



# ISABELLENHÜTTE

Datum

22.11.22

## Solderability of ISA-Weld® Shunts and ISA-Plan® Shunts

In the original packaging condition (Plastic bag, filled with nitrogen) we guarantee a solderability of the shunts for two years.

We guarantee also a solderability for two years when the opened reel is stored in a nitrogen-purged chamber (30°C/10% RH)

After opening the original packaging we guarantee the solderability and processability for 12 months at following storing conditions according to J-STD-033C:

Temperature:  $\leq 30^{\circ}\text{C}$

Relative humidity:  $\leq 60\%$

Mit freundlichen Grüßen

**ISABELLENHÜTTE**  
**Heusler GmbH & Co. KG**

Development Components

Signature

22.11.2022

Date

Quality Management

Signature

22.11.2022

Date

Telefon: (0 27 71) 9 34-0  
Telefax: (0 27 71) 2 30 30  
E-mail: info@isabellenhuette.de

Internet:  
www.Isabellenhuette.de

Rechtsform  
Kommanditgesellschaft, Sitz Dillenburg  
Amtsgericht Wetzlar, HRA 5057

Persönlich haftender Gesellschafter  
Isabellenhütte GmbH, Sitz Dillenburg  
Amtsgericht Wetzlar, HRB 3023

Geschäftsführer  
Holger Spiegel (Sprecher)  
Dr. Felix Heusler  
Thilo Gleisberg