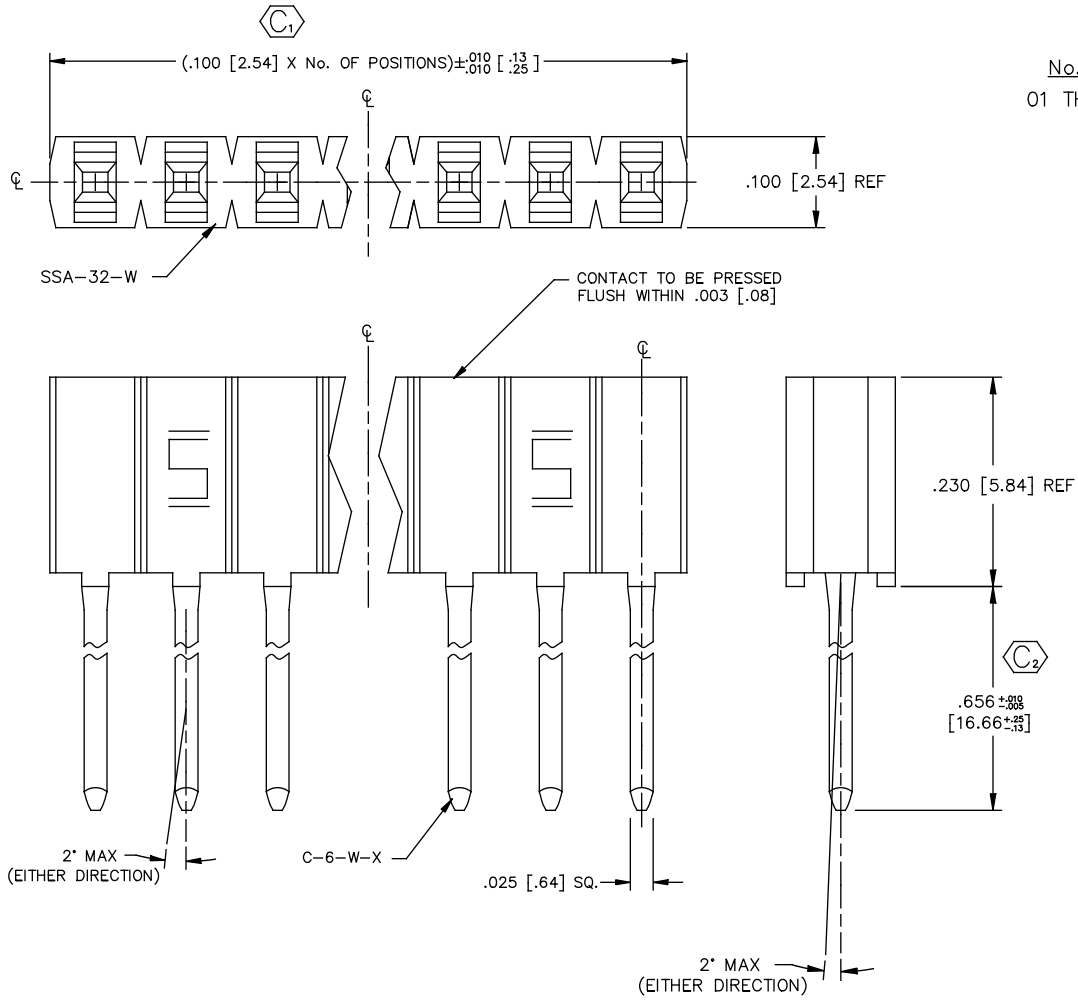


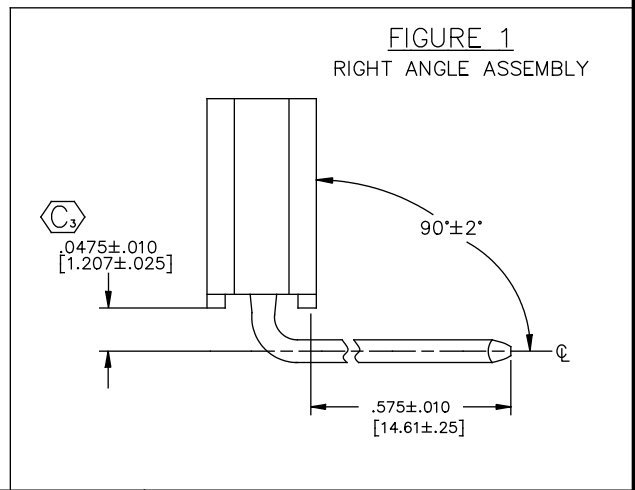
DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:	
ONE PLACE DECIMALS: ± .1	[2.5]	THREE PLACE DECIMALS: ± .005	[.127]	ANGLES	± 2°
TWO PLACE DECIMALS: ± .01	[.25]	FOUR PLACE DECIMALS: ± .0020	[.0508]		

TITLE:  
SSA-WIRE WRAP TAIL  
ASSEMBLY

DWG NO:  
SSA-1XX-W-X-XX  
SHEET 1 OF 1



SSA-1XX-W-X-XX  
 No. OF POSITIONS \_\_\_\_\_  
 01 THRU 32 AVAILABLE  
 LEAD STYLE: \_\_\_\_\_  
 WIRE WRAP CONTACT  
 C-6-W-X  
 CONTACT PLATING \_\_\_\_\_  
 -G: GOLD  
 -T: TIN  
 OPTION \_\_\_\_\_  
 -RA: RIGHT ANGLE  
 (SEE FIGURE 1)



- NOTES:
1. MINIMUM CONTACT PUSH-OUT FORCE: 16 oz.
  2. INSERTION FORCE: 3.0 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
  3. WITHDRAWAL FORCE: 1.5 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
  4. (C) REPRESENTS A CRITICAL DIMENSION.

PROPRIETARY NOTE  
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MATERIAL:  
 INSULATOR:  
 DUPONT FR-530 RYNITE  
 CONTACT:  
 PHOSPHOR BRONZE

**samtec**

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
 PHONE (812) 944-6733 P.O. BOX 1147  
 CODE 55322

MADE BY: MARK CHILTON 11-19-88

SSA-1XX-W-X-XX  
 SHEET 1 OF 1