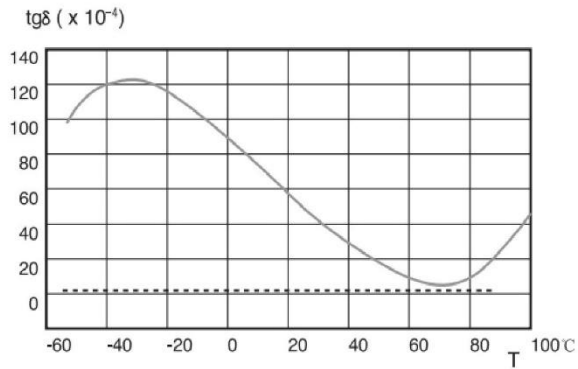
## CAPACITOR FEATURE DIAGRAM



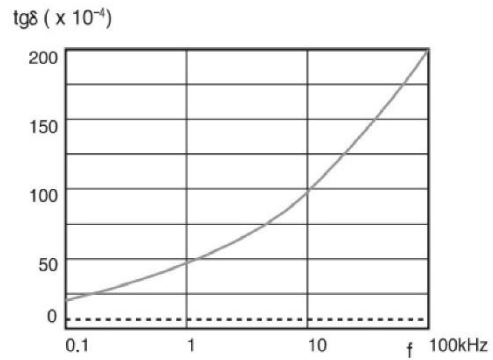
Capacitance vs. temperature at 1kHz



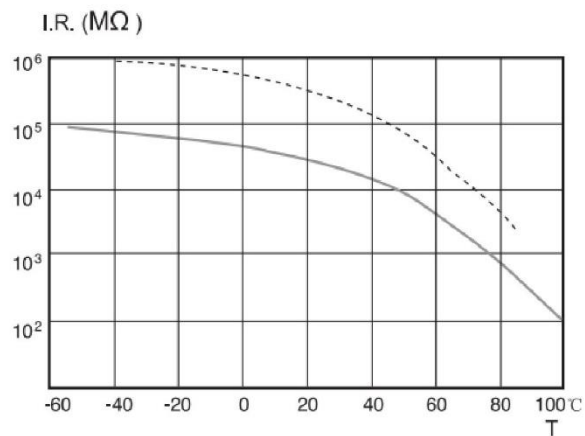
Capacitance vs. frequency (Room temperature)



Dissipation factor vs. temperature at 1kHz



Dissipation factor vs. frequency (Room temperature)



I.R. vs. temperature

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Polypropylene Film

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Polyester Film

# X2 Metallized Polypropylene Film Capacitor

## PART NUMBER

**X2**      **104**      **K**      **31**      **C**      **131206**  
(1)      (2)      (3)      (4)      (5)      (6)

(1)	<b>Product Model</b>	X2=Metallized Polypropylene Film Capacitor
(2)	<b>Capacitance</b>	3 digit code Example: <u><b>104</b></u> = <u><b>10</b></u> x 10 <sup>4</sup> pF = 100000pF = 0.1uF <u><b>474</b></u> = <u><b>47</b></u> x 10 <sup>4</sup> pF = 470000pF = 0.47uF
(3)	<b>Tolerance</b>	K= ±10%, M= ±20%, J= ±5%, F= ±1%, G= ±2%, L= -10% ~ 0%, P= 0% ~ 10%
(4)	<b>Rated Voltage</b>	31=310VAC, 63=630VAC, 10=100VAC, M3=1200VAC, 45=450VAC
(5)	<b>Box package Pitch</b>	M=5mm, B=7.5mm, C=10mm, D=15mm, E=22.5mm, F=27.5mm
(6)	<b>Box dimensions</b>	W x H x T (Please refer to Page 2) Unit: mm 13(W) x 12(H) x 06(T)