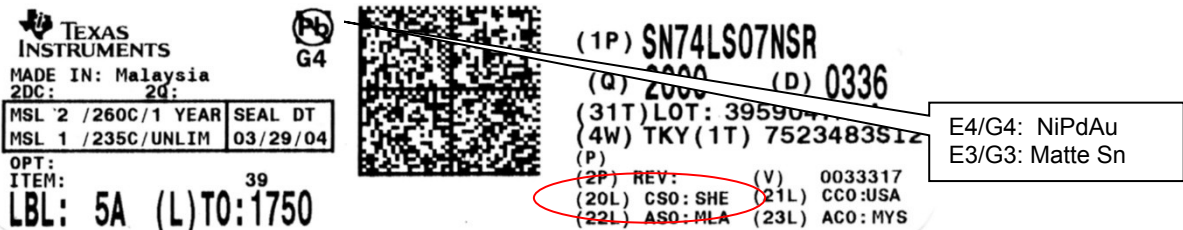


PCN Number:	PCN#20250124000.1		PCN Date:	January 24, 2025																											
Title:	Qualification of additional Assembly sites for select TSSOP devices																														
Customer Contact:	Change Management Team		Dept:	Quality Services																											
Proposed 1st Ship Date:	April 24, 2025	Sample requests accepted until:	March 25, 2025*																												
*Sample requests received after March 25, 2025 will not be supported.																															
Change Type:																															
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Design	<input type="checkbox"/>																											
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>																											
<input checked="" type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input type="checkbox"/>																											
<input type="checkbox"/>	Mechanical Specification	<input type="checkbox"/>	Test Site	<input type="checkbox"/>																											
<input checked="" type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input type="checkbox"/>																											
PCN Details																															
Description of Change:																															
Texas Instruments Incorporated is announcing the qualification of additional Assembly sites for devices listed below in the product affected section. Construction information and all assembly sites are as follows:																															
<table border="1"> <thead> <tr> <th colspan="2">TSSOP (PW) Build sites</th> </tr> </thead> <tbody> <tr> <td>Assembly Sites</td> <td>TAI, MLA, TIEMA, CDAT, ASEHAT, CAR, TFME</td> </tr> <tr> <td rowspan="9">Mold Compound</td> <td>4211471</td> </tr> <tr> <td>4206193</td> </tr> <tr> <td>4228573</td> </tr> <tr> <td>4226323</td> </tr> <tr> <td>4209002</td> </tr> <tr> <td>8095178</td> </tr> <tr> <td>SID#R-31</td> </tr> <tr> <td>SID#EN2000507</td> </tr> <tr> <td>SID#438518</td> </tr> <tr> <td rowspan="8">Mount Compound</td> <td>4147858</td> </tr> <tr> <td>4211470</td> </tr> <tr> <td>4207768</td> </tr> <tr> <td>4208458</td> </tr> <tr> <td>4042500</td> </tr> <tr> <td>4213245</td> </tr> <tr> <td>434165</td> </tr> <tr> <td>SID#EY1000063</td> </tr> <tr> <td>Leadframe Finish</td> <td>NIPDAU, Matte Sn</td> </tr> <tr> <td>Bond Wire (mil)</td> <td>Cu (0.7,0.8, 0.96, 1.0,1.15), Au (0.96)</td> </tr> </tbody> </table>					TSSOP (PW) Build sites		Assembly Sites	TAI, MLA, TIEMA, CDAT, ASEHAT, CAR, TFME	Mold Compound	4211471	4206193	4228573	4226323	4209002	8095178	SID#R-31	SID#EN2000507	SID#438518	Mount Compound	4147858	4211470	4207768	4208458	4042500	4213245	434165	SID#EY1000063	Leadframe Finish	NIPDAU, Matte Sn	Bond Wire (mil)	Cu (0.7,0.8, 0.96, 1.0,1.15), Au (0.96)
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<p>Upon expiry of this PCN, TI will combine lead finish solutions in a single standard part number. For example, a customer order for 7500 units of a specific TI part number with 2500 units SPQ (Standard Pack Quantity per reel) may be fulfilled in the following ways:</p> <ul style="list-style-type: none"> • 3 reels of NiPdAu finish. • 3 reels of Matte Sn finish • 2 reels of Matte Sn and 1 reel of NiPdAu finish • 2 reels of NiPdAu and 1 reel of Matte Sn finish <p>Qual details are provided in the Qual Data Section.</p>																															
Reason for Change:																															

Continuity of Supply			
Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):			
None			
Impact on Environmental Ratings			
<p>Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.</p>			
RoHS	REACH	Green Status	IEC 62474
<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change
Changes to product identification resulting from this PCN:			
Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (23L)	Assembly City
TAI	TAI	TWN	Chung Ho, New Taipei City
TFME	NFM	CHN	Economic Development Zone
CAR	CAR	MYS	Ipoh
ASESH	ASH	CHN	Shanghai
CDAT	CDA	CNN	Chengdu
TIEM	CU6	MYS	Melaka
TI Malaysia	MLA	MYS	Kuala Lumpur
<p>Sample product shipping label (not actual product label)</p>			
			
Product Affected:			

CD4021BPWR	SN74HCS02PWR	SN74HCS264PWR	TLV4314IPWR
CD4023BPWR	SN74HCS03PWR	SN74HCS266PWR	TLV4316IPWR
CD4024BPWR	SN74HCS04PWR	SN74HCS27PWR	TLV4379IPWR
CD4049UBPWR	SN74HCS05PWR	SN74HCS30PWR	TLV7034PWR
CD4070BPWR	SN74HCS09PWR	SN74HCS32PWR	TLV7044PWR
CD74HC173PWR	SN74HCS10PWR	SN74HCS367PWR	TLV8544PWR
CD74HC237PWR	SN74HCS11PWR	SN74HCS594PWR	TLV9024PWR
CD74HCT238PWR	SN74HCS125PWR	SN74HCS595PWR	TLV9034PWR
DRV8847SPWR	SN74HCS126PWR	SN74HCS596PWR	TLV9044IPWR
INA4180A1IPWR	SN74HCS137PWR	SN74HCS7002PWR	TLV9164IPWR
INA4180A2IPWR	SN74HCS138PWR	SN74HCS7266PWR	TLV9364IPWR
INA4180A3IPWR	SN74HCS139PWR	SN74HCS72PWR	TMUX1108PWR
LM339LVPWR	SN74HCS14PWR	SN74HCS74PWR	TMUX1109PWR
LMK1C1106PWR	SN74HCS151PWR	SN74HCS86PWR	TMUX1111PWR
PCA9554PWR	SN74HCS153PWR	SN74HCT165PWR	TMUX1308PWR
SN0402093PWR	SN74HCS164PWR	SN74HCT595PWR	TMUX1309PWR
SN74AVC4T774PWR	SN74HCS16507PWR	SN74LV367APWR	TMUX6111PWR
SN74AXCH4T245PWR	SN74HCS165PWR	SN74LV4T125PWR	TMUX6112PWR
SN74HC00APWR	SN74HCS166PWR	SN75101PWR	TRS3232ECPWR
SN74HC151PWR	SN74HCS174PWR	SN75C3232EPWR	TRSF3221ECPWR
SN74HC175PWR	SN74HCS21PWR	TL084HIPWR	TRSF3221EIPWR
SN74HC20PWR	SN74HCS237PWR	TL3474CPWR	TRSF3232ECPWR
SN74HC367PWR	SN74HCS238PWR	TL3474IPWR	TXU0304PWR
SN74HC368PWR	SN74HCS251PWR	TL3474MIPWR	
SN74HCS00PWR	SN74HCS259PWR	TLV4313IPWR	

TSSOP Qualification Report

Data Displayed as: Number of lots / Total sample size / Total failed

	Stress Test	Duration	MLA TCA6416PW	TIEMA LM5037MTNOPB
TC	Temperature Cycling -65/150C Or Temperature Cycling -55/125C	500 Cycles Or 700 Cycles	3/231/0	3/231/0
HAST/ THB	Biased HAST 130C/85%RH Or Biased HAST 110C/85%RH Or Temperature Humidity Bias, 85C/85%RH	96 hours Or 284 hours Or 1000 hours	3/231/0	3/231/0
HTSL	High Temp. Storage Bake 150C Or High Temp. Storage Bake 170C	1000 hours Or 420 hours	3/231/0	3/231/0
UHASt /AC	Unbiased HAST, 130C/85%RH Or Autoclave 121C	96 hours	3/231/0	3/231/0
SD	Solderability	8 Hour Steam age or 155C Dry Bake	3/66/0 (DAC70004IPW)	3/66/0 (LDC1000PW)
MQ	Manufacturability	-	Pass	Pass

	Stress Test	Duration	TFME SN74HCS74PW	TAI TLC59116ITPWRQ1 LDC5072A0PWQ1
TC	Temperature Cycling -65/150C Or Temperature Cycling -55/125C	500 Cycles Or 700 Cycles	3/231/0	3/231/0
HAST/ THB	Biased HAST 130C/85%RH Or Biased HAST 110C/85%RH Or Temperature Humidity Bias, 85C/85%RH	96 hours Or 284 hours Or 1000 hours	3/231/0	3/231/0
HTSL	High Temp. Storage Bake 150C Or High Temp. Storage Bake 170C	1000 hours Or 420 hours	3/231/0	3/231/0
UHASt /AC	Unbiased HAST, 130C/85%RH Or Autoclave 121C	96 hours	3/231/0	3/231/0
SD	Solderability	8 Hour Steam age or 155C Dry Bake	3/66/0	3/66/0 (SN0901056B1PW)
MQ	Manufacturability	-	Pass	Pass

	Stress Test	Duration	ASESHAT LSF0108QPWRQ1 LM2902PW	CAR BQ26501PW TP553125PW PGA309AIPW
TC	Temperature Cycling -65/150C Or Temperature Cycling -55/125C	500 Cycles Or 700 Cycles	3/231/0	3/231/0
HAST/ THB	Biased HAST 130C/85%RH Or Biased HAST 110C/85%RH	96 hours Or 284 hours	3/231/0	3/231/0

	Stress Test	Duration	ASESHAT LSF0108QPWRQ1 LM2902PW	CAR BQ26501PW TPS53125PW PGA309AIPW
	Or Temperature Humidity Bias, 85C/85%RH	Or 1000 hours		
HTSL	High Temp. Storage Bake 150C Or High Temp. Storage Bake 170C	1000 hours Or 420 hours	3/231/0	3/231/0
UHAST /AC	Unbiased HAST, 130C/85%RH Or Autoclave 121C	96 hours	3/231/0	3/231/0
SD	Solderability	8 Hour Steam age or 155C Dry Bake	3/66/0 (TL1431CPW)	3/66/0 (DRV603PW)
MQ	Manufacturability	-	Pass	Pass

	Stress Test	Duration	CDAT MAX202IPW
TC	Temperature Cycling -55/150C Or Temperature Cycling -55/125C	500 Cycles Or 700 Cycles	3/231/0
HAST/ THB	Biased HAST 130C/85%RH Or Biased HAST 110C/85%RH Or Temperature Humidity Bias, 85C/85%RH	96 hours Or 284 hours Or 1000 hours	3/231/0 (Note 1)
HTSL	High Temp. Storage Bake 150C Or High Temp. Storage Bake 170C	1000 hours Or 420 hours	3/231/0
UHAST /AC	Unbiased HAST, 130C/85%RH Or Autoclave 121C	96 hours	3/231/0
SD	Solderability	8 Hour Steam age or 155C Dry Bake	3/66/0
MQ	Manufacturability	-	Pass

Note 1 – bHAST performed on CD4060BPWR (MLA), with 1 lot performed TMUX1308QPWRQ1 (CDAT) as part of enterprise qualification.

Devices LSF0108QPWRQ1, LM2902PW, SN74HCS74PW, TPS53125PW, TCA6418PW, LM5037MTNOPB, TLC59116ITPWQ1, PGA309AIPW, MAX202IPW, CD4060BPWR qualified at MSL1 rating. Devices BQ26501PW qualified at MSL2 and device LDC5072A0PWQ1 qualified at MSL3.

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, and HTSL, as applicable.
- The following are equivalent HTSL options based on activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours.

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

Green/Pb-free Status: Qualified Pb-Free (SMT) and Green

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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