<b>PCN Num</b>	ber:	2021092	7002	2.1		PC	N Da	ate:	September 28, 2021
Title:				b site (RFAB) using tion for select devic		l Pro	ocess	Techr	ology, Die Revision,
Custome	r Contact		PC	<u>N Manager</u>		De	pt:		Quality Services
Proposed 1 <sup>st</sup> Ship Date:		De	c 26, 2021		timated Sample ailability:		nple	Date provided at sample request.	
<b>Change T</b>	уре:								
Asser	mbly Site			Assembly Process			Assembly Materials		mbly Materials
□ Desig	ın			Electrical Specifica	ation			Mech	anical Specification
Test !	Site			Packing/Shipping/	Labeling			Test I	Process
Wafe	r Bump Sit	e		Wafer Bump Mate	rial			Wafer Bump Process	
			$\boxtimes$	Wafer Fab Materia	ıls		$\boxtimes$	Wafe	r Fab Process
				Part number change				•	
				PCN Deta	ils		•	•	

# **Description of Change:**

Texas Instruments is pleased to announce the qualification of a new fab & process technology (RFAB, LBC9) and BOM option for selected devices as listed below in the product affected section. Construction differences are noted below:

С	urrent Fab Site	е	Additional Fab Site			
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter	
SFAB	HCMOS	150 mm	RFAB	LBC9	300 mm	

The die was also changed as a result of the process change.

Additionally, there will be a BOM option introduced for these devices:

	Current	Additional
Bond wire diameter (Cu)	0.96 mils	0.8 mils

# **Reason for Change:**

These changes are part of our multiyear plan to transition products from our 150-milimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

# Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):

None

# **Impact on Environmental Ratings**

Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.

RoHS	REACH	Green Status	IEC 62474
No Change	No Change	🛛 No Change	No Change

# Changes to product identification resulting from this PCN:

# **Fab Site Information:**

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
SH-BIP-1	SHE	USA	Sherman
RFAB	RFB	USA	Richardson

# Die Rev:

**Current** New

Die Rev [2P]	Die Rev [2P]
A, E, F, G, H, J, -	A

Sample product shipping label (not actual product label)

TEXAS INSTRUMENTS MADE IN: Malaysia 2DC: 2Q;

MSL '2 /260C/1 YEAR SEAL DT MSL 1 /235C/UNLIM 03/29/04

OPT: ITEM:

(L)T0:3750 LBL: 5A



(1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T)LOT: 3959047MLA (4W) TKY(1T) 7523483SI2 (P) (2P) REV: 0033317 (201) 030. SHE (211) 000:USA (221) ASO: MLA (23L) ACO: MYS

# **Product Affected:**

CD74HC138E	SN74HC151N	SN74HC273NSR	SN74HC541ANSR
CD74HC138EE4	SN74HC157N	SN74HC273PWR	SN74HC541DBR
CD74HC237E	SN74HC157NE4	SN74HC273PWRG4	SN74HC541N
CD74HC237EE4	SN74HC165N	SN74HC367N	SN74HC541NE4
CD74HC238E	SN74HC165NE4	SN74HC373N	SN74HC541NSR
CD74HC238EE4	SN74HC166N	SN74HC373NE4	SN74HC541PWR
CD74HC259E	SN74HC174N	SN74HC373NSR	SN74HC573AN
CD74HC273E	SN74HC174NE4	SN74HC373NSRE4	SN74HC573ANE4
CD74HC373E	SN74HC240N	SN74HC373PWR	SN74HC573APWR
CD74HC373EE4	SN74HC240NE4	SN74HC373PWRE4	SN74HC573APWRG4
CD74HC374E	SN74HC240NSR	SN74HC374N	SN74HC573NSR
CD74HC377PWR	SN74HC240NSRE4	SN74HC374NE4	SN74HC574DBR
CD74HC377PWRG4	SN74HC240PWR	SN74HC374NSR	SN74HC574DBRG4
CD74HC541E	SN74HC240PWRG4	SN74HC374PWR	SN74HC574N
CD74HC541EE4	SN74HC241PWR	SN74HC377N	SN74HC574NE4
CD74HC541PWR	SN74HC241PWRE4	SN74HC377NE4	SN74HC574NSR
CD74HC573E	SN74HC251N	SN74HC377NSR	SN74HC574PWR
CD74HC573EE4	SN74HC259N	SN74HC540N	SN74HC574PWRE4
CD74HC574E	SN74HC259NE4	SN74HC540NE4	SN74HC574PWRG4
SN74HC138N	SN74HC273DBR	SN74HC540NSR	SN74HC595N
SN74HC138NE4	SN74HC273N	SN74HC540PWR	SN74HC595NE4
SN74HC139N	SN74HC273NE4	SN74HC540PWRE4	SN74HCT573PWR
SN74HC139NE4			



#### Approve Date 14-Sep-2021

#### Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: SN74HC273NSR	Qual Device: SN74HC374NSR	QBS Product Reference: <u>CD74HC377PWR</u>	QBS Product Reference: <u>SN74HC240PWR</u>	QBS Product Reference: SN74HC241PWR	QBS Product Reference: <u>SN74HC273PWR</u>	QBS Product Reference: <u>SN74HC373PWR</u>
CDM	ESD - CDM	1500 V	1/3/0	-	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HBM	ESD - HBM	5000V	-	-	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0

#### Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	QBS Product Reference: SN74HC374PWR	QBS Product Reference: SN74HC540PWR	QBS Product Reference: SN74HC541PWR	QBS Product Reference: SN74HC573APWR	QBS Product Reference: SN74HC574PWR	QBS Product Reference: SN74HCT573PWR	QBS Process Reference: <u>SN74HC S245QPWRQ1</u>
AC	Autoclave 121C	96 Hours	-	-	-	-	-	-	1/77/0
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
EC	Electrical Characterization	Per Datasheet Parameters	-	-	-	-	-	-	3/90/0
HAST	Biased HAST, 130C/85%RH	96 Hours	•	-	•	-	•	•	1/77/0
HBM	ESD - HBM	5000V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HTOL	Life Test, 150C	300 Hours	-	-	-	-	-	-	1/77/0
HTSL	High Temp Storage Bake 150C	1000 Hours	-	-	-	-	-	-	1/45/0
LU	Latch-up	(Per JESD78)	1/6/0	1/6/0	1/6/0	1/3/0	1/6/0	1/6/0	1/3/0
TC	Temperature Cycle, -65/150C	500 Cycles	-	-	•	-	-	•	1/77/0
WBP	Wire Bond Pull	Wires	-	-	-	-	-	-	1/30/0

1								
Туре	Test Name / Condition	Duration	QBS Process Reference: SN74HCS273QPWRQ1	QBS Package Reference: <u>1P8T245NSR</u>	QBS Package Reference: <u>SN74HC253NSR</u>	QBS Package Reference: SN74HC257NSR	QBS Package Reference: <u>ULQ2003AQDRQ1_RLF</u>	QBS Package Reference: <u>ULQ2003AQDRQ1_STDLF</u>
AC	Autoclave 121C	96 Hours	1/77/0	3/231/0	-	-	3/231/0	3/231/0
CDM	ESD - CDM	1500 V	1/3/0	-	1/3/0	-	-	-
EC	Electrical Characterization	Per Datasheet Parameters	No Fails	-	-	-	No Fails	-
HAST	Biased HAST, 130C/85%RH	96 Hours	1/77/0	-	-	-	-	3/231/0
HTOL	Life Test, 150C	300 Hours	1/77/0	-	-	-	-	-
HTOL	Life Test, 150C	408 Hours	-	-	-	-	-	3/231/0
HTSL	High Temp Storage Bake 150C	1000 Hours	1/45/0	-	-	-	1/45/0	1/45/0
HTSL	High Temp Storage Bake 170C	420 Hours	-	3/231/0	-	-	-	-
LU	Latch-up	(Per JEDC78)	1/6/0	-	-	-	-	-
TC	Temperature Cycle, -65/150C	500 Cycles	1/77/0	3/231/0	-	-	3/231/0	3/231/0
WBP	Wire Bond Pull	Wires	1/30/0	-	-	-	-	-
WBS	Wire Bond Shear	Wires	1/30/0	-	-	-	-	-

- QBS: Qual By Similarity
   Qual Device SN74HC374NSR is qualified at LEVEL1-260C
   Qual Device SN74HC273NSR is qualified at LEVEL1-260C
   Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
   The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
   The following are equivalent TFSL options based on an activation energy of 0.7eV: 150C/1b Hours, and 170C/420 Hours
   The following are equivalent Temp Cycle options per JESD47:-55C/125C/700 Cycles and -65C/150C/500 Cycles
   Qualify and Environmental data is available at TI's external Web site: http://www.ti.com/
   Green/Pb-free Status:
   Qualified Pb-Free(SMT) and Green



# Approve Date 14-Sep-2021

#### **Qualification Results** Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: SN74HC273DBR	QBS Product Reference: SN74HC273PWR	QBS Product Reference: SN74HC541PWR	QBS Product Reference: SN74HC574PWR	QBS Process Reference: SN74HCS273QPWRQ1	QBS Package Reference: 1M16374QDLREP	QBS Package Reference: <u>1R16214CDL</u>
AC	Autoclave 121C	96 Hours	-	-	-	-	1/77/0	3/231/0	3/231/0
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	-	-
ED	Electrical Characterization	Per Datasheet Parameters	-	-	-	-	Pass	Pass	Pass
HAST	Biased HAST, 130C/85%RH	96 Hours	-	-	-	-	1/77/0	-	-
HBM	ESD - HBM	5000V	-	1/3/0	1/3/0	1/3/0	-	-	-
HTOL	Life Test, 150C	300 Hours	-	-	-	-	1/77/0	-	-
HTSL	High Temp Storage Bake 150C	1000 Hours	-	-	-	-	1/45/0	-	-
HTSL	High Temp Storage Bake 170C	420 Hours	-	-	-	-	-	3/231/0	-
LU	Latch-up	(JESD78)	-	1/6/0	1/6/0	1/6/0	1/6/0	-	-
PC	Automotive Preconditioning Level 1	(Level 1- 260C)	-	-	-	-	No Fails	-	-
TC	Temperature Cycle, -65/150C	500 Cycles	-	-	-	-	1/77/0	3/231/0	4/308/0
WBP	Bond Pull	Wires	1/76/0	-	-	-	-	=	-
WBS	Ball Bond Shear	Wires	1/76/0	-	-	-	-	-	-

Туре	Test Name / Condition	Duration	QBS Package Reference: BQ77PL900DL	QBS Package Reference: <u>SN75976A1DL</u>	QBS Package Reference: TLC5920DLR
AC	Autoclave 121C	96 Hours	-	3/231/0	-
ED	Electrical Characterization	Per Data	-	1/Pass	-
HTSL	High Temp Storage Bake 170C	420 Hours	-	3/231/0	-
TC	Temperature Cycle, -65/150C	500 Cycles	3/231/0	3/231/0	4/308/0

<sup>-</sup> QBS: Qual By Similarity

<sup>-</sup> Qual Device SN74HC273DBR is qualified at LEVEL1-260C

<sup>-</sup> Qual Device SN74HC273DBR is qualified at LEVEL1-260C
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles
- Quality and Environmental data is available at TI's external Web site: http://www.ti.com/
- Green/Pb-free Status:
- Qualified Pb-Free(SMT) and Green



#### Approve Date 14-Sep-2021

#### Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: CD74HC377PWR	Qual Device: SN74HC240PWR	Qual Device: SN74HC241PWR	Qual Device: SN74HC273PWR	Qual Device: SN74HC373PWR	Qual Device: SN74HC374PWR	Qual Device: SN74HC540PWR
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HBM	ESD - HBM	5000V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
LU	Latch-up	(per JESD78)	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0

#### **Qualification Results** Data Displayed as: Number of lots / Total sample size / Total failed

E								
Туре	Test Name / Condition	Duration	Qual Device: SN74HC541PWR	Qual Device: SN74HC573APWR	Qual Device: SN74HC574PWR	Qual Device: SN74HCT573PWR	QBS Process Reference: SN74HC S273QPWRQ1	QBS Package Reference: SN74HCS244QPWRQ1
AC	Autoclave 121C	96 Hours	-	-	-	-	1/77/0	1/77/0
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
EC	Electrical Characterization	Cpk>1.67 Room, hot, and cold test	-	-	-	-	3/90/0	3/90/0
HAST	Biased HAST, 130C/85%RH	96 Hours	-	=	-	-	1/77/0	1/77/0
HBM	ESD - HBM	5000V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HTOL	Life Test, 150C	300 Hours	-	-	-	-	1/77/0	1/77/0
HTSL	High Temp Storage Bake 150C	1000 Hours	-	-	-	-	1/45/0	1/45/0
LU	Latch-up	(per JESD78)	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0
PC	Automotive Preconditioning Level 1	(Level 1-260C)	-	-	-	-	No Fails	No Fails
тс	Temperature Cycle, - 65/150C	500 Cycles	-	-	-	-	1/77/0	1/77/0

Туре	Test Name / Condition	Duration	Qual Device: SN74HC541PWR	Qual Device: SN74HC573APWR	Qual Device: SN74HC574PWR	Qual Device: SN74HCT573PWR	QBS Process Reference: SN74HCS273QPWRQ1	QBS Package Reference: <u>SN74HCS244QPWRQ1</u>
WBP	Wire Bond Pull	Wires	-	-	-	-	1/30/0	1/30/0
WBS	Wire Bond Shear	Wires	-	-	-	-	1/30/0	1/30/0

- QBS: Qual By Similarity
   Qual Device SN74HC241PWR is qualified at LEVEL1-260C
   Qual Device SN74HC574PWR is qualified at LEVEL1-260C
   Qual Device CD74HC377PWR is qualified at LEVEL1-260C
   Qual Device SN74HC373PWR is qualified at LEVEL1-260C

- Qual Device SN74HC240PWR is qualified at LEVEL1-260C
   Qual Device SN74HC540PWR is qualified at LEVEL1-260C
   Qual Device SN74HC540PWR is qualified at LEVEL1-260CG
   Qual Device SN74HC273PWR is qualified at LEVEL1-260C
- Qual Device SN74HC374PWR is qualified at LEVEL1-260C
   Qual Device SN74HC541PWR is qualified at LEVEL1-260C

- Qual Device SN74HCS73APWR is qualified at LEVEL1-260C
   Qual Device SN74HCS73APWR is qualified at LEVEL1-260C
   Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
   The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles
- Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status: Qualified Pb-Free(SMT) and Green



# Approve Date 14-Sep-2021

## Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: <u>SN74HC273N</u>	QBS Product Reference: CD74HC377PWR	QBS Product Reference: <u>SN74HC240PWR</u>	QBS Product Reference: <u>SN74HC241PWR</u>	QBS Product Reference: <u>SN74HC273PWR</u>	QBS Product Reference: <u>SN74HC373PWR</u>	QBS Product Reference: <u>SN74HC374PWR</u>
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HBM	ESD - HBM	5000V	-	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
LU	Latch-up	(Per JED78)	-	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0
TC	Temperature Cycle, -65/150C	500 Cycles	1/77/0	-	-	-	-	-	-

## **Qualification Results** Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	QBS Product Reference: SN74HC540PWR	QBS Product Reference: SN74HC541PWR	QBS Product Reference: SN74HC573APWR	QBS Product Reference: SN74HC574PWR	QBS Product Reference: SN74HCT573PWR	QBS Process Reference: SN74HCS273QPWRQ1	QBS Package Reference: <u>SN74HCT540N</u>
AC	Autoclave 121C	96 Hours	-	-	-	-	-	1/77/0	3/231/0
CDM	ESD - CDM	1500 V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	-
EC	Electrical Characterization	Per Datasheet Parameters	-	-	-	-	-	Pass	-
HAST	Biased HAST, 130C/85%RH	96 Hours	-	-	-	-	-	1/77/0	-
HBM	ESD - HBM	5000V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	-
HTOL	Life Test, 150C	300 Hours	-	-	-	-	-	1/77/0	-
HTSL	High Temp Storage Bake 150C	1000 Hours	-	-	-	-	-	1/45/0	-

Туре	Test Name / Condition	Duration	QBS Product Reference: SN74HC540PWR	QBS Product Reference: SN74HC541PWR	QBS Product Reference: SN74HC573APWR	QBS Product Reference: SN74HC574PWR	QBS Product Reference: SN74HCT573PWR	QBS Process Reference: SN74HC S273QPWRQ1	QBS Package Reference: SN74HCT540N
HTSL	High Temp Storage Bake 170C	420 Hours	-	-	-	=	-	-	3/231/0
LU	Latch-up	(Per JESD78)	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	-
PC	Preconditioning Level 1	(Level 1- 260C)	-	-	-	-	-	No Fails	No Fails
TC	Temperature Cycle, -65/150C	500 Cycles	-	-	-	-	-	1/77/0	3/231/0

Туре	Test Name / Condition	Duration	QBS Package Reference: <u>TPA3122D2N</u>	QBS Package Reference: <u>UC3875N</u>
AC	Autoclave 121C	96 Hours	3/231/0	3/231/0
HTSL	High Temp Storage Bake 170C	420 Hours	3/231/0	3/231/0
TC	Temperature Cycle, -65/150C	500 Cycles	3/231/0	3/231/0

- QBS: Qual By Similarity Qual Device SN74HC273N is qualified at LEVEL1-260C
- Qual Device SN74HC273N is qualified at LEVEL1-260C
   Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
   The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
   The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
   The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles
   The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles
   Qualify and Environmental data is available at TI's external Web site: http://www.ti.com/
   Green/Pb-free Status:
   Qualified Pb-Free(SMT) and Green



# Qualification Report Gatorade Expansion 16 pin PDIP SN74HC138, CD74HC138 SN74HC595, SN74HC139, SN74HC151, SN74HC157 SN74HC165, SN74HC166, SN74HC174, CD74HC237 CD74HC238, SN74HC251, CD74HC259, SN74HC259, SN74HC367

# Approve Date 09-Jul-2021

# Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Typ e	Test Name / Condition	Duration	Qual Device: <u>SN74HC595</u> <u>N</u>	QBS Product Reference: SN74HCS137QPWRQ 1	QBS Product Reference: SN74HCS138QPWRQ 1	QBS Product Reference: SN74HCS139QPWRQ 1	QBS Product Reference: SN74HCS151QPWRQ 1	QBS Product Reference: SN74HCS157QPWRQ 1	QBS Product Reference: SN74HCS165QDRQ 1
ED	Electrical Distribution s	Cpk>1.6 7 Room, hot, and cold test	-	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0
CDM	ESD - CDM	1500V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HBM	ESD - HBM	7000V	-	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
LU	Latch-up	(Per AEC- Q100- 004)	-	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0

# Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

Тур	Test Name / Condition	Duratio n	QBS Product Reference: SN74HC S166QDR Q1	QBS Product Reference: SN74HCS174QPWR Q1	QBS Product Reference: <u>SN74HC S237QPWR</u> <u>Q1</u>	QBS Product Reference: <u>SN74HCS238QPWR</u> <u>Q1</u>	QBS Product Reference: <u>SN74HCS251QPWR</u> <u>Q1</u>	QBS Product Reference: <u>SN74HCS259QPWR</u> <u>Q1</u>	QBS Product Reference: <u>SN74HCS367QPWR</u> <u>Q1</u>
ED	Electrical Distribution s	Cpk>1.6 7 Room, hot, and cold test	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0	1/30/0
CD M	ESD - CDM	1500V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
HB M	ESD - HBM	7000V	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0	1/3/0
LU	Latch-up	(Per AEC- Q100- 004)	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0	1/6/0

Туре	Test Name / Condition	Duration	QBS Product Reference: SN74HC S595QPWRQ1	QBS Process Reference: SN74HCS74QPWRQ1	QBS Package Reference: <u>SN74HC595N</u>	QBS Package Reference: <u>TLV9054IDR</u>
ED	Electrical Characterization	Per Datasheet Parameters	-	-	Pass	1/30/0
ED	Electrical Distributions	Cpk>1.67 Room, hot, and cold test	3/90/0	3/90/0	-	-
CDM	ESD - CDM	1500V	-	1/3/0	-	1/3/0
CDM	ESD - CDM	2000V	1/3/0	-	-	-
HBM	ESD - HBM	4000V	-	-	-	1/3/0
HBM	ESD - HBM	9000V	1/3/0	-	-	-
HBM	ESD - HBM	7000V	-	1/3/0	-	-
LU	Latch-up	(Per AEC-Q100-004)	1/6/0	1/6/0	-	1/6/0
ELFR	Early Life Failure Rate, 125C	48 Hours	-	3/2400/0	-	-
HTOL	Life Test, 150C	300 Hours	1/77/0	3/231/0	-	1/77/0
UHAST	Unbiased HAST 130C/85%RH	96 Hours	-	-	-	3/231/0
AC	Autoclave 121C	96 Hours	1/77/0	3/231/0	3/225/0	-
HAST	Biased HAST, 130C/85%RH	96 Hours	1/77/0	3/231/0	-	3/231/0
HTSL	High Temp Storage Bake 150C	1000 Hours	1/45/0	3/135/0	-	-

Туре	Test Name / Condition	Duration	QBS Product Reference: <u>SN74HCS595QPWRQ1</u>	QBS Process Reference: SN74HCS74QPWRQ1	QBS Package Reference: SN74HC595N	QBS Package Reference: <u>TLV9054IDR</u>
HTSL	High Temp Storage Bake 170C	420 Hours	-	-	3/231/0	3/231/0
TC	Temperature Cycle, - 65/150C	500 Cycles	1/77/0	3/231/0	3/231/0	3/231/0

- QBS: Qual By Similarity
- Qual Device SN74HC595N is qualified at Not Classified
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
   The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
   The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Ph-free Status:

Qualified Pb-Free(SMT) and Green



TI Information Selective Disclosure

## **Qualification Report**

Gatorade Expansion 16 Pin PDIP SN74HC138N, CD74HC138N, SN74HC595N, SN74HC139N, SN74HC151N, SN74HC157N, SN74HC165N, SN74HC166N, SN74HC174N, CD74HC237N, CD74HC238N, SN74HC251N, CD74HC259N, SN74HC259N, SN74HC367N

#### Approve Date 21-Jul-2021

#### Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

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Туре	Test Name / Condition	Duration	Qual Device: SN74HC138N	QBS Product Reference: SN74HCS16507QDRQ1	QBS Product/Process Reference: SN74HCS74QPWRQ1	QBS Process Reference: SN74HC S595QPWRQ1	QBS Package Reference: L293DNE	QBS Package Reference: SN74HC00N
EC	Electrical Characterization	Cpk>1.67	-	1/30/0	3/90/0	-	-	-
CDM	ESD - CDM	1500 V	-	1/3/0	1/3/0	-	-	-
HBM	ESD - HBM	7000 V	-	1/3/0	1/3/0	-	-	-
LU	Latch-up	(Per AEC-Q100-004)	-	1/6/0	1/6/0	-	-	-
ELFR	Early Life Failure Rate, 125C	48 Hours	-	-	3/2400/0	-	-	-
HTOL	Life Test, 150C	300 Hours	-	-	3/231/0	1/77/0	-	-
AC	Autoclave 121C	96 Hours	-	-	3/231/0	1/77/0	3/231/0	-
HAST	Biased HAST, 130C/85%RH	96 Hours	-	-	3/231/0	1/77/0	-	1/77/0
HTSL	High Temp Storage Bake 150C	1000 Hours	-	-	3/135/0	1/45/0	-	-
HTSL	High Temp Storage Bake 170C	420 Hours	-	-	-	-	3/231/0	-
TC	Temperature Cycle, -65/150C	500 Cycles	-	-	3/231/0	1/77/0	3/225/0	1/77/0
WBP	Wire Bond Pull	Wires	1/76/0	-	-	-	-	-
WBS	Wire Bond Shear	Wires	1/76/0	-	3/231/0	-	-	-

- QBS: Qual By Similarity
- Qual Device SN74HC138N is qualified at LEVEL1-260CG
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycle

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Green/Pb-free Status: Qualified Pb-Free(SMT) and Green

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