

耗材干燥盒2.0使用说明书

Filament Dry Box 2.0 Instruction Manual

部件说明 | Parts Description



温馨提示：产品在潮湿环境放置后，首次开机工作可能会产生异味或烟雾，属于正常现象。

Warm Reminder:

After the product is placed in a humid environment, it may produce peculiar smell or smoke when it is turned on for the first time, which is a normal phenomenon.



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MADE IN CHINA

操作指南 | Operation Guide

1. 接通电源：接通电源按下开关后屏幕亮起，干燥盒进入待机状态。

2. 温度设置：向右转动旋钮，温度图标闪烁，按一下旋钮温度数字闪烁，转动旋钮开始设置温度，温度可在45~65℃范围内调节，设置完成后再次按一下旋钮即可完成设置。

3. 时间设置：转动旋钮直至时间图标闪烁，按一下旋钮时间数字闪烁，转动旋钮开始设置时间，可在0~24H范围内调节，时间设置完成后再次按一下旋钮即可完成设置，

4. 温度和时间设置完成之后干燥盒开始工作。
- 1.Turn on the power: After connecting the power and turning on the switch, the screen lights up and the dry box enters the standby state.

2.Temperature setting: Turn the knob to the right and the temperature icon flashes, press the knob once, the temperature number flashes, turn the knob to start setting the temperature, the temperature can be adjusted within the range of 45~65℃, after setting the temperature, press the knob again to confirm and complete the setting.

3.Time setting: Rotate the knob until the time icon flashes, press the knob once and the time number flashes, turn the knob to start setting the time, which can be adjusted within the range of 0~24H, after setting the time, press the knob again to confirm and complete the setting.

4.The dry box starts to work after the temperature and time are set.

产品参数| Product Parameters

产品名称	Product Name	耗材干燥盒2.0 Filament Dry Box 2.0	
型号	Model	DB-02	
适用范围	Applicable	1kg耗材	1kg Filament
额定电压	Input Voltage	220V 50/60Hz	110V 50/60Hz
功率	Power	145W	
工作温度	Temp Control Range	45~65℃±5℃	
工作时间	Time Control Range	0~24H	
产品材质	Material	PPS, ABS, PC	
调节方式	Adjustment Method	旋钮调节 Knob	
表面工艺	Surface Craft	抛光+晒纹 Polishing +Texture	
净重	Net Weight	1.01	
毛重	Gross Weight	1.32	
产品尺寸	Product Size	237×266×99	
包装尺寸	Package Size	290×125×295	

推荐的耗材干燥温度和时间

Recommended filament drying

temperatures and times

PLA	50℃	≥4h
TPU	55℃	≥4h
PP	55℃	≥6h
ABS	60℃	≥2h
ASA	60℃	≥4h
PETG	65℃	≥2h
PC	65℃	≥8h
PA	65℃	≥12h

- 安全使用注意事项：
1. 产品电源线及插座有损伤或有水接触时，切勿使用。

2. 在使用加热功能时，请勿触碰水及其它易燃物。

3. 长时间不使用本产品时，请切断电源，避免发生突发性火灾。

4. 请勿在潮湿环境中使用本产品。

5. 请勿让儿童玩耍本产品。

6. 本产品若有故障发生时，请先将电源关闭，并将电源插头从插座中拔出，不可继续使用，并与本公司售后服务人员联系，切勿自行更换非原厂零件或自行拆卸维修。

- Precautions For Safe Use:
1. Do not use the product when the power cord and socket are damaged or in contact with water.

2. When using the heating function, please do not touch water and other flammable objects.

3. When the product is not used for a long time, please cut off the power to avoid sudden fire.

4. Do not use this product in a humid environment.

5. Do not let children play with this product.

6. If the product is malfunctioning, please turn off the power first, and pull out the power plug from the socket. Do not continue to use it, and contact our company's after-sales service personnel. Do not replace non-original parts or disassemble and repair by yourself.