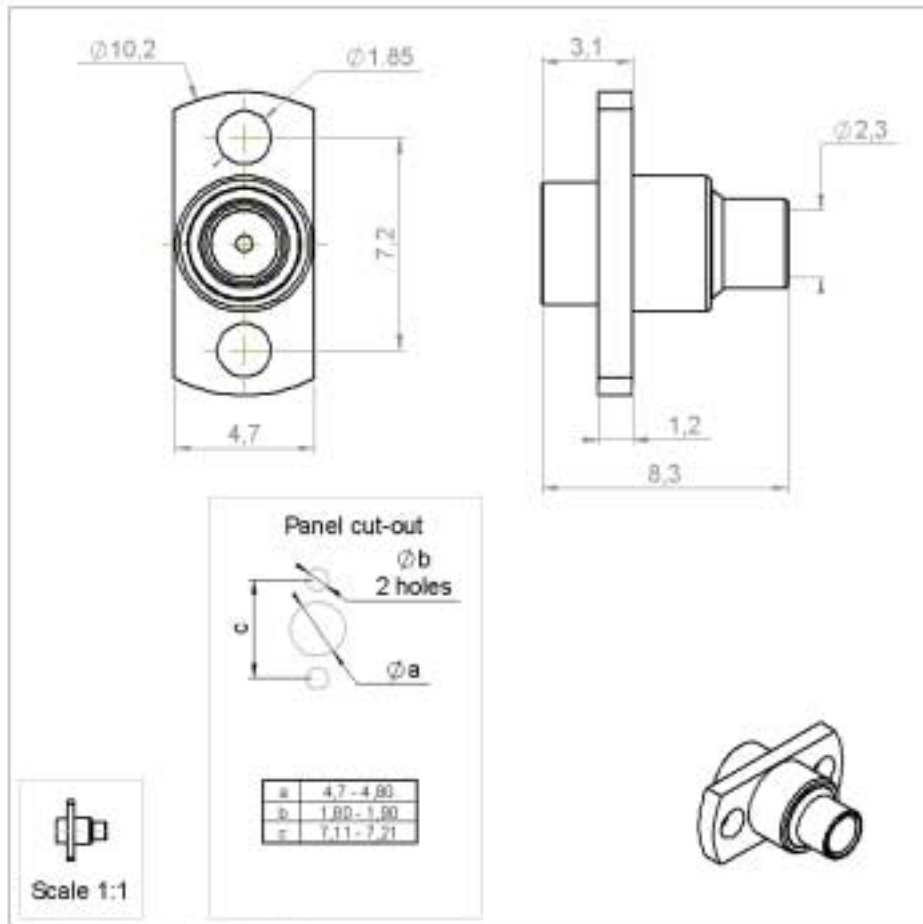


**TWO HOLE FLANGE CONNECTOR MALE**  
**FULL DETENT SOLDER TYPE CABLE .085**

**R222.252.001**

Series : SMP



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATINGS (µm)
<b>BODY</b>	<b>STAINLESS STEEL + BRASS</b>	<b>PASSIVATED + GOLD1.3 OVER NICKEL2</b>
<b>CENTER CONTACT</b>	<b>BRONZE</b>	<b>GOLD 1.27 OVER NICKEL 1.27</b>
<b>OUTER CONTACT</b>	-	-
<b>INSULATOR</b>	<b>PTFE</b>	-
<b>GASKET</b>	-	-
<b>OTHERS PARTS</b>	-	-
-	-	-
-	-	-

Issue : 0623 B

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**PACKAGING**

Standard	Unit	Other
<b>100</b>	<b>'W' option</b>	<b>Contact us</b>

**SPECIFICATION**

**ELECTRICAL CHARACTERISTICS**

Impedance		<b>50</b> Ω
Frequency		<b>0-40</b> GHz
VSWR	<b>1.50 +</b>	<b>0,0000</b> x F(GHz) Maxi
Insertion loss		<b>0.12</b> √F(GHz) dB Maxi
RF leakage	- (	- F(GHz)) dB Maxi
Voltage rating		<b>335</b> Veff Maxi
Dielectric withstanding voltage		<b>500</b> Veff mini
Insulation resistance		<b>5000</b> MΩ mini

**CABLE ASSEMBLY**

Stripping	a	b	c	d	e	f
mm	1,30	0,00	0,00	0,00	0,00	0,00

Assembly instruction :

Recommended cable(s)  
RG 405  
KS 1

Cable retention  
- pull off **200** N mini  
- torque **NA** N.cm

**MECHANICAL CHARACTERISTICS**

Center contact retention		
Axial force – Mating end	<b>NA</b>	N mini
Axial force – Opposite end	<b>NA</b>	N mini
Torque	<b>NA</b>	N.cm mini

Recommended torque		
Mating	<b>NA</b>	N.cm
Panel nut	<b>NA</b>	N.cm
Clamp nut	<b>NA</b>	N.cm
A/F clamp nut	<b>0,0000</b>	mm

Mating life	<b>100</b>	Cycles mini
Weight	<b>0,7600</b>	g

**TOOLING**

Part Number	Description	Hexagon
.	.	.
R282.051.000	STRIPPING TOOL	
R282.062.010	POINTER GAUGE	
R282.740.030	SOLDERING MOUNTING	
R282.743.100	POSITIONER FOR SOLDERING SMP	
R282.862.120	SOLDER GAUGE THCK 1.83	

**OTHERS CHARACTERISTICS**

RF leak. -80dB DC-3 GHz  
-65dB 3-26.5 GHz  
Compliant with MIL-STD-348

**ENVIRONMENTAL**

Operating temperature	<b>-65/+165</b>	° C
Hermetic seal	<b>NA</b>	Atm.cm3/s
Panel leakage	<b>NA</b>	

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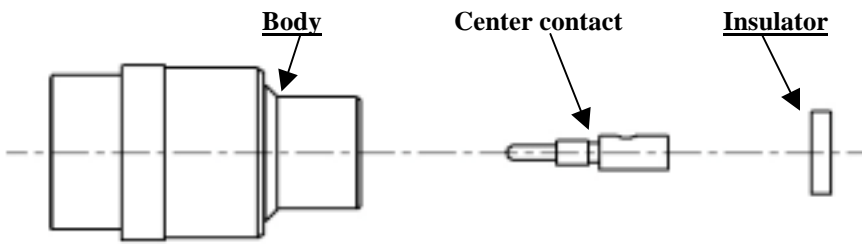


**TWO HOLE FLANGE CONNECTOR MALE**  
**FULL DETENT SOLDER TYPE CABLE .085**

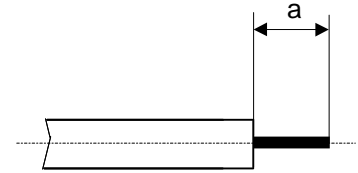
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**COMPONENTS**



**STRIPPING CABLES**



We recommend a thermal preconditioning cable

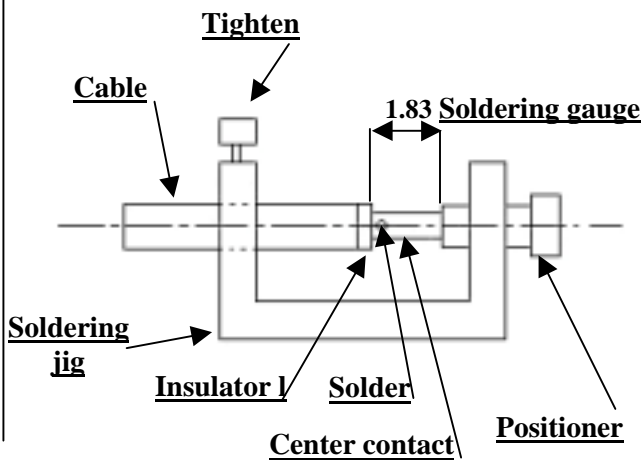
**1**

Strip the dielectric of the cable .  
 Clean the cable .  
 Soldering 180°C  
 Temperature stoking do not exceeded 250°C



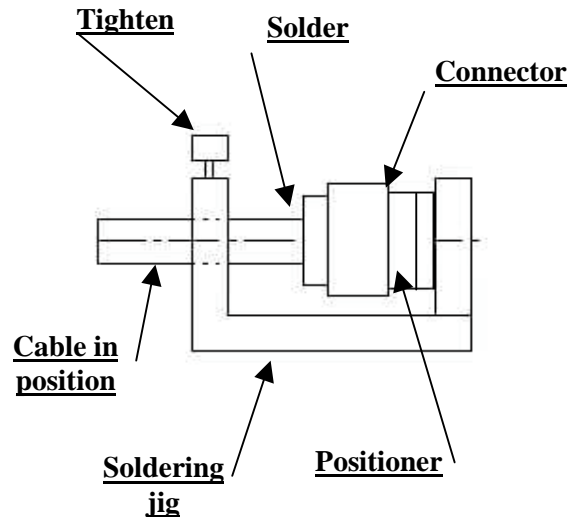
**2**

Screw the positioner onto the soldering jig.  
 Slide the center contact onto the cable inner conductor  
 against insulator.  
 Fit the cable assembly onto the soldering jig.  
 Insert the soldering gauge  
 Tighten.  
 Take off the soldering gauge.  
 and solder the contact.



**3**

After cooling remove cable assembly from the jig.  
 Insert cable+centre contact in the connector.  
 Slide the positioner in the connector interface.  
 Slide cable into the connector body until it bottoms  
 against.  
 Slide positioner into the assembly.  
 Tighten.  
 Solder the body onto the cable.  
 After cooling remove cable assembly from the jig.



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