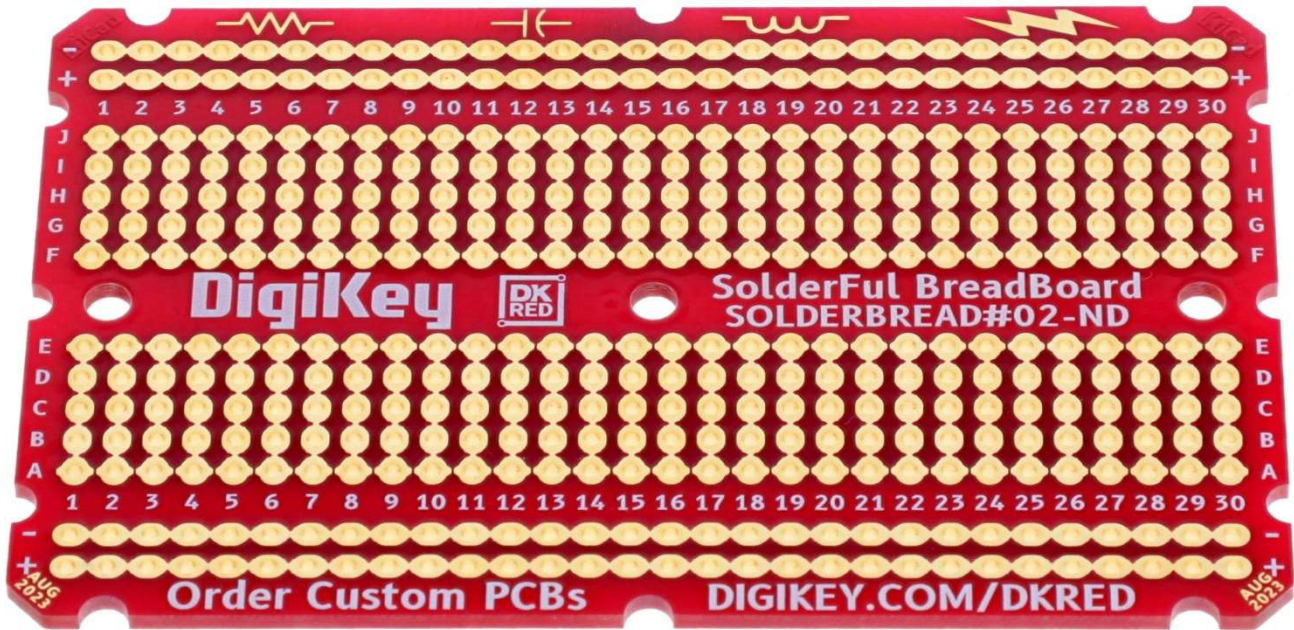


DigiKey

DKS-SOLDERBREAD-02-ND



A Perfboard with a solderless breadboard format.

Back Side: Numbers are Reversed to Match the Rows



Plating	ENIG [Nickel Plated Gold] Plated Through Hole [PTH]
Pitch	0.1" [2.54mm]
Solder Hole Diameter	0.04" [1.00mm]
Mounting Hole Diameter	0.12" [3.00mm]
Size / Dimension	1.90"L x 2.00"W [48.3mm x 50.8mm]
Board Thickness	0.063" [1.60mm]
Material	FR4 Epoxy Glass

Page 2 Board and Mounting Hole Dimensions

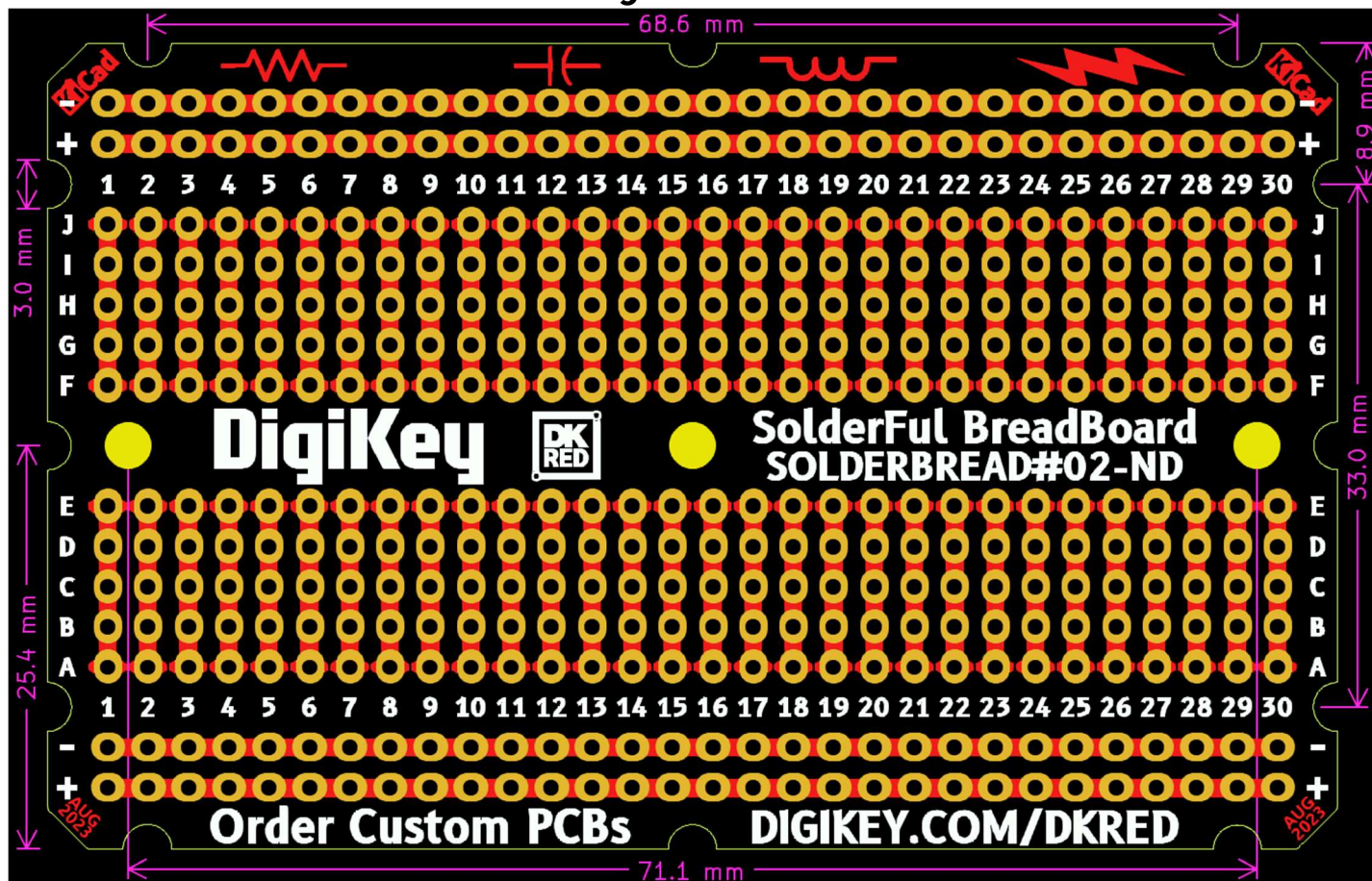
Page 3 Dimensions of SMT & Regular Pad Gaps and LED Example

Page 4 The Cast of Parts Used

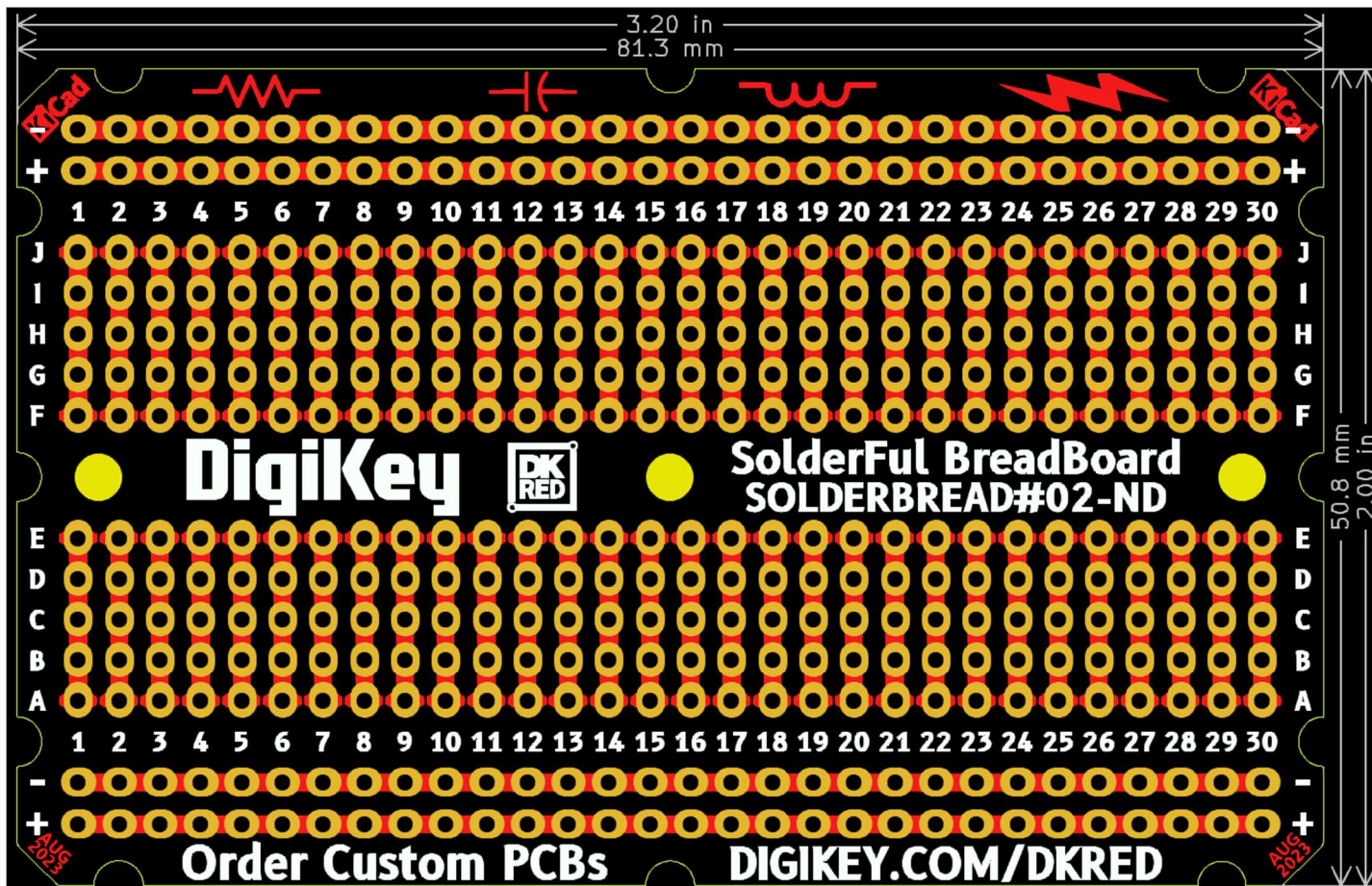
Page 5 How to Solder Two Terminal SMT Parts

Document Revision: December 2023

Mounting holes are 3mm

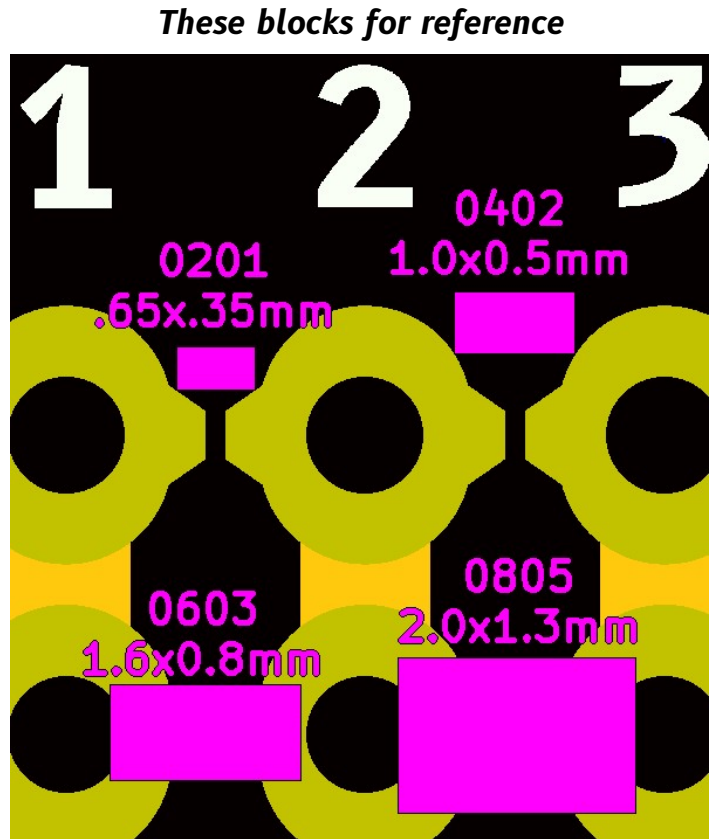
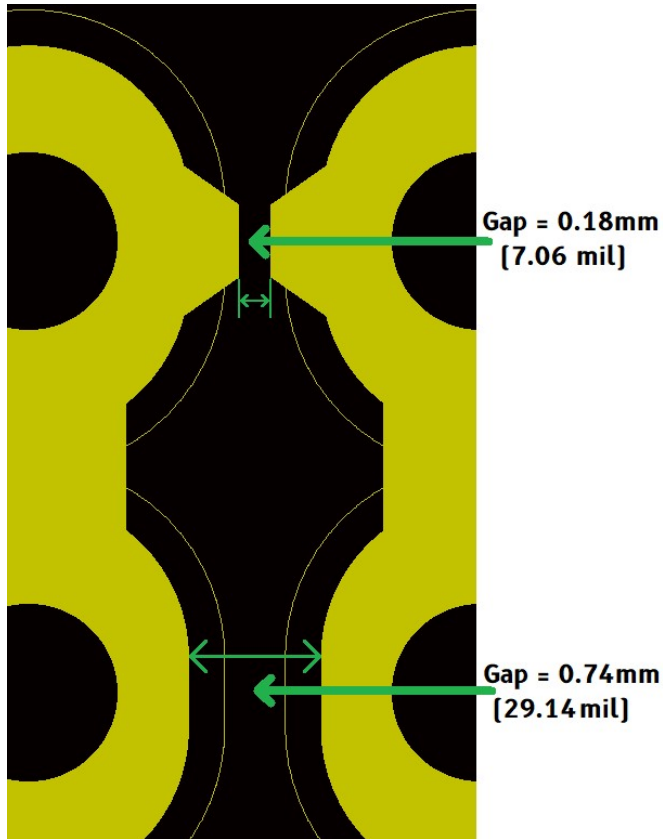


Overall Dimensions



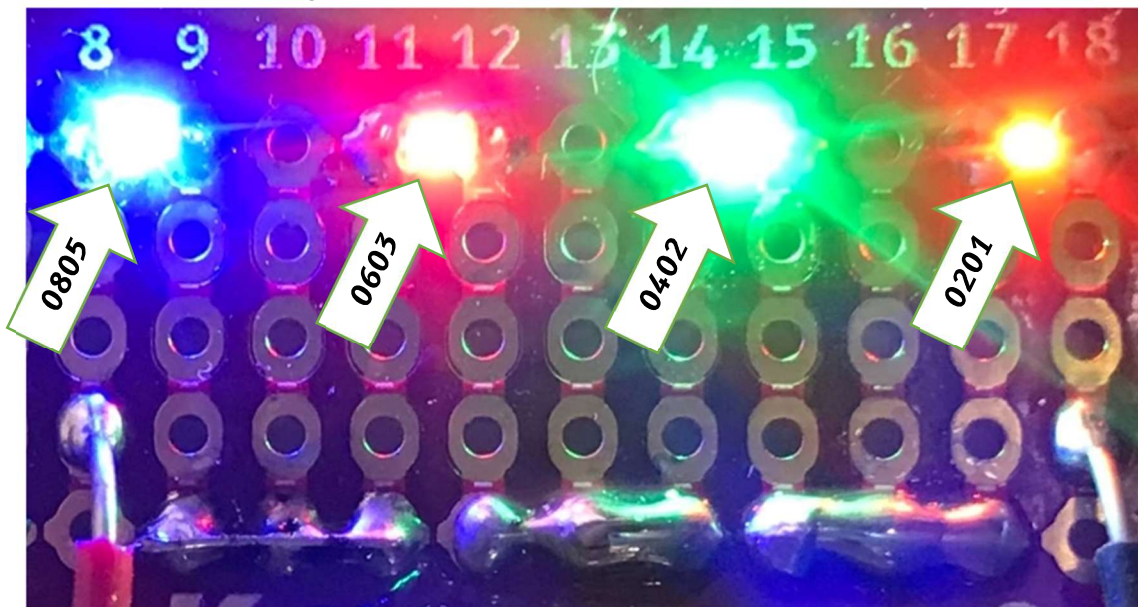
Special Pads for Surface Mount (SMT) 0201 and Up

And for Bridge Neighboring Nets at Each End [scraping the mask away first will help].



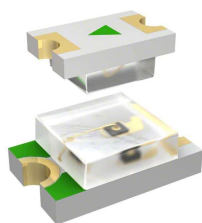
These LEDs were hand soldered as a test.

- ***Hand Soldering 0201 parts should be avoided, but it can be done.***



- ***The LEDs were powered in series at 10mA***

Parts used:



0805 [2012 Metric]

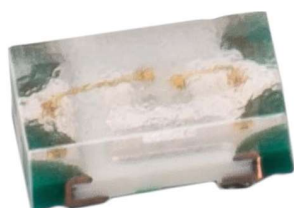
[732-4982-1-ND](#)

Blue – 3.2V (Typical) – 2.00mm x 1.25mm

0603 [1608 Metric]

[3147-B1911USD-20D000114U1930CT-ND](#)

Red – 2V (Typical) – 1.60mm x 0.80mm



0402 [1005 Metric]

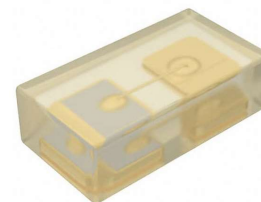
[732-11990-1-ND](#)

Green – 3.2V (Typical) – 1.00mm x 0.50mm – Very bright, even at 1 mA

0201 [0603 Metric]

[754-2027-1-ND](#)

Orange – 2V (Typical) – 10mA – 0.65mm x 0.35mm



A Bonus LED

- Lit in series at 5mA



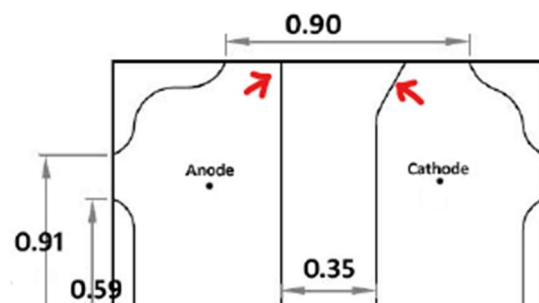
[1214-MP-1616-2103-PGCT-ND](#)



A 6V (Typ) 'Green' (Created by down-converting blue via phosphor like white LEDs are made)

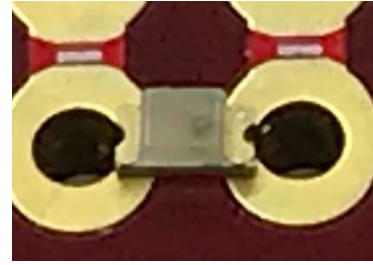
At 148lm/W, this little 1.60mm² package puts out **a lot** of green-white light, so even with a few milliamps; it can be a unique indicator.

Be warned- their polarity markings are not obvious ➡

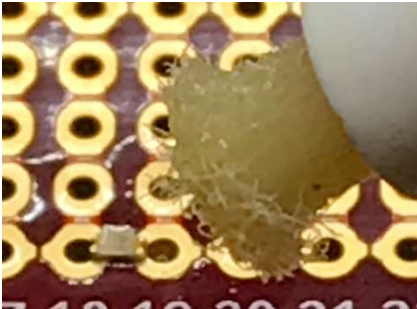


How to Solder Two Terminal SMT Parts:

- 1. Place your part on pads**
[0603 used here]



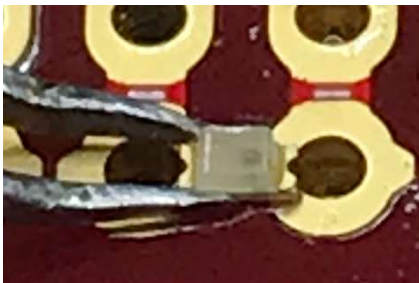
- 2. Add flux to one side of part and pad**



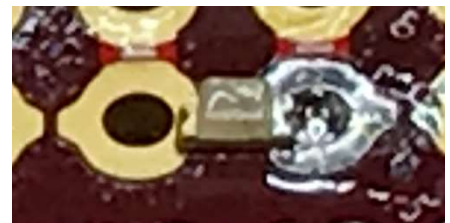
- 3. Add solder to your iron**



- 4. Hold the part with tweezers**



- 5. Touch iron to 'fluxed' pad**



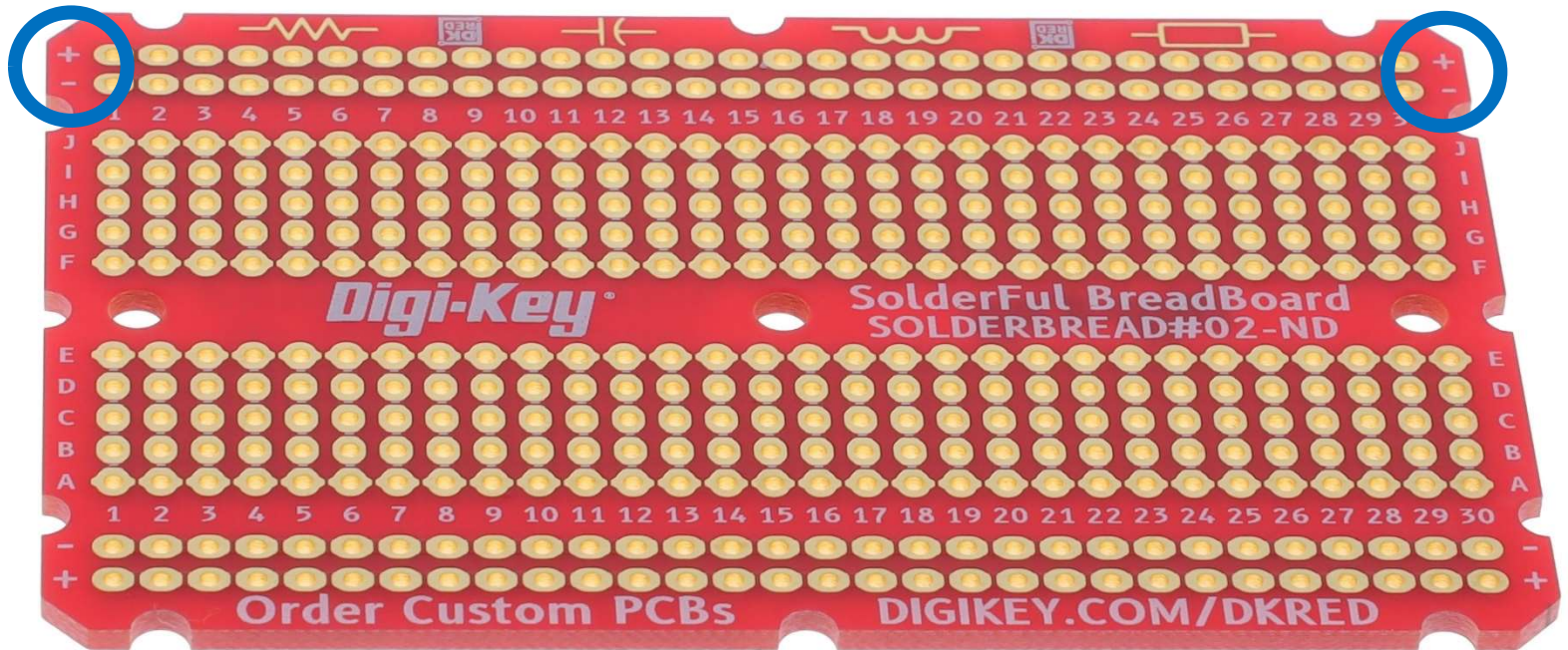
- 6. Turn board around and repeat.**
7. Clean flux off



**0201 shown for scale next to the
Registered Trademark symbol
on the first version board [shown below].**

Errata:

The first revision had the + and – reversed at the top.



A big Thank You to [KiCad](https://www.kicad.org/)!