

APPROVAL SHEET

RF Dielectric Resonator Filter Series – RoHS Compliance

5925 ~ 7125 MHz Working Frequency

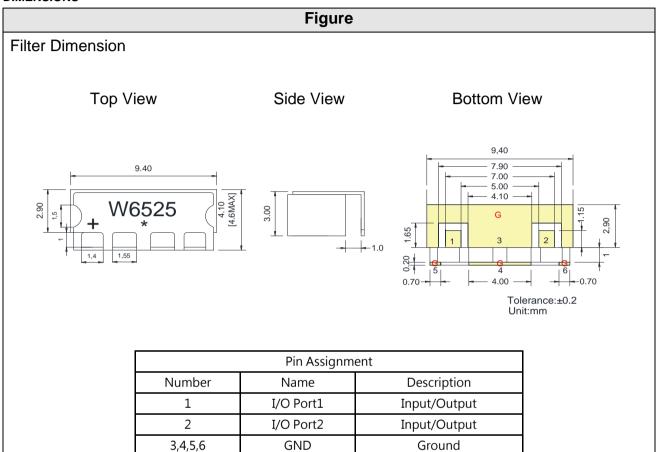
P/N: WDBPF6525600K24T



APPLICATIONS

- 5925 ~ 7125 MHz Working Frequency
- Halogen Free / RoHS Compliant Product
- For FCC

DIMENSIONS



*Monthly Code

2021/2023/2025/2027		2022/2024/2026/2028	
MONTH	CODE	MONTH	CODE
JAN	Α	JAN	N
FEB	В	FEB	Р
MAR	С	MAR	Q
APR	D	APR	R
MAY	Е	MAY	S
JUN	F	JUN	Т
JUL	G	JUL	U
AUG	Н	AUG	V
SEP	J	SEP	W
OCT	K	OCT	X
NOV	L	NOV	Y
DEC	M	DEC	Z



ELECTRICAL CHARACTERISTICS

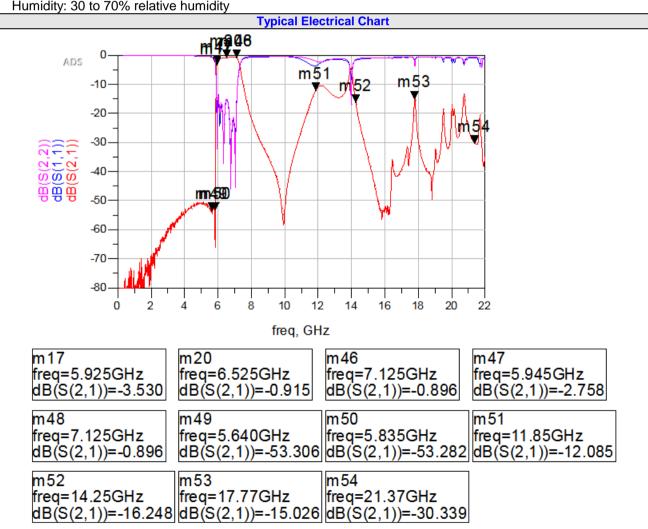
WDBPF6525600K24T	Specification	
Frequency range	5925 ~ 7125MHz	
Insertion Loss	3.5 dB typ / 4.0 dB max @5925 ~ 5945MHz 3.0 dB typ / 3.5 dB max @5945 ~ 7125MHz	
Pass Band Ripple	1.5 dB typ / 2.0 dB max @5925 ~ 5945MHz 2.0 dB typ / 2.5 dB max @5945 ~ 7125MHz	
Attenuation	50 dB min / 60 dB typ @0 ~ 5640MHz 45 dB min / 50 dB typ @5640 ~ 5835MHz 4 dB min / 6 dB typ @11850 ~ 14250MHz 10 dB min / 25 dB typ @17775 ~ 21375MHz	
VSWR	1.8 typ / 2.3 max.	
Power Capacity	1W max.	
Impedance	50 Ω	
Moisture sensitivity levels	MSL is LEVEL 3 (Refer to : IPC/JEDEC J-STD-020)	

Operating & Storage Condition (Component)

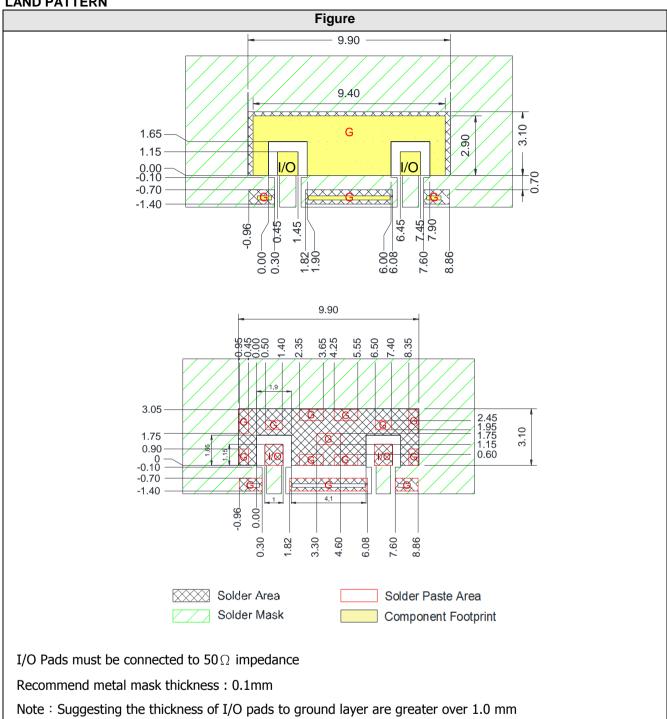
Operation Temperature Range: -40°C ~ +100°C Storage Temperature Range: -40°C ~ +85°C

Storage Condition before Soldering (Included packaging material)

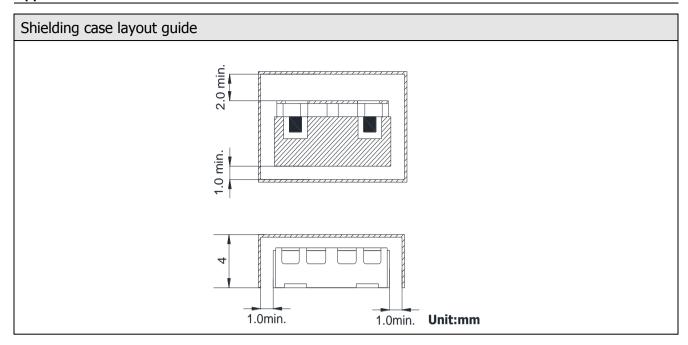
Storage Temperature Range: $+5 \sim +40 \,^{\circ}$ C Humidity: 30 to 70% relative humidity

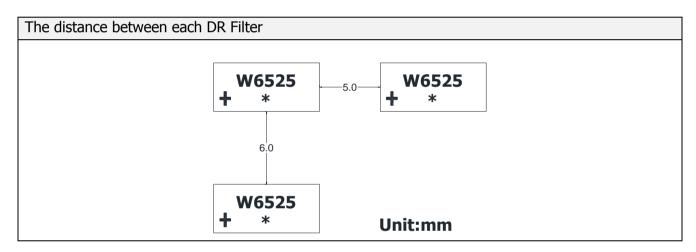


LAND PATTERN







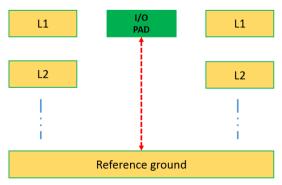


PCB RECOMMENDED PATTERN FOR FILTER

Note:

Clearance area location in L2 (4, 6 layer PCB), L3 (6 layer PCB) is right under top layer's clearance area and the size is the same.

It should keep a distance over $\bf 1.0~mm$ between I/O pads and reference ground to avoid large capacitance appear





RELIABILITY TEST

RELIABILITY	IESI		
No.	Item	Test Condition	Remark
5.1	Humidity Test	The device is subjected to 90%~95% relative humidity 40 $^{\circ}$ C±2 $^{\circ}$ C for 96h~98h,then dry out at 25 $^{\circ}$ C±5 $^{\circ}$ C and less than 65% relative humidity for 2h~4h. After dry out the device shall satisfy the specification in table 1.	It shall fulfill the specifications in Table 1.
5.2	High Temperature Exposure	The device shall satisfy the specification in table 1 after leaving at 105° C for 16h,provided it would be measured after 2h~4h leaving in 25° C±5 $^{\circ}$ C and less than 65% relative humidity.	It shall fulfill the specifications in Table 1.
5.3	Low Temperature	The device shall satisfy the specification in table 1 after leaving at- 40° C for16h,provided it would be measured after 2h~4h leaving in 25° C±5 $^{\circ}$ C and less than 65% relative humidity.	It shall fulfill the specifications in Table 1.
5.4	Temperature Cycle	Subject the device to -25 $^{\circ}$ C for 30 min. followed by a high temperature of 105 $^{\circ}$ C for 30 min cycling shall be repeated 5 times. At the room temperature for 1h~4h prior to the measurement.	It shall fulfill the specifications in Table 1.
5.5	Vibration	Subject the device to vibration for 2h each in $x \cdot y$ and z axis with the amplitude of 1.5mm, the frequency shall be varied uniformly between the limits of 10Hz~55Hz.	It shall fulfill the specifications in Table 1.
5.6	Soldering Test	The device should be satisfied after preheating at 120°C ~150°C for 60seconds and dipping in soldering Sn an 260°C±5°C for 10±1 seconds.	Mechanical damage shall not occur.
5.7	Solder Ability	Dipped in 260°C±5°C solder bath for 3s±0.5 s with rosin flux (25wt% ethanol solution.)	The terminals shall be at least 95% covered by solder.
5.8	Terminal Pressure Strength	The device is subjected to be soldered to be soldered on test PCB .Then apply 5N of force for 10s±1s in the direction of the arrow.	Mechanical damage such as breaks shall not occur.

Table 1

Item	Characteristics after test			
Insertion Loss Change dB max	±0.3			
Ripple Change dB max	±0.3			
Return loss. dB max	±2.0			
Attenuation Change dB max	±4.0			
Note: The limits in the above table are referenced to the initial measurements.				

SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

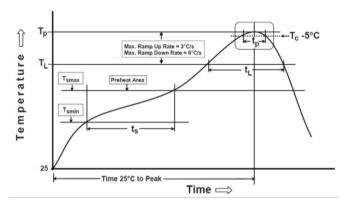


Fig 2. Infrared soldering profile

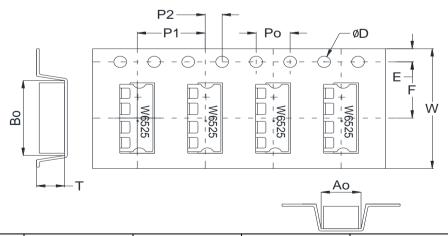
Phase	Profile features	Pb-Free Assembly	
	-Temperature Min (Tsmin)	150°C	
PREHEAT	-Temperature Max (Tsmax)	200°C	
	-Time (ts)	60-120 seconds	
RAMP-UP	Avg. Ramp-up Rate (From 200°Cto 260°C)	3°C/second(max)	
REFLOW	-Temperature (T _L)	220°C	
	-Total Time above 220°C (t _L)	30-100 seconds	
PEAK	-Temperature (T _P)	260°C	
PEAR	-Time (tp)	25 seconds	
RAMP-DOWN	Rate (From T _P to T _L)	2-6°C/second	
Time from 25°C to Peak Temperature		8 minutes max	
Composition of solder paste		Ag3.0/Cu0.5/ Sn96.5	

ORDERING CODE

WD	BPF	6525	600	K	24	T
Walsin	Module	Frequency	Bandwidth	Application	Serial	Packing
RF	type	6525: Center Freq.	600: Bandwidth	K:5150 ~ 7125 MHz	Number	T : Reeled
module	Dielectric	(6525MHz)	(600MHz)		Design Code	
	Filter					

Minimum Ordering Quantity: 1000 pcs per reel.

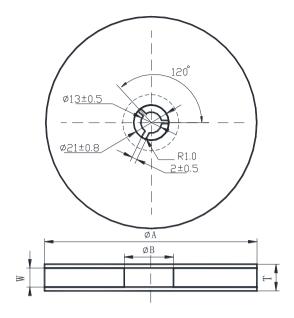
PACKAGING



Index	Ao	Во	ΦD	T	W
Dimension (mm)	4.7 ± 0.1	10.0 ± 0.2	1.50 ± 0.1	3.3 ± 0.1	24.0 ± 0.2
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.1	11.5 ± 0.15	4.0 ± 0.1	12.0 ± 0.1	2.0 ± 0.1



Reel dimensions



φ A	φ B	W	T	Pieces per reel	Carrier tape size
330±3	80min	24min	26max	1000typ.	24

Others

- 1 Caution
- 1.1 Don't apply excess mechanical stress to the component and terminals at soldering. Do not use this product with bend.
- 1.2 Do not clean or wash the component for it is not hermetically sealed.
- 1.3 Do not use strong acidity flux, more than 0.2wt% chlorine content, in flow soldering.
- 1.4 Don't be close to fire.
- 1.5 This specification mentions the quality of the component as a single unit. Please insure the component is thoroughly evaluated in your application circuit
- 1.6 Expire date (Shelf life) of the products is six months after delivery under the conditions of a sealed and an unopened package. Please use the products within six months after delivery. If you store the products for a long time (more than six months), use carefully because the products may be degraded in the solder ability or rusty. Please confirm solder ability and characteristics for the products regularly.
- 1.7 Please contact us before using the product as automobile electronic component.
- 2 Notice
- 2.1 Please return one of these specifications after your signature of acceptance.
- 2.2 When something gets doubtful with this specification, we shall jointly work to get an agreement