

## Harvatek Surface Mount CHIP LEDs Data Sheet B3WD3RGB-05C0802I4U1930

*(Preliminary)*

### Features

- Support signal reshaping to pass control waveforms to next adjacent driver
- Cascading port transmission by a single data line
- Built-in current regulator, three-way drive.
- R/G/B LED sink current : 5mA
- 256-step gray-scale output to allow 16,777,216 color display
- Data transmission rate : 800 Kbps
- Operating voltage 3.5~5.5V
- Built-in power-on-reset (1.7V) (@VDD=5V)
- Built-in brown-out reset (1.8V) (@VDD=5V)

### Applications

- Decorative LED lighting
- LED video display
- Electronic device, computer peripheral device and wearable devices indicator lighting.



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2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

## Product Specifications

Item	Specification	Material	Quantity
Luminous Intensity(Iv)	Red : 45 – 180 mcd Green : 180 – 450 mcd Blue : 28 – 72 mcd IC@5V, R/G/B@5mA Ts= 25 <sup>0</sup> C; Tolerance ±10%		
Wavelength	Red : 615 – 630 nm Green : 520 – 535 nm Blue : 465 – 480 nm IC@5V, R/G/B@5mA Ts= 25 <sup>0</sup> C; Tolerance ±0.5nm		
Applied voltage	5V_DC		
View angle	120°		
Resin	Clear	Epoxy	
Carrier tape		Conductive black tape	4000 ea/reel
Reel		Conductive black	
Label	HT standard	Paper	
Packing bag	250x230mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	Non-specified

Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv,  $\lambda_D$  and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

Note :This is shipped test conditions

※Remarks: This product should be operated in forward bias. If a reverse voltage is continuously applied to the product, such operation can cause migration resulting in LED damage.

### ATTENTION: Electrostatic Discharge (ESD) protection



The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlGaInP, GaN, or/and InGaN based chips are **STATIC SENSITIVE devices**. ESD precaution must be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

## Label Specifications



### ■ HARVATEK P/N:

**B      3WD      3      RGB-      05C-      0802      I4**

Product	Package	Dice Q'ty	Color	Current	Series Number	Taping
PCB	1.0(L)x1.0(W)x0.30(H) mm	3:Tri	RGB(Full Color)	R/G/B:5mA	X001~XZZZ	1.Taping style 2. Q'ty

### ■ Lot No.:

1	2	3	4	5	6	7	8	9	10
E	1	A	1	A	2	2	L	1	2
Code 1 2		Code 3	Code 4	Code 5	Code 6	Code 7	Code 8	Code 9	Code 10
		Mfg. Year	Mfg. Month	Mfg. Date	Consecutive number		Special code		
Internal Tracing Code		2020-L		1:A	01~ZZ		000~ZZZ		
		2021-M		2:B					
		2022-P	1:Jan.	3:C					
		2023-Q	2:Feb.	...					
		...	...	26:Z					
		2026-T	A:Oct.	27:7					
		2027-V	B:Nov.	28:8					
		...	C:Dec.	29:9					
		2030-Y		30:3					
		2031-Z		31:4					
		...							

**Specifications Range****■Luminous Intensity (Iv) :**

Color	Spec. Range
R	71.5 –180 mcd
G	112.5 –285 mcd
B	28 –71.5 mcd

Note: It maintains a tolerance of  $\pm 10\%$  on luminous intensity

**■Wavelength:**

Color	Spec. Range
R	615 –630 nm
G	520 –535 nm
B	465 – 480 nm

Note: It maintains a tolerance of  $\pm 0.5\text{nm}$  on Wavelength Bin



## Absolute Maximum Ratings

(T<sub>Soldering</sub> 25 °C)

Characteristic	Symbol	Rating	Unit
Supply Voltage	V <sub>DD</sub>	5.5	V
Total DC current	I <sub>F</sub>	16.5	mA
Operating Temperature Range	T <sub>OPR</sub>	-40~85	°C
Storage Temperature Range	T <sub>STO</sub>	-40~85	°C
ESD Voltage	V <sub>ESD</sub>	2	KV

## Electrical Characteristics

(V<sub>DD</sub> =5V , Temperature=25°C)

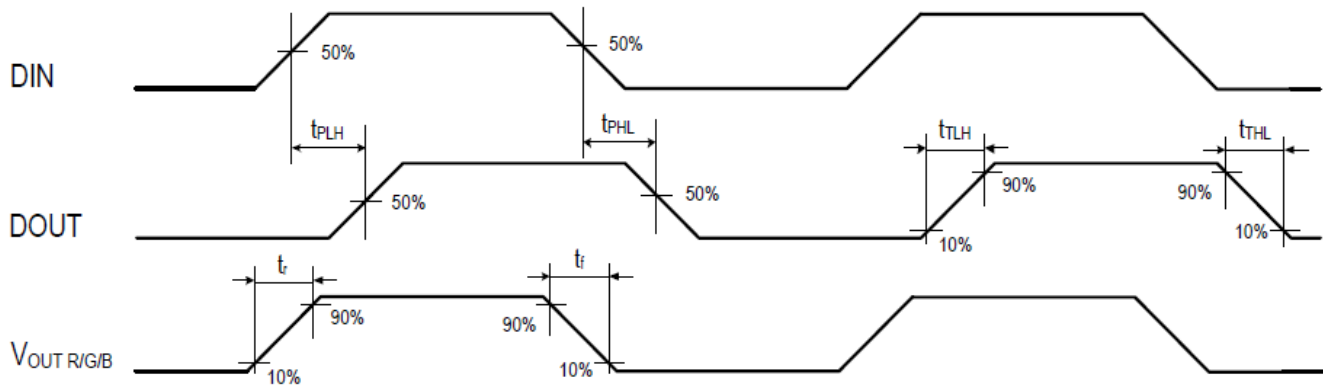
Parameter	Symbol	Min.	Typ.	Max.	Units	Note
Supply Voltage	V <sub>DD</sub>	3.5		5.5	V	
Operation Current	I <sub>DD</sub>		0.45		mA	V <sub>DD</sub> =5V, LED OFF
Input High “H” of DI	V <sub>IH</sub>	V <sub>DD</sub> *0.7			V	
Input Low “L” of DI	V <sub>IL</sub>			V <sub>DD</sub> *0.3	V	
Output High “H” of DO	VOH	VDD-0.5			V	
Output Low “L” of DO	VOL			0.4	V	
R, G, B Sink Current	ISINK	4.75	5	5.25	mA	
Input leakage	I <sub>leak</sub>			1	uA	DI=0V
R, G, B off leakage current	I <sub>off</sub>			1	uA	PWM=0 (off), @R, G, B =5V



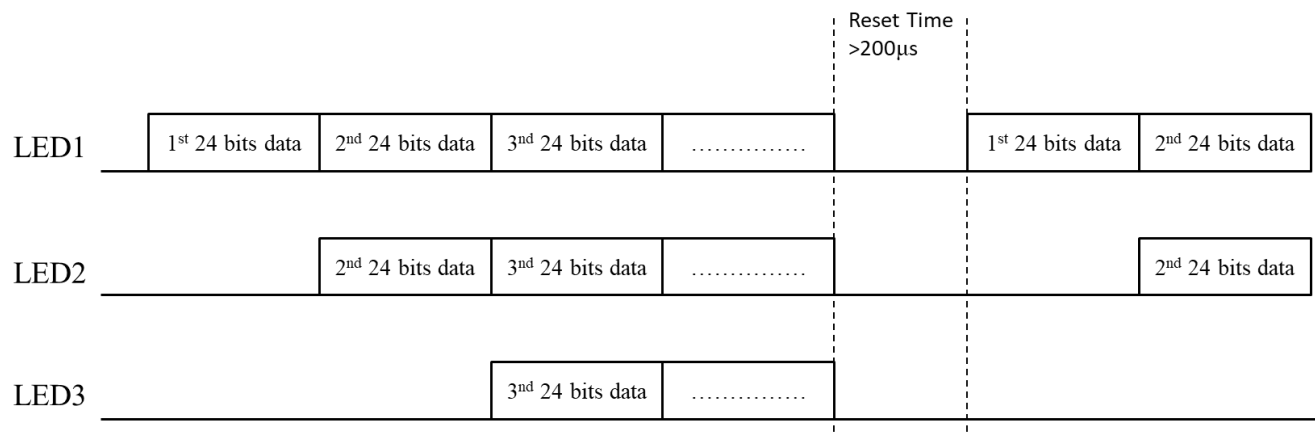
## Dynamic characteristics

(VDD =5V , Temperature=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Units	Note
Propagation delay time	t <sub>PLH</sub>		80		ns	
	t <sub>PHL</sub>		80		ns	
Transition time	t <sub>TLH</sub>		12		ns	
Transition time	t <sub>THL</sub>		10		ns	
Transition time	t <sub>r</sub>		500		ns	
Transition time	t <sub>f</sub>		500		ns	
RGB port output frequency	F <sub>PWM</sub>		4.5		KHz	



## Data Transfer Protocol

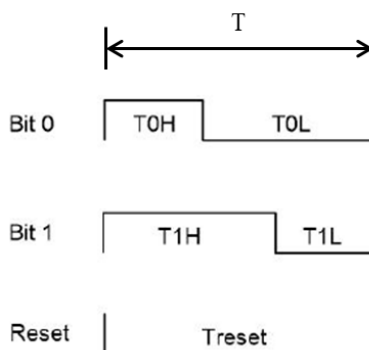


The single wire data transfer protocol supports 24-bit data for each device display data refresh. The drive receives 24-bit data and passes the remaining data to next device. The 24-bit data consist of red ,green and blue data, each with 8-bit width, and are transferred with MSB first.

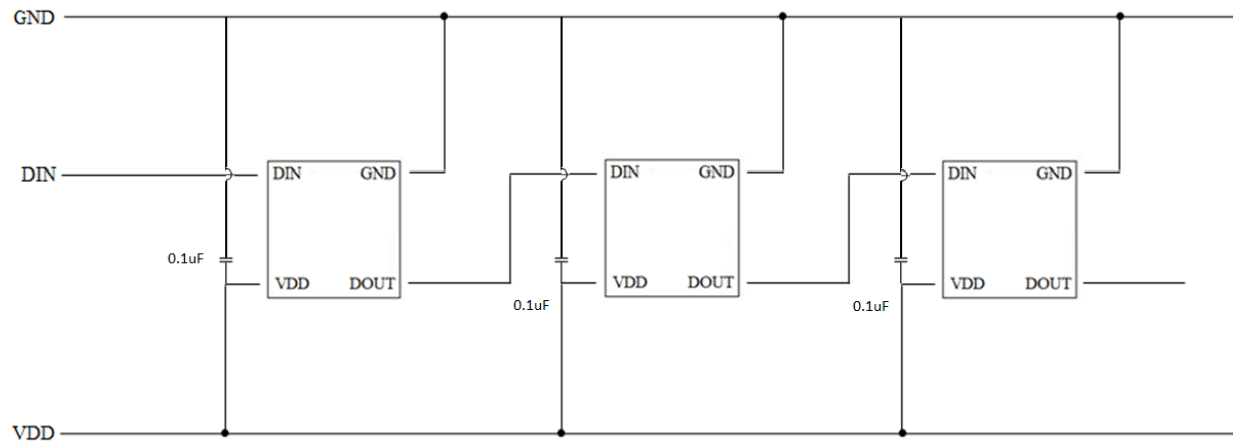
R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
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The drive determines the received bit string based on the input pulse width on DI port. A low bit 0 is represented by a 0.30µs high pulse followed by a 0.9µs low pulse. A high bit 1 is represented by a 0.9µs high pulse followed by a 0.3µs low pulse. A low pulse longer than 200µs is recognized as a reset command to drive to synchronize and update the data for all devices to display simultaneously, and it also means to start a new cycle of serial commands.

	Min	Typ.	Max	Unit:
T	---	1.20	---	µs
T0H	0.25	0.30	0.35	
T0L	0.85	0.90	0.95	
T1H	0.85	0.90	0.95	
T1L	0.25	0.30	0.35	
Reset	200	>200	---	



## Typical Application Circuit

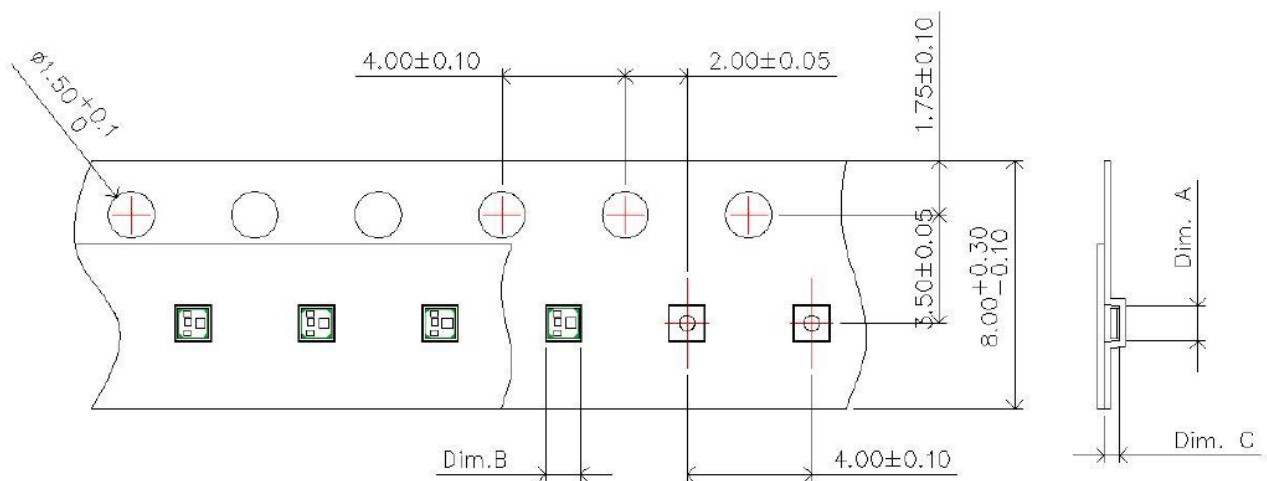


**Precaution for Use**

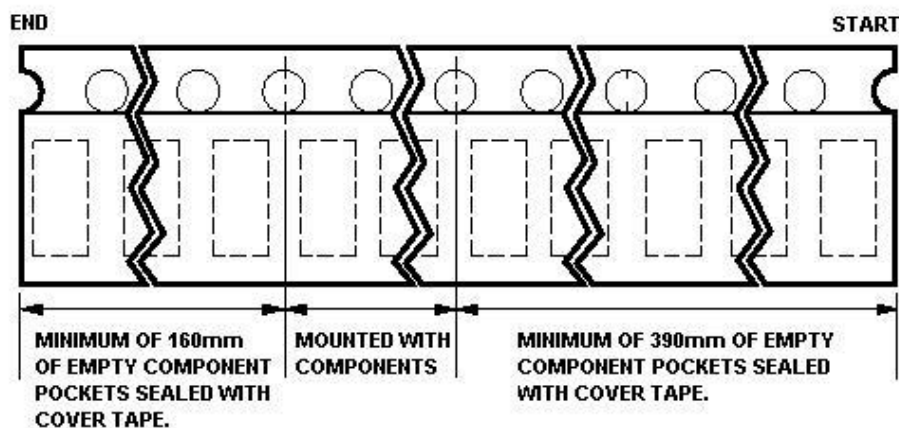
1. The chips should not be used directly in any type of fluid such as water, oil, organic solvent, etc.
2. When the LEDs are illuminating, the maximum ambient temperature should be first considered before operation.
3. LEDs must be stored in a clean environment. A sealed container with a nitrogen atmosphere is necessary if the storage period is over 3 months after shipping.
4. The LEDs must be used within 72 hours after unpacked. Unused products must be repacked in an anti-electrostatic package, folded to close any opening and then stored in a dry and cool space.
5. The appearance and specifications of the products may be modified for improvement without further notice.
6. The LEDs are sensitive to the static electricity and surge. It is strongly recommended to use a grounded wrist band and anti-electrostatic glove when handling the LEDs. If a voltage over the absolute maximum rating is applied to LEDs, it will damage LEDs. Damaged LEDs will show some abnormal characteristics such as remarkable increase of leak current, lower turn-on voltage and getting unlit at low current.

## Packaging

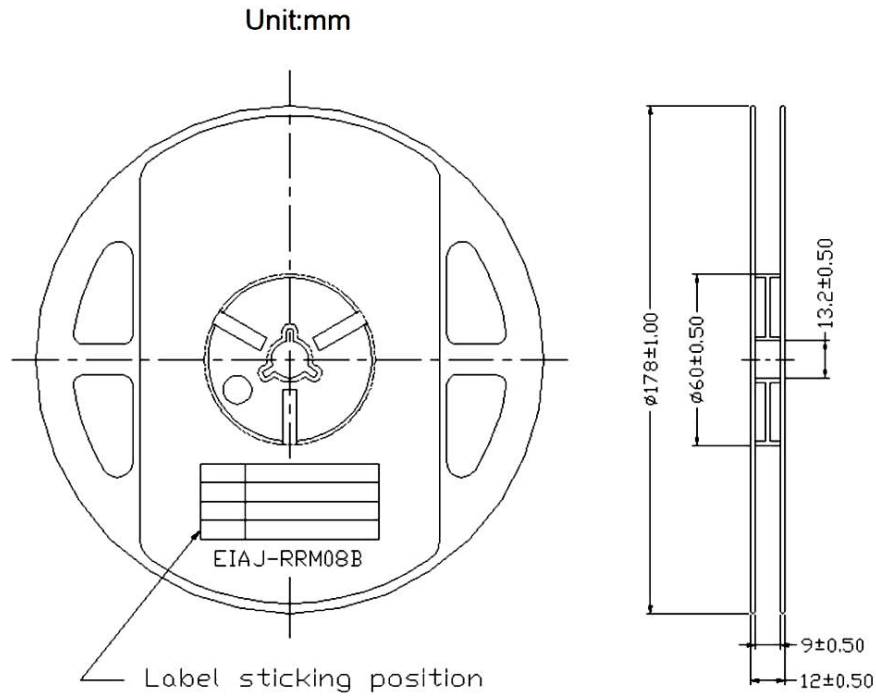
### Tape Dimension



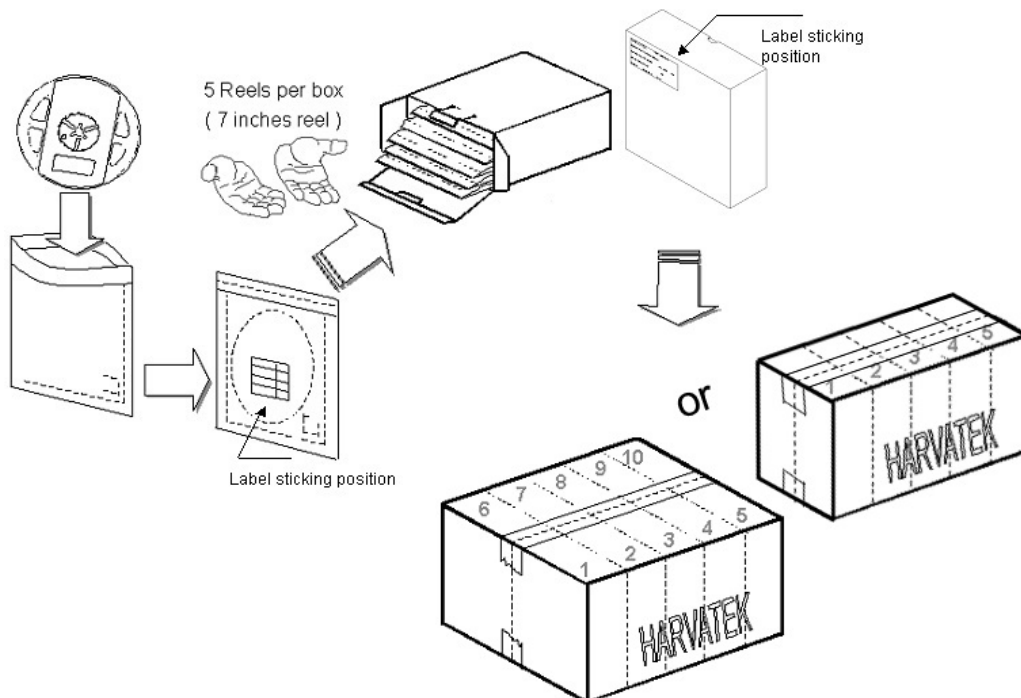
Dim. A	Dim. B	Dim. C	Q'ty/Reel
1.13±0.03	1.13±0.03	0.49±0.03	4K



## Reel Dimension



## Packing



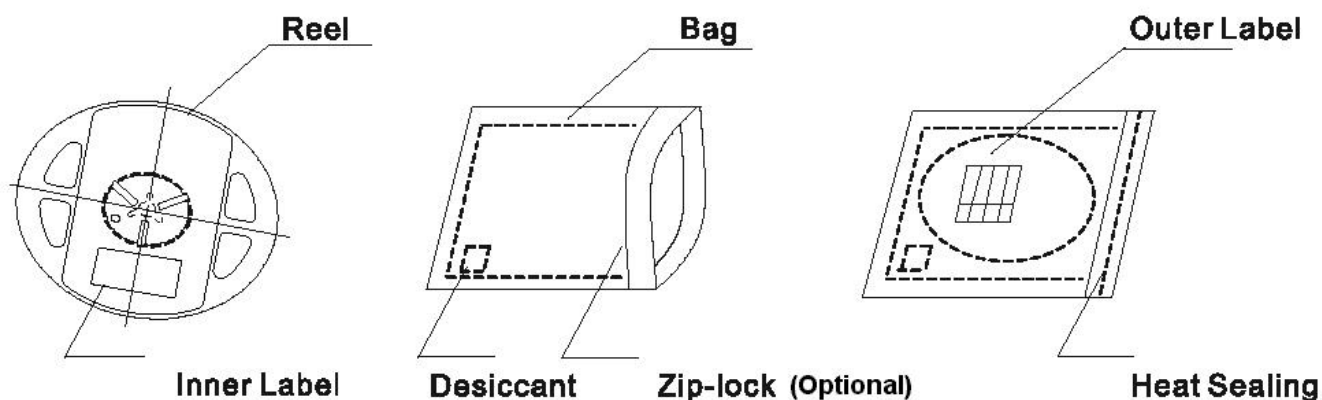
5 or 10 boxes per carton is available depending on shipment quantity.

## Dry Pack

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

A humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

The packaging sequence is as follows:



## Baking

Baking before soldering is recommended when the package has been unsealed for 168 hours.

The conditions are as followings:

1.  $60\pm3^{\circ}\text{C}\times(12\sim24\text{hrs})$  and  $<5\%\text{RH}$ , taped reel type.
2.  $100\pm3^{\circ}\text{C}\times(45\text{min}\sim1\text{hr})$ , bulk type.
3.  $130\pm3^{\circ}\text{C}\times(15\text{min}\sim30\text{min})$ , bulk type.

## Precautions

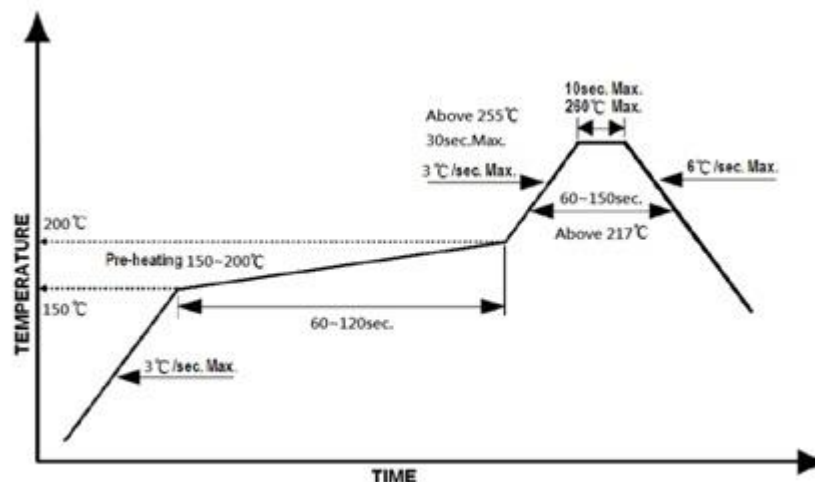
1. Avoid exposure to moisture at all times during transportation or storage.
2. Anti-Static precaution must be taken when handling GaN, InGaN, and AlGaInP products.
3. It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage beyond the specified limit.
4. Avoid operation beyond the limits as specified by the absolute maximum ratings.
5. Avoid direct contact with the surface through which the LED emits light.
6. If possible, assemble the unit in a clean room or dust-free environment.

## Reflow Soldering

Recommend soldering paste specifications:

1. Operating temp.: Above 217°C, 60~150 sec.
2. Peak temp.: 260 °C Max. , 10 sec Max.
3. Reflow soldering should not be done more than two times.
4. Never attempt next process until the component is cooled down to room temperature after reflow.
5. The recommended reflow soldering profile (measured on the surface of the LED terminal) is as following:

## Lead-free Solder Profile



## Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

## Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultrasonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min

## Cautions of Pick and Place

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electric-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.



Revise History

Rev.	Descriptions	Date	Page
-	-	06/26/2025	-