DIGIKEY STANDARD

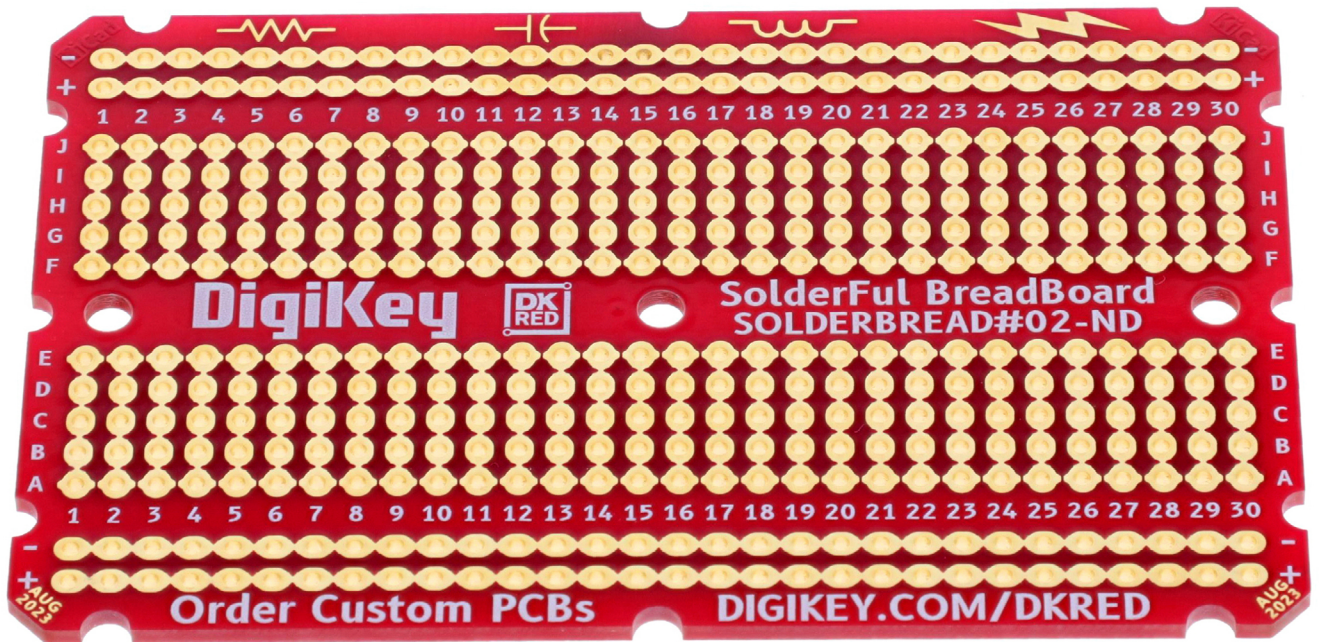# DKS-SOLDERBREAD-02-ND

## A perfboard with a solderless breadboard format

* Back side = Numbers are reversed to match the rows

Specifications:

Plating:	ENIG (Nickel Plated Gold) Plated Through Hole (PTH)
Pitch:	0.1" (2.54mm)
Solder Hole Diameter:	0.04" (1.00mm)
Mounting Hole Diameter:	0.12" (3.00mm)
Size / Dimension:	1.90"L x 2.00"W (48.3mm x 50.8mm)
Board Thickness:	0.063" (1.60mm)
Material:	FR4 Epoxy Glass

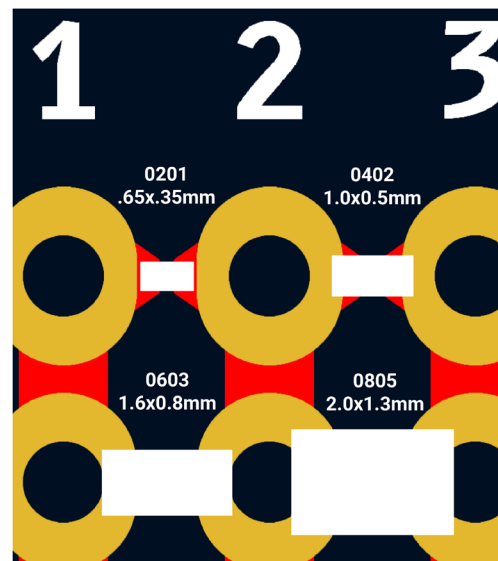## Overall dimensions: Mounting holes are 3mm

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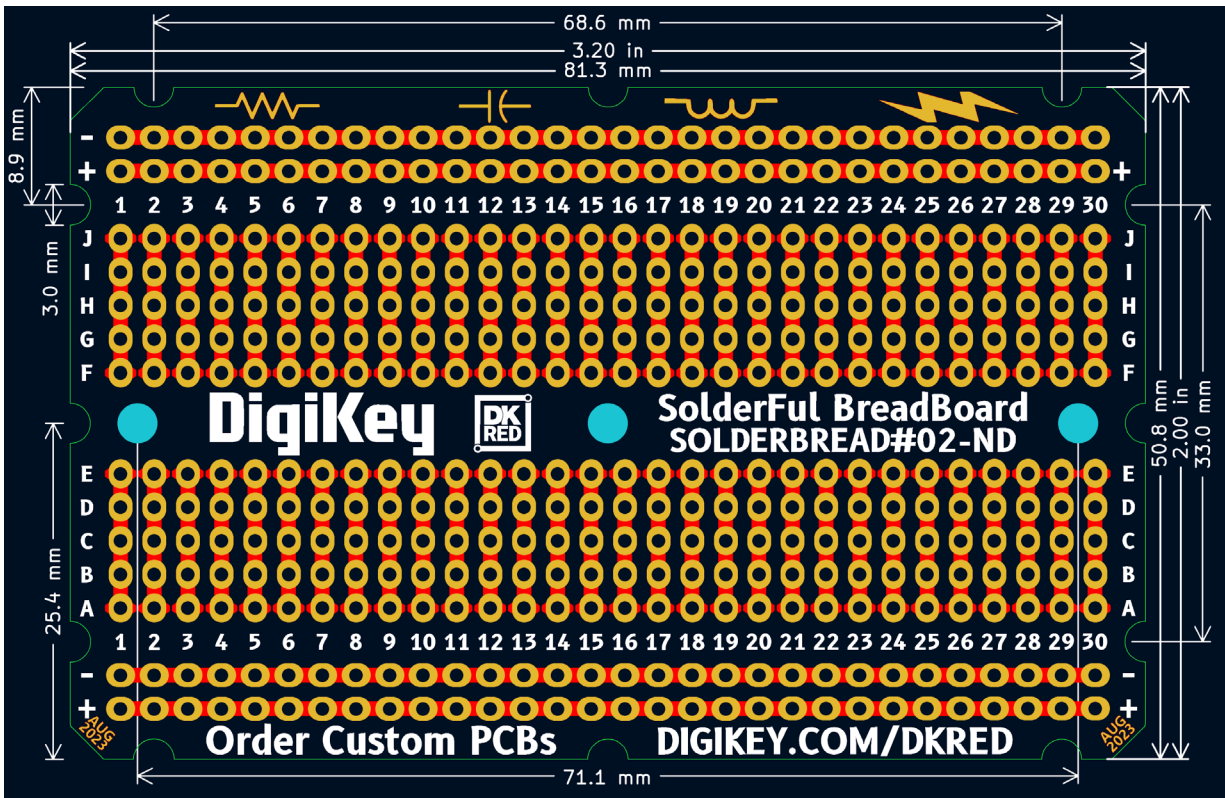
Special pads for surface mount (SMT) 0201 and up

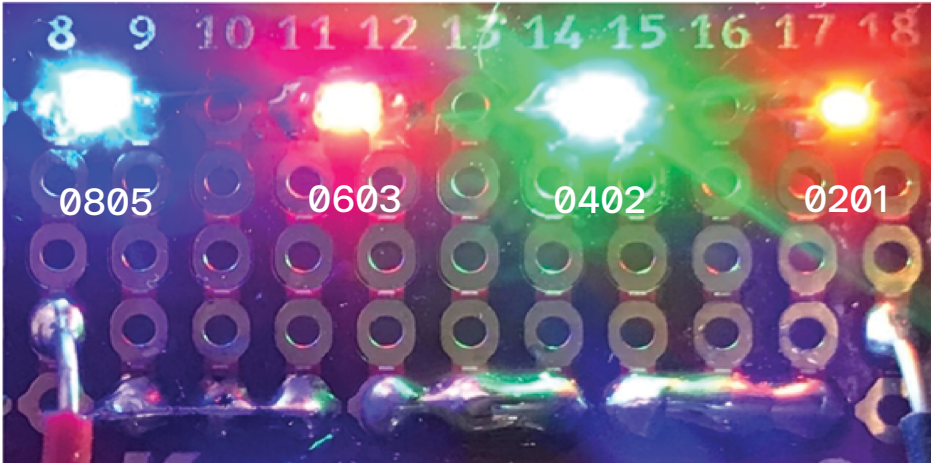And for bridge neighboring nets at each end (scrape the mask off first)
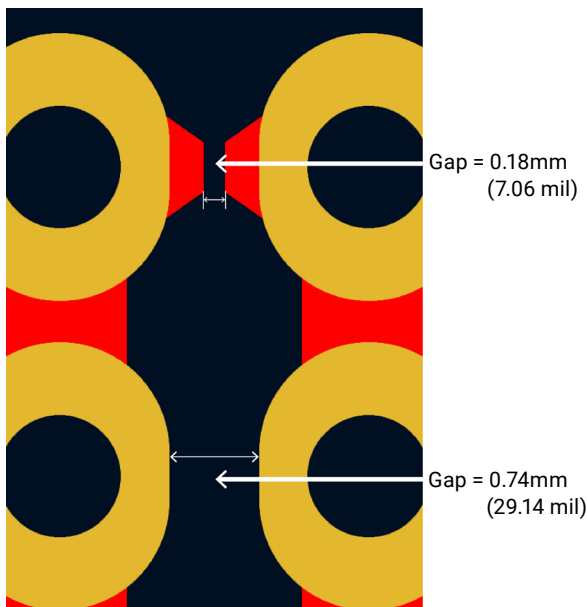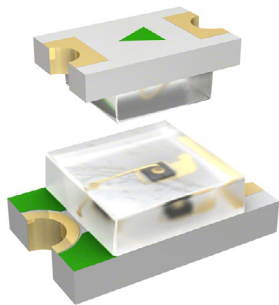

These blocks for reference

Gap = 0.18mm
(7.06 mil)

Gap = 0.74mm
(29.14 mil)

These LEDs were hand soldered as a test

Hand soldering 0201 parts should be avoided, but it can be done

* The LEDs were powered in series at 10 mA

Parts used:

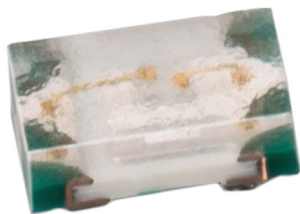**0805 (2012 Metric)**

732-4982-1-ND

Blue – 3.2V (Typ) –
2.00mm x 1.25mm

0603 (1608 Metric)
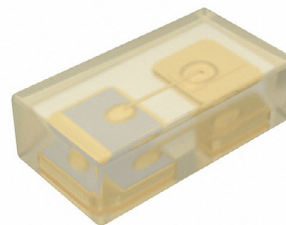
3147-B1911USD-
20D000114U1930CT-ND

Red – 2V (Typ) –
1.60mm x 0.80mm

0402 (1005 Metric)

732-11990-1-ND

Green – 3.2V (Typ) –
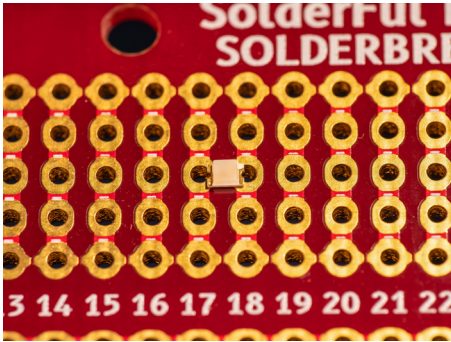1.00mm x 0.50mm –
Very bright, even at 1 mA
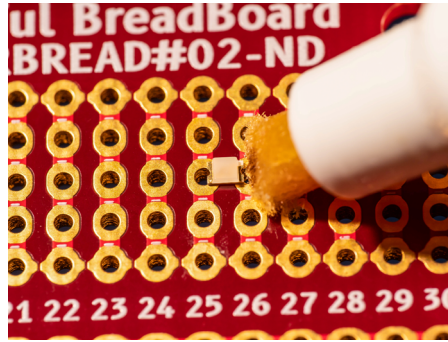

0201 (0603 Metric)

754-2027-1-ND

Orange – 2V (Typ) – 10mA
– 0.65mm x 0.35mm

How to solder two terminal SMT parts:

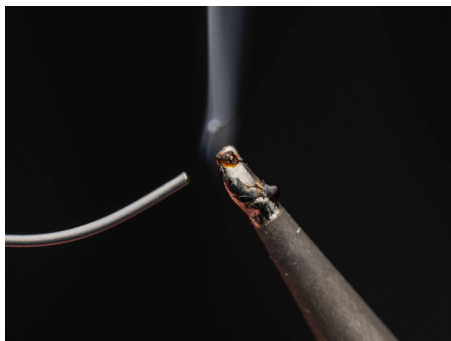1. Place your part on pads
   (0805 used here)
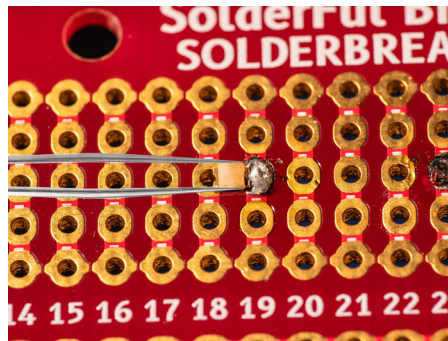
2. Add flux to one side of part and pad
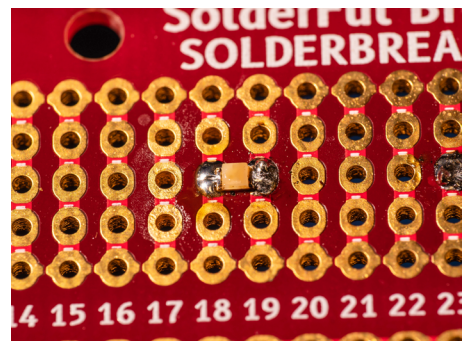
3. Place some solder on a pad

4. Add solder to your iron

5. Hold the part with a tweezers and touch with the iron

6. Now add solder to the other side

7. Testing the LED with a DMM on continuity check - success!

A big Thank You to KiCad!