



## Bumper Specialties, Inc.

#### MOLDED POLYURETHANE SELF-ADHESIVE BUMPERS

#### Made in the USA

**Domestic** Phone: 856-345-7650 Phone: 800-541-2500 Fax: 856-345-7690

International Phone: 001-856-345-7650 Fax: 001-856-345-7690 1607 Imperial Way West Deptford, NJ 08066 USA Email: info@BumperSpecialties.com www.BumperSpecialties.com

# BS-67-SD\* BS-33-SD\* BS-58-SD\*

 HEIGHT:
 \$\\$\\$ .180" (4.6mm)
 \$\\$\\$\\$ .150" (3.8mm)
 \$\\$\\$\\$\\$ .200" (5.1mm)

 DIAMETER:
 \$\Ø\$ .375" (9.5mm)
 \$\Ø\$ .500" (12.7mm)
 \$\Ø\$ .500" (12.7mm)

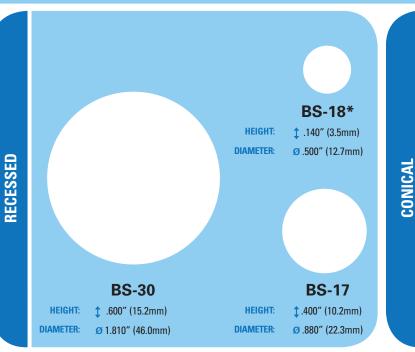
CYLINDRICAL

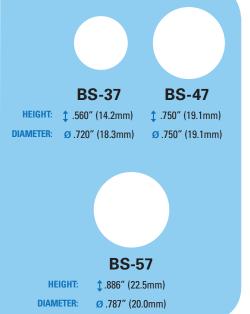


**EMISPHERICAL** 









#### **GENERAL INFORMATION**

- Easy "Peel-Off" Application
- Superior Abrasion Resistance
- Vibration and Shock Dampening
- Superb Coefficient of Friction and Resistance to Skidding
- UL Recognized Components
- Crack-Resistant and Resilient
- Non-Staining and Non-Marring
- RoHS and WEEE compliant

#### **COLOR OPTIONS**

#### STANDARD COLORS: Clear & Black

These are our most popular bumpers. Every bumper is available in clear and black. The crystal clear bumper blends in to any surface and is nearly invisible when applied.

#### ADDITIONAL COLORS: White, Brown & Grey

Most bumpers are stocked in every color and are ready for shipment. However, colors are inventoried based on popularity. Please call to confirm availability of white, brown and grey. There is no additional charge for clear or pigmented bumpers.



#### **SOFT DUROMETER**

## Soft Durometer Options Available for Sound Dampening

Our Soft Durometer (SD) Bumpers have been specifically engineered to provide the quietest close available for any cabinet door, drawer, or enclosure. The Soft Durometer product helps preserve the life of the hardware by cushioning the impact and preventing loud slamming.













Bumpers can be utilized on countless products in one room, while remaining virtually unseen.











Bumper Specialties self-adhesive bumpers can be applied to any object that needs protection or stabilization. Not only will they hold products in place, but they will also prevent surface scratching, reduce vibration, and dampen noise when opening or closing objects. These benefits will preserve and extend the life of a product.

## **INTERNATIONAL SHIPPING**



**Bumper Specialties, Inc.** is a global supplier of self-adhesive polyurethane bumpers with experience in international trading and shipping rules.

#### **ADHESIVE SYSTEMS**

#### **BSI-94** High Performance Acrylic Adhesive (Must be specified when ordering)

ADHESIVE TYPE: Solvent Based, Low Temperature, High Shear, Quick Stick

SUBSTRATE: 2 mils polyester substrate on a 90 lb release liner, PE coated, bleached, super-bright white Kraft liner.

TYPICAL PROPE	RTIES				
Static Shear Test		500+ hours* [PSTC**-07 Procedure A / ASTM*** B 3654]			
Quick Tack-Stainle	ess Steel	77 oz/in² (338 g/cm²)			
Peel Adhesion		64 oz/in (714 g/cm) [PSTC-3** / ASTM*** D 3330]			
Substrate:	Thickness	2 mils (50 microns)			
	Basis Weight	10,000 in²/lb (142,230 cm²/kg) typical value			
	Tensile Strength	28,000 psi MD (1,900,000 g/cm <sup>2</sup> )			
Liner:	Thickness	6.2 mils (158 microns)			
	Basis Weight	92.0 lb (151 g/m²)			
Temperature:	Application	65°F — 150°F (18°C — 65.6°C)			
	End Use	-40°F — 300°F (-40°C — 149°C)			
Substrate Elongation		120% MD			
Shelf Life		24 months based on accelerated aging			
Storage		73.4°F (23°C) and 55% relative humidity			

#### **BSI-95** Aggressive Synthetic Rubber Adhesive (Standard Adhesive)

ADHESIVE TYPE: Solvent Based, High Shear

SUBSTRATE: 2 mils polyester substrate on a 90 lb release liner, PE coated, bleached, super-bright white Kraft liner.

TYPICAL PROPER	RTIES			
Static Shear Test		300+ hours* [PSTC**-07 Procedure A / ASTM*** B 3654]		
Quick Tack-Stainle	ss Steel	144 oz/in² (633 g/cm²)		
Peel Adhesion		160 oz/in (1785 g/cm) [PSTC-3** / ASTM*** D 3330]		
Substrate:	Thickness	2 mils (50 microns)		
	Basis Weight	10,000 in²/lb (142,230 cm²/kg) typical value		
	Tensile Strength	28,000psi MD (1,900,000 g/cm²)		
Liner:	Thickness	6.2 mils (158 microns)		
	Basis Weight	92.0 lb (151 g/m²)		
Temperature:	Application	65°F — 150°F (18°C — 65.6°C)		
End Use		0°F — 180°F (-18°C — 82.2°C)		
Substrate Elongation		120% MD		
Shelf Life		24 months based on accelerated aging		
Storage		73.4°F (23°C) and 55% relative humidity		

Adhesive testing for the acrylic and synthetic rubber was conducted using a polyester carrier. This information sheet is for typical values and is not a specification. End user assumes the responsibility for suitable testing and approval of this product's functionality. Adhesives are resistant to water and detergents. Not recommended for use with aliphatic or aromatic hydrocarbons.

#### **POLYURETHANE**

The results of the physical test performed on Bumper Specialties' polyurethane material are summarized in the table below. Please note, these tests were performed on hand mixed samples and the values are averaged. Values obtained from machine mixed samples would be better due to improved mixing and reduction or elimination of entrapped air.

TEST METHOD	STANDARD DUROMETER	SOFT DUROMETER
Tensile Strength, psi (g/cm²)	627 (44,082)	750 (52,730)
Elongation, %	192	607
Tear Strength, pli (g/cm)	214 (38,216)	127 (22,680)
Hardness, Shore A	60 — 70	45 — 55
Bashore Rebound, %	27	35
Abrasion Resistance, g/1000 cycles Tabor H18, 1kg	0.016	0.010
QUV (500 hours)	Slight Yellowing	No Data Available

*UL-94 HBF TESTING:	PASSES:		
Self extinguishing time, seconds	66.6 not heat aged — 72.0 heat aged		
Self extinguishing length, inches	0.62 not heat aged — 0.52 heat aged		
Burn rate, inches per minute	0.02 not heat aged — no data available		

#### Dimension Tolerance: ±0.020" (0.5mm)

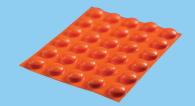
\*This data is based on laboratory flammability tests and should not be used to predict performance under actual fire conditions. Due to the many varying applications for our products, we recommend performing suitability tests on the original materials before use in each case. Our applications engineering service is available for you to consult.

### **CAPABILITIES AND SERVICES**

#### **CUSTOM SHAPES AND COLORS**

We are the only company that provides full engineering support to help you design a bumper to meet your particular needs. Our staff will thoroughly work with your company through the completion of your project. A one-time charge for tooling and set-up applies. Your final cost will be consistent with our existing line of bumpers.





#### **SPECIAL DIE-CUT SHEETS**

- Capable of converting our bulk sheets into smaller pads
- Example: 200pcs/pad can be cut to 4pcs/pad
- Allows for ease of handling for operators
- Smaller sizes for DIY kit implementation
- Manageable sizes
- Exact number of bumpers for your end use product



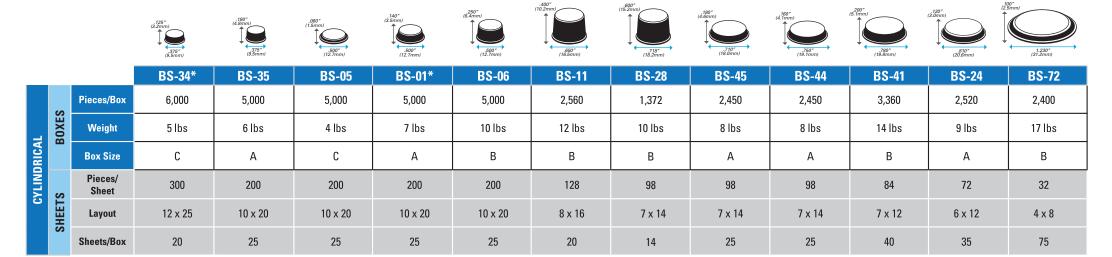
#### **BAGGING**

- We can package and bag your parts
- Many customizable options like barcodes or logos
- Colored and printed bags available
- Small pads or sheets can be packaged
- Please contact us for your needs



<sup>\*</sup>Maximun adhesion achieved after 24 hours \*\*Pressure Sensitive Tape Council \*\*\*American Society for Testing Materials

## **PACKAGING AND WEIGHT INFORMATION**

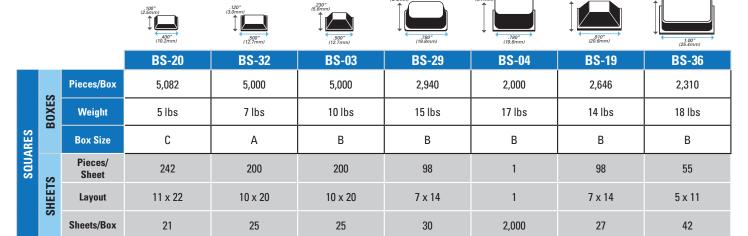


			.062" (1.6mm \$\dagger\$	250° 6.4mm)	(2.1mm) 1.250° (6.4mm)	(2.2mm) (2.2mm) (7.9)	12" mm)		(2.2mm) 3.35° (8.5mm)		(3.0mm) 394" (10.0mm)	(3.8mm) (3.8mm)	.375" .5mm)	(5.4mm) (5.4mm) (5.5mm)	(5.1mm) (440° (11.1mm)	(7.9mm) (7.9mm) (15.7mm)	(9.7mm) 700° (17.8mm)	(1.9mm) (1.9mm) (1.9mm) 750" (19.1mm)
			BS	-40	BS-25	BS-	27*		BS-07*		BS-10*	BS-	-12*	BS-22*	BS-02*	BS-15	BS-08	BS-39
		Pieces/Box	15,028	11,424	5,400	5,400	5,460	5,400	5,460	5,040	7,200	7,200	7,200	6,000	5,802	3,200	2,254	5,040
AL.	BOXES	Weight	4 lbs	2 lbs	2 lbs	2 lbs	2 lbs	2 lbs	2 lbs	2 lbs	6 lbs	6 lbs	6 lbs	5 lbs	6 lbs	10 lbs	11 lbs	10 lbs
IERIC		Box Size	С	С	Е	Е	E	E	Е	Е	С	А	А	А	А	В	В	А
HEMISPHERICAL	S	Pieces/ Sheet	578	272	450	450	210	450	210	144	288	288	72	300	242	128	98	84
뿦	SHEETS	Layout	17 x 34	8 x 34	15 x 30	15 x 30	7 x 30	15 x 30	7 x 30	12 x 12	12 x 24	12 x 24	6 x 12	12 x 25	11 x 12	8 x 16	7 x 14	7 x 12
	S	Sheets/Box	26	42	12	12	26	12	26	35	25	25	100	20	21	25	23	60

Standard	Box Size	A	В	C	D	E
Boxes	Inches	12.5 x 6.5 x 5.5	12.5 x 6.5 x 9.5	12.5 x 6.5 x 3.75	20 x 13 x 6.5	12.5 x 6.75 x 1.5
	Centimeters	31.75 x 16.51 x 13.97	31.75 x 16.51 x 24.13	31.75 x 16.51 x 7.62	50.8 x 33.02 x 16.51	31.75 x 17.15 x 3.81



## **PACKAGING AND WEIGHT INFORMATION**









			BS-18*	BS-17	BS-30		
		Pieces/Box	5,000	1,440	500		
	BOXES	Weight	7 lbs	12 lbs	18 lbs		
SSED		Box Size	А	В	D		
RECESSED	S	Pieces/ Sheet	200	72	1		
	SHEETS	Layout	10 x 20	6 x 12	1		
	S	Sheets/Box	25	20	500		







			BS-37	BS-47	BS-57
	"	Pieces/Box	1,500	1,000	1,000
	BOXES	Weight	7 lbs	8 lbs	9 lbs
CAL	_	Box Size	А	А	А
CONICAL	S	Pieces/ Sheet	1	1	1
	SHEETS	Layout	1	1	1
	S	Sheets/Box	1,500	1,000	1,000







## **COUNTLESS APPLICATIONS!**









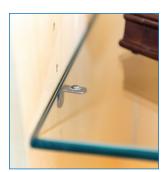




**Trophies** 



Picture Frames



Glass Shelves



**Appliances** 



Automotive



**Door Handles** 



Network Equipment



Audio Equipment



**Computers** 



**Cutting Boards** 



P.O.P. Displays







Cabinets

