Wire Wound Type Balun

BCM2012F2SF-SERIES

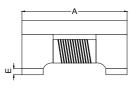
1. Features

- 1. Low insertion loss at frequency range.
- 2. BCM2012F2SF series realizes small size and low profile. 2.0x1.2x1.2 mm.
- 3. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
- 4. Operating temperature -40~+125 $^{\circ}$ C (Including self temperature rise)

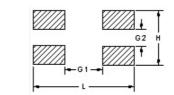




2. Dimension

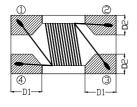






Recommended PC Board Pattern

	BCM2012F2S
L(mm)	2.60
H(mm)	1.40
G1(mm	1.25
G2(mm	0.45



Series	A(mm)	B(mm)	B(mm) C(mm)		D2(mm)	E(mm)	
2012F2SF	2.0±0.2	1.2±0.2	1.2±0.2	0.50±0.1	0.51±0.1	0.15±0.1	

3. Part Numbering



A: Series

B: Dimension

C: Material Ferrite Core
D: Number of Lines 2=2 lines

E: Type S=Shielded , N=Unshielded

F: Lead free

G: Impedance Match 750= 75 ohm
H: Turns Rate 11=1:1
I: Control S/N Internal code

4. Specification

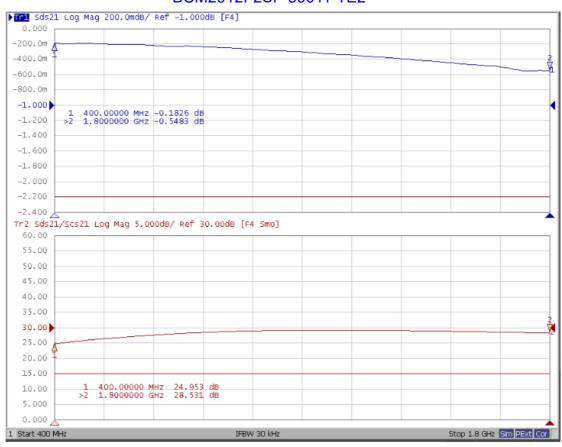
TAI-TECH Part Number	UB/B Impedance (Ω)	Test Frequency (MHz)	DC Resistance (Ω) max.	Rated Power (dBm) max.	Rated Volt. (DCV) max.	Withstand Volt. (DCV) max.	IR (MΩ) min.	Insertion Loss (dB)max	CMRR (dB)
BCM2012F2SF-50011-TE2	50/50	400~1800	0.50	27	20	125	10	2.2	15(typ.)
BCM2012F2SF-50011-T02	50/50	40~ 860	1.00	27	20	125	10	2.5	20(typ.)
BCM2012F2SF-50011-MN2	50/50	100~1000	0.35	27	20	50	10	1.0	10(min.)
BCM2012F2SF-50011-ST2	50/50	45~870	1.00	27	20	50	10	1.2	20(min.)
BCM2012F2SF-75011-TE2	75/75	400~1800	0.50	27	20	125	10	2.0	15(typ.)
BCM2012F2SF-75011-T02	75/75	50~1200	0.70	27	20	125	10	1.2	20(typ.)
BCM2012F2SF-75011-MS2	75/75	1000~1500	0.59	27	20	50	10	1.4	20(min.)

TAI-TECH

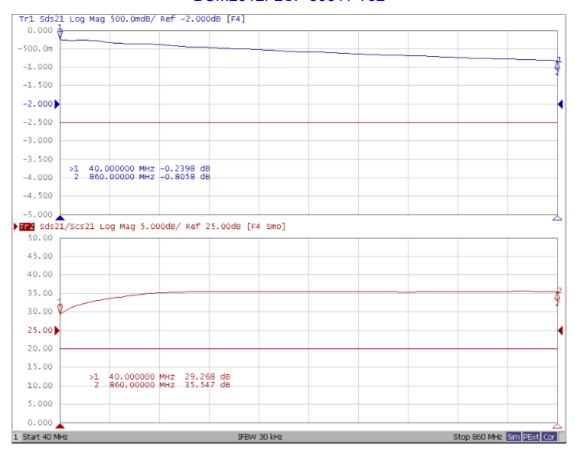
TAI-TECH Part Number	UB/B Impedance (Ω)	Test Frequency (MHz)	DC Resistance (Ω) max.	Rated Power (dBm) max.	Rated Volt. (DCV) max.	Withstand Volt. (DCV) max.	IR (MΩ) min.	Insertion Loss (dB)max	CMRR (dB)
BCM2012F2SF-75011-MT2	75/75	50~1200	0.77	27	20	50	10	50~870MHz:1.0 870~1200MHz:1.2.	20(min.)
BCM2012F2SF-75011-SA2	75/75	45~870	0.88	27	20	50	10	1.0	20(min.)
BCM2012F2SF-75011-SB2	75/75	50~1200	0.70	27	20	50	10	1.2	20(min.)
BCM2012F2SF-75011-122	75/75	1000~1500	0.59	27	20	50	10	1.4	20(min.)

Insertion Loss& CMRR

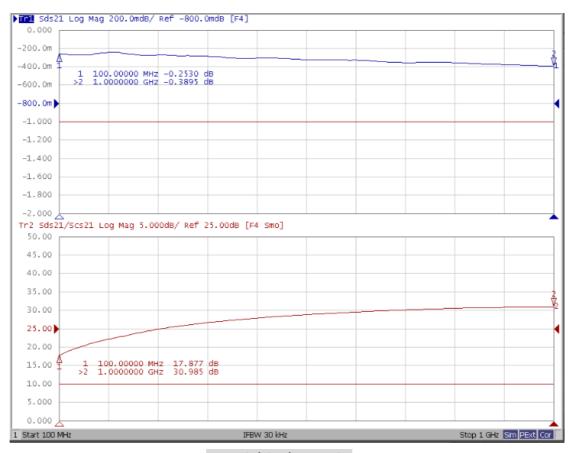
BCM2012F2SF-50011-TE2



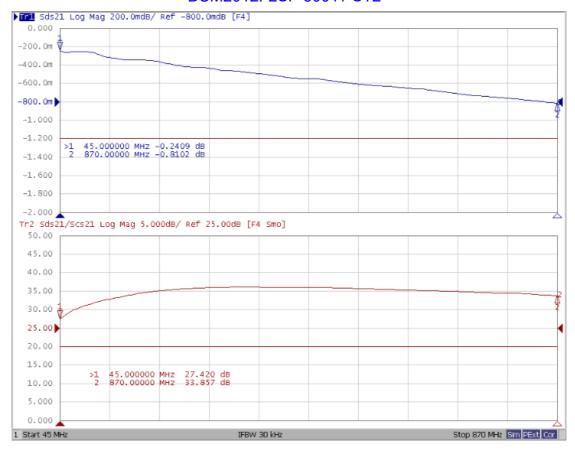
BCM2012F2SF-50011-T02



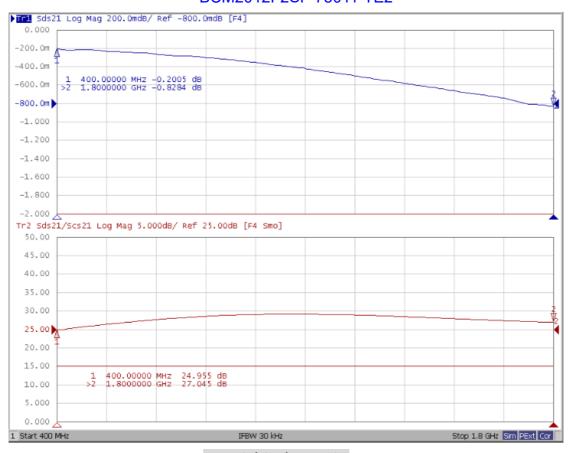
BCM2012F2SF-50011-MN2



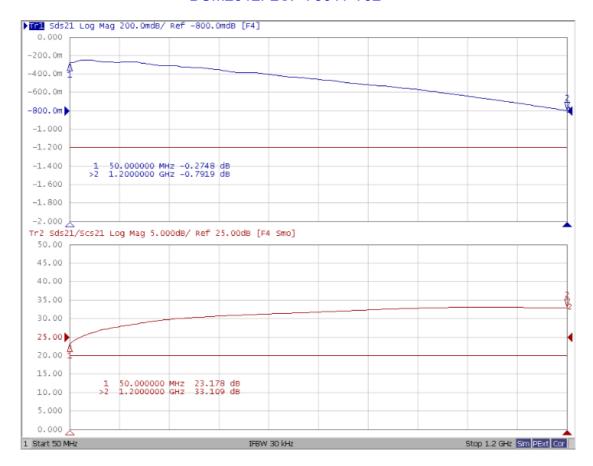
BCM2012F2SF-50011-ST2



BCM2012F2SF-75011-TE2



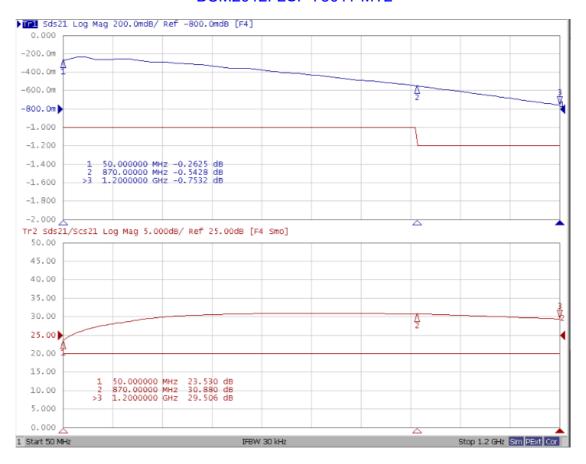
BCM2012F2SF-75011-T02



BCM2012F2SF-75011-MS2



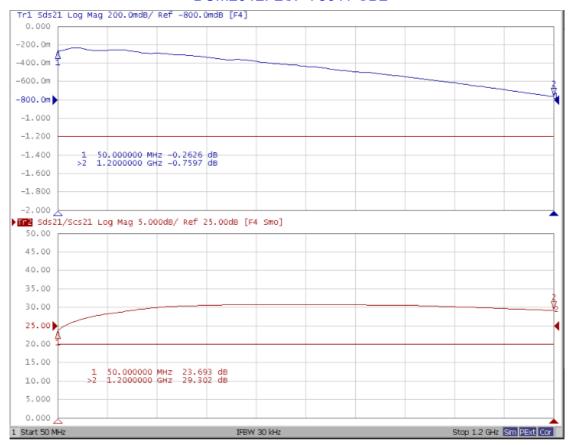
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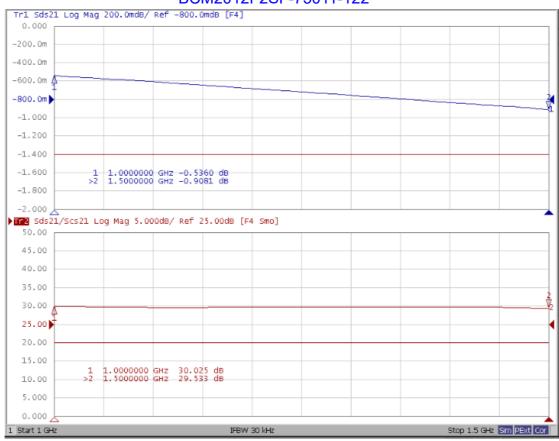
BCM2012F2SF-75011-SA2



BCM2012F2SF-75011-SB2

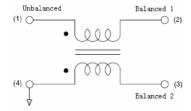


BCM2012F2SF-75011-122



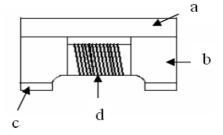
ITEM	Definition and Measurement Method
Insertion Loss	Insertion Loss is measured with Vector Network Analyzer (VNA) .
	Insertion Loss is Sds21 mag extracted from the following circuit. Parasitics and loss
	factors caused by the test board have to be removed by "De-embedding" computation.
	IL[dB] = 20log10(Sds21)
	Where
	Sds21 is S-parameter of single mode stimulus - Differential mode response
	Port1 B2 Port2 Port3
CMRR	Common Mode Rejection Ratio (CMRR) is a function of both amplitude imbalance and phase imbalance. If a differential VNA is not available, CMRR can be computed based on single ended measurement.
	CMRR[dB] = 20log10(Sds21/Scs21) = 20log10{(S21+S31)/(S21-S31)}
	Where
	Sds21 is S-parameter of single mode stimulus - Differential mode response
	Scs21 is S-parameter of single mode stimulus - Common mode response
	Measurement setup for the single ended measurement is as follows. It is assumed that the
	single-ended S-parameters are obtained with proper matched-load termination at each
	port. Parasitics and loss factors caused by the test board have to be removed by
	"De-embedding" computation.
	Port1 B2 Port2 Port3

5. Schematic Diagram



6. Materials

No.	Description	Specification
a.	Upper Plate	Ferrite
b.	Core	Ferrite Core
С	Termination	Ag/Ni/Sn
d	Wire	Enameled Copper Wire



7. Reliability and Test Condition (BCM2012)

Item	Performance	Test Condition					
Operating temperature	-40~+125℃ (Including self - temperature rise)						
Storage temperature	-40~+125°ℂ (on board)						
Electrical Performance Test							
Z(common mode)		Keysight E4991B + Keysight 16197A					
DCR	Refer to standard electrical characteristics list.	Agilent-34420A Agilent-4338B					
I.R.		Chroma 19073					
Temperature Rise Test	Rated Current ∆T 40℃Max	Applied the allowed DC current. Temperature measured by digital surface thermometer.					

Reliability Test		
		Preconditioning: Run through reflow for 3 times.(IPC/JEDECJ-STD-020E Classification Reflow Profiles)
Life Test		Temperature : 125±2℃
Load Humidity		Applied current : rated current
		Duration: 1000±12hrs
		Measured at room temperature after placing for 24 hrs. Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles
		Humidity: 85±2% R.H,
		Temperature : 85°C ±2°C
		Duration: 1000hrs Min. Bead: with 100% rated current Inductance: with 10% rated current Measured at room temperature after placing for 24 hrs.
		Preconditioning: Run through reflow for 3 times.(IPC/JEDECJ-STD-020E Classification Reflow Profiles) 1. Baked at50℃ for 25hrs, measured at room temperature after placing for 4 hrs.
	Appearance : No damage.	2. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25°C in 2.5hrs.
Moisture Resistance	Impedance: within±15% of initial value	3. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and
	RDC: within ±15% of initial value and shall not	keep 3 hours, cool down to 25℃ in
	exceed the specification value	2.5hrs,keep at 25℃ for 2 hrs then keep at -10℃ for 3 hrs
		4. Keep at 25℃ 80-100%RH for 15min and vibrate at the
		frequency of 10 to 55 Hz to 10 Hz, measure at
		room temperature after placing for 1~2 hrs. Preconditioning: Run through reflow for 3
		times.(IPC/JEDECJ-STD-020E Classification Reflow Profiles)
		Condition for 1 cycle
		Step1 : -40±2℃ 30±5min
Thermal shock		Step2 : 125±2℃ ≦0.5min
		Step3 : 125±2°C 30±5min
		Number of cycles: 500
		Measured at room temperature after placing for 24 hrs.
		Oscillation Frequency: 10Hz~2KHz~10Hz for 20 minute
		Equipment : Vibration checker
Vibration		Total Amplitude:10g Testing Time : 12 hours(20 minutes, 12 cycles each of 3
		orientations)。

Item	Performance	Test Condition							
Bending	Appearance : No damage. Impedance : within±15% of initial value	Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.							
	RDC : within ±15% of initial value and shall not exceed the specification value	Type Peak Normal Wave change (g's) (ms) Wave form (Vi)ft/sec							
Shock		SMD 50 11 Half-sine 11.3							
		Lead 50 11 Half-sine 11.3							
		3 shocks in each direction along 3 perpendicular axes. (18 shocks).							
Solderability	More than 95% of the terminal electrode should be covered with solder.	a. Method B, 4 hrs @155°C dry heat @235°C±5°C Testing Time :5 +0/-0.5 seconds b. Method D category 3. (8hours ± 15 min)@ 260°C±5°C Testing Time :30 +0/-0.5 seconds							
Resistance to Soldering Heat		Depth: completely cover the termination Temperature(°C) Time(s) Temperature ramp/immersion and emersion rate 260 ±5 (solder temp) 10 ±1 25mm/s ±6 mm/s 1							
		Preconditioning: Run through reflow for 3 times.(IPC/JEDE J-STD-020E Classification Reflow Profiles With the component mounted on a PCB with the device to be tested apply a force(>0805:1kg, <=0805:0.5kg)to the side of a device bein tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the componer being tested.							
Terminal Strength		substrate press tool shear force							

Wire Wound Type Balun

BCM3225F3SF-SERIES-P

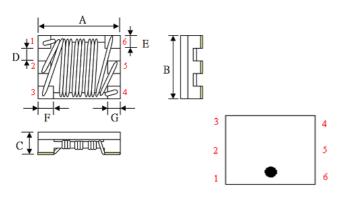
1. Features

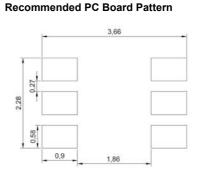
- 1. Low insertion loss at frequency range.
- 2. BCM3225F3SF series realizes small size and low profile.
- 3. 100% Lead(Pb) & Halogen-Free and RoHS compliant.

(Halogen) Halogen-free



2. Dimension





Series	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
3225F3SF	3.2±0.2	2.5±0.2	2.3±0.1	0.25±0.1	0.67±0.1	0.60±0.1	0.50±0.1

Units: mm

3. Part Numbering

BCM	3225	F	3	S	F	-	750	34	-	1 R 5	-	CT1	-	P
Α	В	С	D	Е	F		G	Н		ı		J		K

A: Series B: Dimension

C: Material Ferrite Core
D: Number of Lines 3=3 lines

E: Type S=Shielded , N=Unshielded

F: Lead free

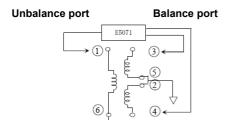
4. Specification

TAI-TECH Part Number	Frequency Range	Insertion Loss Sds21(dB)max	Return Loss Sss11(dB)min.	Amplitude Balance (dB)max.	Phase Balance (deg)	DC Resistance (Ω) max.(1line)	Rated Current DC(mA)max. (1-6,5-3/2-4)	Rated Volt. (DCV) max.	IR (MΩ) min.
BCM3225F3SF-75011-CT1-P	5~65MHz	0.8	15	0.10	180±2	0.70	500	10	10
	5~200MHz	1.5	10	0.50	180±5	0.70	300	10	10
BCM3225F3SF-75032-CT1-P	5~100MHz	2.0	5.0	1.00	180±10	0.70	300	10	10
BCM3225F3SF-75034-CT1-P	1~100MHz	2.0	5.0	0.10	180±10	0.70	300	10	10
BCM3225F3SF-75034-1R5-CT1-P	1~100MHz	2.0	5.0	0.10	180±10	1.50	300	10	10

5. Test Equipment

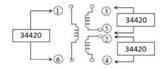
(1) Amplitude Balance / Phase Balance / Insertion Loss / Return Loss

Measured by using E5071C Network Analyzer



(2) DC resistance

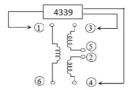
Measured by using 34420A milli ohm meter.



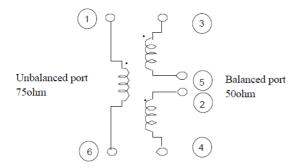
(3) Insulation resistance

Measured by using 4339B high resistance meter

Measurement voltage: 10V, Measurement time: 60sec.

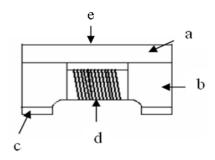


6. Schematic Diagram



7. Materials

No.	Description	Specification	
a.	Upper Plate	Ferrite	
b.	Core	Ferrite Core	
С	Termination	Ag/Ni/Sn	
d	Wire	Enameled Copper Wire	
е	INK	Black	



8. Reliability and Test Condition (BCM3225)

Item	Performance	Test Condition						
Operating temperature	-25~+85℃ (Including self - temperature rise)							
Storage temperature	-25~+85°C (on board)							
Electrical Performance Tes	Electrical Performance Test							
Temperature Rise Test	Rated Current ∆T 40°C Max	Applied the allowed DC current. Temperature measured by digital surface thermometer						
Reliability Test								
Life Test		Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Temperature: 85±2°C Applied current: rated current Duration: 1000±12hrs Measured at room temperature after placing for 24 hrs.						
Load Humidity		Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Humidity: 85±3%R.H, Temperature: 85°C±2°C Duration: 1000hrs Min. Bead: with 100% rated current Inductance: with 10% rated current Measured at room temperature after placing for 24 hrs.						
Moisture Resistance	Appearance: No damage. Impedance: within±15% of initial value Insertion Loss: within Specification RDC: within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles 1. Baked at50°C for 25hrs, measured at room temperature after placing for 4 hrs. 2. Raise temperature to $65\pm2^{\circ}C$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^{\circ}C$ in 2.5hrs. 3. Raise temperature to $65\pm2^{\circ}C$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^{\circ}C$ in 2.5hrs, each keep 3 hours, cool down to $25^{\circ}C$ in 2.5hrs, keep at $25^{\circ}C$ for 2 hrs then keep at $-10^{\circ}C$ for 3 hrs 4. Keep at $25^{\circ}C$ 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.						
Thermal shock		Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Condition for 1 cycle Step1: -25±2°C 30±5min Step2: 85±2°C ≤0.5min Step3: 85±2°C 30±5min Number of cycles: 500 Measured at room temperature after placing for 24 hrs.						
Vibration		Oscillation Frequency: 10Hz~2KHz~10Hz for 20 minute Equipment: Vibration checker Total Amplitude:10g Testing Time: 12 hours(20 minutes, 12 cycles each of 3 orientations)						

Item	Performance	Test Condition			
Bending	Appearance : No damage. Impedance : within±15% of initial value	Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.			
	Insertion Loss: within Specification RDC: within ±15% of initial value and shall not exceed the specification value	Type Peak value duration (D) Wave form (Vi)ft/sec (Vi)ft/sec			
Shock		SMD 50 11 Half-sine 11.3			
		Lead 50 11 Half-sine 11.3			
		3 shocks in each direction along 3 perpendicular axes. (18 shocks).			
Solderability	More than 95% of the terminal electrode should be covered with solder。	a. Method B, 4 hrs @155°C dry heat @235°C±5°C Testing Time :5 +0/-0.5 seconds b. Method D category 3. (8hours ± 15 min)@ 260°C±5°C Testing Time :30 +0/-0.5 seconds			
Resistance to Soldering Heat		Depth: completely cover the termination Temperature(°C) Time(s) Temperature ramp/immersion and emersion rate 260 ±5 (solder temp) 10 ±1 25mm/s ±6 mm/s 1			
Terminal Strength	Appearance: No damage. Impedance: within±15% of initial value Insertion Loss: within Specification RDC: within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a force(>0805:1kg , <=0805:0.5kg)to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.			

9. Soldering and Mounting

9-1. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

9-1.1 Soldering Reflow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

9-1.2 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm

- 350℃ tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4~5sec.

Fig.1 Soldering Reflow

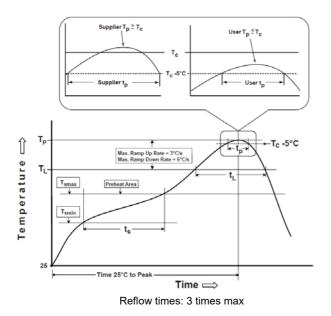
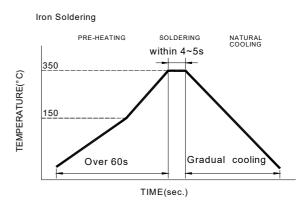


Fig.2 Iron soldering temperature profiles



Iron Soldering times: 1 times max

Table (1.1): Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat -Temperature Min(T _{smin}) -Temperature Max(T _{smax}) -Time(t _s)from(T _{smin} to T _{smax})	150°C 200°C 60-120seconds
Ramp-up rate(T _L to T _p)	3°ℂ/second max.
$\label{eq:Liquidus} \begin{array}{c} \text{Liquidus temperature}(T_L) \\ \text{Time}(t_L) \\ \text{maintained above } T_L \end{array}$	217°C 60-150 seconds
Classification temperature(T _c)	See Table (1.2)
$\label{eq:tp} \mbox{Time}(t_p) \mbox{ at Tc-} 5^\circ\!\!\!\! \ \mbox{ (Tp should be equal to or less than Tc.)}$	< 30 seconds
Ramp-down rate(T _p to T _L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, Tc: the classification temperature.

For user (customer) Tp should be equal to or less than Tc.

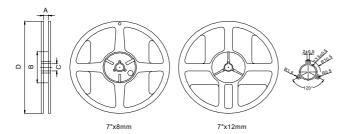
Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

	Package	Volume mm ³	Volume mm ³	Volume mm ³
	Thickness	<350	350-2000	>2000
	<1.6mm	260°C	260°C	260°C
PB-Free Assembly	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E ∘

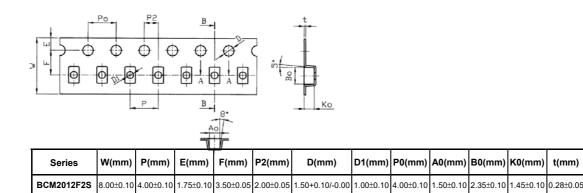
10. Packaging Information

10-1. Reel Dimension



Туре	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

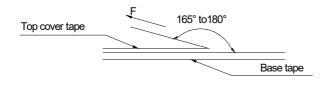
10-2. Tape Dimension / 8mm



10-3. Packaging Quantity

Chip size	Chip/Reel	Inner Box	Middle Box	Carton
BCM2012F2S	2000	10000	50000	100000

10-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

t(mm)

Room Temp.	Room Humidity	Room atm	Tearing Speed
(℃)	(%)	(hPa)	mm/min
5~35	45~85	860~1060	300

Application Notice

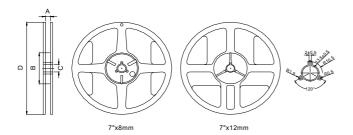
Storage Conditions(component level)

To maintain the solderability of terminal electrodes:

- 1. TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

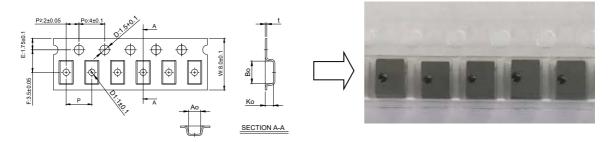
10. Packaging Information

10-1. Reel Dimension



Туре	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

10-2. Tape Dimension / 8mm

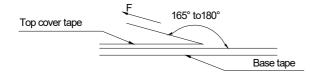


Series	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)
BCM3225F3S	3.42±0.1	2.77±0.1	1.55±0.1	4.0±0.1	0.22±0.05

10-3. Packaging Quantity

Chip size	Chip/Reel	Inner Box	Middle Box	Carton
BCM3225F3S	2000	10000	50000	100000

10-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed
(℃)	(%)	(hPa)	mm/min
5~35	45~85	860~1060	300

Application Notice

Storage Conditions(component level)

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