



QLSP32RGB\_B  
(2727 BlackFace LED)



## Product Outline:

This is the small TOP LED with 3 color (Red/Green/Blue) combined in one package. This special package is ideal for customer's application in traffic signal and sign boards on production promotion. With special binning technology, Quelighting is able to provide special binning for customer's needs

## Features:

- 3 colors(Red/Green/Blue) LED Package
- High brightness output @ 20mA,
- Package Dimension = 2.7mm x 2.8mm x 2.45mm
- RoHS compliant
- Custom Bin available upon special request
- View angel >120°

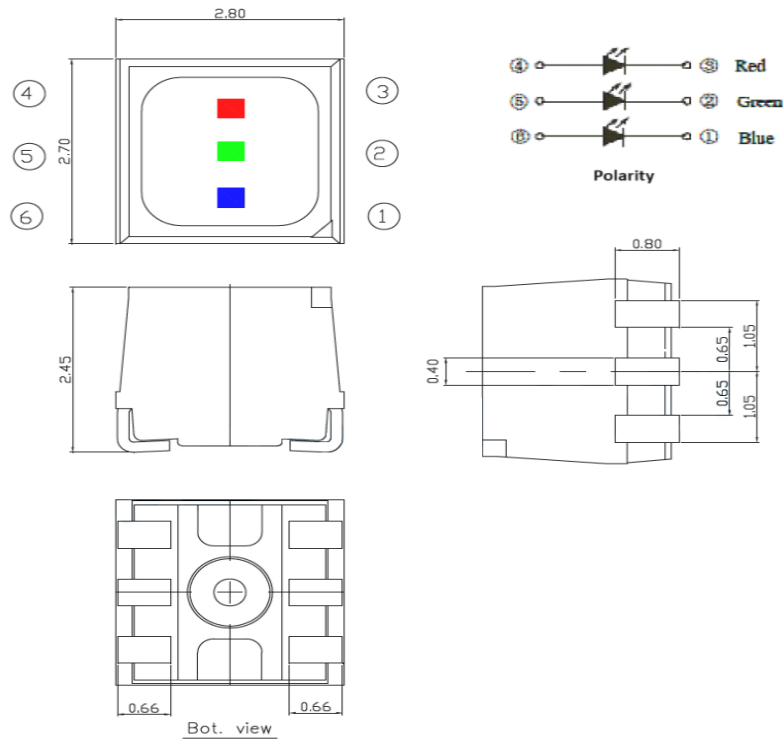
## Application:

- Architecture Lighting
- Sign board backlighting
- Emergency vehicle lighting
- Traffic signal lighting
- Automotive lighting

## Compliance and Certification:

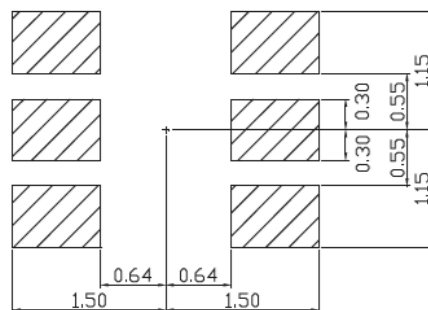


## Mechanical Property: (Dimension)



\* All dimensions are in millimeters, \* Tolerances are  $\pm 0.10\text{mm}$ .

## Recommended Solder footprint:



- \* All dimensions are measured in mm
- \* The LEDs is designed to be reflow soldered on to a PCB. IF dip soldered that QL cannot guarantee its reliability.
- \* Reflow soldering must not be performed more than twice.



## Characteristics

### ■ Absolute Maximum Ratings

(Ta=25°C)

Parameter	Symbol	Rating	Unit
DC Forward Current <b>RGB</b>	I <sub>f</sub>	20	mA
Power Dissipation	Pd ( <b>R</b> )	50	mW
	Pd ( <b>G</b> )	70	
	Pd ( <b>B</b> )	70	
Pulse Forward Current ( <b>RGB</b> )	I <sub>fp</sub>	40	mA
Storage Temperature	T <sub>st</sub>	-40 ~ +100	°C
Operation Temperature	T <sub>op</sub>	-40 ~ +85	°C
Soldering Temperature	T <sub>sol</sub>	260 < 10 sec	°C

(1) Proper current rating must be observed to maintain junction temperature below maximum at all time

(2) IFP Condition: Duty 1/10, Pulse within 10msec



## ■ Electrical / Optical Characteristic @20mA (Ta=25 °C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Luminous Intensity	I <sub>v</sub>	R	550		1000	mcd
		G	1000		1400	
		B	300		600	
Forward Voltage	V <sub>f</sub>	R	1.8		2.4	V
		G	2.5		3.3	
		B	2.5		3.3	
Reverse Voltage	V <sub>R</sub>				5	V
Reverse Current	I <sub>R</sub>				5	μA
Dominant Wavelength	λ <sub>d</sub>	R	620		630	nm
		G	520		530	
		B	460		470	
View Angle	θ			120		deg

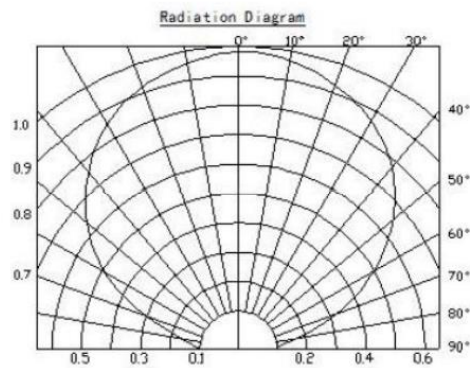
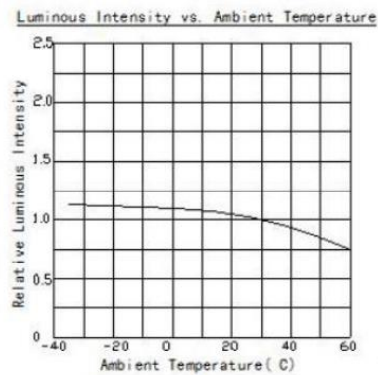
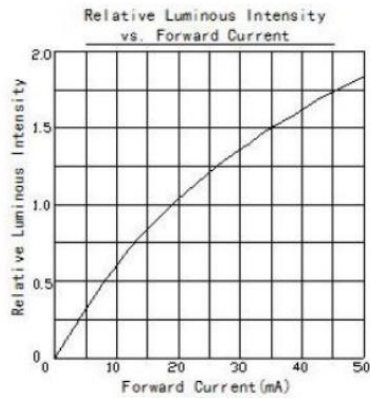
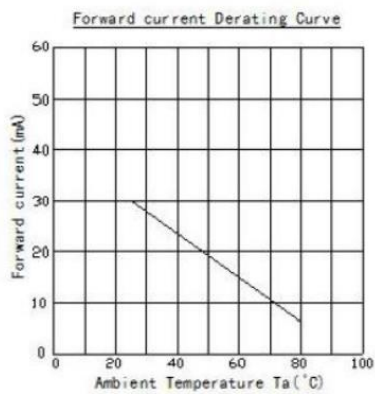
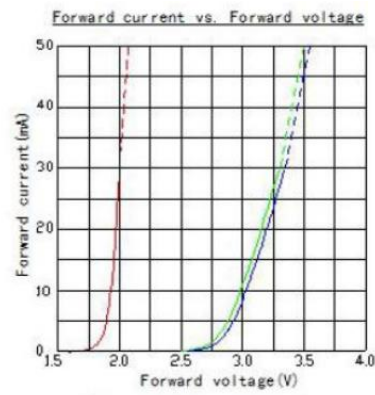
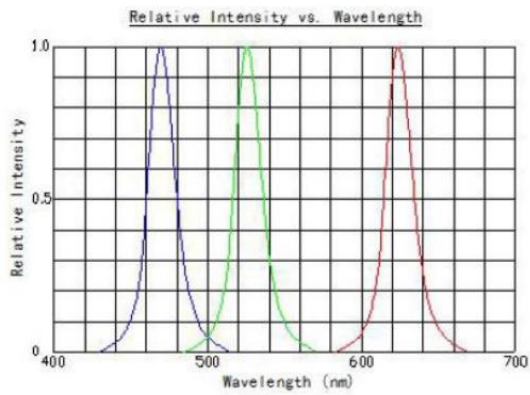
(1) Tolerance of measurement (luminous intensity): ±15%

(2) Tolerance of Forward Voltage : ±0.05V

(3) Tolerance of Peak emission wavelength: ±1.0nm



## ■ Characteristic Curves



## ■ Reliability test:

No	Item	Condition	Time/Cycle	Sample size
1	Steady State Operating Life of Room Temperature	25°C Operating	1000 Hrs	20 pcs
2	Steady State Operating Life of Low Temperature -40°C	-40°C Operating	1000 Hrs	20 pcs
3	Steady State Operating Life of Low Temperature 60°C	60°C Operating	1000 Hrs	20 pcs
4	Steady State Operating Life of Low Temperature 85°C	85°C Operating	1000 Hrs	20 pcs
5	Low temperature storage -40°C	-40°C Storage	1000 Hrs	20 pcs
6	High temperature storage 100°C	100°C Storage	1000 Hrs	20 pcs
7	Steady State Operating Life of High Humidity Heat 60°C 90%	60°C/90% Operating	1000 Hrs	20 pcs
8	Steady State Pulse Operating Life Condition	25°C 10Hz duty=1/10 Operating	200 Cycle	20 pcs
9	Resistance to soldering heat on PCB (JEDEC MSL3)	pre-store@60°C, 60%RH for 52hrs Tslid max.=260 10sec	3 Times	20 pcs
10	Heat Cycle Test (JEDEC MRC)	25°C~65°C~-10°C, 90%RH, 24hr/1cycle	10 Cycle	20 pcs
11	Thermal shock	-40°C/ 20min~ 5min~100°C /20min	100 Cycle	20 pcs

## ■ Judgment Criteria:

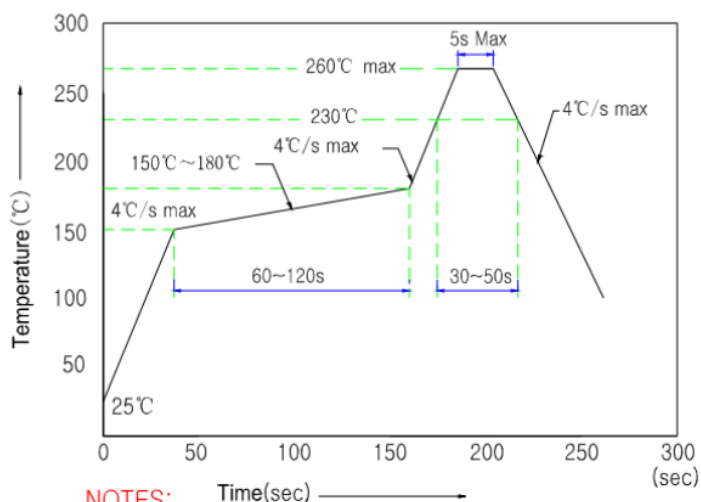
Item	Symbol	Test Condition	Judgment Criteria
Forward Voltage	Vf	20 mA	$\Delta Vf < 10\%$



## ■ Solder Profile:

-The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

Reflow Soldering Profile For Lead-free SMT Process.



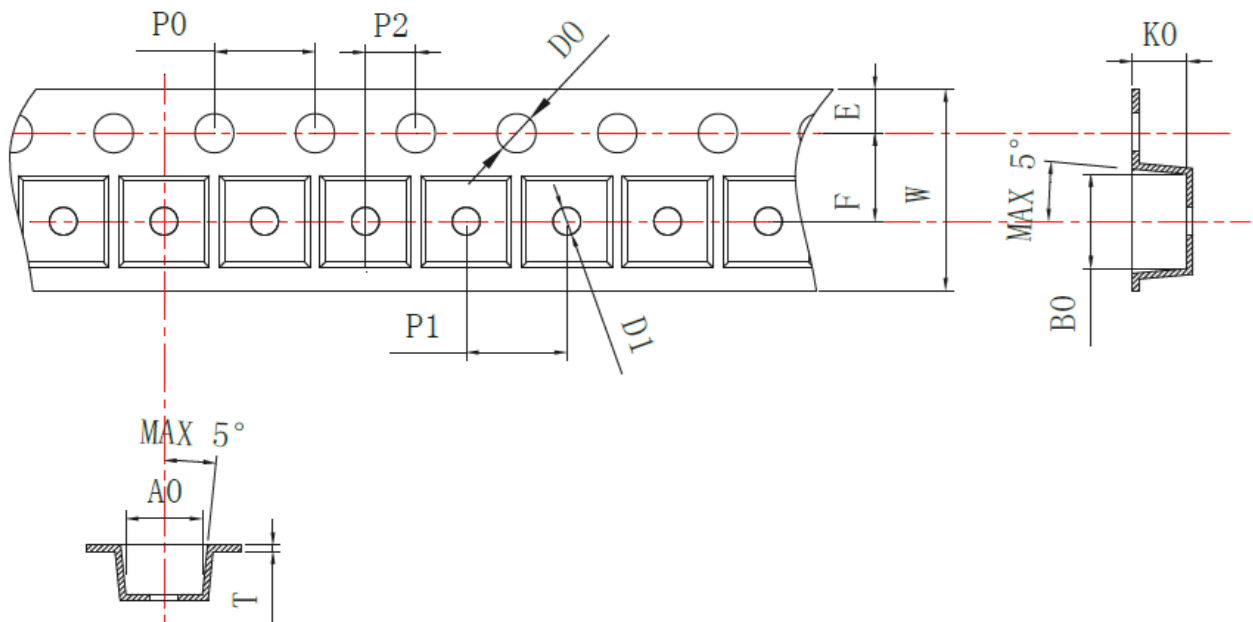
### NOTES:

1. We recommend the reflow temperature 245°C (+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.





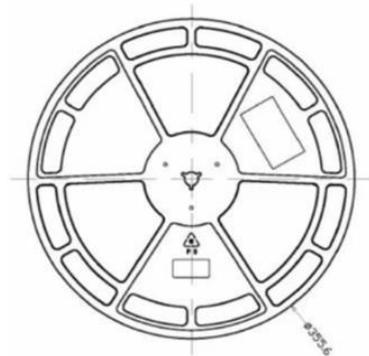
## ■ Taping & Packing:



Symbol	A0	B0	K0	P0	P1	P2
	3.20	3.20	2.55	4.00	4.00	2.00
Symbol	T	E	F	D0	D1	W
	0.30	1.75	3.50	1.60	1.10	8.00

Unit : mm


Reel Dimension




Unit : mm




## ■ Labeling

  
Quantity: XXXX



  
QueLighting P/N: XXXXXX

  
Lot number: XXXXX

Iv Bin: XX

Color Bin: XX

Vf Bin: XX

Date Code: XXXX

## ■ Ordering Information:

Part #	Multiple Quantities	Quantity per Reel
QLSP32RGB_B		2000 pcs



**■ Revision History:**

Revision Date:	Changes:	Version #:
04-20-2021	Initial release	1.0

