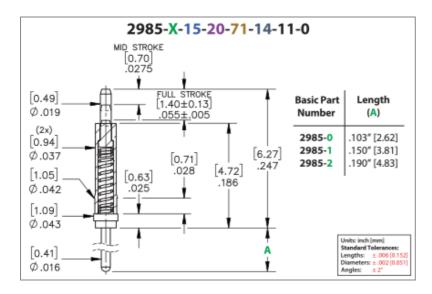




PRODUCT NUMBER: 2985-1-15-20-71-14-11-0





2985-1-15-20-71-14-11-0 SPECIFICATIONS

General Info	General Info		
Description	1. Spring-Loaded Pin with a Standard Tail		
Plunger Type:	Flat		
Mounting Feature ² :	Through-Hole Solder Mount		
Mounting Hole:	.020" (0,508mm)		
Inital Height: .247" (6,274mm)			
Stroke:	.055" (1,397mm)		
Packaging:	Packaged in Bulk		
RoHS ³ :	Yes		
Product Lifecycle ⁴ :	Active		
Country Of Origin:	USA		

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Materials
Shell Material ⁵ : Brass Alloy
Shell Plating 6 : 20 μ " Gold over Nickel
Spring Plating 7 : 10 μ^{\shortparallel} Gold over Nickel

Technical Spe	Technical Specs			
Mechanical life (Durability):	100,000 Cycles @ Mid- Stroke			
Operating Temperature Range ⁸ :	-55/+125° C			
Maximum Current:	8A @ 30° C Temp. Rise			
Maximum Derated Current:	6.4A			
Contact Resistance:	30 mΩ Max			
Shock ⁹ :	No Elect. Discontinuity > 1μs @ 50g			
Vibration ¹⁰ :	No Elect. Discontinuity > 1μs @ 10-2000HZ, 20 G			

NOTES:

1. Standard Tolerances:

Lengths +/-.006" (0,15)

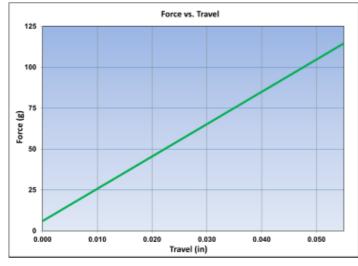
Diameters: +/-.002" (0,051)

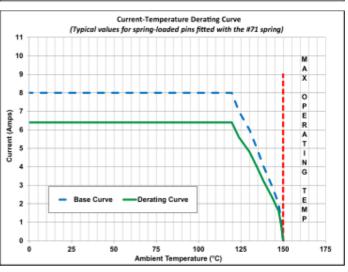
Angles: +/- 2°

- 2. For through-hole solder mounting of this part, the suggestion is to make the finished hole size, at its minimum, .004" larger than the diameter being soldered into the mounting hole.
- Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).
- 4. Part is Active and in Production, No Scheduled Obsolescence
- 5. Brass Alloy 360 per ASTM B 16, or 385 per ASTM B455
- 6. GOLD per ASTM B 488, Type 1 (99.7% min. gold), Code C (130-200 HK (Knoop hardness)); NICKEL per ASTM B 689, Type 2 (Bright)
- 7. GOLD per ASTM B 488, Type 1 (99.7% min. gold), Code C (130-200 HK (Knoop hardness)), NICKEL per ASTM B 689, Type 2 (Bright)
- 8. Storage per IEC 60512-11-(4,9,10,12) and peak operating temperature per IEC 60512-5-2, Test 5b
- 9. Per IEC 60512-6-3: Test 6c: Shock
- 10. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

SPRING:

#71 SPRING STANDARD FORCE SPRING	Full Stroke Capability: .055"± .005" [1,4 ± 0,127]	
Spring Material: Beryllium Copper Alloy 172	Force @ Mid. Stroke: 60 g ± 20 g	
Mid. Stroke: .0275" [0,7]	Initial Force (Pre-Load): 5 g	





The stroke, force and current rating values are measured using spring pins with an internal construction per the design specification.

Individual spring pin performance may vary from these values based on design differences.

Material	Beryllium Copper	Grams Force	60g
Max Stroke	.055" (1,397mm)	Maximum Current	8A @ 30° C Temp. Rise

Maximum Operating Temp @ Max Current	120.00° C	20% De-rated Maximum Current	6.40A
Contact Resistance	30.00mΩ Max		

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

- Engineering Notebook: Introduction to Spring Loaded Pogo Pins & Connectors
- Environmental Compliance: https://www.mill-max.com/rohs