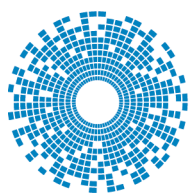


JOHNSON™



mmWave Catalog



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About Bel

Bel is a publicly traded company that has been operated by the same family for over 65 years. Our history of organic growth and acquisitions have broadened our product portfolio. This has established Bel as a world leader with a diverse offering of power, protection and interconnect products. We design and manufacture these products which are primarily used in the networking, telecommunications, computing, military, aerospace, transportation and broadcasting industries. Bel's portfolio of products also finds application in the automotive, medical and consumer electronics markets.

About Johnson

Johnson™ designs and manufactures an industry-leading line of RF coaxial connectors and adapters, available in both 50 and 75 Ohm versions, operating up to 67GHz. The range of products available within the Johnson product line includes board and cable mount connectors across subminiature, micro-miniature, ultra-miniature and millimeter wave classes as well as semi-rigid, conformable, and flexible RF coaxial cables. Johnson connectors are designed to provide the highest quality data transmission for data, audio, and video applications.

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2.92mm

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Product Specifications

The Johnson 1.0mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance > 110 GHz with VSWR performance to > 1.38 Max
- Connector mating interface per > IEEE 287 GPC
- Mating interface control provides consistent electrical performance
- Available in screw-in end launch, panel mount and spark plug connector styles. Same series adapters are also available.

Materials

| | |
|-----------|---|
| Bodies | Stainless Steel / Passivated per QQ-S-764 |
| Contacts | Beryllium copper / Gold plated per QQ-C-530 |
| Insulator | ULTEM 1000 Amber, PEEK, PTFE |

Environmental

| | |
|---------------------|--------------------------------------|
| Temperature Range | -65°C to +165°C |
| Thermal Shock | MIL-STD-202, Method 107, Condition B |
| Shock | MIL-STD-202, Method 213, Condition I |
| Vibration | MIL-STD-202, Method 204, Condition D |
| Moisture Resistance | MIL-STD-202, Method 106 |

Electrical

| | |
|---------------------------------|---|
| Impedance | 50 Ohm |
| Frequency Range | DC to 110 GHz |
| VSWR | 1.38:1 maximum |
| Working Voltage | 150 (VRMS maximum at sea level) |
| Dielectric Withstanding Voltage | 500 (VRMS maximum at sea level) |
| Insertion Loss | < 0.6 dB |
| Insulation Resistance | 5000 (megohms minimum) |
| Resistance | Center Contact: 4.0 (milliohms maximum) Outer Contact: 2.5 (milliohms maximum) |
| Return Loss | -15dB Max DC - 67 GHz -10dB Max 67 - 110 GHz |

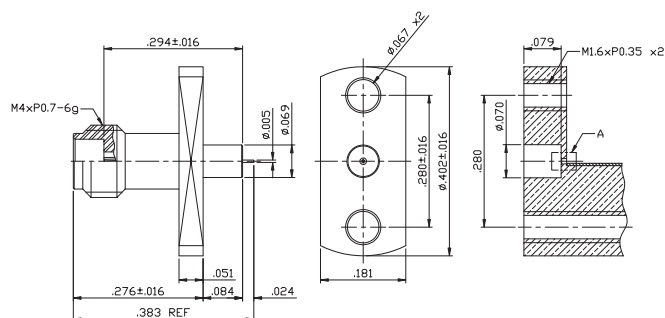
Mechanical

| | |
|--------------------------------|----------------------------|
| Engagement Design | IEEE 287 GPC, Series 1.0mm |
| Engagement/Disengagement Force | 0.56 N / 0.28 N Maximum |
| Mating Torque | 0.45 N m |
| Coupling Proof Torque | 0.7 N m |
| Coupling Nut Retention | 220 N Minimum |
| Contact Retention | 10 N Minimum |

End Launch Connectors

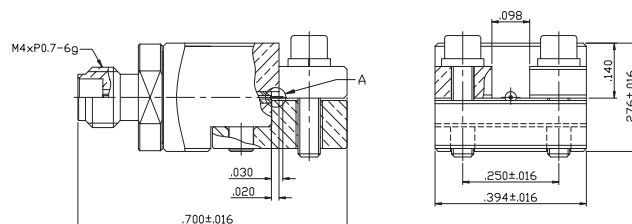
Jack, Female End Panel End Launch

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------------|
| 149-0701-601 | Stainless Steel/Passivated | 50 Ohms | 110 GHz | > 1.38 Max |



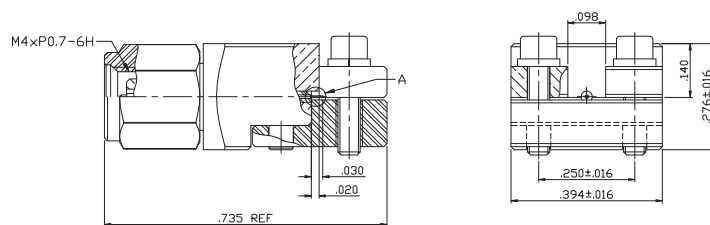
Jack, Screw-on Type, Female End Launch Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------|
| 149-0701-801 | Gold-Plated Brass | 50 Ohms | 110 GHz | > 1.38 Max |



Jack, Screw-on Type, Male End Launch Jack

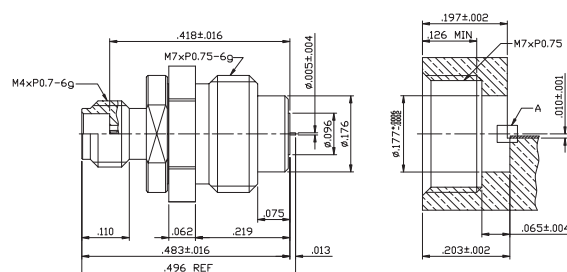
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------|
| 149-0801-801 | Gold-Plated Brass | 50 Ohms | 110 GHz | > 1.38 Max |



Sparkplug Connectors

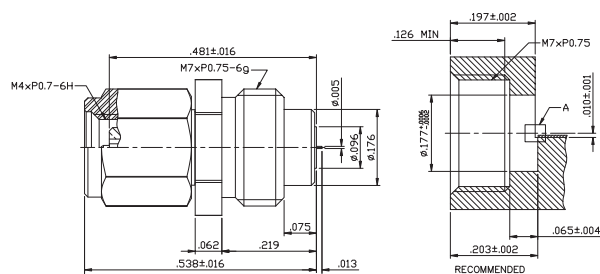
Female Sparkplug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------|
| 149-0701-001 | Gold-Plated Brass | 50 Ohms | 110 GHz | > 1.38 Max |



Male Sparkplug

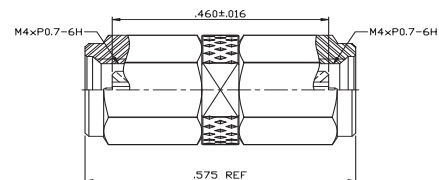
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------|
| 149-0801-001 | Gold-Plated Brass | 50 Ohms | 110 GHz | > 1.38 Max |



Adapters

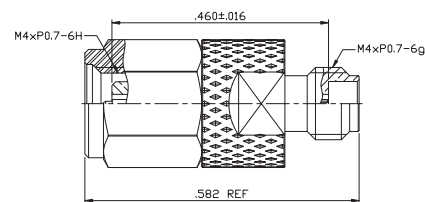
Male to Male Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|--|-----------|-------------------|------------|
| 149-0901-801 | Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated | 50 Ohms | 110 GHz | > 1.38 Max |



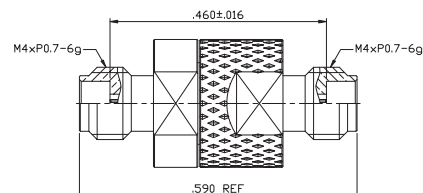
Male to Female Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|--|-----------|-------------------|------------|
| 149-0901-811 | Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated | 50 Ohms | 110 GHz | > 1.38 Max |



Female to Female Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|--|-----------|-------------------|------------|
| 149-0901-821 | Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated | 50 Ohms | 110 GHz | > 1.38 Max |



Product Specifications

The Johnson 1.85mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance to 67GHz with VSWR performance to 1.35
- Connector mating interface per IEC 61169-32
- Mating interface control provides consistent electrical performance
- Available in end launch, 2 hole and 4 hole flange mount styles

Materials

| | |
|-----------|---|
| Bodies | Stainless steel/passivated per QQ-8-626, gold-plated per MIL-G-45204 0.00005" minimum |
| Contacts | Female - beryllium copperper QQ-C-530, gold-plated per MIL-G-45204 0.00005" minimum |
| Insulater | PEEK; Ultem 1000, PCTFF, KEL-F |

Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012)

| | |
|---------------------|--------------------------------------|
| Temperature Range | -65°C to +165°C |
| Thermal Shock | MIL-STD-202, Method 107, Condition B |
| Corrosion | MIL-STD-202, Method 101, Condition B |
| Shock | MIL-STD-202, Method 213, Condition I |
| Vibration | MIL-DTL-202, Method 204, Condition D |
| Moisture Resistance | MIL-DTL-202, Method 106 |

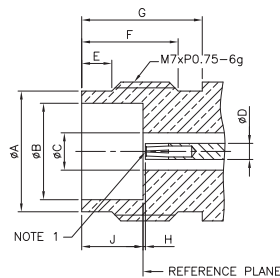
Electrical (Meets or exceeds the applicable paragraph of MIL-C-39012)

| | |
|---------------------------------|---|
| Impedance | 50 Ohm |
| Frequency Range | 0 - 67 GHz |
| VSWR | 1.3 maximum |
| Working Voltage | 150 (VRMS maximum at sea level) |
| Dielectric Withstanding Voltage | 500 (VRMS maximum at sea level) |
| Insertion Loss | $0.05 \times \sqrt{f \text{ (GHz)}}$ (dB maximum) |
| Insulation Resistance | 5000 (megohms minimum) |
| Insulation Resistance | Center Contact: 4.0 (milliohms maximum) Outer Contact: 2.5 (milliohms maximum) |
| RF Leakage | -90dB (dB minimum, tested at 2.5GHz) |

Mechanical

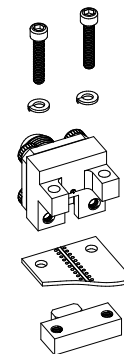
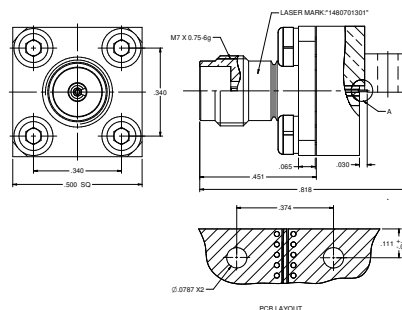
| | |
|--------------------------------|--|
| Engagement Design | MIL-STD-348, series 1.85mm |
| Engagement/Disengagement Force | 2 inch-pounds maximum |
| Mating Torque | 7 to 10 inch-pounds |
| Coupling Proof Torque | 15 inch-pounds minimum |
| Coupling Nut Retention | 60 pounds minimum |
| Contact Retention | 6 pounds minimum axial force (captivated contacts) |

Technical drawing of a plug gauge showing dimensions E, D, M7xP0.75-H, øC, øB, øA, G, F, and a REFERENCE PLANE. Below it is a detail view of the plug gauge tip showing dimensions øJ, øH, and K.

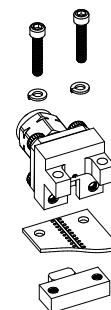
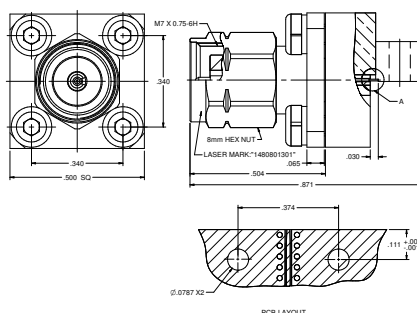


| | Jack | |
|---|---------|---------|
| | Minimum | Maximum |
| A | 7.01mm | 7.11mm |
| B | 4.72mm | 4.75mm |
| C | 1.84mm | 1.86mm |
| D | 0.51mm | 0.76mm |
| E | 4.37mm | 4.62mm |
| F | 1.86mm | 2.45mm |
| G | 0 | 0.08mm |
| H | 0.5mm | 0.52mm |
| J | 0.79mm | 0.81mm |

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------------------------|
| 148-0701-301 | Stainless Steel/Passivated | 50 Ohms | 67GHz | Typical VSWR 1.20-1.25 |



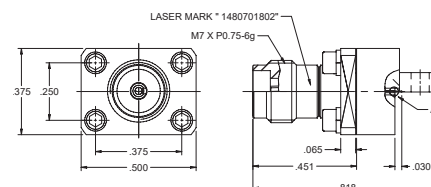
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------------------------|
| 148-0801-301 | Stainless Steel/Passivated | 50 Ohms | 67GHz | Typical VSWR 1.20-1.25 |



Low Profile Connectors – (at 0.375 Height)

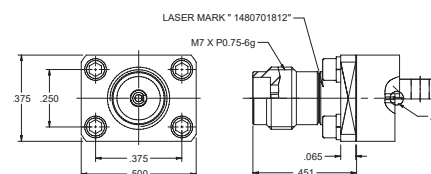
Jack, Screw-on Type, Low profile, 0.005" Pin

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 148-0701-802 | Stainless Steel/Passivated | 50 Ohms | 67GHz | Typical VSWR 1.20 |



Jack, Screw-on Type, Low profile, 0.007" Pin

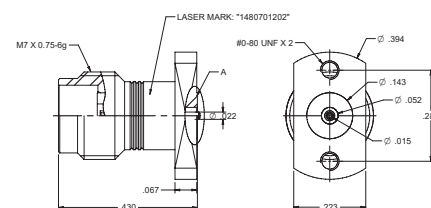
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 148-0701-812 | Stainless Steel/Passivated | 50 Ohms | 67GHz | Typical VSWR 1.20 |



Vertical Connectors

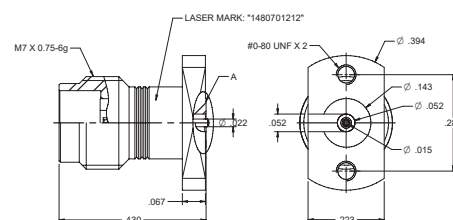
Jack, Vertical Launch Solderless PCB Compression Mount, Stripline

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 148-0701-202 | Stainless Steel/Passivated | 50 Ohms | 67GHz | Typical VSWR 1.20 |



Jack, Vertical Launch Solderless PCB Compression Mount, Microstrip

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 148-0701-212 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |

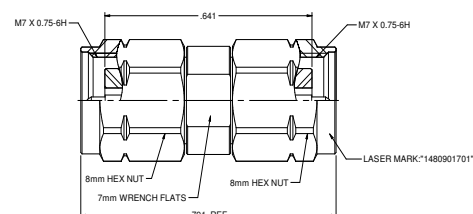


Same Series Adapters

1.85mm same series adapters are precision manufactured to RF component industry specifications, with a maximum frequency of 67GHz, and VSWR up to 1.20. Available in jack to jack, jack to plug, and plug to plug configurations.

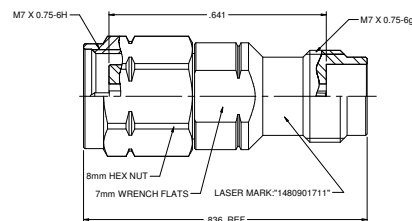
Plug to Plug Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 148-0901-701 | Stainless Steel/Passivated | 50 Ohms | 67GHz | 1.20 |



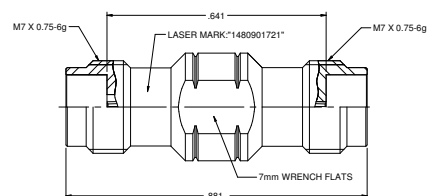
Plug to Jack Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 148-0901-711 | Stainless Steel/Passivated | 50 Ohms | 67GHz | 1.20 |



Jack to Jack Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 148-0901-721 | Stainless Steel/Passivated | 50 Ohms | 67GHz | 1.20 |

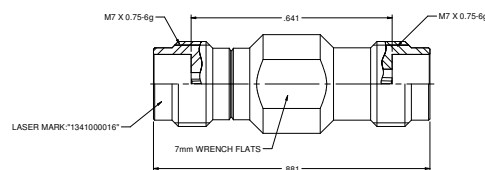


Between Series Adapters

1.85mm between series adapters are precision manufactured to RF component industry specifications, and adapt to the 2.4mm and SMPM standards, with a maximum frequency of 50 and 65GHz, and VSWR of 1.15-1.25. Available in jack to jack, jack to plug, plug to jack and plug to plug configurations.

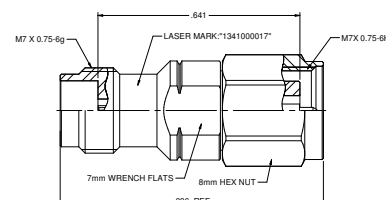
Adapter Assembly, 1.85mm Jack to 2.4mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-016 | Stainless Steel/Passivated | 50 Ohms | 67GHz | 1.15 |



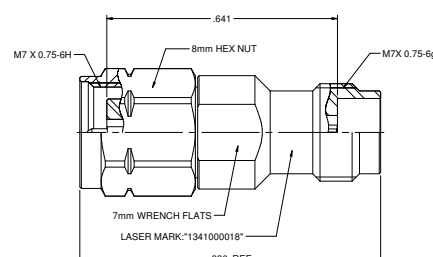
Adapter Assembly, 1.85mm Jack to 2.4mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 148-0901-711 | Stainless Steel/Passivated | 50 Ohms | 67GHz | 1.15 |



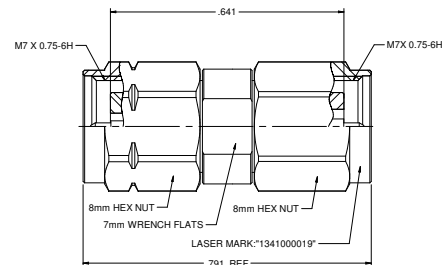
Adapter Assembly, 1.85mm Plug to 2.4mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-018 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.15 |



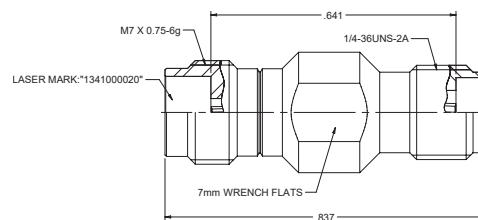
Adapter Assembly, 1.85mm Plug to 2.4mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-019 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.15 |



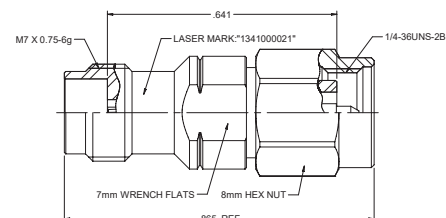
Adapter Assembly, 1.85mm Jack to 2.92mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-020 | Stainless Steel/Passivated | 50 Ohms | 46.5Hz | 1.15 |



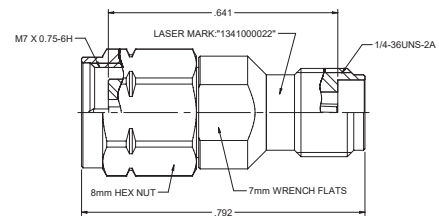
Adapter Assembly, 1.85mm Jack to 2.92mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-021 | Stainless Steel/Passivated | 50 Ohms | 46.5Hz | 1.15 |



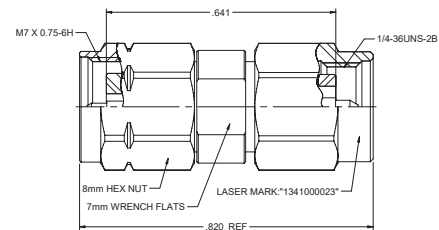
Adapter Assembly, 1.85mm Plug to 2.92mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-022 | Stainless Steel/Passivated | 50 Ohms | 46.5Hz | 1.15 |



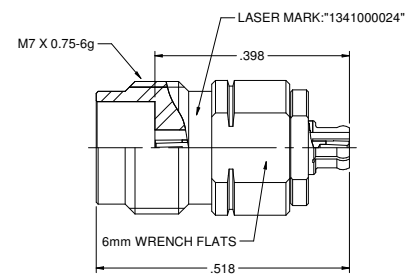
Adapter Assembly, 1.85mm Plug to 2.92mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-023 | Stainless Steel/Passivated | 50 Ohms | 46.5Hz | 1.15 |



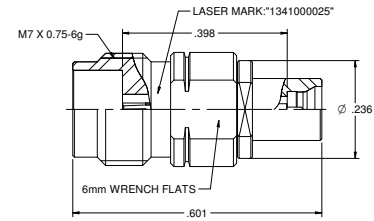
Adapter Assembly, 1.85mm Jack to SMPM Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-024 | Stainless Steel/Passivated | 50 Ohms | 65GHz | 1.25 |



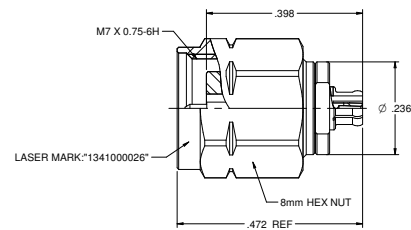
Adapter Assembly, 1.85mm Jack to SMPM Male (Full Detent)

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-025 | Stainless Steel/Passivated | 50 Ohms | 65GHz | 1.25 |



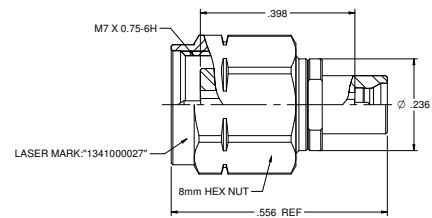
Adapter Assembly, 1.85mm Plug to SMPM Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------|-----------|-------------------|------|
| 134-1000-026 | Gold-Plated | 50 Ohms | 65GHz | 1.25 |



Adapter Assembly, 1.85mm Plug to SMPM Male (Full Detent)

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-027 | Stainless Steel/Passivated | 50 Ohms | 65GHz | 1.25 |



Product Specifications

The Johnson 2.4mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance with maximum VSWR of 1.30 at 50 GHz
- Connector mating interface per MIL-STD-348, and intermateable with 1.85mm connector series.
- Mating interface control provides consistent electrical performance
- Available in end launch, 2 hole and 4 hole flange mount styles

Materials

| | |
|-----------|---|
| Bodies | Stainless steel/passivated per QQ-8-626, gold-plated per MIL-G-45204 0.00005" minimum |
| Contacts | Female - beryllium copper per QQ-C-530, gold-plated per MIL-G-45204 0.00005" minimum |
| Insulator | PEEK; Ultem 1000, PCTFF, KEL-F |

Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012)

| | |
|---------------------|--------------------------------------|
| Temperature Range | -65°C to +165°C |
| Thermal Shock | MIL-STD-202, Method 107, Condition B |
| Corrosion | MIL-STD-202, Method 101, Condition B |
| Shock | MIL-STD-202, Method 213, Condition I |
| Vibration | MIL-DTL-202, Method 204, Condition D |
| Moisture Resistance | MIL-DTL-202, Method 106 |

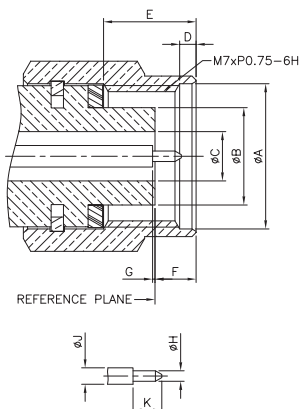
Electrical

| | |
|---------------------------------|---|
| Impedance | 50 Ohm |
| Frequency Range | 0 - 50 GHz |
| VSWR | 1.25 maximum |
| Working Voltage | 150 (VRMS Maximum) |
| Dielectric Withstanding Voltage | 500 (VRMS minimum) |
| Insertion Loss | 0.05 x f (GHz), dB maximum |
| Insulation Resistance | 5000 (megohms minimum) |
| Contact Resistance | Center Contact: 4.0 (milliohms maximum) Outer Contact: 2.5 (milliohms maximum) |
| RF Leakage | -90dB (dB minimum, tested at 2.5GHz) |

Mechanical

| | |
|--------------------------------|--|
| Engagement Design | MIL-STD-348, series 2.4mm |
| Engagement/Disengagement Force | 2 inch-pounds maximum |
| Mating Torque | 7 to 10 inch-pounds |
| Coupling Proof Torque | 15 inch-pounds minimum |
| Coupling Nut Retention | 60 pounds minimum |
| Contact Retention | 6 pounds minimum axial force (captivated contacts) |

Mating Engagement: 2.4mm Series per MIL-STD-348



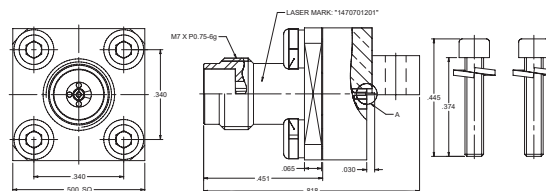
| Plug | Minimum | Maximum |
|------|---------|---------|
| A | 7.01mm | 7.11mm |
| B | 4.72mm | 4.75mm |
| C | 2.39mm | 2.41mm |
| D | 0.51mm | 0.76mm |
| E | 3.56mm | 3.81mm |
| F | 1.85mm | 2.67mm |
| G | 0mm | 0.08mm |
| H | 0.5mm | 0.52mm |
| J | 1.03mm | 1.05mm |
| K | 1.35mm | 1.45mm |

| Jack | Minimum | Maximum |
|------|---------|---------|
| A | 5.79mm | 5.89mm |
| B | 4.77mm | 4.79mm |
| C | 2.39mm | 2.41mm |
| D | 1.03mm | 1.05mm |
| E | 1.40mm | 1.65mm |
| F | 5.99mm | - |
| G | 0mm | 0.08mm |
| H | 3mm | 3.1mm |

End Launch Connectors

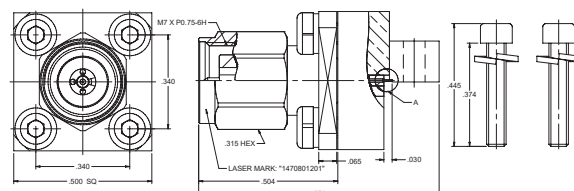
Jack, Screw-On Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-201 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



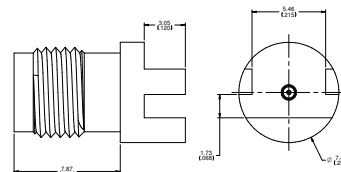
Plug, Screw-On Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------------------------|
| 147-0801-201 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20-1.25 |

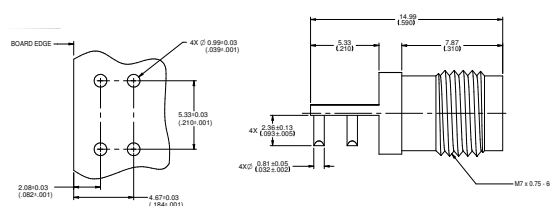


Jack, 0.062" Board thickness, Solder Type

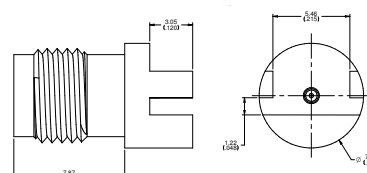
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------------|
| 147-0701-241 | Gold-Plated Brass | 50 Ohms | 50GHz | Typical VSWR 1.5 |

**PC Mount Jack, Thru-Hole, Round Body, Solder Type**

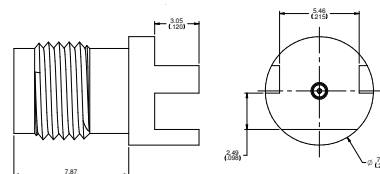
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------------|
| 147-0701-251 | Gold-Plated Brass | 50 Ohms | 50GHz | Typical VSWR 1.5 |

**Jack, 0.042" Board thickness, Solder Type**

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------------|
| 147-0701-261 | Gold-Plated Brass | 50 Ohms | 50GHz | Typical VSWR 1.5 |

**Jack, 0.093" Board thickness, Solder Type**

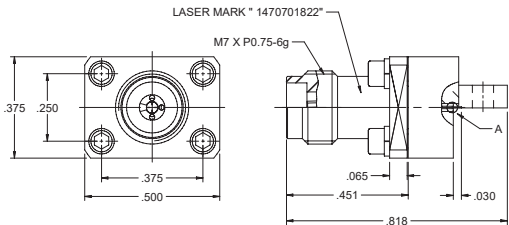
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|------------------|
| 147-0701-271 | Gold-Plated Brass | 50 Ohms | 50GHz | Typical VSWR 1.5 |



Low Profile Connectors – (at 0.375 Height)

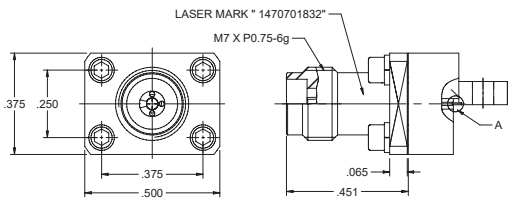
Jack, Screw-on Type, Low profile, 0.005” Pin

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-822 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Jack, Screw-on Type, Low profile, 0.007” Pin

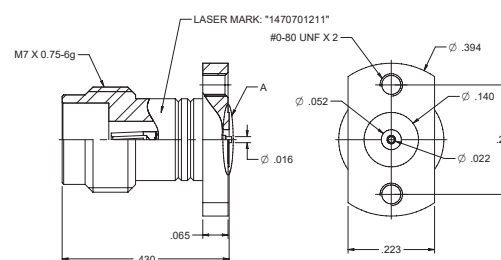
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-832 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Vertical Mount Connectors

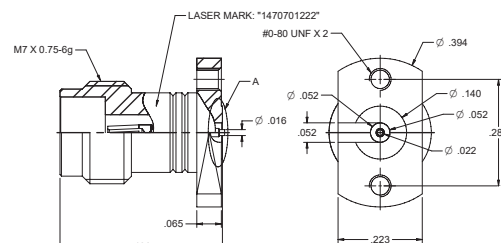
Jack, Vertical 2-Hole Flange PCB Compression Mount, Stripline

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-211 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Jack, Vertical 2-Hole Flange PCB Compression Mount, Microstrip

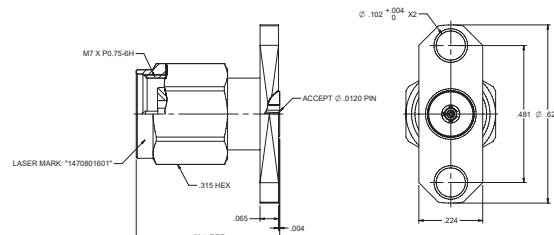
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-222 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Flange Connectors

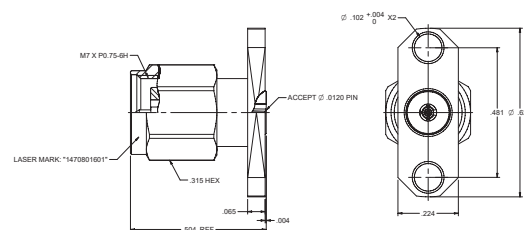
Plug, 2-Hole Flange Mount Jack Receptacle

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0701-601 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



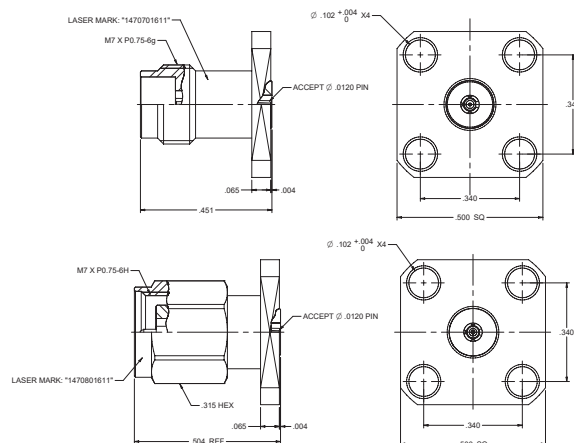
2-Hole Flange Mount Plug Receptacle

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0801-601 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



4-Hole Flange Mount Jack and Plug Receptacle

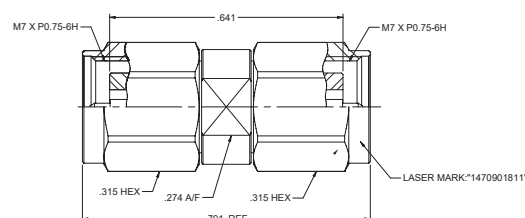
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 147-0701-611 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.20 |
| 147-0801-611 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.20 |



Same Series Adapters

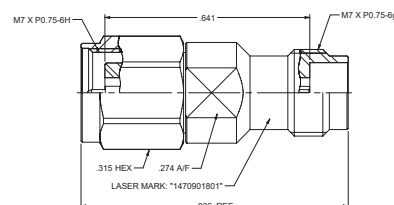
Plug to Plug Same Series Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------------------------|
| 147-0801-201 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20-1.25 |



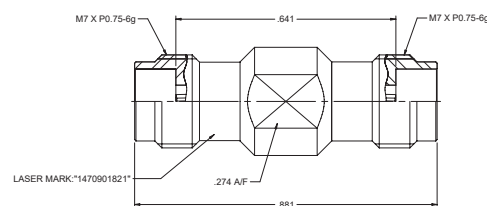
Plug to Jack Same Series Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 147-0901-801 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.20 |



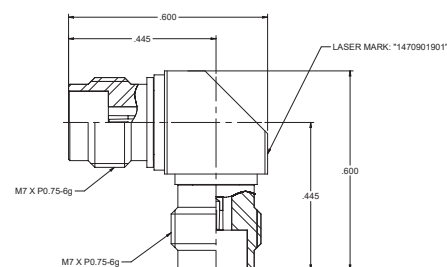
Jack to Jack Same Series Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0901-821 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Right Angle Jack to Jack Same Series Adapter

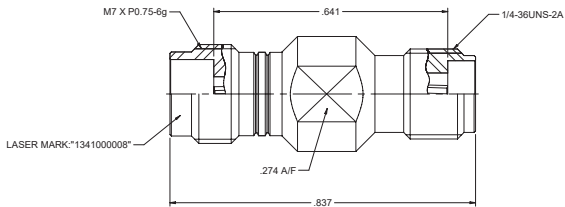
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|-------------------|
| 147-0901-901 | Stainless Steel/Passivated | 50 Ohms | 50GHz | Typical VSWR 1.20 |



Between Series Adapters

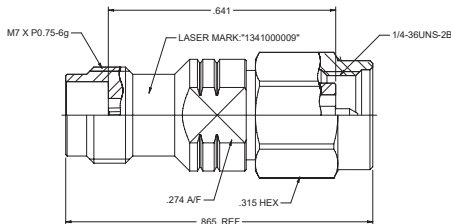
Between Series, 2.4mm Jack to 2.92mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR | |
|--------------|----------------------------|-----------|-------------------|------------|------|
| 134-1000-008 | Stainless Steel/Passivated | 50 Ohms | 40GHz | DC - 4GHz | 1.05 |
| | | | | 4 - 20GHz | 1.08 |
| | | | | 20 - 40GHz | 1.15 |



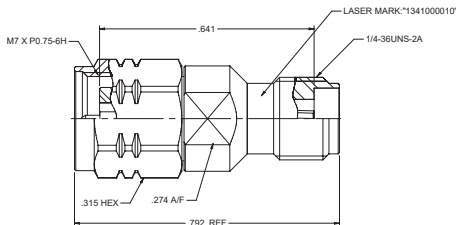
Between Series, 2.4mm Jack to 2.92mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR | |
|--------------|----------------------------|-----------|-------------------|------------|------|
| 134-1000-009 | Stainless Steel/Passivated | 50 Ohms | 40GHz | DC - 4GHz | 1.05 |
| | | | | 4 - 20GHz | 1.08 |
| | | | | 20 - 40GHz | 1.15 |



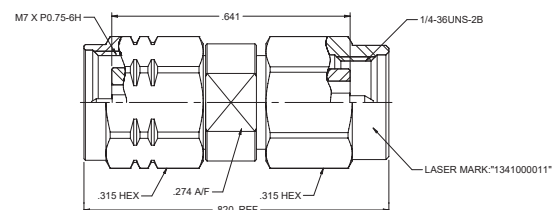
Between Series, 2.4mm Plug to 2.92mm Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR | |
|--------------|----------------------------|-----------|-------------------|------------|------|
| 134-1000-010 | Stainless Steel/Passivated | 50 Ohms | 40GHz | DC - 4GHz | 1.05 |
| | | | | 4 - 20GHz | 1.08 |
| | | | | 20 - 40GHz | 1.15 |



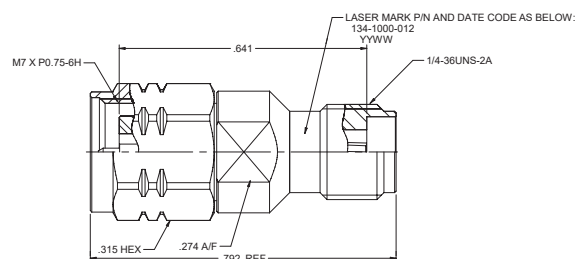
Between Series, 2.4mm Plug to 2.92mm Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR | |
|---------------|----------------------------|-----------|-------------------|------------|------|
| 134-1000-0011 | Stainless Steel/Passivated | 50 Ohms | 40GHz | DC - 4GHz | 1.05 |
| | | | | 4 - 20GHz | 1.08 |
| | | | | 20 - 40GHz | 1.15 |



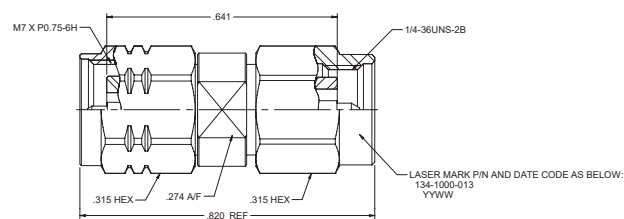
Between Series, 2.4mm Jack To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-012 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



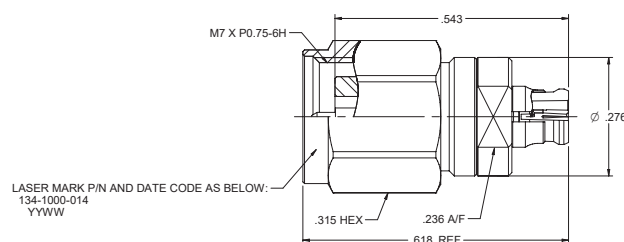
Between Series, 2.4mm Jack To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-013 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



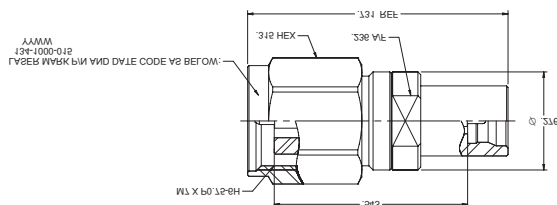
Between Series, 2.4mm Plug To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-014 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Between Series, 2.4mm Plug To SMP Male (Limited Detent)

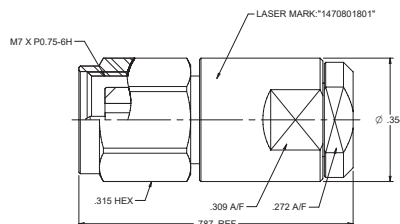
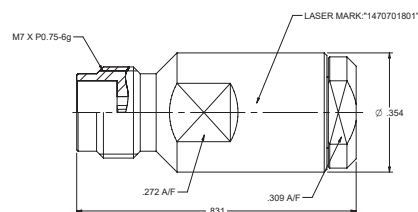
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-015 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Terminations

Termination Plug (1/4 Watts) Same Series

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 147-0801-801 | Stainless Steel/Passivated | 50 Ohms | 50GHz | 1.30 |



Product Specifications

The Johnson 2.92mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission. 2.92mm connectors have a smaller internal body diameter than SMA, utilizing an air dielectric.

- Precision manufactured for superior electrical performance to 40GHz
- Connector mating interface per IEC 61169-35, and intermateable with 3.5mm and SMA connectors
- Female contacts in Jack connectors, have a unique three-slot construction, which enhances connectivity by creating a more rugged connector while reducing the chance of intermittent connections
- The field replaceable jacks are teamed with a high quality hermetic seal feed thru for use in sealed circuit modules
- The plug connector VSWR is 1.20 maximum to 40GHz and a 12 inch 2.92mm plug to plug cable assembly performs better than 1.35 VSWR to 40GHz
- The 2.92mm plug interface employs more precise dimensions than an SMA and uses a shorter snub nose male pin such that the connector bodies align before the contacts engage
- Precise assembly tooling assures excellent, repeatable contact and support bead location on cabled connectors
- Available in screw on type and solder type end launch, 2 hole and 4 hole flange mount styles

Materials

| | |
|------------------------------|---|
| Bodies | Stainless steel/passivated per QQ-B-626, gold plated per MIL-G-45204 0.00005in minimum or stainless steel/passivated per MIL-F-14072 B (EL) 300 |
| Contacts | Female - beryllium copper per QQ-C-530, gold plated per MIL-G-45204 0.00005in minimum |
| Contact Support Beads | PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or modified PPE resin |
| Seal Rings | Silicone rubber per A-A-59588 |

Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012 [S/S BY MIL-PRF-39012D])

| | | |
|--|---|---|
| Temperature Range | -85°F to +329°F (-65°C to +165°C) | |
| Thermal Shock | MIL-STD-202, Method 107, Condition B | |
| Corrosion | MIL-STD-202, Method 101, Condition B | |
| Shock | MIL-STD-202, Method 213, Condition I | |
| Vibration | MIL-STD-202, Method 204, Condition D | |
| Moisture Resistance | MIL-STD-202, Method 106 | |
| Dielectric Withstanding Voltage 0.086 Semi-Rigid and Field Replaceable 0.141 Semi-Rigid and Adapters | 1000 (VRMS minimum at sea level) 500 (VRMS minimum at sea level) | |
| Corona Level 0.086 Semi-Rigid and Field Replaceable 0.141 Semi-Rigid and Adapters | 250 (volts minimum at 70,000 feet) 375 (volts minimum at 70,000 feet) | |
| Insertion Loss Adapters Straight Semi-Rigid Cable Connectors | 0.06 x $\sqrt{f \text{ (GHz)}}$, tested at 6GHz (dB maximum) 0.03 x $\sqrt{f \text{ (GHz)}}$, tested at 10GHz (dB maximum) | |
| Insulation Resistance | 5,000 megohms minimum | |
| Contact Resistance Center Contact Straight Cabled Connectors Center Contact Adapters Field Replaceable Connectors Outer Contact (all connectors) Body to Cable (gold plated connectors) Body to Cable (passivated connectors) | Initial 3.0 (milliohms maximum) 4.0 (milliohms maximum) 6.0 (milliohms maximum) 2.0 (milliohms maximum) 0.5 (milliohms maximum) 5.0 (milliohms maximum) | After Environmental 4.0 (milliohms maximum) 6.0 (milliohms maximum) 8.0 (milliohms maximum) n/a (milliohms maximum) n/a (milliohms maximum) n/a (milliohms maximum) |
| RF Leakage | -90 dB (dB minimum, tested at 2.5GHz) | |
| RF High Potential Withstanding Voltage 0.086 Semi-Rigid and Field Replaceable 0.141 Semi-Rigid and Adapters | 670 (VRMS minimum tested at 4 and 7MHz) 1000 (VRMS minimum tested at 4 and 7MHz) | |

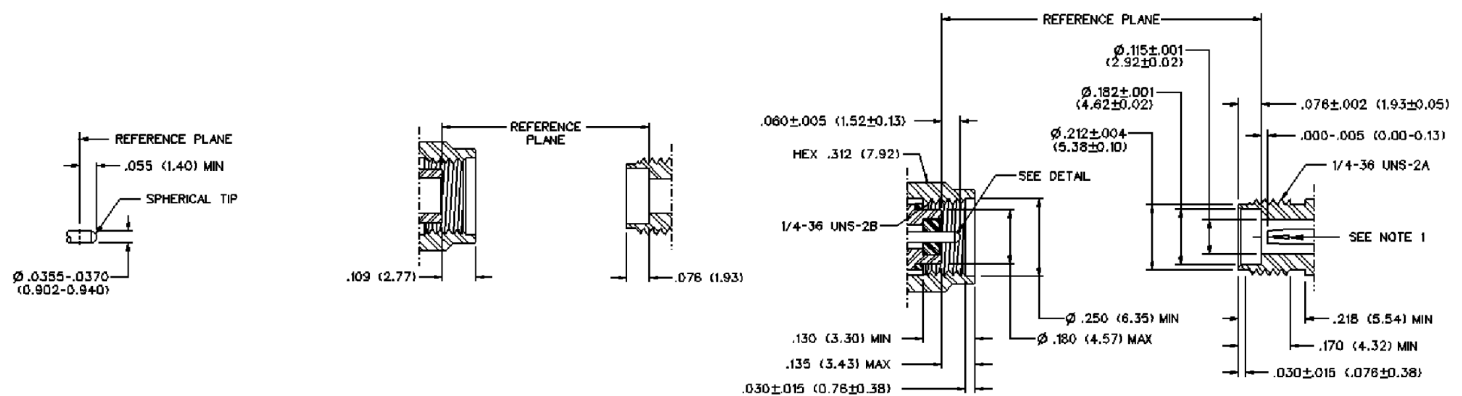
Mechanical

| | | |
|--------------------------------|--|----------------|
| Engagement Design | MIL-STD-348, series 2.92mm | |
| Engagement/Disengagement Force | 2 inch-pounds maximum | |
| Mating Torque | 7 to 10 inch-pounds | |
| Coupling Proof Torque | 15 inch-pounds minimum | |
| Coupling Nut Retention | 60 pounds minimum | |
| Contact Retention | 6 pounds minimum axial force (captivated contacts) | |
| Cable Retention | Axial Force (lbs) | Torque (in-oz) |
| 0.086 Semi-Rigid | 30 | 16 |
| 0.141 Semi-Rigid | 60 | 55 |

Note: ID of female contact shall meet VSWR and connectivity requirements when mated with dia. 0.0355-0.0365 male pin

*See typical return loss graph on next page

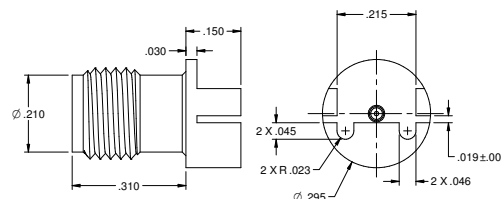
Mating Engagement: 2.92mm Series per MIL-STD-348



End Launch Connectors

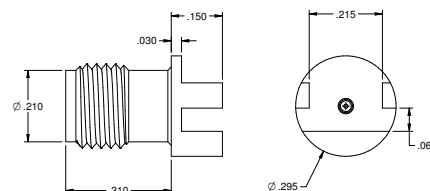
Jack, 0.016" Board Thickness, Straddle Mount, Solder Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-821 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



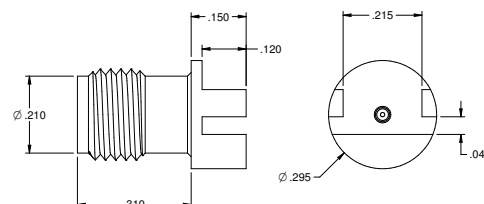
Jack, 0.062" Board Thickness, Straddle Mount, Solder Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-841 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



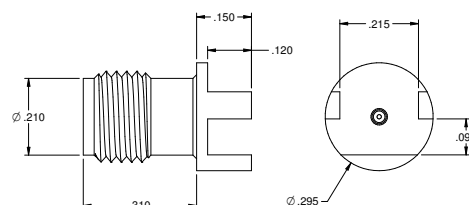
Jack, 0.042" Board Thickness, Straddle Mount, Solder Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-851 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



Jack, 0.093" Board Thickness, Straddle Mount, Solder Type

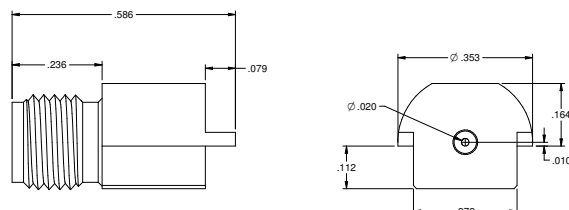
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-861 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



For more information, please see the drawings on the Cinch website at belfuse.com/Cinch and search by part number.

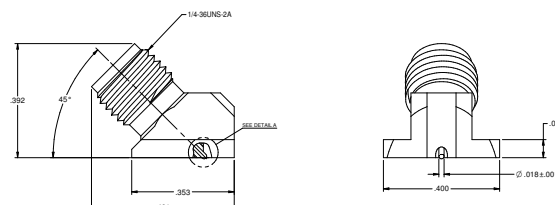
Jack, End Launch, Board Cutout

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-811 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



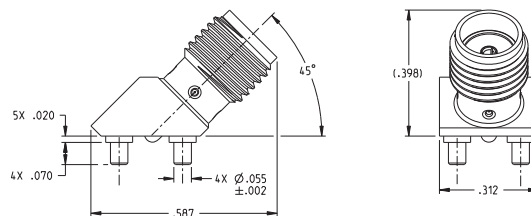
2.92mm Jack, PCB Mount

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|--|
| 145-0701-221 | Gold-Plated Brass | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



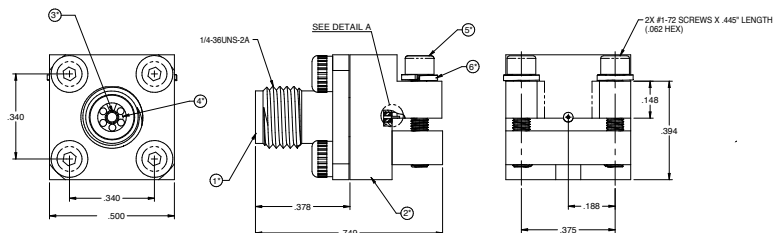
45° PCB Mount Connector

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-------------------|-----------|-------------------|---------------------|
| 142-0711-271 | Gold-Plated Brass | 50 Ohms | 18GHz | 1.25 MAX DC-26.5GHz |



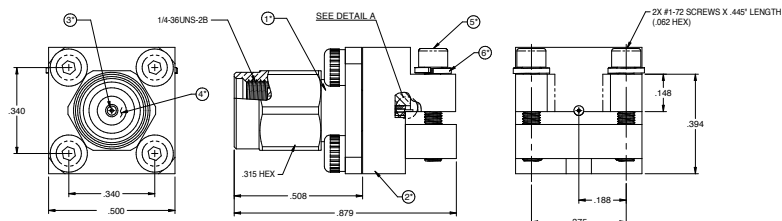
Jack, Screw-On Type

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|--|
| 145-0701-802 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



Plug, Screw-On Type

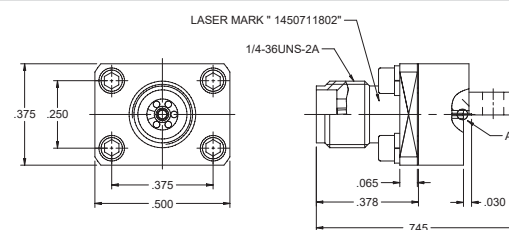
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|--|
| 145-0801-802 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 MAX DC-26.5GHz 1.5 MAX 26.5GHz-40GHz |



Low Profile Connectors – (at 0.375" Height)

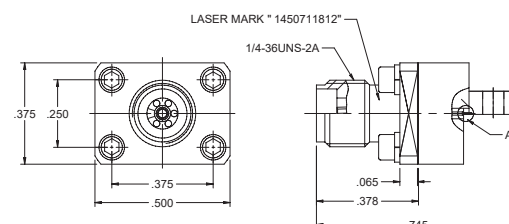
Jack, Screw-on Type, Low profile, 0.005" Pin

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0711-802 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Jack, Screw-on Type, Low profile, 0.007" Pin

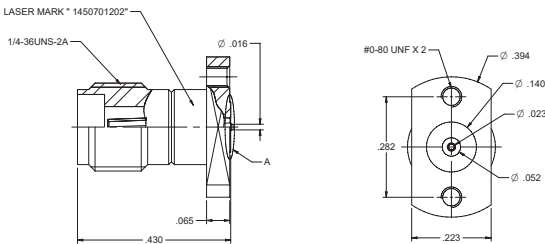
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0711-812 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Vertical Connectors

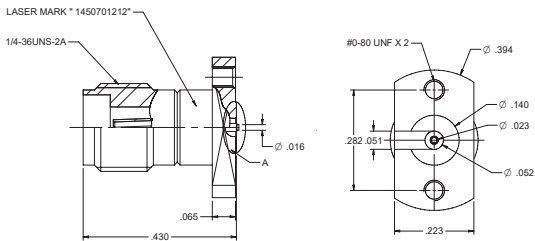
2-Hole Flange Mount Jack, PCB Compression Mount, Stripline

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0701-202 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



2-Hole Flange Mount Jack, PCB Compression Mount, Microstrip

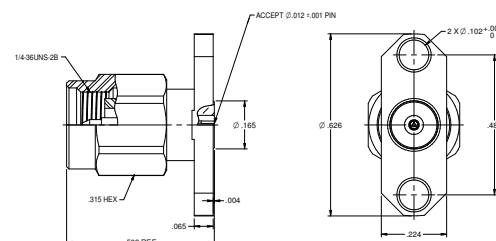
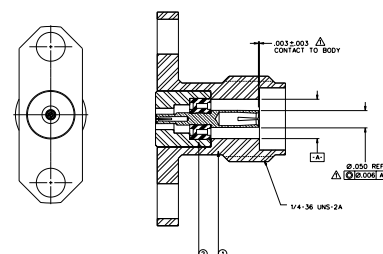
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0701-212 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Flange Connectors

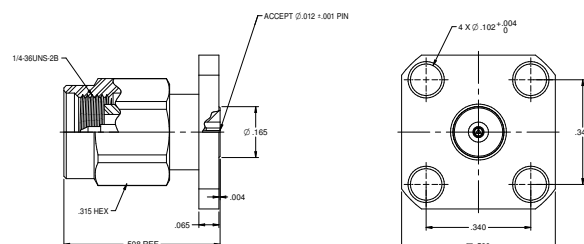
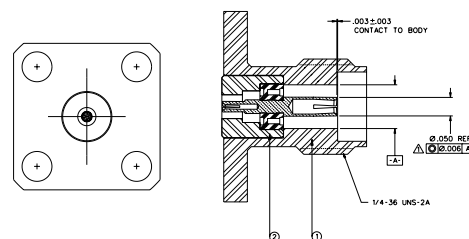
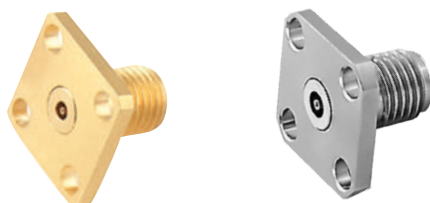
2-Hole Flange Mount Jack and Plug Receptacle, Stripline

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-----------------------------|-----------|-------------------|------|
| 145-0701-601 | Stainless Steel/Gold Plated | 50 Ohms | 40GHz | 1.20 |
| 145-0701-602 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.20 |
| 145-0801-602 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.20 |



4-Hole Flange Mount Jack and Plug Receptacle

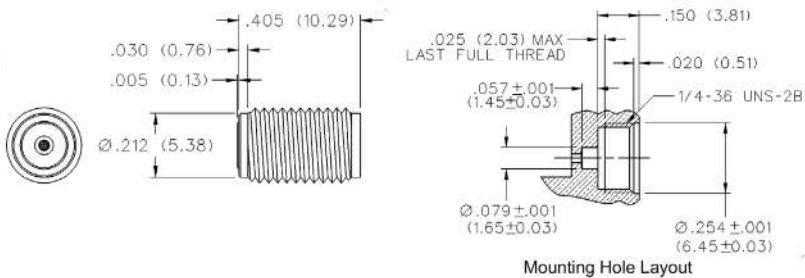
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-----------------------------|-----------|-------------------|------|
| 145-0701-611 | Stainless Steel/Gold Plated | 50 Ohms | 40GHz | 1.20 |
| 145-0701-612 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.20 |
| 145-0801-612 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.20 |



Field Receptacle Connectors

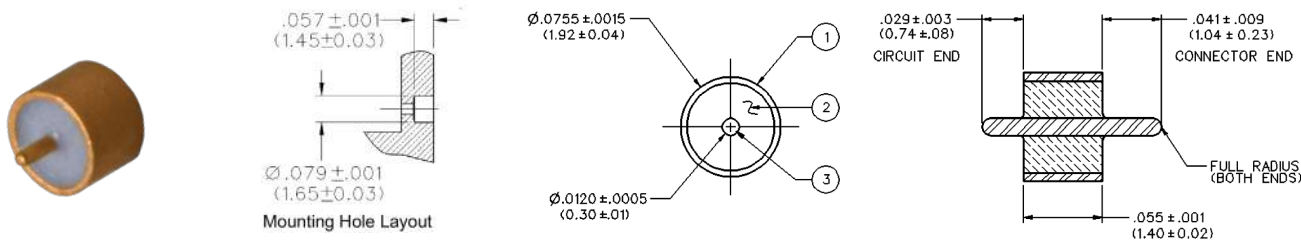
Jack Receptacle, Thread Mount Field Replaceable

| Part Number | Accepts Pin Size | Material |
|--------------|--|-----------------------------|
| 145-0701-001 | 0.0120 in +/- 0.0005 (0.305 +/- 0.013mm) | Stainless Steel/Gold Plated |
| 145-0701-002 | 0.0120 in +/- 0.0005 (0.305 +/- 0.013mm) | Stainless Steel/Passivated |



Hermetic Seal Feedthru

| Part Number | Item 1 - Outer Ring | Item 2 - Insulator | Item 3 - Pin |
|--------------|--|----------------------------------|--|
| 142-1000-033 | Kovar Gold pl 0.00005 minimum over Nickel pl 0.00005 minimum | Glass Corning 7070 or equivalent | Kovar Gold pl 0.00005 minimum over Nickel pl 0.00005 minimum |



Notes:
1. Reference diagram on page 30

Product Specification Table

Environmental

| | |
|---------------|---|
| Hermeticity | 1x10 ⁻⁸ cc/sec at one atmosphere |
| Solderability | MIL-STD-202, Method 209 Operating |
| Temperature | -67°F to 329°F (-55°C to 165°C) |

Electrical

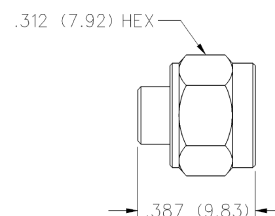
| | |
|-------------------------|-------------------------------|
| Impedance | 50 Ohms |
| Frequency Range | DC to 40GHz |
| VSWR | Dependent upon application |
| Working Voltage | 250 VRMS maximum at sea level |
| Dielectric Withstanding | 500 VRMS minimum at sea level |
| Insulation Resistance | 5000 megohm minimum |
| Insertion Loss | 0.2 dB maximum at 40GHz |

Notes:

1. The hermetic seal should be mounted as flush as possible with the housing. Excessive recession will create a high impedance air gap between connection and housing which degrades electrical performance.
2. The use of an additional counterbore to accommodate a solder ring for seal mounting is not recommended. A slight chamfer may be used if care is taken to completely fill the area with solder - avoid air gaps.

Straight Solder Type Plug, with contact, slide-on nut

| Part Number | Cable Type | Material |
|--------------|---------------------------|-----------------------------|
| 145-0693-001 | 0.086 Semi-Rigid (RG-405) | Stainless Steel/Gold Plated |
| 145-0694-001 | 0.141 Semi-Rigid (RG-402) | Stainless Steel/Gold Plated |
| 145-0693-002 | 0.086 Semi-Rigid (RG-405) | Stainless Steel/Passivated |
| 145-0694-002 | 0.141 Semi-Rigid (RG-402) | Stainless Steel/Passivated |



Notes:

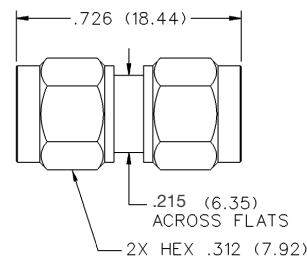
1. Stainless steel/passivated coupling nut & gold plated body
2. Assembly instructions on page 30

Same Series Adapters

2.92mm adapters are offered in same series and between series configurations. They are precision manufactured to RF component industry specifications, with a maximum frequency of 40GHz.

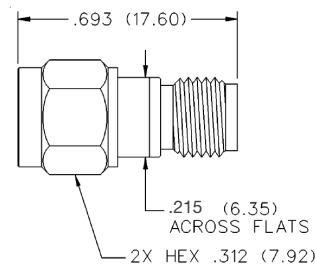
Plug to Plug Same Series Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-----------------------------|-----------|-------------------|------|
| 145-0901-811 | Stainless Steel/Gold Plated | 50 Ohms | 40GHz | 1.20 |



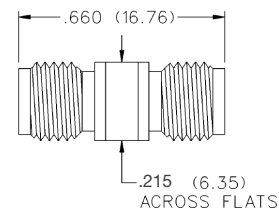
Plug to Jack Same Series Adapter

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-----------------------------|-----------|-------------------|------|
| 145-0901-821 | Stainless Steel/Gold Plated | 50 Ohms | 40GHz | 1.20 |



Jack to Jack Same Series Adapter

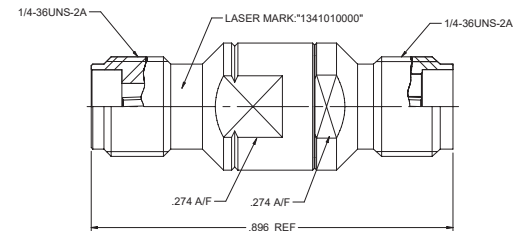
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|-----------------------------|-----------|-------------------|------|
| 145-0901-801 | Stainless Steel/Gold Plated | 50 Ohms | 40GHz | 1.20 |



Between Series Adapters

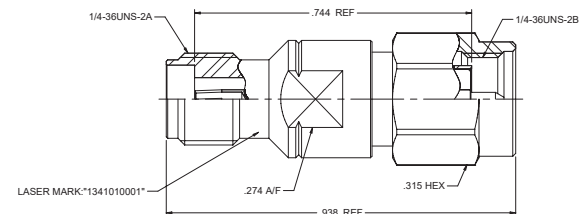
Between Series, 2.92mm Jack To SMA Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1010-000 | Stainless Steel/Passivated | 50 Ohms | 26.5GHz | 1.30 |



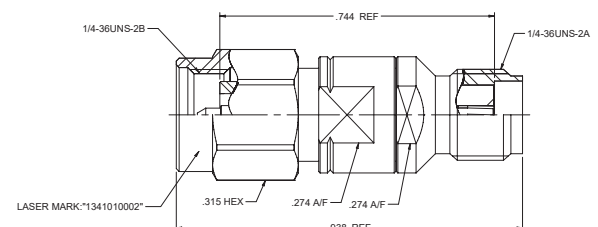
Between Series, 2.92mm Jack To SMA Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1010-001 | Stainless Steel/Passivated | 50 Ohms | 26.5GHz | 1.30 |



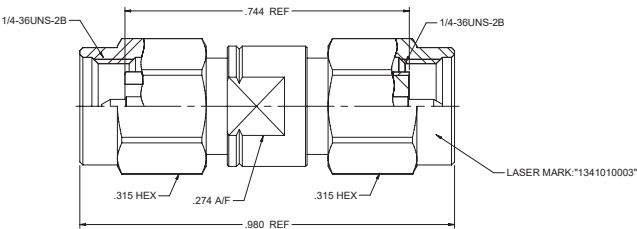
Between Series, 2.92mm Plug To SMA Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1010-002 | Stainless Steel/Passivated | 50 Ohms | 26.5GHz | 1.30 |



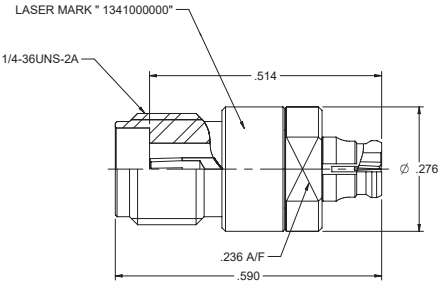
Between Series, 2.92mm Plug To SMA Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1010-003 | Stainless Steel/Passivated | 50 Ohms | 26.5GHz | 1.30 |



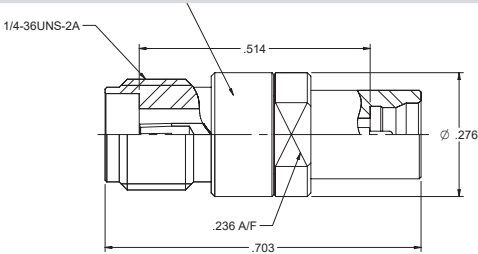
Between Series, 2.92mm Jack To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-000 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



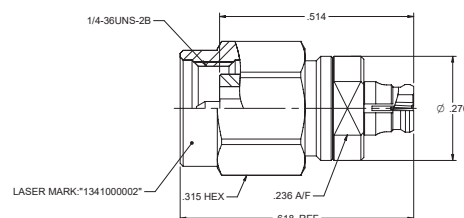
Between Series, 2.92mm Jack To SMP Male

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-001 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



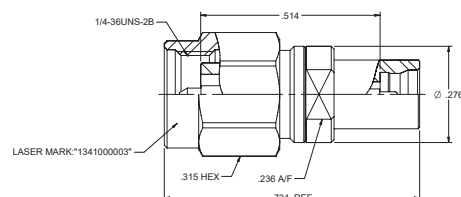
Between Series, 2.92mm Plug To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-002 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



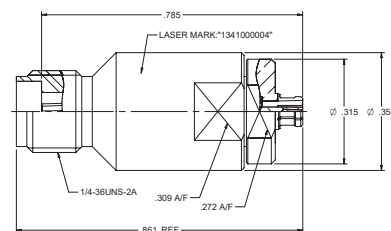
Between Series, 2.92mm Plug To SMP Male

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-003 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



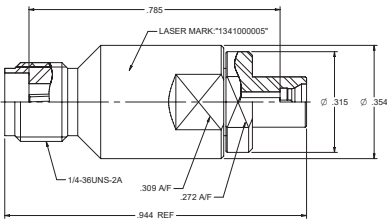
Between Series, 2.92mm Jack To SMP Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-004 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



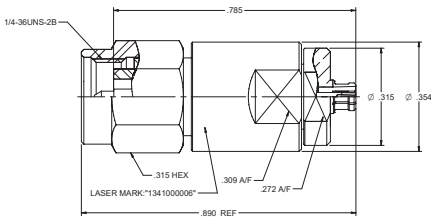
Between Series, 2.92mm Jack To SMPM Male

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-005 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



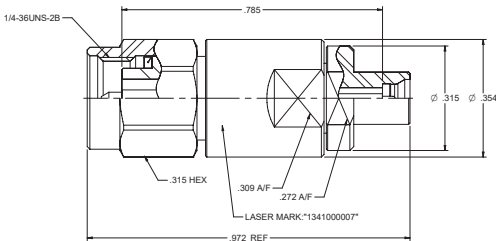
Between Series, 2.92mm Plug To SMPM Female

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-006 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Between Series, 2.92mm Plug To SMPM Male

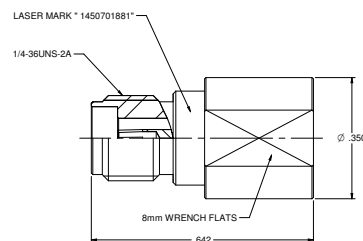
| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 134-1000-007 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.25 |



Terminations

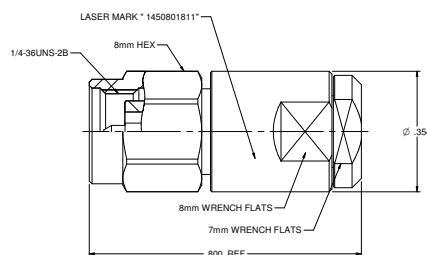
Termination Jack

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0701-881 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.30 |



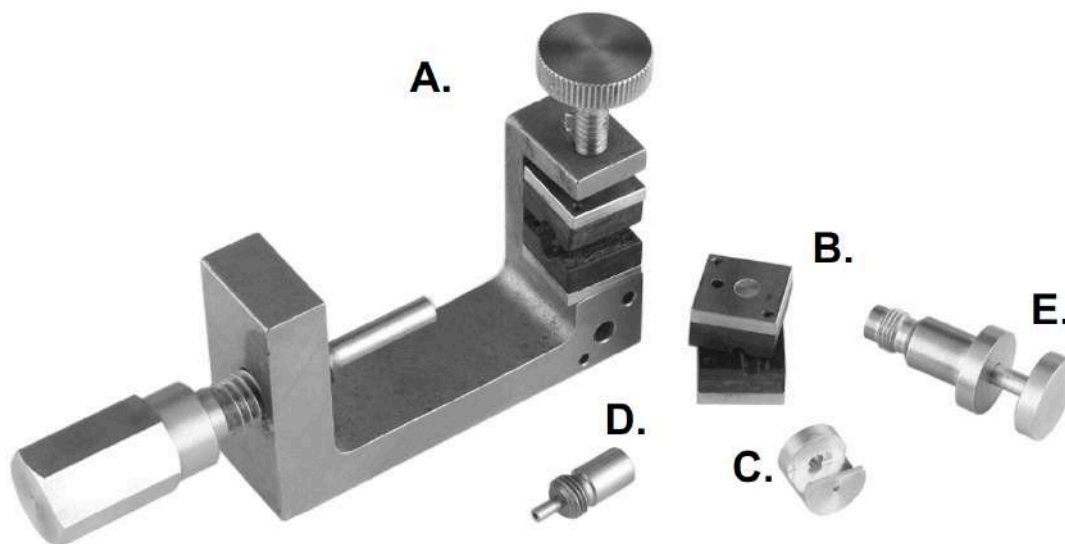
Termination Plug

| Part Number | Material | Impedance | Maximum Frequency | VSWR |
|--------------|----------------------------|-----------|-------------------|------|
| 145-0701-881 | Stainless Steel/Passivated | 50 Ohms | 40GHz | 1.30 |



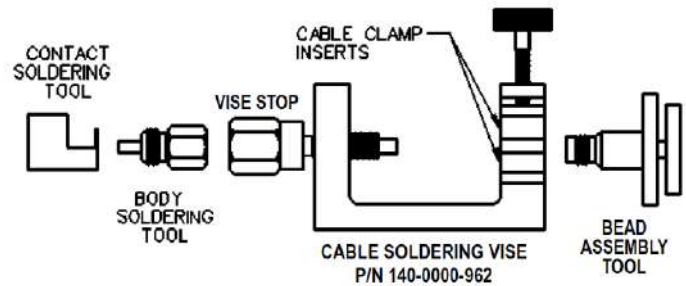
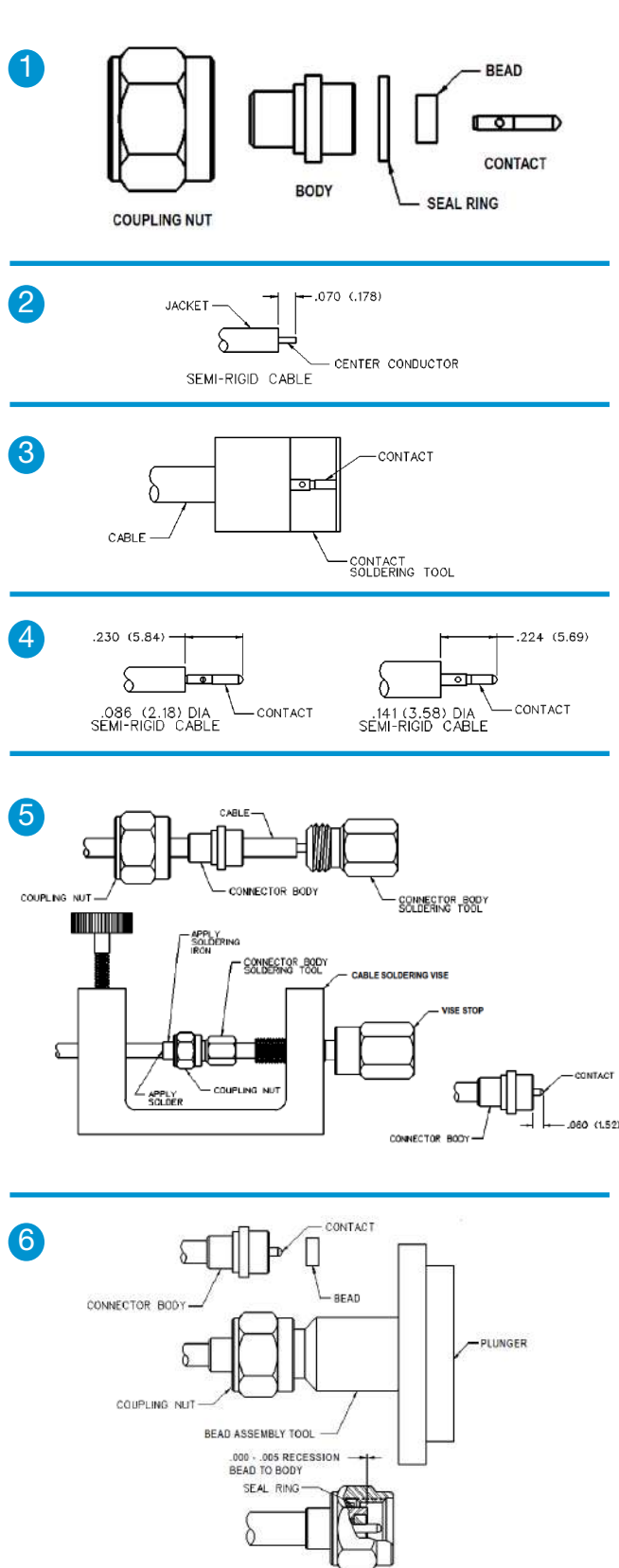
2.92mm Cabled Connectors

Accurate assembly of the 2.92mm cabled connectors is obtained with the tools listed below. Industry standard devices are used if possible for customer convenience and tool compatibility.



| Item | Part Number | Description |
|------|------------------------------|--|
| A | 140-0000-962 | Semi-rigid cable vise (does not include inserts(B) or vise stop (F)) |
| B | 140-0000-964 140-0000-965 | Cable clamp inserts, 0.086 semi-rigid Cable clamp inserts, 0.141 semi-rigid |
| C | 140-0000-960 140-0000-961 | Contact soldering tool, 0.086 plug Contact soldering tool, 0.141 plug |
| D | 140-0000-958 140-0000-959 | Body soldering tool, 0.086 plug Body soldering tool, 0.141 plug |
| E | 140-0000-957 | Bead assembly tool, Semi-rigid plugs, all cables |
| F | 140-0000-968 | Vise stop, (2.92mm) |

2.92mm Solder Type Straight Plugs for Semi-Rigid Cables



- 1 Identify connector parts (5 piece parts) and tools (5 tools.)
- 2 Strip cable jacket and dielectric to dimension shown.
- 3 Place center contact onto center conductor. Slide contact soldering tool onto contact. Clamp the cable contact and tool into cable soldering vise and solder contact to center conductor. High temperature solder, such as 95/5 Sn/Ag is recommended so that contact solder joint remains stable during body soldering operation. Solder paste is recommended for the contact solder joint to minimize excess solder. The assembled dimension should be as shown.
- 4 Remove excess solder from contact with a sharp blade and clean contact. Check for presence of excess solder by sliding body soldering tool over the contact. Remove soldering tool.
- 5 Place connector nut and body on cable. Place connector body soldering tool over contact and thread the coupling nut and connector body firmly to the tool. Place cable subassembly into cable soldering vise. Clamp cable and soldering tool securely to insure the cable dielectric expansion will not disturb the cable in the vise during soldering. Place hot soldering iron on the connector body sleeve and apply solder from the opposite side. A low temp solder, such as 60/40 Sn/Pb is recommended for the body solder joint. Allow the soldered joint to cool and remove from fixture. Check contact location to the body. The best electrical results are achieved when the contact location is within a tolerance of 0.060 +/- 0.001.
- 6 Place bead onto neck portion of the tool. Thread Bead Assembly tool firmly into the coupling nut. Push the tool's plunger between your thumb and fingers to assemble the bead. Check bead location. Assemble seal ring onto body.

| Tool | 145-0693-001/002 (for 0.086 semi-rigid) | 145-0694-001/002 (for 0.141 semi-rigid) |
|------------------------|--|--|
| Semi-Rigid Cable Vise | 140-0000-962 | 140-0000-962 |
| Vise Stop | 140-0000-968 | 140-0000-968 |
| Bead Assy. Tool | 140-0000-957 | 140-0000-957 |
| Contact Soldering Tool | 140-0000-960 | 140-0000-961 |
| Body Soldering Tool | 140-0000-958 | 140-0000-959 |
| Cable Clamp Insert | 140-0000-964 | 140-0000-965 |

Field Replaceable

The field replaceable connectors manufactured by Johnson, are easy to install and replace. The hermetic seal is mounted into the circuit module wall and the connector can be removed and replaced without destroying the hermeticity of the circuit housing.

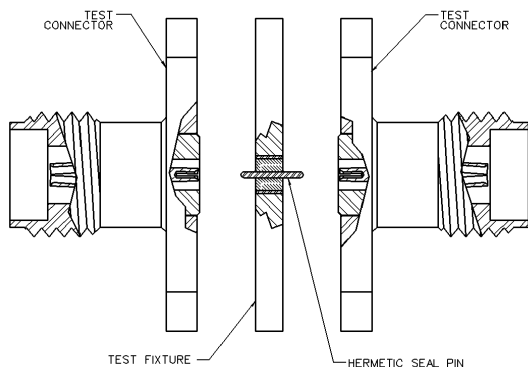
The field replaceable connector creates a transition from microstrip circuitry to a coaxial transmission line. The 2.92mm seal pin diameter is 0.012 (0.030) to minimize the capacitive effects on the circuit trace. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated. Compensation involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

The plot shown below is representative of the typical return loss of a Johnson field replaceable 2.92mm connector. To produce the data shown below, a test fixture is created using the Johnson 2.92mm hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The calculated return loss trace shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the calculated data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.

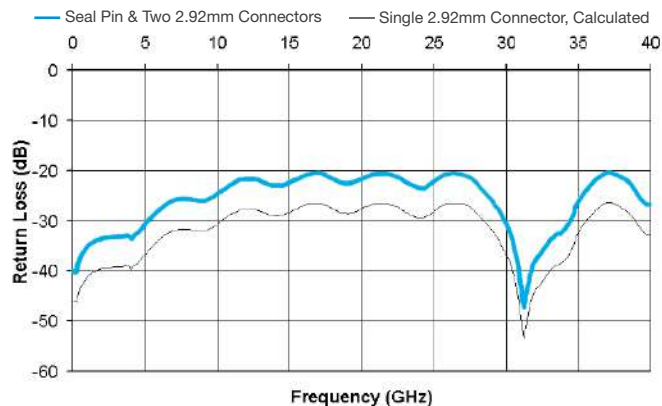
Although Johnson does not publish a VSWR specification for field replaceable connectors, typical connector return loss can be expected to be less than -20 dB through 40GHz. A VSWR specification is not stated because an industry standard method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the following:

1. For optimum electrical performance, Johnson recommends the use of our standard 142-1000-033 hermetic seal with a pin diameter of $0.0120 (0.305) \pm 0.0005 (0.013)$.
2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Some manufacturers recommend an additional counterbore in the circuit housing to accommodate a solder washer during installation of the seal. Johnson does not recommend this type of installation because if the counterbore is not completely filled with solder, electrical discontinuities may be created.
3. The transition between the hermetic seal pin and the microstrip trace will effect electrical performance, as stated above. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry.

Field Replaceable Test Assembly



Typical Return Loss



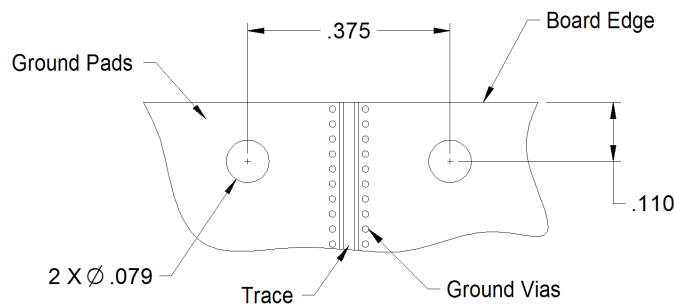
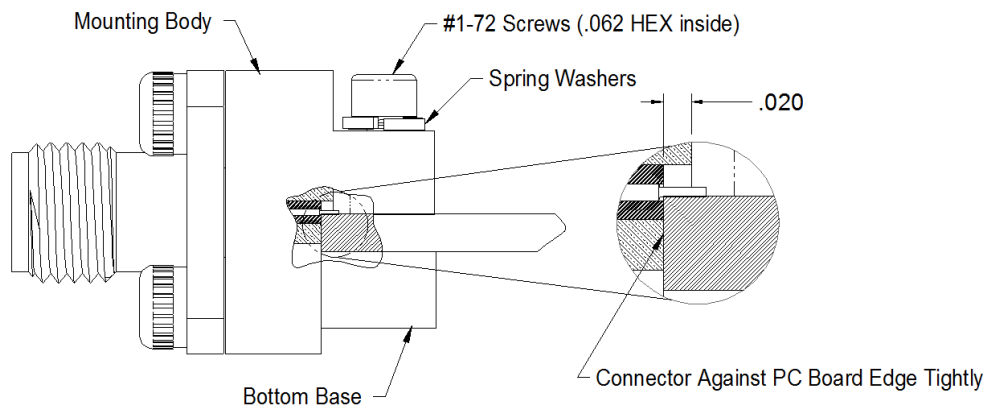
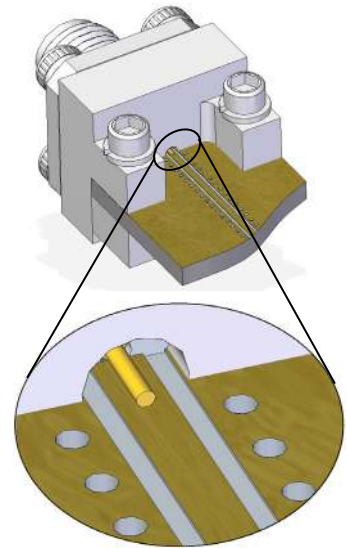
2.92mm (SMK) End Launch Connectors

PC Mounting Instructions (Screw-on Type)

- Step A. Position the end launch connector on the pc board and make sure the connector body is fit tightly against the board edge.
- Step B. Insert mounting screw # 1-72 through spring washer, mounting body, pc board and bottom base. Slightly adjust the location and make sure the contact pin is centered on the signal trace.
- Step C. Tighten the screws and the torque force should not exceed 20 in-oz.

Optional:

- Step D. Solder the contact pin on the signal trace by using a minimal amount of solder. Ensure the solder flows along with the length of the outside pin to create a good solder joint.
- Step E. Remove any excess solder and clean all flux and other residues from the solder joint area. (Note: Any excess solder or flux will affect performance.)



Test Data with Coplanar Waveguide Circuit Board

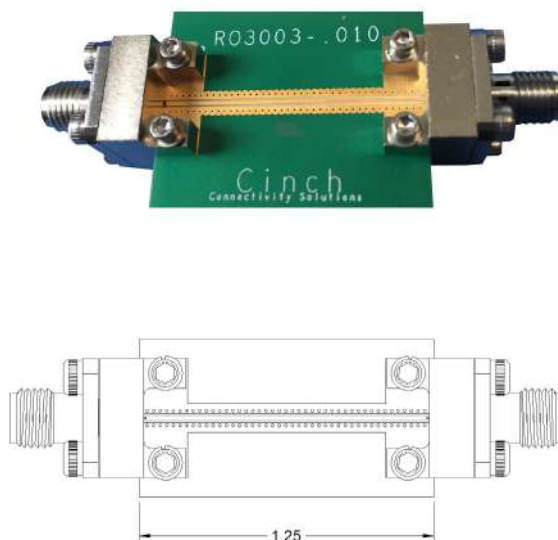
DUT information:

2.92mm End Launch Screw-on Type Jack (Connector P/N.145-0701-802)

Rogers RO3003 Circuit Board (0.010" Substrate Thickness, 1oz Copper Foil)

Signal Trace: Grounded Coplanar Waveguide (GCPW)

(Note: GCPW is the recommended transmission line structure on the circuit board for this connector, but other type trace line such as microstrip also can be used and resulted in good performance.)

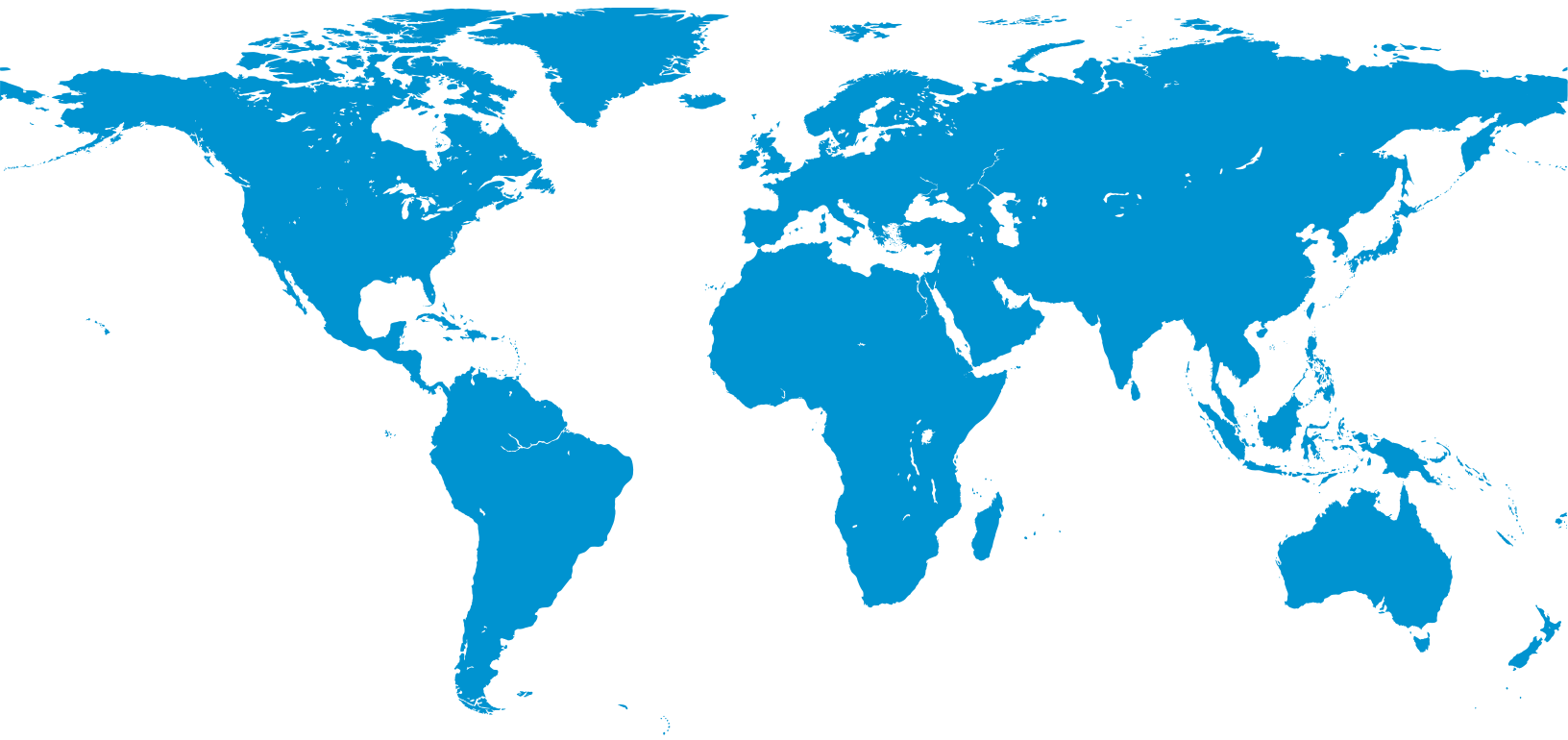




About Cinch Connectivity Solutions

For over 100 years, Cinch Connectivity Solutions has manufactured high-quality and reliable high-performance connectors and cable assemblies. Cinch is recognized as a world class connectivity supplier of RF, fiber optic, hybrid, microwave components, circular, d-subminiatures, modular rectangular, electronic enclosures and cable assemblies.

Cinch provides innovative solutions to the military, commercial aerospace, networking, telecommunication, test and measurement, oil and gas and other harsh environment industries.



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