VMK3 and VMK4







Description

Vectron's VMK series 32.768 kHz tuning fork is used as a building block for 32.768 kHz oscillator clocks, and associatted divide-by to generate a 1 Hz / 1 second clock signal. The VMK3 is a 3.2x1.5 ceramic hermetically sealed package and VMK4 is 2.0x1.2.

Features

- ±20 ppm Initial Accuracy
- -20/70°C or -40/85°C operating temperature
- Small Industry Standard Packages
- Product is compliant to RoHS directive and fully compatible with lead free assembly

Applications

- Real Time CLocks
- Microprocessors
- Wearables
- IoT
- Bluetooth Low Energy
- Medical, Hearing Aids, Meters and Monitors
- Security

Block Diagram

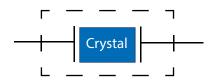
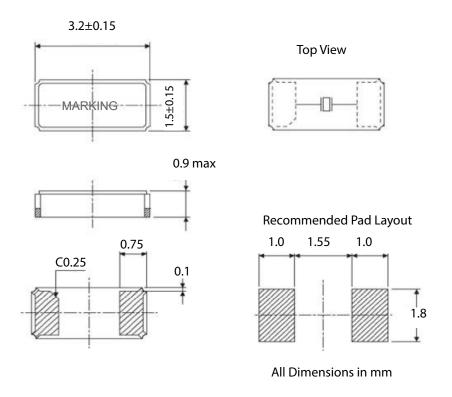


Table 1. VMK3 Electrical Performance								
Parameter	Symbol	Min. Typ		Max	Units			
Nominal Frequency	F _{NOM}		32.768		kHz			
Crystal Mode	NOM							
Operating Temperature Range, ordering option	T _{OP}	-2	°C					
	Frequency Stability							
Stability Over T _{OP}	F _{STAB}			-0.040	ppm/°C²			
Turnover Temperature		20	25	30	°C			
Frequency Tolerance, referenced to 25 °C	F _{TOL}			±20	ppm			
Load Capacitance, ordering option	C _L	6, 7, 9 or 12.5 pF			pF			
Equivalent Series Resistance	ESR			70	KOhms			
Shunt Capacitance	C _o		1.2	3.0	pF			
Motional Capacitance	C ₁		3.5		fF			
Drive Level				1.0	uW			
Aging / 1st year	F _{AGE}			±3	ppm			
Storage Temperature	T _{sto}	-55		125	°C			
Package		3.2 x 1.5 mm			mm			
Weight			13		mg			

Product is compliant to RoHS directive and fully compatible with lead free assembly.



VMK3 Package Drawing and Pad Layout



Marking Information 327YWW where 327 = 32.768 kHz

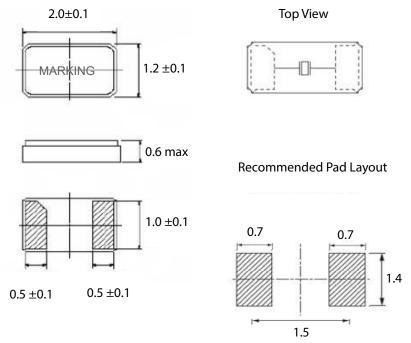
Y= Year of Manufacturing WW = Week of Manufacturing

Table 2. VMK4 Electrical Performance							
Parameter	Symbol	Min. Typ		Max	Units		
Nominal Frequency	F _{NOM}		32.768		kHz		
Crystal Mode	110111		Tuning Fork				
Operating Temperature Range, ordering option	T _{OP}	-2	°C				
	Frequency Stak	oility					
Stability Over T _{OP}	F _{STAB}			-0.045	ppm/°C²		
Turnover Temperature		20	25	30	°C		
Frequency Tolerance, referenced to 25 °C	F _{TOL}			±20	ppm		
Load Capacitance, ordering option	C _L	6, 7, 9 or 12.5			pF		
Equivalent Series Resistance	ESR		KOhms				
Shunt Capacitance	C _o			1.5	pF		
Motional Capacitance	C ₁		4.7		fF		
Drive Level				1.0	uW		
Aging / 1st year	F _{AGE}			±3	ppm		
Storage Temperature	T _{sto}	-55		125	°C		
Package		2.0 x 1.2			mm		
Weight		6 mg					

Product is compliant to RoHS directive and fully compatible with lead free assembly.



VMK4 Package Drawing and Pad Layout



All Dimensions in mm

Marking Information

327YWW where 327 = 32.768 kHz Y= Year of Manufacturing WW = Week of Manufacturing

Reliability & IR Compliance

Table 3. Environmental Compliance						
Parameter	Conditions					
Mechanical Shock	MIL-STD-883, Method 2002, Condition A					
Mechanical Vibration	MIL-STD-883, Method 2007, Condition A					
Temperature Cycle	MIL-STD-883, Method 1010, Condition B					
Solderability	MIL-STD-202-210, Condition B					
Gross and Fine Leak	MIL-STD-883, Method 1014					
Altitude	MIL-STD-883, Method 1001, Condition B					
Moisture Sensitivity Level	MSL 1					

Solderprofile:

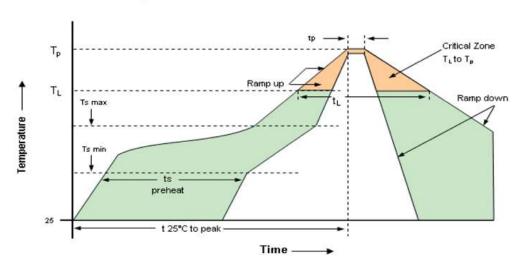
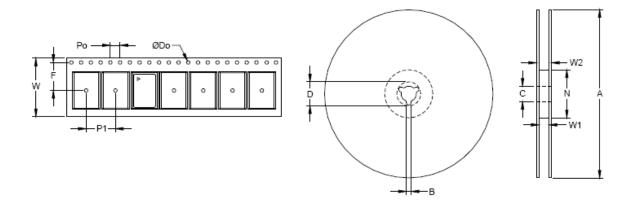


Table 4. Reflow Profile						
Parameter	Symbol	Value				
PreHeat Time Ts-min Ts-max	t _s	60 sec Min, 260 sec Max 150°C 200°C				
Ramp Up	R _{UP}	3 °C/sec Max				
Time Above 217 °C	t _L	60 sec Min, 150 sec Max				
Time To Peak Temperature	T _{AMB-P}	480 sec Max				
Time at 260 °C	t _p	10 sec Max				
Ramp Down	R _{DN}	6 °C/sec Max				

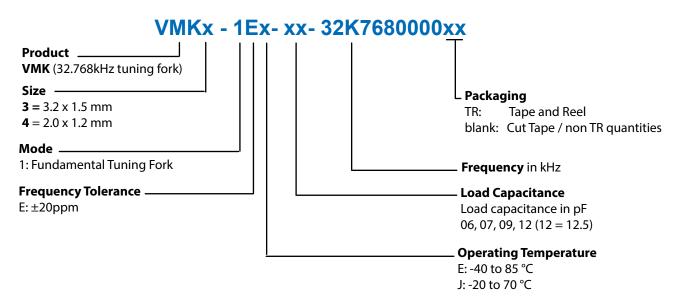
Tuning fork products oscillate at frequency bands that are close to ultrasonic cleaning process's, this may cause electrical resonance deterioration and even damaging the overall structure of devices. Using ultrasonic cleaning machine to clean tuning fork devices should be avoided. If the use of this method to clean tuning fork devices is required, it's recommended to qualify the process and functionality of devices before and after the cleaning process.

Tape & Reel

Table 5 . Tape and Reel Dimensions													
Tape Dimensions (mm)				Reel Dimensions (mm)									
Dimension	W	F	Do	Ро	P1	A	В	С	D	N	W1	W2	# Per Reel
VMK3	12	5.5	1.5	4.0	4.0	180	2	13	21	60	13.0	15.4	3000
VMK4	8	3.5	1.5	4.0	4.0	178	2.5	13	21	60	9	11.4	3000



Ordering Information



Example:

VMK3-1EE-32K7680000TR VMK3-1EE-32K7680000 VMK3-1EE-32K7680000_SNPB Tape and Reel Cut Tape Tin lead solder dipped

Revision History

Revision Date	Approved	Description
July 17, 2020	FB	Initial release

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