

PRODUCT SPECIFICATION

DOCUMENT NO. ENS000162230							
DESCRIPTION DRAWN BY DESIGNED BY CHECKED BY APPROVED BY							
MLVS0603LAMFDG Series	Sandy	JamesTeng	JamesTeng	Shawn Yeh			





RoHS MLVS0603LAMFDG Series Engineering Specification

1. Scope

- (1) Qualified based on AEC-Q200
- (2) RoHS compliant
- (3) Meet IEC 61000-4-5 standard
- (4) SMD type zinc oxide based ceramic chip
- (5) Insulator over coat keeps excellent low and stable leakage current
- (6) Quick response time (<0.5ns)
- (7) High transient current capability
- (8) High reliability
- (9) Compact size for EIA0603

Applications

Protection against automotive related transient overvoltage

2. Explanation of Part Number

<u>MLV</u>	<u>S</u>	<u>0603</u>	<u>L</u>	<u> </u>	<u>04</u>	<u>581</u>	<u>F</u>	<u>DG</u>
(1)	(2)	(3)	(4)	(5)	(5)	(6)	(7)	(8)

- 1. Multilayer varistor
- 2. Type: S=single
- 3. Size
- 4. Lead free series
- 5. Automotive series
- 6. Max. AC voltage
- 7. Typical Capacitance: "581" means 58×101
- 8. Inpaq Control Code

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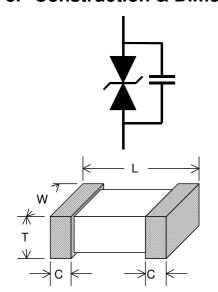
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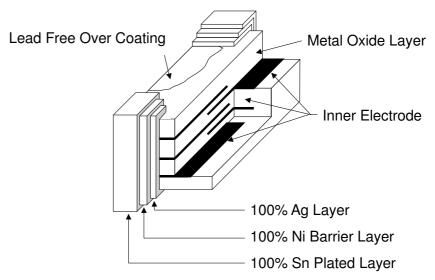
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3. Construction & Dimension





Unit: mm	0603
L	1.60±0.15
W	0.80±0.1
t	0.80±0.1
С	0.30±0.20

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4. Part ratings and characteristics

4.1. Ratings (25°C for characteristics, 125°C for maximum ratings)

	Working voltage		Varistor voltage	Clamping Voltage	Capacitance	Peak current	Transient energy
Symbol	V _{RMS}	V _{DC}	V_{V}	Vc	Ср	i _{max}	W _{max}
11-9-	Volts	Volts	Volts	Volts	pF	Amps	Joules
Units	(Max.)	(Max.)	VOIIS	(Max.)	(Typical)	(Max.)	(Max.)
Test Condition		< 10 μΑ	1mA DC	1A 8/20μs	1KHz	8/20µs	10/1000μs
MLVS0603LAM04581FDG	4	5.5	7~10	21	580	20	0.1
MLVS0603LAM06281FDG	6	9	11~15.5	30	280	30	0.1
MLVS0603LAM14250FDG	14	16	23~34.2	70[2A]	25	2	0.05
MLVS0603LAM14131FDG	14	18	22~28	45	130	30	0.2
MLVS0603LAM17750FDG	17	22	25~41	54	75	30	0.2
MLVS0603LAM20101FDG	20	26	30~43	67	100	30	0.1
MLVS0603LAM25101FDG	25	31	36~44	71	100	30	0.2
MLVS0603LAM25140FDG	25	32	51~71	124	14	5	0.1
MLVS0603LAM30650FDG	30	38	42~51	80	65	30	0.1

- V_{RMS} Maximum AC operating voltage the varistor can maintain and not exceed 10μA leakage current
- V_{DC} Maximum DC operating voltage the varistor can maintain and not exceed 10μA leakage current
- V_V Voltage across the device measured at 1mA DC current. Equivalent to Vb, "Breakdown Voltage".
- Vc Maximum peak voltage across the varistor measured at 8/20us waveform and 1A pulse current
- Cp Device capacitance measured with zero volt bias 1Vrms.
- i_{max} Maximum peak current which may be applied with 8/20us waveform without device failure
- W_{max} Maximum energy that may be dissipated with the 10/1000us waveform without device failure

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5. General electrical specifications

5.1. General technical data

Operating temperature	-40+125°C
Storage temperature (on board)	-40 +125°C
Response time	<1 ns
Solderability	245±5°C, 5 +0/-0.5sec
Solder leach resistance	260±5°C,10 ±1sec

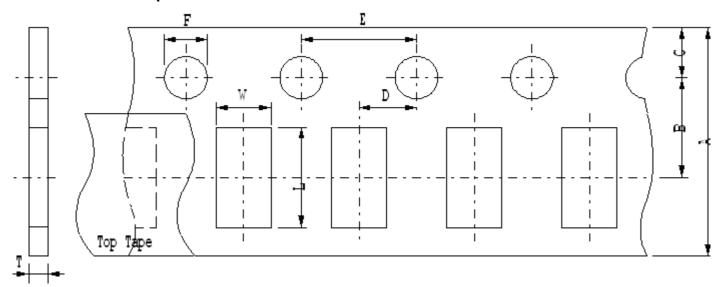
5.2. Storage Condition with package

Storage Time: 12 months max Storage Temperature: 5 to 40°C Relative Humidity: 65% max

6. Taping Package and Label Marking

6.1. Carrier tape dimensions

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UNIT: mm

Α	В	O	D	Е	F	L	Т	W
8.00±	3.50±	1.75±	2.00±	4.00±	1.50±	1.90±	0.95±	1.05±
0.30	0.05	0.10	0.05	0.10	0.10	0.15	0.05	0.15

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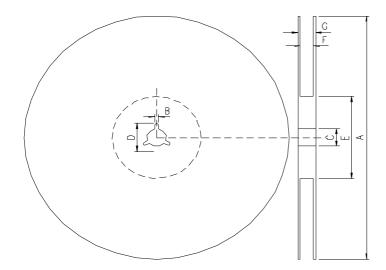
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6.2. Taping reel dimensions



UNIT: mm 178.0±2.0 2.0±0.5 13.0±0.5 21.0±0.8 62.0±1.5 9.0±0.5 13.0±1.0

6.3. Taping specifications

There shall be the portion having no product in both the head and the end of taping, and there shall be the cover tape in the head of taping.

6.4. Label Marking

The label specified as follows shall be put on the side of reel.

- (1) Part No.
- (2) Quantity
- (3) Lot No.

6.5. Quantity of products in the taping package

- (1) Standard quantity: 4,000pcs/Reel for MLVS0603LAMF series
- (2) Shipping quantity is a multiple of standard quantity.

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^{*}Part No. And Quantity shall be marked on outer packaging.

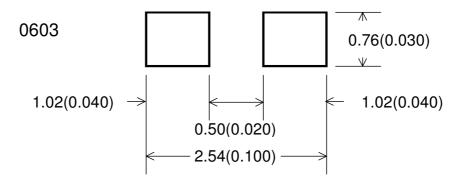


7. Precautions for Handling

7.1. Solder cream in reflow soldering

Refer to the recommendable land pattern as printing mask pattern for solder solder cream.

- (1) Print solder in a thickness of 150 to 200 μ m.
- (2) Dimensions: millimeters (inches)



7.2. Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely. (Reference examples)

- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another component.

 If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend using the machine or the jig to break it.

7.3. Precaution for soldering

Note that rapid heating, rapid cooling or local heating will easily damage this product.

Do not give heat shock over 100°C in the process of soldering. We recommend taking preheating and gradual cooling.

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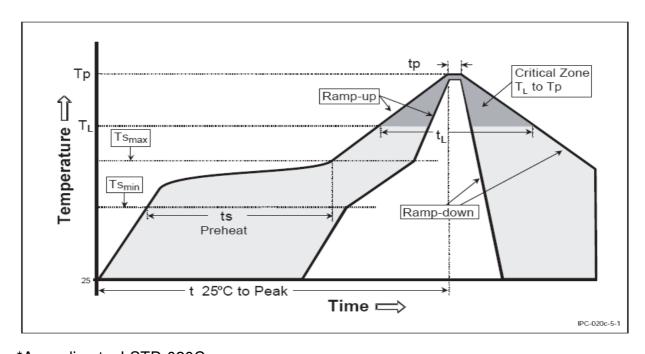
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7.4. Recommendable reflow soldering

Profile Feature	Pb-Free Assembly		
Average Ramp-Up Rate	3° C/second max.		
(Tsmax to Tp)			
Preheat			
– Temperature Min (Tsmin)	150℃		
– Temperature Max (Tsmax)	200℃		
Time (tsmin to tsmax)	60-180 seconds		
Time maintained above:			
– Temperature (TL)	217℃		
- Time (tL)	60-150 seconds		
Peak/Classification Temperature (Tp)	260℃		
Time within 5 ℃ of actual Peak			
Temperature (tp)	20-40 seconds		
Ramp-Down Rate	6℃/second max.		
Time 25 ℃ to Peak Temperature	8 minutes max.		



^{*}According to J-STD-020C



7.5. Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

- (1) The tip temperature must be less than 350°C for the period within 3 seconds by using soldering gun less than 30 W.
- (2) The soldering gun tip shall not touch this product directly.

7.6. Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

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