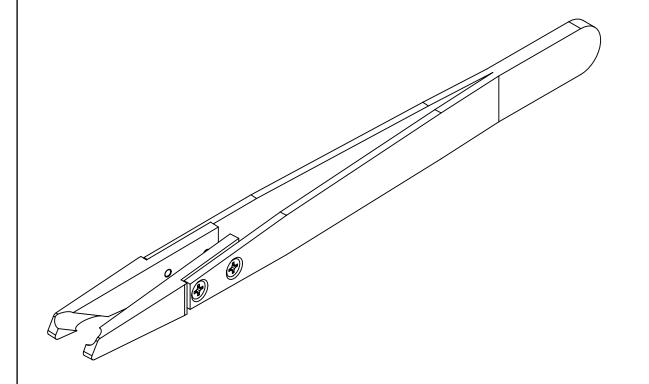
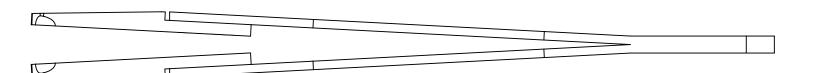
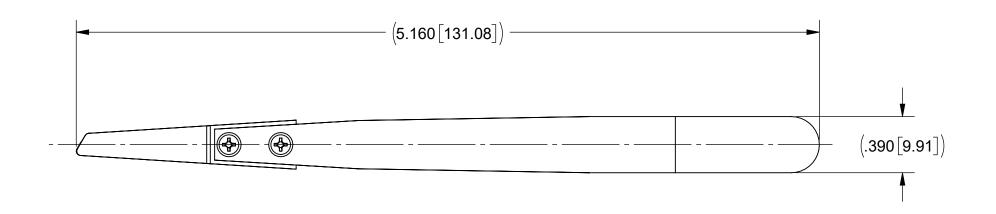
PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 47361	04/23	
			SEE PDM







NOTES: 1.

INSERTION TOOL FOR VITA 67.3 SMPM BACKPLANE AND PLUG-IN CABLE ASSEMBLIES.

MATERIAL:

BODY: 300 SERIES STAINLESS STEEL

TIPS: ALUMINUM

SCREWS: 18-8 STAINLESS STEEL

N	IATERIAL:	SEE NOTES
F	INISH:	SEE NOTES
S	URFACE ARI	EA: N/A
		PROPRIETARY
	S THE SOLE PI ANY REPRODU WITHOUT THE	ION CONTAINED IN THIS DRAWII ROPERTY OF SV MICROWAVE, IN CTION IN PART OR AS A WHOLE WRITTEN PERMISSION OF E, INC IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'
DECIMAL: X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′ DECIMAL: X ±.030 .XX ±.010 .XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 F. MAX. 4) CHAM. 1ST & LAST THIREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.IR. 7) REMOVE ALL BURRS
THIRD ANGLE PROJECTION	DRAWN: JDT 12/29/

	5) SURFACE ROUGHNESS 63 6) DIA.'S ON COMMON CENTE WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	MIL-STD-10. ERS TO BE CONCENTRIC	TITLE	Ξ:
I	DRAWN:	JDT 12/29/21	SIZE	ΙDΙ
Ī	CHECKED:	SEE PDM	B	
Ī	APPROVED:	SEE PDM	s	CAI

UNLESS OTHERWISE SPECIFIED

www.svmicrowave.com

SMPM VITA 67.3 CABLE **INSTALLATION TOOL**

SIZE B	DWG. NO.	500-32-045	
S	CALE: 3:2		SHEET 1 OF 1