## **REVISION E** PRF92-J-C-EP-047D-SS-X DO NOT <u>SERIES</u> -92: 2.92 MM SCALE FROM THIS PRINT GENDER -J: JACK .566 [14.38] REF -C: CABLE .076 [1.93] 490 12.45 REF PLATING -EP: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, PASSIVATED **OUTER CONTACT** $\emptyset.180[4.57]$ REF 156 FLATS PLANE **REF EXPLODED VIEW** NOTES: NOT TO SCALE 1. MATERIAL: (FOR CLARITY ONLY) BODY, BUSHING, CLAMP NUT: STAINLESS STEEL. SOLDER FERRULE: BRASS.

CONTACT: BERYLLIUM COPPER.

BEAD: ULTEM.

2. FINISH:

BODY, CLAMP NUT, BUSHING: PASSIVATED. SOLDER FERRULE, CONTACT: GOLD OVER NICKEL PLATE, 50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.

3. PERFORMANCE:

IMPEDANCE:  $50 \Omega$ FREQUENCY: DC TO 40 GHz VSWR: 1.18: 1 MAXIMUM INSERTION LOSS: 0.03 x √f(GHz) DWV: 950 Vrms

4. PCI PART NUMBER: 3637.

5. BULK PACKAGING OPTION (-B) FOR ORDERS IN INCREMENTS OF 50 PCS.

UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

**ANGLES** 

**DECIMALS** .XX: ±.01

.XXX: ±.005 .XXXX: ±.0005

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DO NOT SCALE DRAWING SHEET SCALE: 5:1

PACKAGING
-B: BULK (IN INCREMENTS OF 50)

**PACKAGING** 

(BLANK): STANDARD

<u>CABLE TYPE</u> -047D: .047" SEMI-RIGID CABLE

TERMINATION -S: SOLDER CLAMP

ORIENTATION -S: STRAIGHT

520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

DESCRIPTION: 2.92MM JACK SOLDER CLAMP FOR .047" SEMI-RIGID CABLE

DWG. NO. PRF92-J-C-EP-047D-SS-X

BY: CHRISTIAN S. 04/10/2019 SHEET 1 OF 2

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## REVISION E .055±.010[1.40±0.25] .047" SEMI-RIGID CABLE 1A. TRIM CABLE TO EXPOSE CENTER DIELECTRIC AS SHOWN. 1B. PRE-TIN CABLE OUTER JACKET OVER APPROX. LENGTH SHOWN. IN-PROCESS VIEW 1 -SOLDER FERRULE **CLAMP NUT** .035±.010 0.89±0.25 2A. SLIDE CLAMP NUT ONTO CABLE AS SHOWN. 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL JACKET IS FULLY SEATED IN FERRULE. THEN SOLDER CABLE TO FERRULE 2C. TRIM CABLE DIELECTRIC FLUSH WITH FERRULE FACE AND POINT CENTER CONDUCTOR AS SHOWN. NOTE: SLIGHT PRESS FIT (DO NOT SCORE CENTER CONDUCTOR) **SOLDER** BETWEEN CABLE DIELECTRIC AND SOLDER FERRULE IN-PROCESS VIEW 2 REF.PL. DISTANCE FROM END OF SOLDER FERRULE .076 [1.93] CABLE CENTER COND. TO .355 9.02 REF SEATING PLANE REF REF. PL. IS .320 (REF) .156 FLATS

END OF CABLE CENTER COND.

.320 8.13 REF

3A. INSERT CABLE SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL SOLDER FERRULE IS SEATED AND CABLE CENTER CONDUCTOR PLUGS IN. THEN TIGHTEN CLAMP NUT TO 8-10 IN-LBS

IN-PROCESS VIEW 3

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DO NOT SCALE DRAWING

SHEET SCALE: 5:1

DESCRIPTION:

e-Mail info@SAMTEC.com 2.92MM JACK SOLDER CLAMP FOR .047" SEMI-RIGID CABLE

DWG. NO. PRF92-J-C-EP-047D-SS-X

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