

6 W auxiliary power supply using CoolSET™ ICE5GR4780AG-1

REF_5GR4780AG-1_6W1

About this document

Scope and purpose

This document is an engineering report that describes a 6 W (12 V, 500 mA) isolated flyback converter using the CoolSET™ generation 5 Fixed-Frequency (FF) Plus ICE5GR4780AG-1. The document contains power supply specification, schematic, bill of materials, PCB layout, and performance data. This reference board is designed for those who wish to evaluate the performance of ICE5GR4780AG-1 and its ease of use.

Intended audience

This document is intended for SMPS design or application engineers, students, and others who wish to design low-cost and isolated flyback converter, such as auxiliary power supplies for white goods, smart metering, etc.

CoolSET™

Infineon's CoolSET™ AC-DC integrated power stages in fixed-frequency switching scheme offers increased robustness and outstanding performance. This family offers superior energy efficiency, comprehensive protective features, and reduced system costs and is ideally suited for auxiliary power supply applications in a wide variety of potential applications such as:

- [SMPS](#)
- [Home appliances](#)
- [Server](#)
- [Telecom](#)

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Introduction

1 Introduction

This document describes a 6 W (12 V, 500 mA) reference board designed using an isolated flyback converter topology with the CoolSET™ generation 5 FF Plus ICE5GR4780AG-1. The ICE5GR4780AG-1 is used for auxiliary power supplies in white goods, PCs, servers, and TVs. They are also used in enclosed adapters for Blu-ray players, set-top boxes, gaming consoles, and smart meters.

The 800 V CoolMOS™ MOSFET integrated into this IC significantly simplifies the design and layout of the PCB. The improved digital frequency reduction and frequency jitter features offer lower EMI and higher efficiency. The enhanced active burst mode (ABM) power enables flexibility in standby power operation range selection. Additionally, numerous adjustable protection functions have been implemented in ICE5GR4780AG-1 to protect the system and customize the IC for the chosen application.

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Reference board

2 Reference board

This document includes the list of features, power-supply specifications, schematics, bill of materials, and performance data. Typical operating characteristics such as performance curve and scope waveforms are provided at the end of the document.

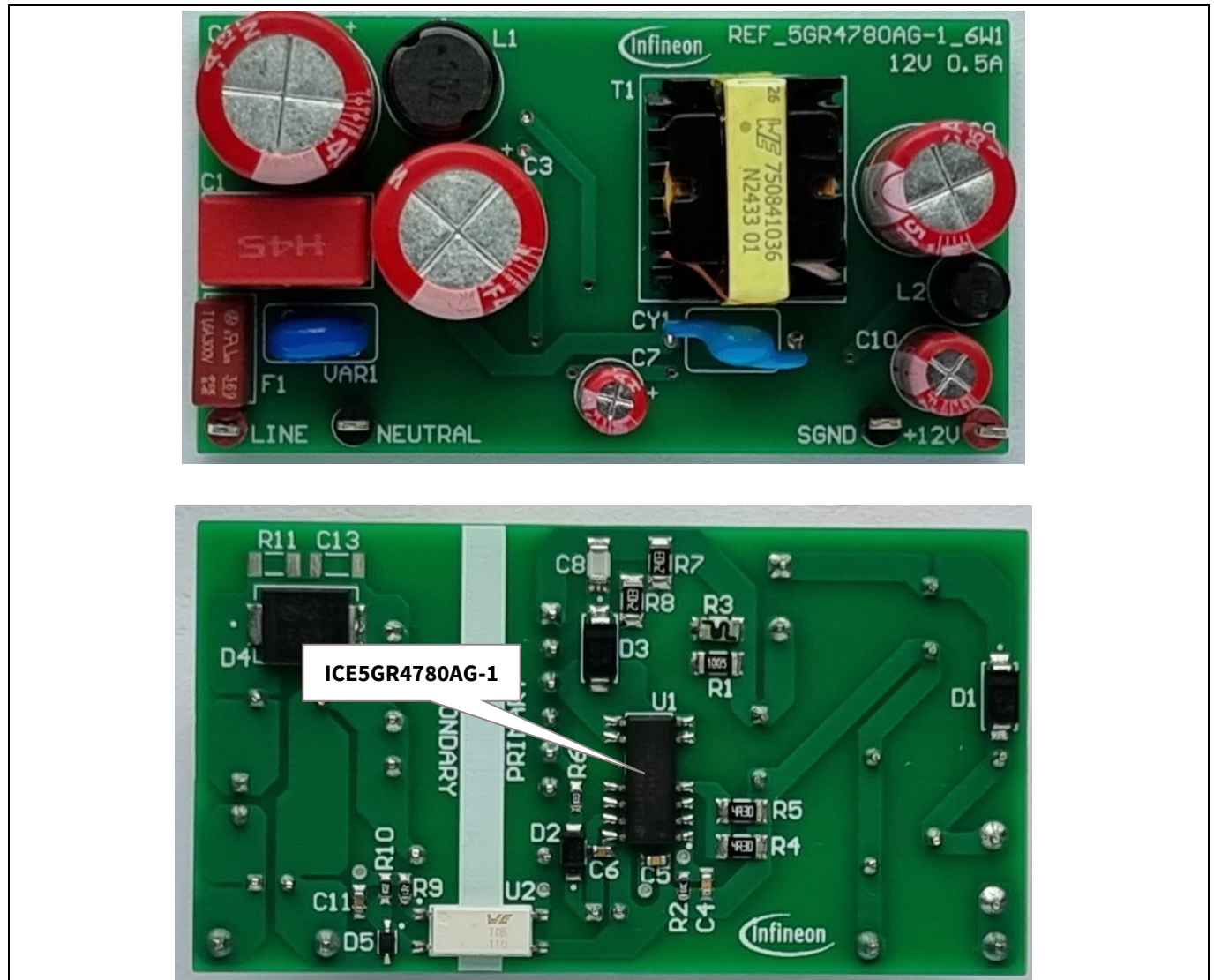


Figure 1 REF_5GR4780AG-1_6W1

3 Reference board specifications

Table 1 REF_5GR4780AG-1_6W1 specifications

Description	Symbol	Min	Typ	Max	Unit	Comments
Input						
Voltage	V_{IN}	85	–	264	V AC	2-wire (no P.E.)
Frequency	f_{LINE}	47	50/60	63	Hz	
No load input power	P_{stby_NL}	–	–	50	mW	
Output						
Voltage	V_{out}	–	12	–	V	
Current	I_{out}	–	–	0.5	A	
Output power	P_{out}	–	–	6	W	
Output voltage accuracy		< $\pm 5\%$			%	
Over current protection		< 175% of rated current			A	
Ripple and noise voltage	V_{pk-pk}	< 1% (20 MHz bandwidth)			mV	With 10 μ F E-cap and 0.1 μ F MLCC
Efficiency						
Full load	η_{FL}	82	–	–	%	115 V AC/ 230 V AC
Average (25%, 50%, 75%, and 100%)	η_{ave}	81	–	–	%	115 V AC/ 230 V AC
Environmental						
Conducted EMI		6	–	–	dB	Margin, CISPR 22 Class B EN 61000-4-2 EN 61000-4-5
ESD						
• Contact discharge		± 6	–	–	kV	
• Air discharge		± 8	–	–	kV	
Surge immunity						
• Differential Mode		± 1	–	–	kV	
• Common Mode		± 2	–	–	kV	
Ambient temperature	T_{amb}	–20	–	50	°C	Free convection, sea level
PCB form factor		65 $\times$ 35 $\times$ 25			mm	L $\times$ W $\times$ H

Note: The table represents the minimum acceptable performance of the design. The actual measurement results are listed in section 9. This reference board is designed to demonstrate the maximum output current only.

4 Schematic

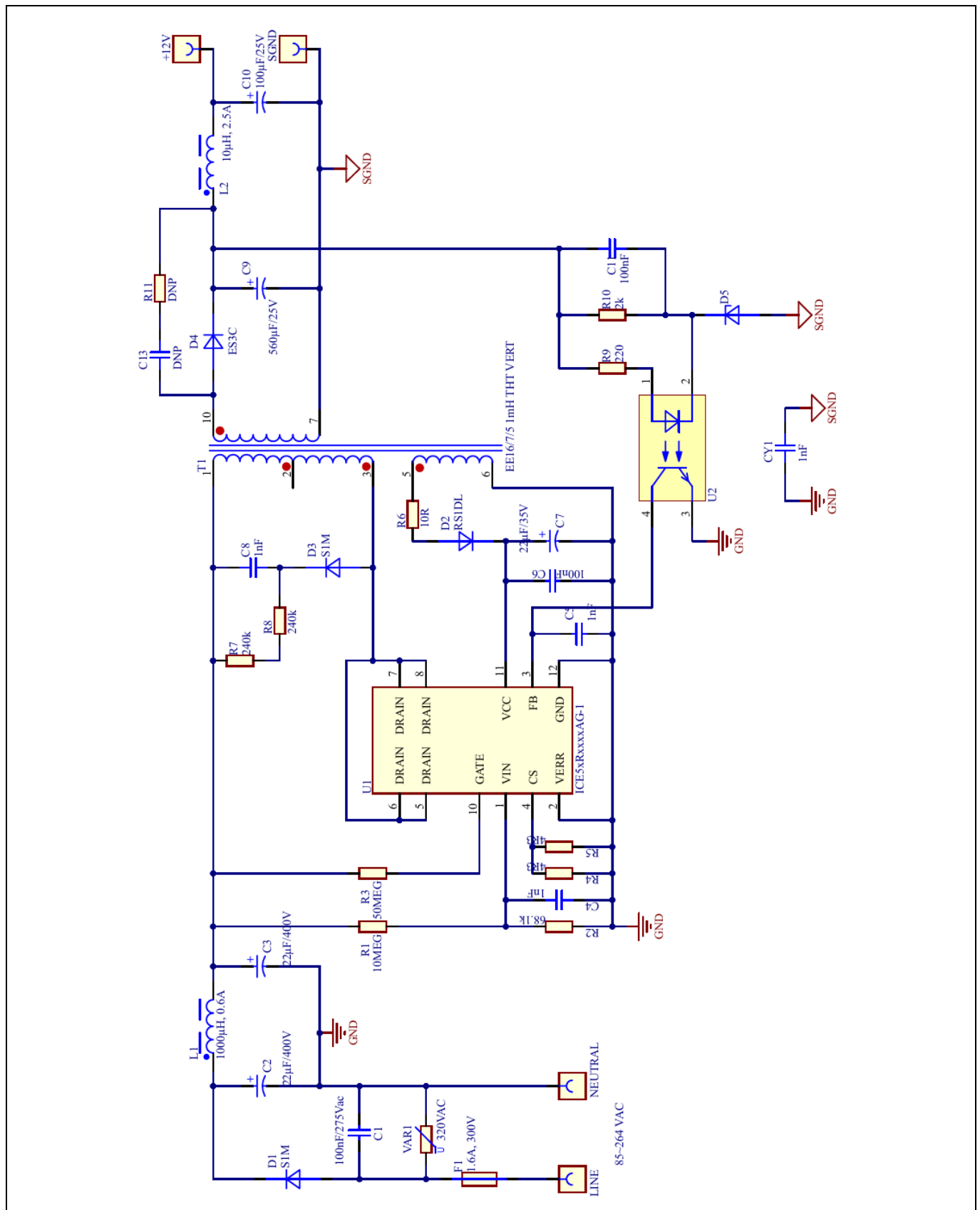


Figure 2 Schematic of REF_5GR4780AG-1_6W1

5 Circuit description

5.1 Line input

The AC-line input stage consists of the following components:

- Input fuse F1
- Varistor VAR1
- X-capacitor C1
- Rectifier diode D1
- Capacitors C2 and C3
- Inductor L1

The X-capacitor C1 and π -filter C2, L1, and C3 act as EMI suppressors.

5.2 Startup

ICE5GR4780AG-1 uses a cascode structure to fast-charge the V_{CC} capacitor. The pull-up resistor R3, connected to the GATE pin (pin 10), initiates the start-up phase. When V_{VCC} reaches the turn-on voltage threshold 16 V, the IC begins with a soft-start. The soft-start in ICE5GR4780AG-1 is a digital time-based function with a preset duration of 12 ms with four steps. If unrestricted by other functions, the peak voltage on the CS pin will increase in increments from 0.3 V to 0.8 V. After IC turn-on, the V_{CC} voltage is supplied by the transformer's auxiliary winding. V_{CC} short-to-GND protection is implemented during startup.

5.3 Integrated MOSFET and PWM control

ICE5GR4780AG-1 comprises of a power MOSFET and a 125 kHz fixed-frequency PWM controller with frequency reduction from medium to light load. The frequency jittering feature is implemented to enable higher average efficiency and lower EMI, while active burst mode minimizes standby input power. The PWM switch-on is determined by the 125 kHz fixed frequency and the PWM switch-off is determined by the feedback signal VFB and current sensing signal, V_{CS} via resistors R4 and R5. ICE5GR4780AG-1 also performs all necessary protection functions including:

- VCC overvoltage and undervoltage
- Overload
- Output overvoltage
- Overtemperature (controller junction)
- VCC short-to-GND

This integrated solution simplifies the circuit layout and reduces PCB manufacturing cost. For more information, see the product datasheet [\[1\]](#).

5.4 RCD clamper circuit

A clamper network (R7, R8, C8, and D3) dissipates the energy of the leakage inductance and suppresses the ringing on the SMPS transformer.

5.5 Output stage

This has a single isolated 12 V output converter. It is rectified by an ultrafast diode D4. The low ESR capacitor C9 provides energy buffering and is then followed by the L-C filter L2-C10 which reduces the output voltage ripple.

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Circuit description

5.6 Feedback control

For cost down consideration, the system uses a simple Zener diode D5 coupled with an optocoupler U2, which is connected to the FB pin of ICE5GR4780AG-1 for output voltage control.

6 PCB layout

6.1 Top side

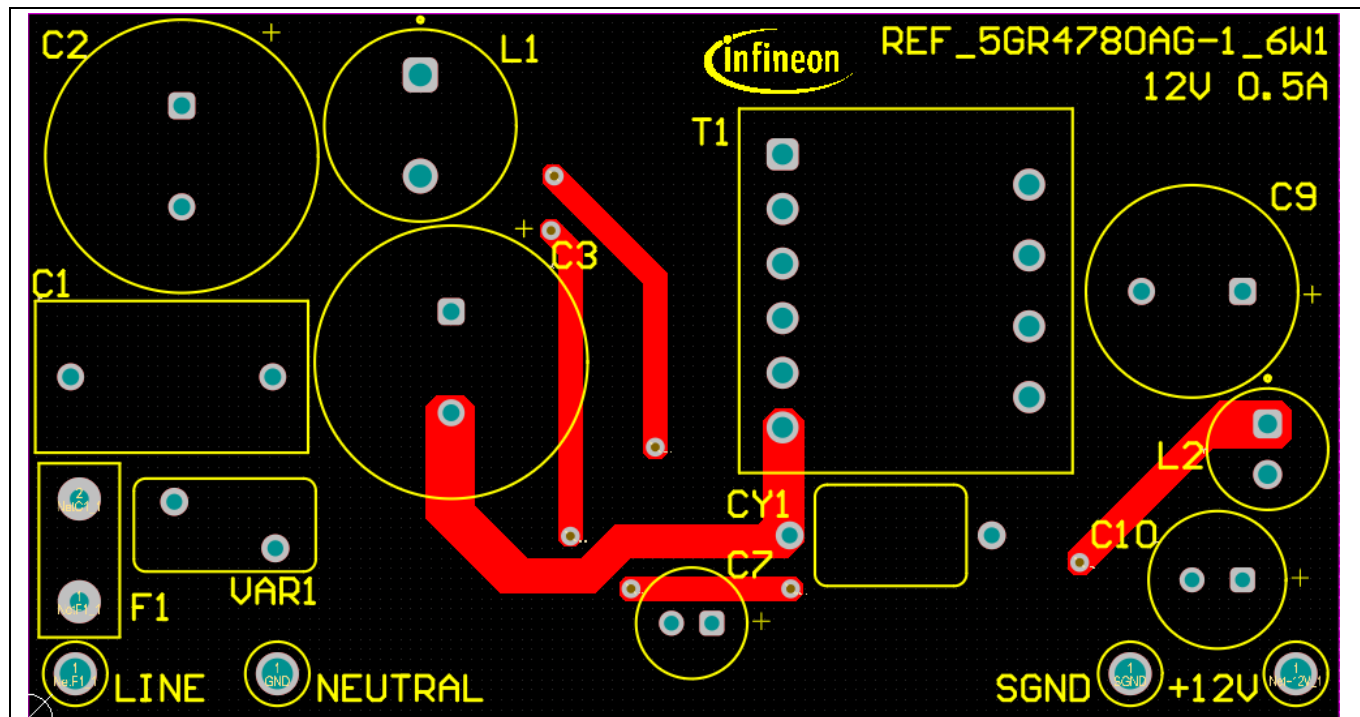


Figure 3 Top-side copper and component legend

6.2 Bottom side

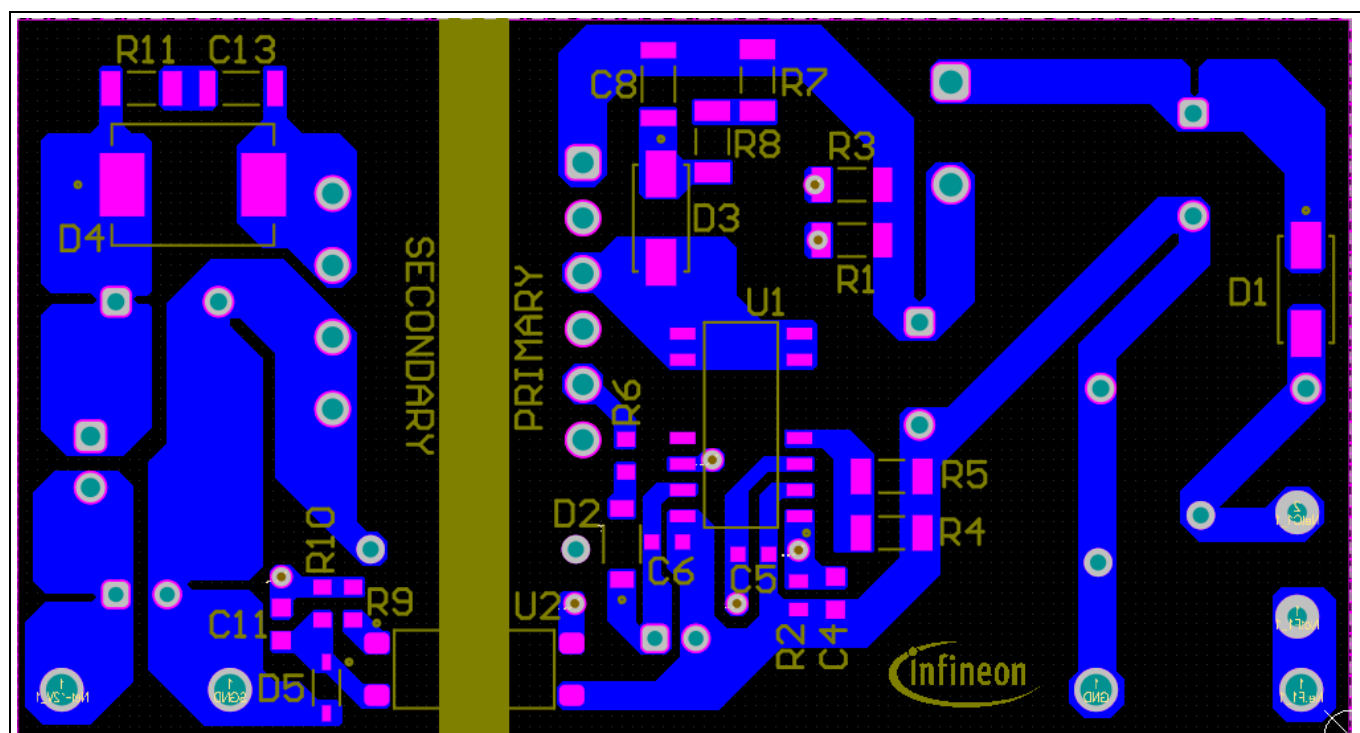


Figure 4 Bottom-side copper and component legend

Bill of materials

7 Bill of materials

Table 2 BOM

No.	Designator	Description	Part number	Manufacturer	Quantity
1	C1	CAP FILM 0.1 μ F 10% 275 VAC RADIAL	890324023023	Würth Elektronik	1
2	C2,C3	CAP ALUM 22 μ F 20% 400 V RADIAL	860021378013	Würth Elektronik	2
3	C4, C5	CAP CER 1 nF 50 V X7R 0603	–	–	2
4	C6, C11	CAP CER 0.1 μ F 50 V X7R 0603	–	–	2
5	C7	CAP ALUM 22 μ F 20% 35 V RADIAL	860020572004	Würth Elektronik	1
6	C8	CAP CER 1 nF 500 V X7R 1206	–	–	1
7	C9	CAP ALUM 560 μ F 20% 25 V RADIAL	860080475017	Würth Elektronik	1
8	C10	CAP ALUM 100 μ F 20% 25 V RADIAL	860080473006	Würth Elektronik	1
9	CY1	CAP CER 1000 pF 250 V RADIAL	DE1E3KX102MA4BN 01F	–	1
10	D1, D3	DIODE GEN PURP 1 KV 1A SMA	S1M	–	2
11	D2	DIODE GEN PURP 200 V 0.8 A SOD123	RS1DL	–	1
12	D4	DIODE GEN PURP 150 V 3 A SMC	ES3C	–	1
13	D5	DIODE ZNR 11 V 0.3 W SOD323	MM3Z11VST1G	–	1
14	F1	TIME LAG FUSE 300 V 1.6 A	36911600000	Littelfuse	1
15	L1	INDUCTOR 1 mH 0.6 A RADIAL	7447452102	Würth Elektronik	1
16	L2	INDUCTOR 10 μ H 2.5 A RADIAL	7447462100	Würth Elektronik	1
17	R1	RES SMD 10 M Ω 1% 0.25 W 1206	LHVC1206-10MFT5	–	1
18	R2	RES SMD 68.1 k Ω 1% 0.1 W 0603	–	–	1
19	R3	RES SMD 50 M Ω 1% 0.25 W 1206	CRHV1206AF50M0F KFT	Vishay	1
20	R4, R5	RES SMD 4.3 Ω 1% 0.25 W 1206	–	–	2
21	R6	RES SMD 10 Ω 1% 0.1 W 0603	–	–	1
22	R7, R8	RES SMD 240 k Ω 1% 0.25 W 1206	–	–	2
23	R9	RES SMD 220 Ω 1% 0.1 W 0603	–	–	1
24	R10	RES SMD 2 k Ω 1% 0.1 W 0603	–	–	1
25	T1	EE16/7/5 1 mH THT VERTICAL	–	Würth Elektronik	1
26	U1	800 V CoolSET™	ICE5GR4780AG-1	Infineon	1

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Bill of materials

No.	Designator	Description	Part number	Manufacturer	Quantity
27	U2	OPTOCOUPLER	140108146000	Würth Elektronik	1
28	VAR1	S07K320E2 320 VAC 10%	B72207S2321K101	TDK Electronics	1
29	LINE, +12 V	CONNECTOR RED	5010	Keystone	2
30	NEUTRAL, SGND	CONNECTOR BLACK	5011	Keystone	2

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Transformer construction

8 Transformer construction

- Core and material: 150-2115 (EE16/7/5, TP4A)
- Bobbin: 070-5278 (10 pin, THT, vertical version)
- Primary Inductance: $L_p=1000 \mu\text{H}$ ($\pm 10\%$), measured between pin 1 and pin 3
- Manufacturer and part number: Würth Elektronik Midcom (750841036 Rev 01)

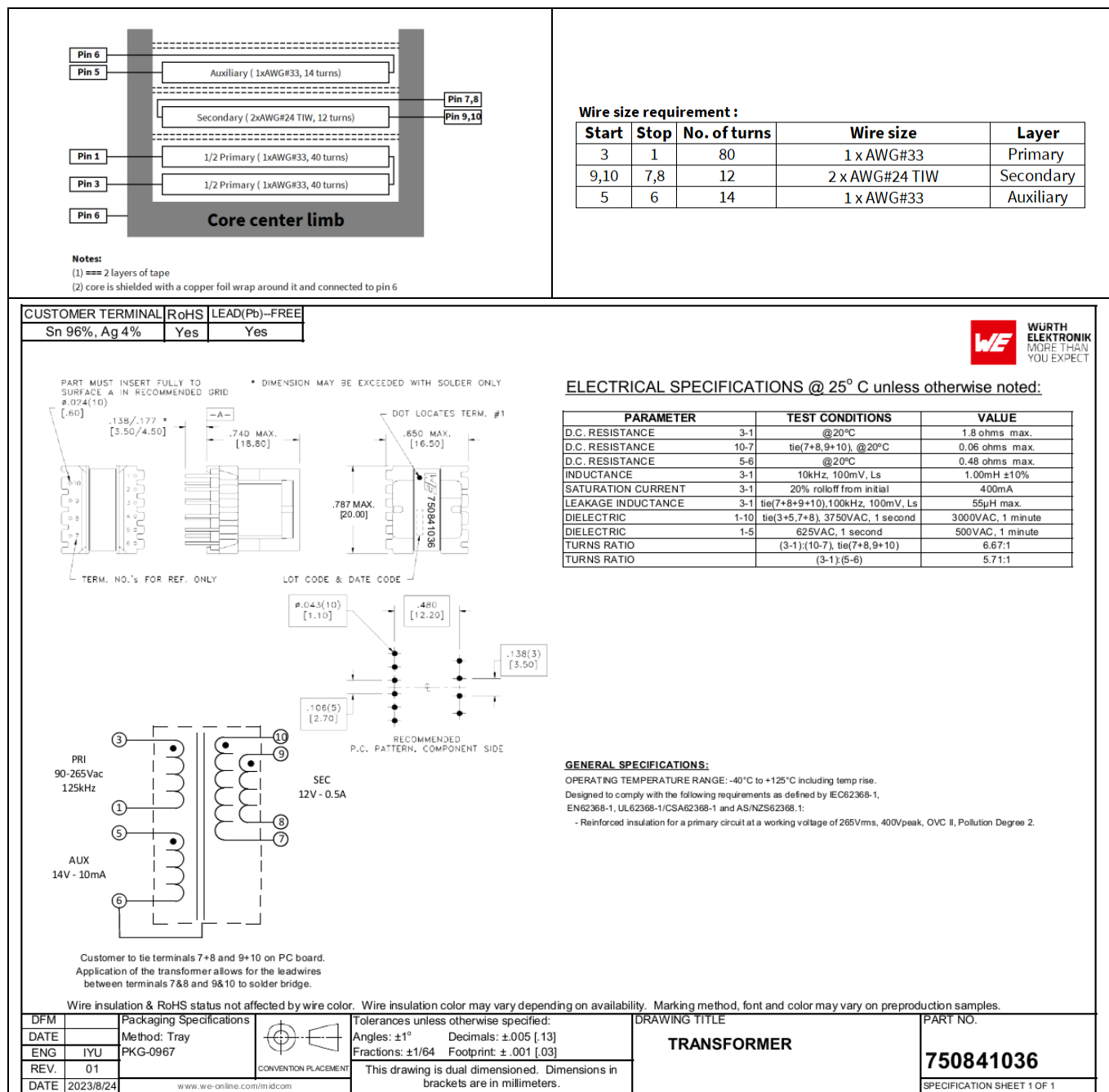


Figure 5 Transformer structure

Test results

9 Test results

9.1 Efficiency

Table 3 Efficiency

Input (V _{AC} /Hz)	Load percentage (%)	P _{in} (W)	V _o (V DC)	I _o (A)	P _{out} (W)	Efficiency η (%)	Average η (%)
85 V AC/60 Hz	No load	0.024	12.316	0.000	–	–	–
	10% load	0.791	12.355	0.050	0.62	78.10%	–
	25% load	1.880	12.350	0.125	1.54	82.11%	82.90%
	50% load	3.710	12.335	0.250	3.08	83.12%	
	75% load	5.548	12.311	0.375	4.62	83.21%	
	100% load	7.382	12.279	0.500	6.14	83.17%	
115 V AC/60 Hz	No load	0.025	12.314	0.000	–	–	–
	10% load	0.800	12.355	0.050	0.62	77.22%	–
	25% load	1.887	12.349	0.125	1.54	81.80%	83.02%
	50% load	3.710	12.331	0.250	3.08	83.09%	
	75% load	5.519	12.307	0.375	4.62	83.62%	
	100% load	7.349	12.279	0.500	6.14	83.54%	
230 V AC/50 Hz	No load	0.040	12.330	0.000	–	–	–
	10% load	0.879	12.374	0.050	0.62	70.39%	–
	25% load	1.968	12.361	0.125	1.55	78.51%	81.05%
	50% load	3.777	12.347	0.250	3.09	81.72%	
	75% load	5.655	12.325	0.375	4.62	81.73%	
	100% load	7.477	12.294	0.500	6.15	82.21%	
264 V AC/50 Hz	No load	0.047	12.330	0.000	–	–	–
	10% load	0.914	12.378	0.050	0.62	67.71%	–
	25% load	2.003	12.367	0.125	1.55	77.18%	79.70%
	50% load	3.875	12.354	0.250	3.09	79.70%	
	75% load	5.740	12.330	0.375	4.62	80.55%	
	100% load	7.557	12.297	0.500	6.15	81.36%	

Test results

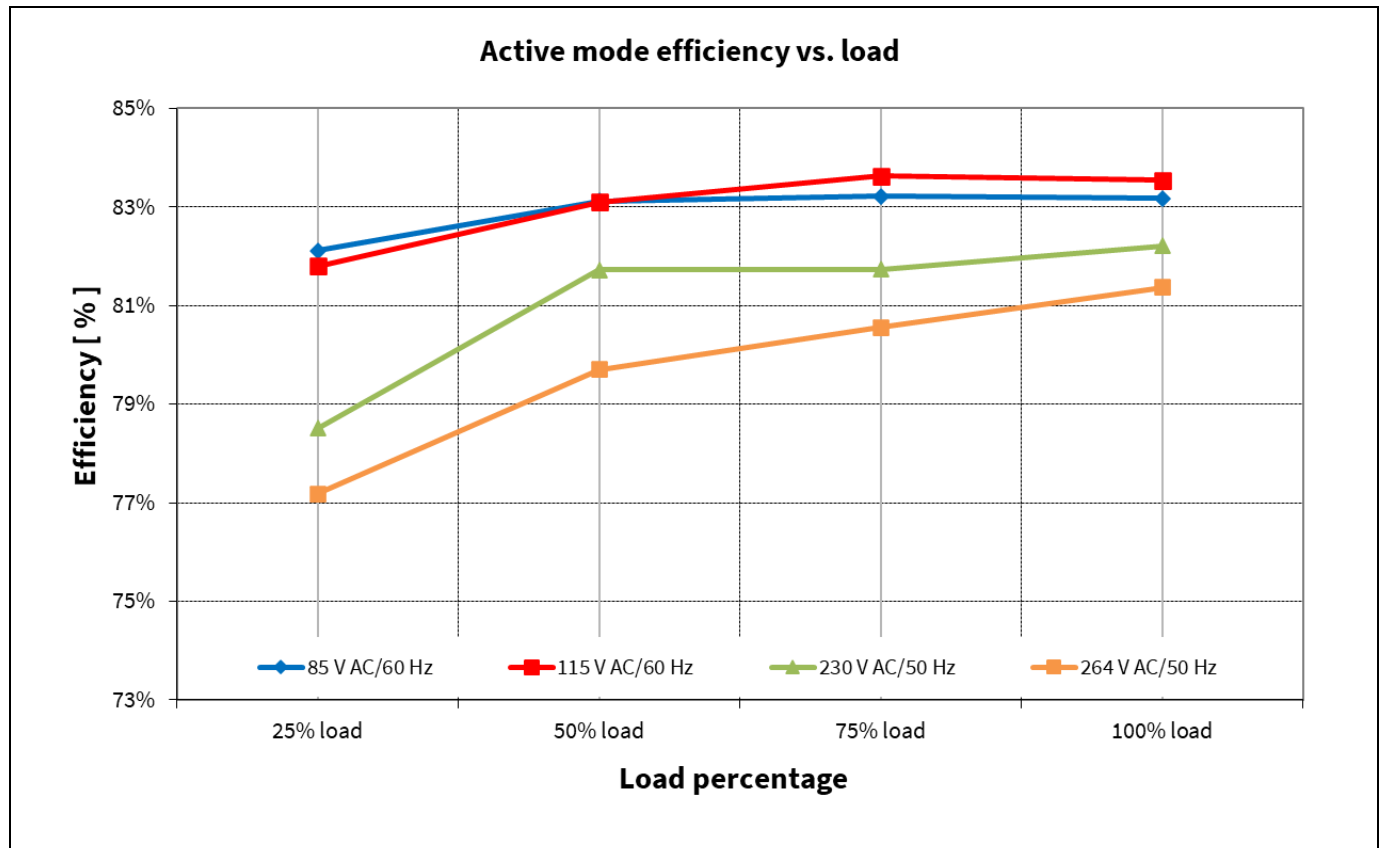


Figure 6 Efficiency vs. AC-line input voltage

9.2 Standby power

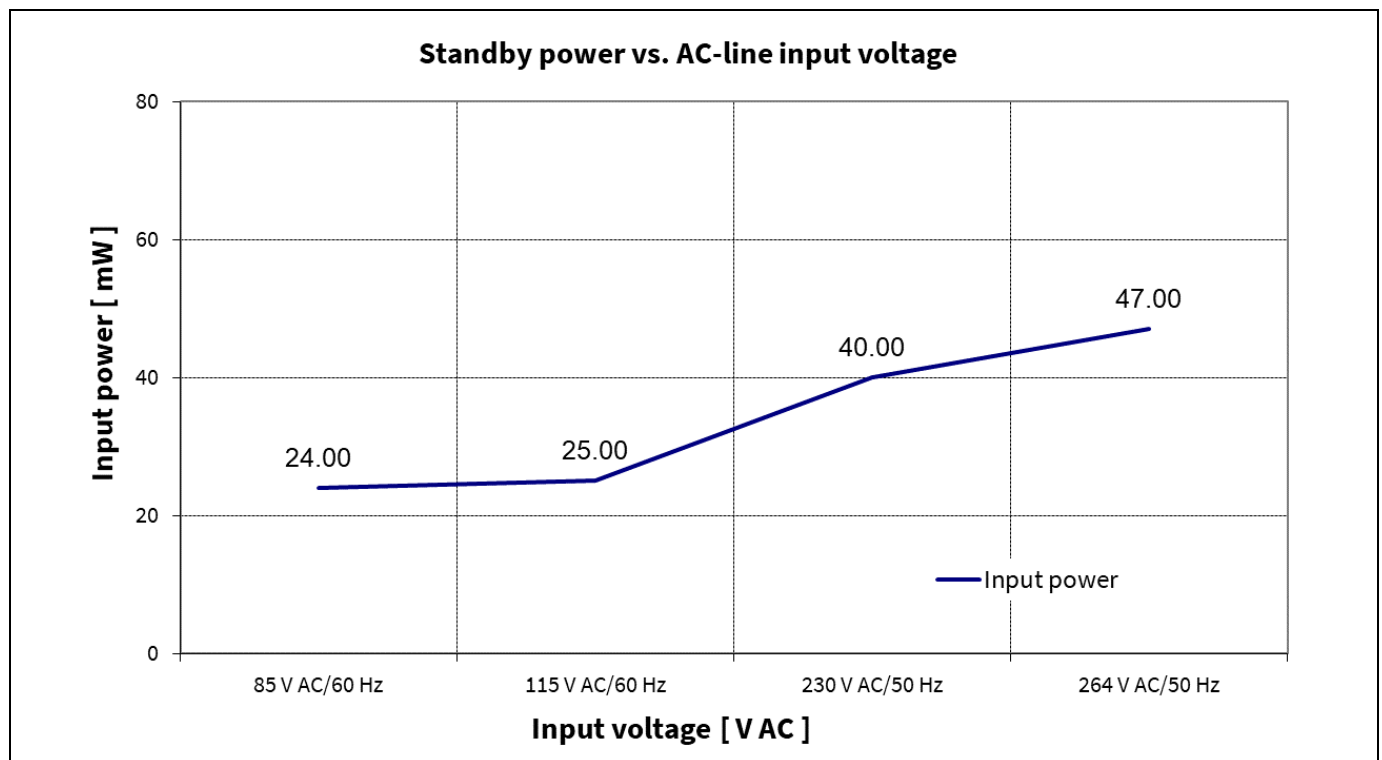


Figure 7 Standby power vs. AC-line input voltage

9.3 Line and load regulation

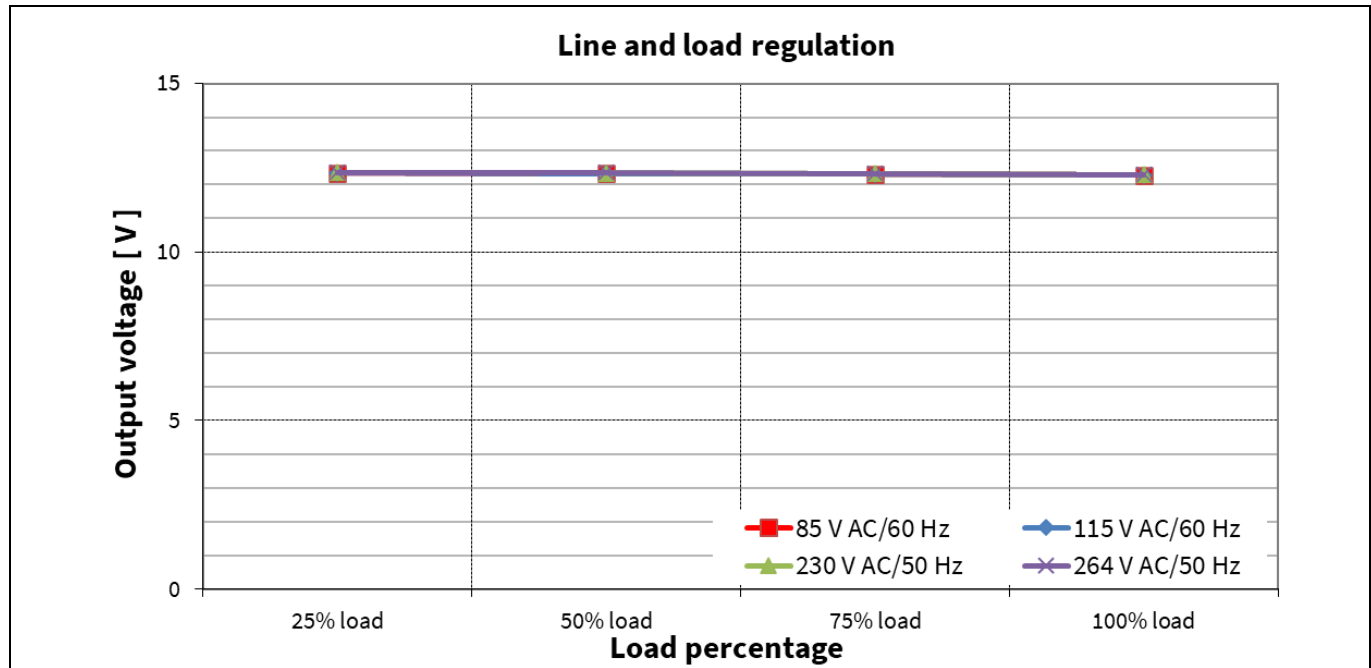


Figure 8 Line and load regulation

9.4 Maximum input power

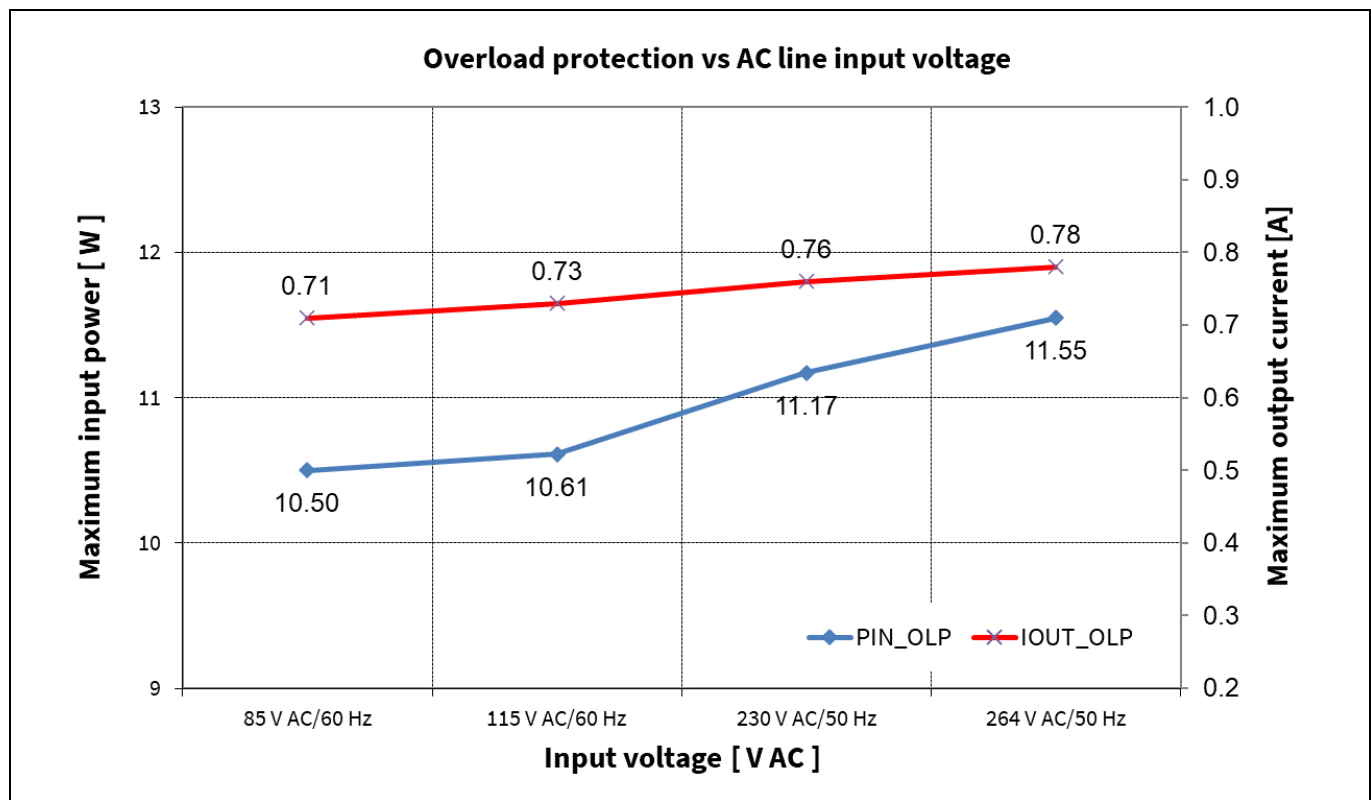


Figure 9 Maximum input power and maximum output current vs. AC line input voltage

Test results

9.5 ESD immunity (EN61000-4-2)

This system was subjected to level 3 ESD test according to EN 61000-4-2 (± 6 kV contact and ± 8 kV air discharge). A test failure was defined as non-recoverable.

- Contact discharge: pass ± 6 kV
- Air discharge: pass ± 8 kV

Table 4 System ESD test result

Description	ESD test	Level	Number of strikes		Test result
			+V _{OUT}	-V _{OUT}	
115 V AC, 6 W (12 V/24 Ω)	Contact	+6 kV	10	10	PASS
		-6 kV	10	10	PASS
	Air	+8 kV	10	10	PASS
		-8 kV	10	10	PASS
230 V AC, 6 W (12 V/24 Ω)	Contact	+6 kV	10	10	PASS
		-6 kV	10	10	PASS
	Air	+8 kV	10	10	PASS
		-8 kV	10	10	PASS

9.6 Surge immunity (EN 61000-4-5)

The system was subjected to a surge immunity test (± 1 kV DM and ± 2 kV CM) according to EN 61000-4-5. A test failure was defined as a non-recoverable.

- DM: pass ± 1 kV; CM: pass ± 2 kV

Table 5 System surge immunity test result

Description	Test	Level		Number of strikes				Test result
				0°	90°	180°	270°	
115 V AC, 6 W (12 V/24 Ω)	DM	+1 kV	L $\rightarrow$ N	3	3	3	3	PASS
		-1 kV	L $\rightarrow$ N	3	3	3	3	PASS
	CM	+2 kV	L $\rightarrow$ G	3	3	3	3	PASS
		+2 kV	N $\rightarrow$ G	3	3	3	3	PASS
		-2 kV	L $\rightarrow$ G	3	3	3	3	PASS
		-2 kV	N $\rightarrow$ G	3	3	3	3	PASS
230 V AC, 6 W (12 V/24 Ω)	DM	+1 kV	L $\rightarrow$ N	3	3	3	3	PASS
		-1 kV	L $\rightarrow$ N	3	3	3	3	PASS
	CM	+2 kV	L $\rightarrow$ G	3	3	3	3	PASS
		+2 kV	N $\rightarrow$ G	3	3	3	3	PASS
		-2 kV	L $\rightarrow$ G	3	3	3	3	PASS
		-2 kV	N $\rightarrow$ G	3	3	3	3	PASS

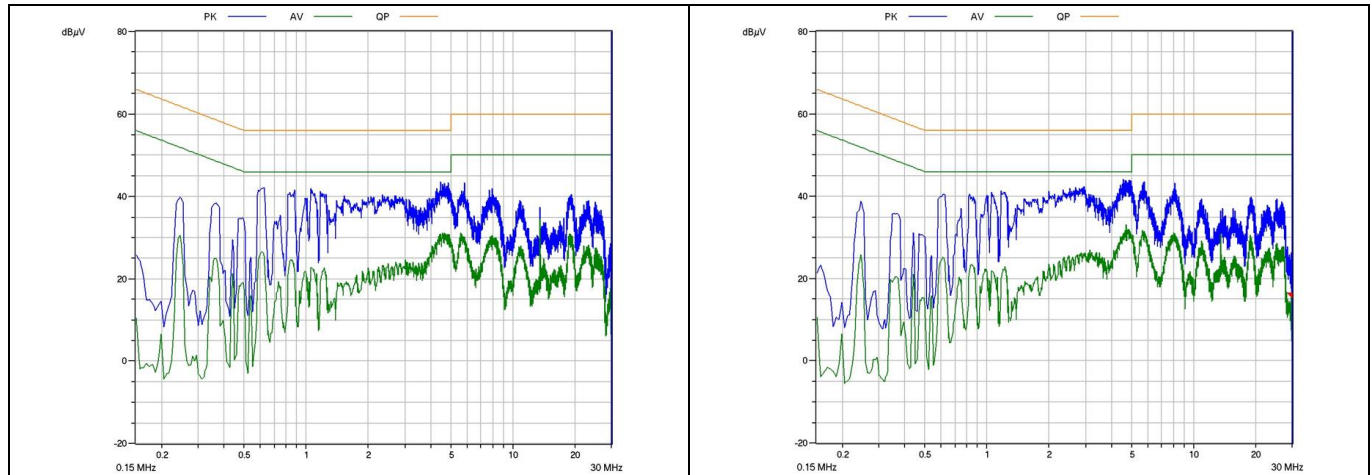
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Test results

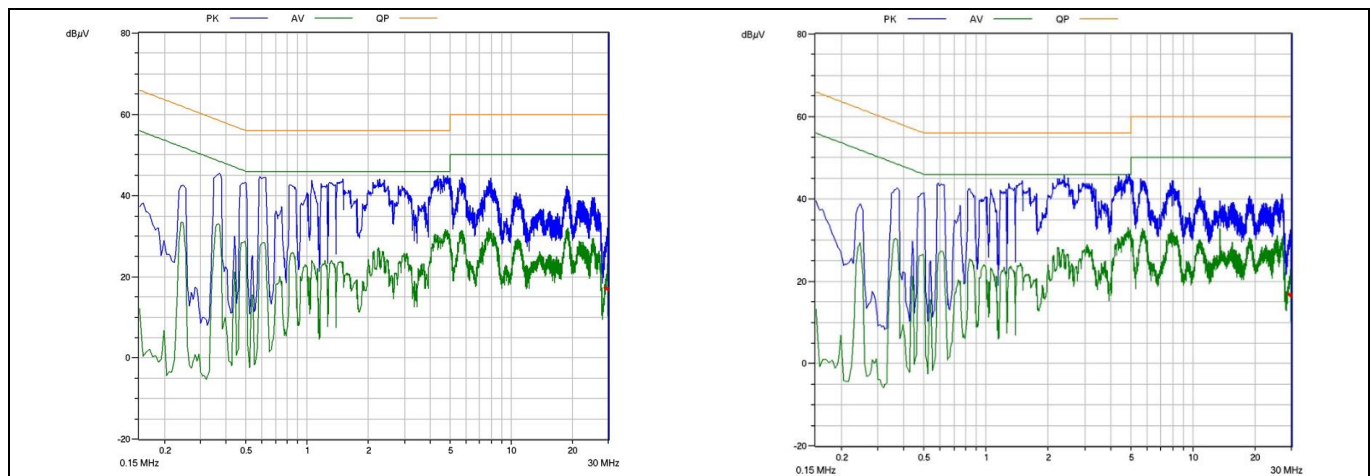
9.7 Conducted emissions (EN 55022 Class B)

Conducted EMI was measured by Schaffner (SMR4503) and followed the test standard of EN 55022 (CISPR 22) Class B. Reference board was connected to a resistive load ($24\ \Omega$) with input voltage of 115 V AC and 230 V AC.



Passed with more than 6 dB margin for quasi-peak measurement at lowline (115 V AC).

Figure 10 Conducted emissions at 115 V AC with full load



Passed with more than 6 dB margin for quasi-peak measurement at highline (230 V AC).

Figure 11 Conducted emissions at 230 V AC with full load

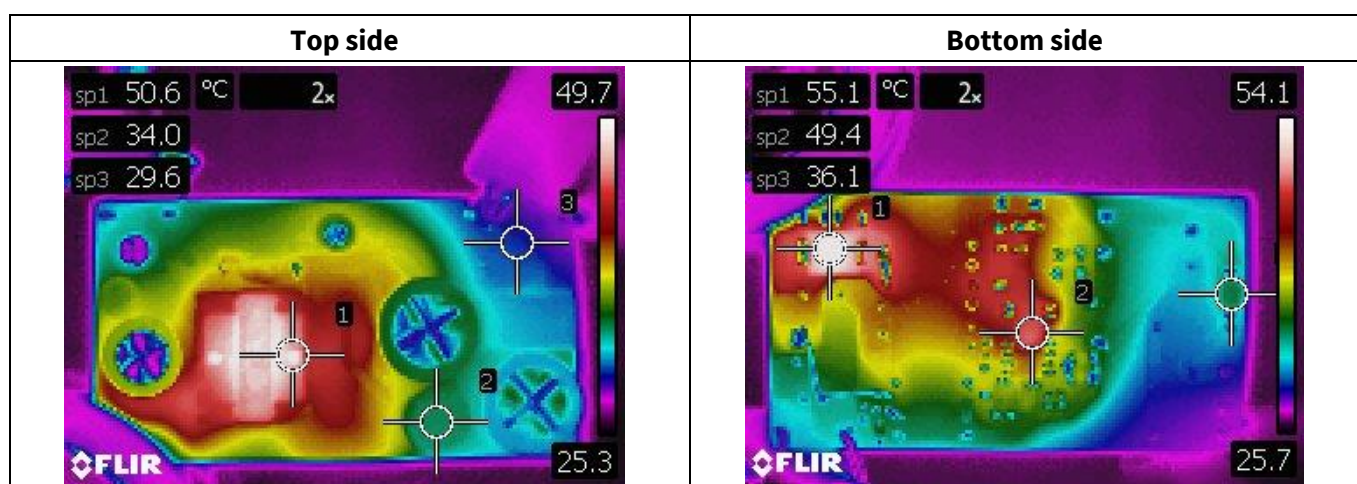
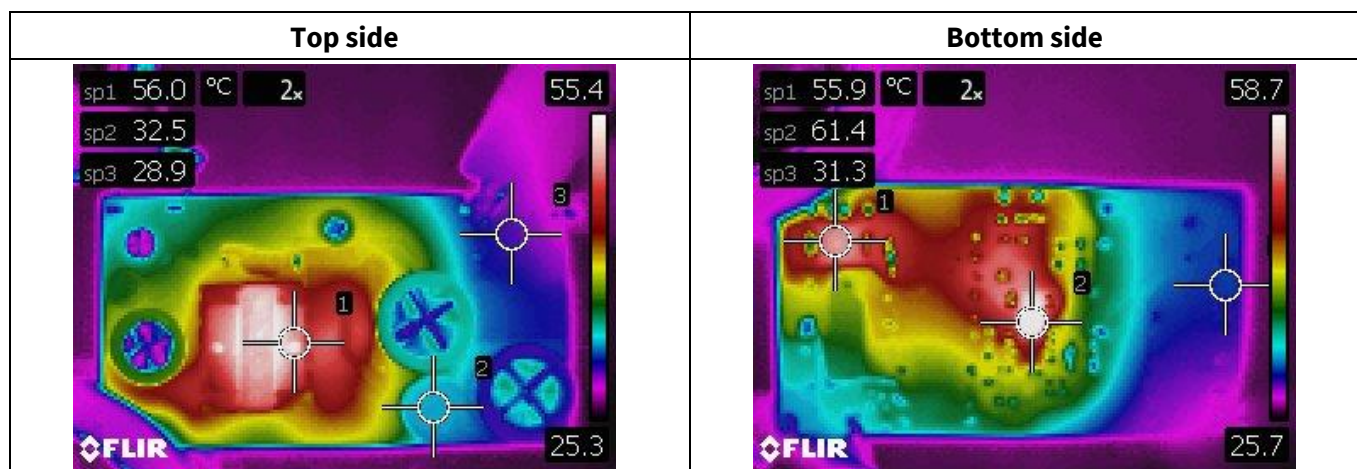
Test results

9.8 Thermal measurement

The thermal test of the open-frame reference board was done using an infrared thermography camera (FLIR-T62101) at an ambient temperature of 25°C. The measurements were taken after one hour of running at full-load.

Table 6 Hottest temperature of reference board

No.	Major component	85 V _{AC} (°C)	264 V _{AC} (°C)
1	T1 (Transformer)	50.6	56.0
2	L1 (Input filter inductor)	34.0	32.5
3	D4 (Output rectifier diode)	55.1	55.9
4	U1 (ICE5GR4780AG-1)	49.4	61.4
5	D1 (Input rectifier diode)	36.1	31.3

Figure 12 Infrared thermal image at 85 V_{AC}Figure 13 Infrared thermal image at 264 V_{AC}

10 Waveforms and scope plots

All waveforms and scope plots were recorded with a Teledyne LeCroy 8054 oscilloscope.

10.1 Startup with maximum load

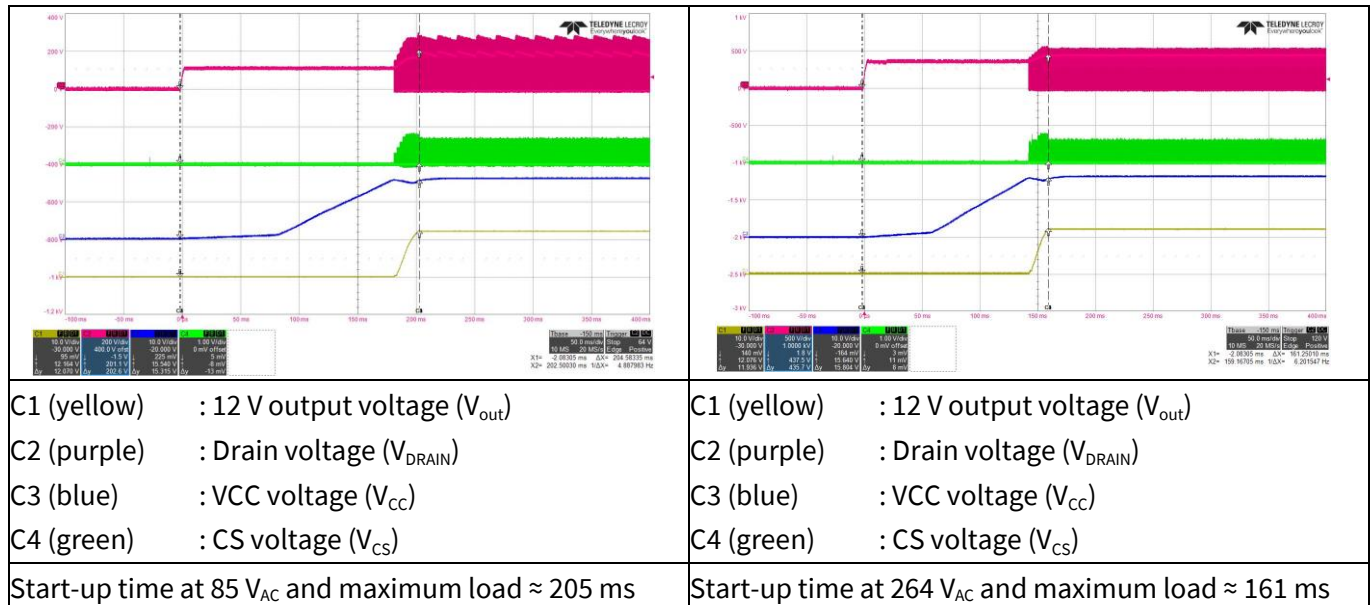


Figure 14 Start-up time

10.2 Soft-start

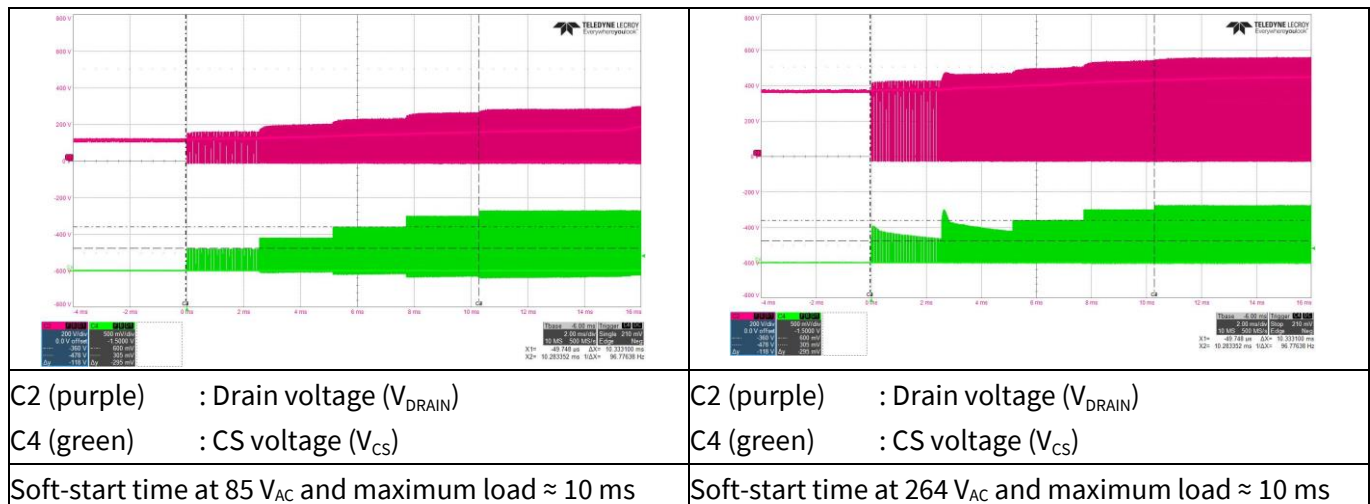


Figure 15 Soft-start time

6 W auxiliary power supply using ICE5GR4780AG-1

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Waveforms and scope plots

10.3 Drain and CS voltage at maximum load

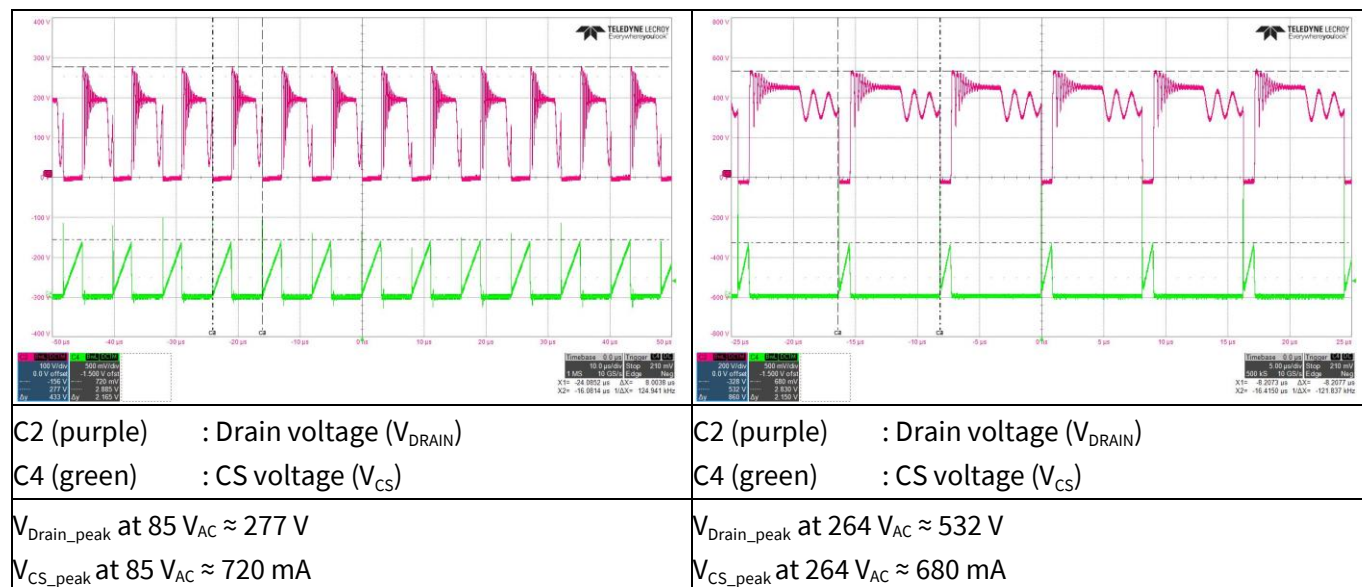


Figure 16 Drain and CS voltage at maximum load

10.4 Output ripple voltage at maximum load

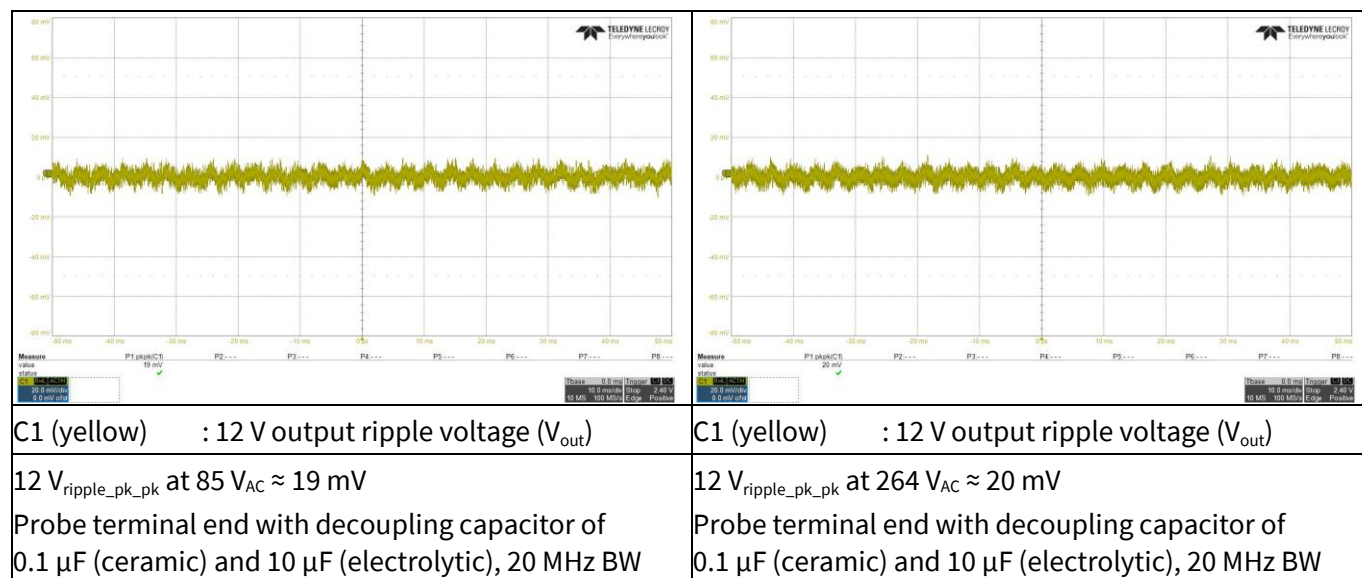


Figure 17 Output ripple voltage at maximum load

10.5 Output ripple voltage at ABM

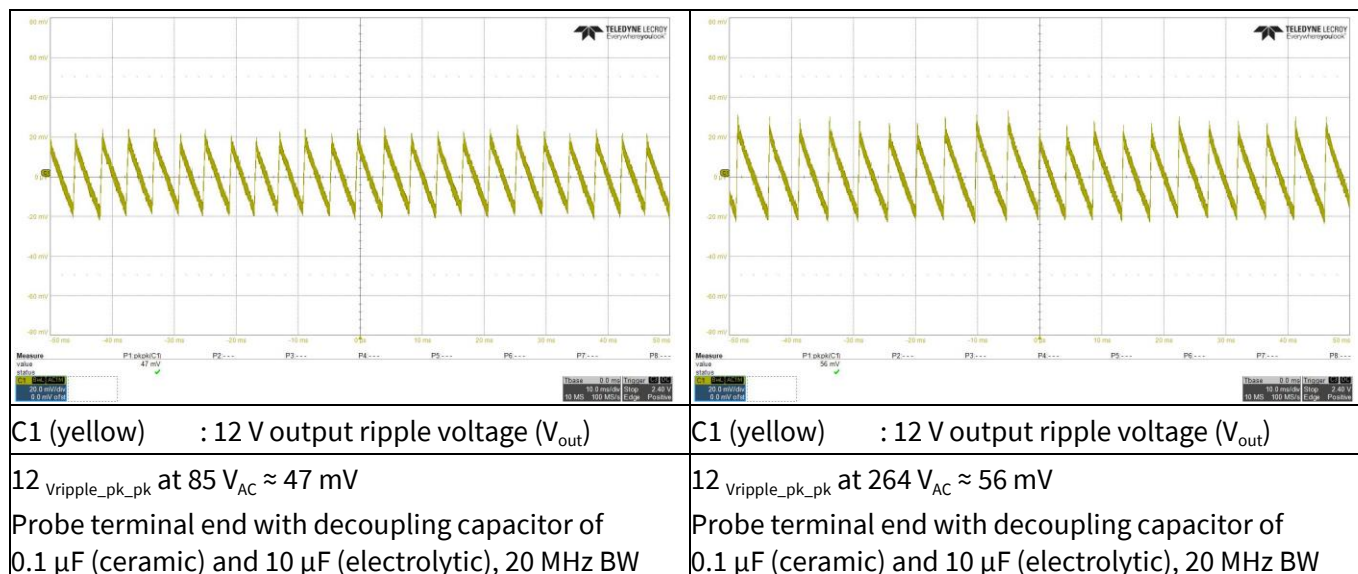


Figure 18 Output ripple voltage at ABM (5 mA load)

10.6 Load transient response (Dynamic load from 10% to 100%)

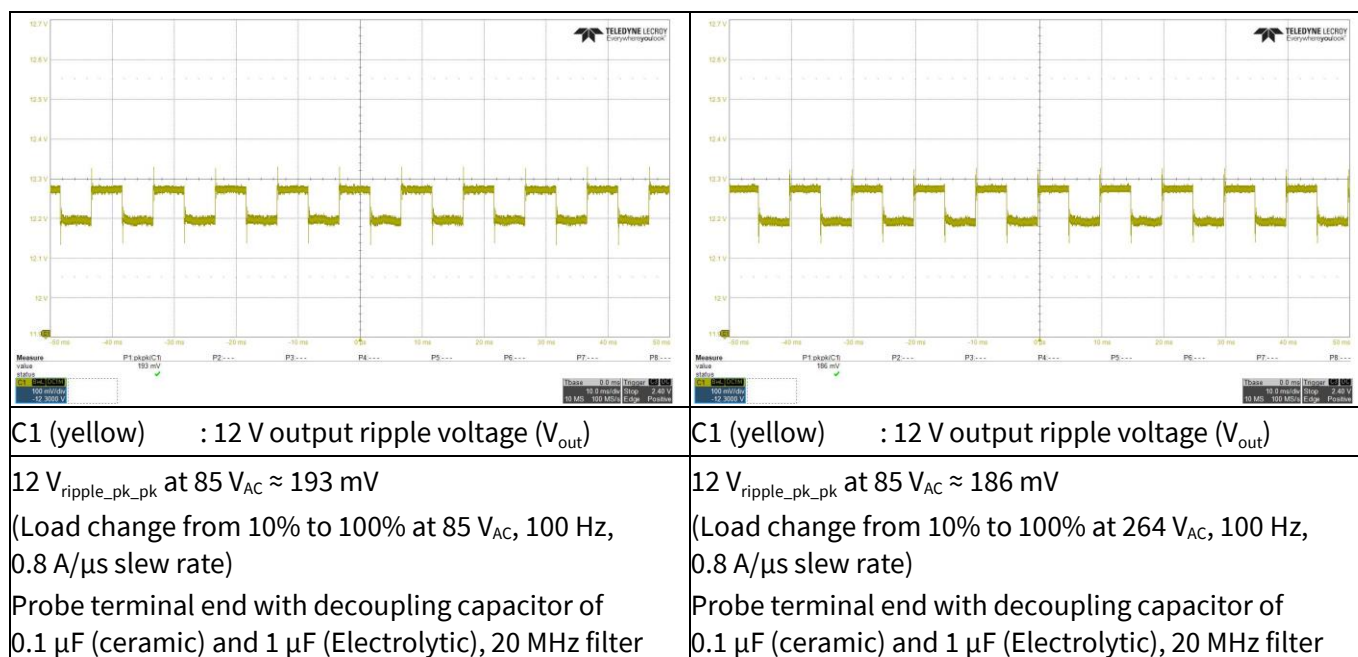


Figure 19 Load transient response

6 W auxiliary power supply using ICE5GR4780AG-1

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Waveforms and scope plots

10.7 ABM operation

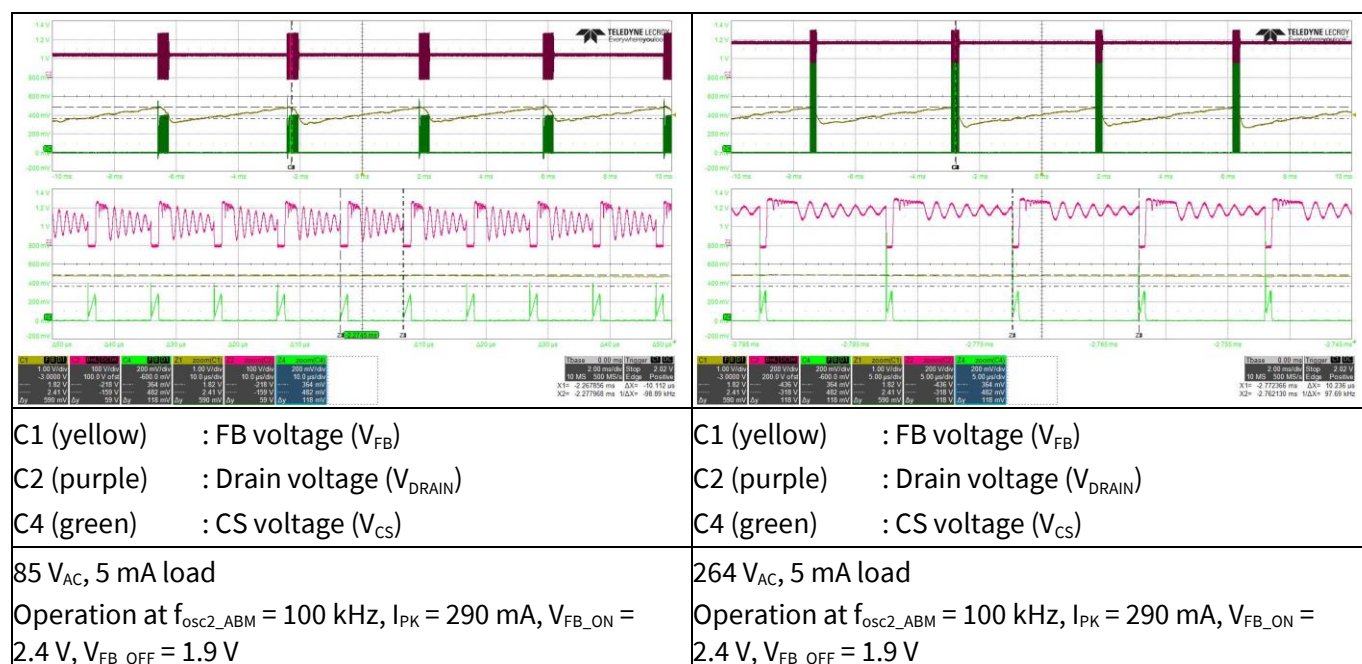


Figure 20 ABM operation

10.8 Overload protection (odd-skip auto-restart)

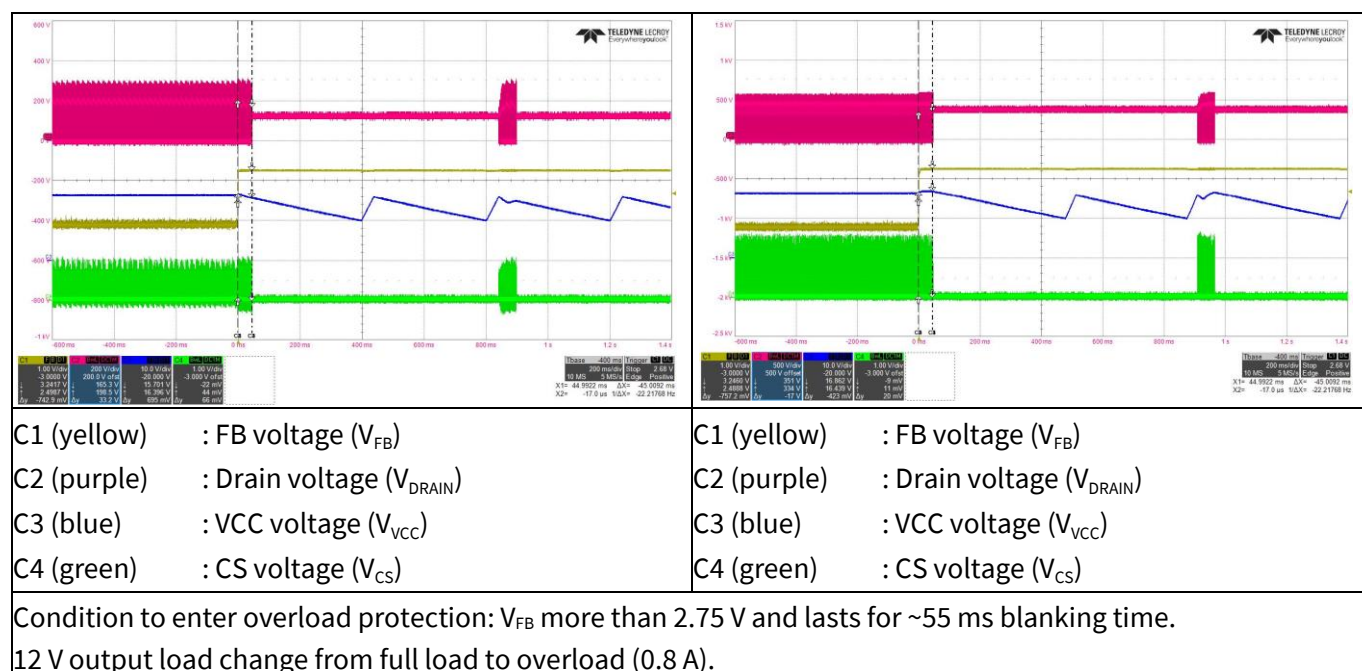


Figure 21 Overload protection

References

- [1] Infineon Technologies AG: *ICE5GR4780AG-1 datasheet*; [Available online](#)
- [2] Infineon Technologies AG: *Design guide 5th generation fixed-frequency ICE5xSAG-1 and ICE5xRxxxxAG-1*; [Available online](#)
- [3] Infineon Technologies AG: *Calculation tool - ICE5xSAG-1 and ICE5xRxxxxAG-1*; [Available online](#)

Revision history

Revision history

Document revision	Date	Description of changes
1.0	2025-05-02	Initial release

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