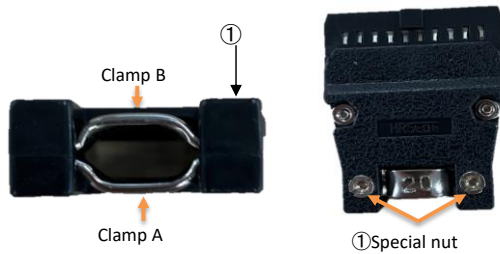










| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|---|--|----------------------------|--|--|--|--|--|---|--|--|---------------|--------------|--|--|----------------|--|---------|----------------|--|--|--|--|--------------------|--|--|--|--|
| 御中 | | | | | | | | | | | | | | Issue No. / 発行№: PC-0038163 | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | Issue date / 発行日: 2024/6/25 | | | | | | | | | | | | | | |
| 工程変更連絡書 Process Change Notice | | | | | | | | | | | | | | ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd. | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | 承認 (Approval) | | | | | 査閲 (Review) | | | | | 作成 (Created by) | | | | |
| | | | | | | | | | | | | | | Tsukamoto | | | | | Inagaki | | | | | Honda | | | | |
| <p>貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。</p> <p>早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。</p> <p>本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 4週間以内にご返却を賜りたくお願い致します。</p> <p>We truly appreciate your significant support always.</p> <p>We are currently planning on the below process change for the products planned to be delivered to your company.</p> <p>Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 貴社品番/Product number of your company | | | | | | | | | | 弊社品番/Product number by Hirose Please refer to target product list | | | | | | | | | | 弊社品名/Product name by Hirose Please refer to target product list | | | | | | | | |
| Content of change / 変更内容 | 変更1 | 区分 Type | Material will be changed. | | | | | | | | | | 理由 Reason | To improve productivity | | | | | | | | | | | | | | |
| | 変更2 | 区分 Type | Dimension will be changed. | | | | | | | | | | 理由 Reason | Since the thickness of material changes due to the change of material. | | | | | | | | | | | | | | |
| | 変更前 Before the change | | | | | 変更後 After the change | | | | | 影響範囲 The scope that will be affected. | | | | | | | | | | | | | | | | | |
| | Clamp A・B Material: SWRM6 Thickness: 1.45mm Special nut: 4.29mm | | | | | Clamp A・B Material: SPCC Thickness: 1.57mm Special nut: 4.04mm | | | | | Appearance will change due to the change of material. We will conduct the necessary evaluations. | | | | | | | | | | | | | | | | | |
| | Please refer to the attached sheet for details of the changes in appearance. | | | | | | | | | | ・外観の変更 Appearance | | | | | 有 change | | | | | | | | | | | | |
| | | | | | | | | | | | ・含有物質変更 Containing substance | | | | | 無 No change | | | | | | | | | | | | |
| Execution schedule of the change plan / 変更実施計画 | 日程 Schedule | May 1 | | | | June 1 | | | | July 1 | | | | Aug. 1 | | | | Sept. 1 | | | | | | | | | | |
| | 工程整備 Preparation of process | | | | | | | | ➡ | | | | | | | | | | | | | | | | | | | |
| | 標準類の整備 Preparation of standards, etc. | | | | | | | | ➡ | | | | | | | | | | | | | | | | | | | |
| | トライ / Trial | | | | | | | | | ➡ | | | | | | | | | | | | | | | | | | |
| | 作業者教育 Education on operators | | | | | | | | | ➡ | | | | | | | | | | | | | | | | | | |
| | 製品評価試験 Product evaluation test | | | | | | | | | | ➡ | | | | | | | | | | | | | | | | | |
| | サンプル提出 Submission of sample | | | | | | | | | | ➡ | | | | | | | | | | | | | | | | | |
| | 初品検査結果提出 Submission of the initial product inspection result | | | | | | | | | | ➡ | | | | | | | | | | | | | | | | | |
| 量産納入予定日 Scheduled delivery date of mass production products | | 2024年8月予定 Scheduled in August, 2024 | | | | | | | | | | 備考 Remarks | | | | | | | | | | | | | | | | |
| 変更計画可否回答希望日 Date of your acknowledgement | | 2024年7月23日 July 22, 2024 | | | | | | | | | | | | | | | | | | | | | | | | | | |



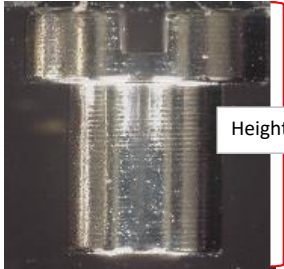
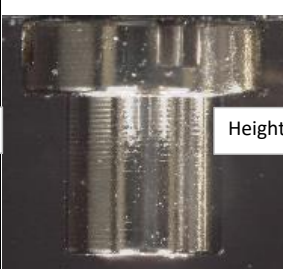
Location where appearance changes: Clamp A

| | | |
|---|---|---|
| Changes | The color changes. | |
| Remarks | The modified product will be less glossy than the existing one. | |
| Existing product | | After change product |
|  | |  |
| Changes | The thickness changes. | |
| Remarks | 1.45mm→1.57mm (The modified product is about 0.12 thicker than the existing one.) | |
|  | |  |
| Thickness: 1.45mm | | Thickness: 1.57mm |

Location where appearance changes: Clamp B

| | | |
|---|---|---|
| Changes | The color changes. | |
| Remarks | The modified product will be less glossy than the existing one. | |
| Existing product | | After change product |
|  | |  |
| Changes | The thickness changes. | |
| Remarks | 1.45mm→1.57mm (The modified product is about 0.12 thicker than the existing one.) | |
|  | |  |
| Thickness: 1.45mm | | Thickness: 1.57mm |

Location where appearance changes: Special nut

| | | |
|---|---|---|
| Changes | The height of the special nut changes. | |
| Remarks | As the thickness of the clamp of the modified product increases, the special nut for fixing it is shortened. 4.29mm→4.04mm(The modified product will be about 0.25 shorter than the existing one.) | |
| Existing product | | After change product |
|  | |  |
| Height: 4.29mm | | Height: 4.04mm |

Target product list

| Product code | Product name | Remarks |
|------------------|---------------|---------|
| CL0562-0201-0-72 | HIF3-20CV(72) | ※ 1 |
| CL0562-0202-2-72 | HIF3-26CV(72) | ※ 2 |
| CL0562-0203-5-72 | HIF3-30CV(72) | ※ 2 |
| CL0562-0204-8-72 | HIF3-34CV(72) | ※ 2 |
| CL0562-0205-0-72 | HIF3-40CV(72) | ※ 2 |
| CL0562-0206-3-72 | HIF3-50CV(72) | ※ 2 |
| CL0562-0207-6-72 | HIF3-60CV(72) | ※ 2 |

*1: Process change will be made for products with 20-pins first. (Already informed on 5/31)

*2: The same change will be made for products with other numbers of pins as well.