

### **SPECIFICATION SHEET**

| SPECIFICATION SHEET NO. | Q0124- YG22M11840S430   |
|-------------------------|---|
|                         |   |
| DATE                    | Jan. 24, 2023   |
|                         |   |
| REVISION                | AO  |
| DESCRIPITION            | MHz Plastic SMD Crystals, L8.0*W3.8*H2.5mm, 4 Pads, CCMD series         |
|                         | 22.118400MHz, Tolerance +/-20ppm, Load Capacitor 30pF,                  |
|                         | Frequency stability +/-30ppm @Operating Temp. Range -40°C ~+85°C,       |
|                         | ESR 60 ohm Max, Reflow Profile Condition 260 °C Max.                    |
|                         | Tape/Reel, 3000pcs/Reel   |
|                         | RoHS/RoHS III compliant, RoHS Annex III lead Exemption (exempt per RoHS |
|                         | EU 2015/863)  |
| CUSTOMER                |   |
| CUSTOMER PART NUMBER    |   |
| CROSS REF. PART NUMBER  |   |
| ORIGINAL PART NUMBER    | TGS CCMD 22M1184A20-30-30-40-60TLH                                      |
| PART CODE               | YG22M11840S430  |

# VENDOR APPROVE Issued/Checked/Approved

CUSTOMER APPROVE
DATE:
1/24/2023

#### MAIN FEATURE

- SMD Package, 8038 Type, L8.0\*W3.8\*H2.5mm, 4 Pads
- Low cost and short lead time
- Industry standard
- Reflow Profile Condition 260 °C Max.
- Cross more competitors part
- RoHS/RoHS III compliant, RoHS Annex III lead Exemption (exempt per RoHS EU 2015/863)

#### APPLICATION

- Clock source for Portable
- Microcomputer & Automotive Equipment with Low power consumption

#### PART CODE GUIDE

| YG | 22M11840 | S | 430 |
|----|----------|---|-----|
| 1  | 2        | 3 | 4   |

1) YG: Part family Code for MHz Plastic SMD Crystals, L8.0\*W3.8\*H2.5mm, 4 Pads, CCMD series

2) 22M11840: Frequency range code for 22.11840MHz

3) S: SMD type, Package Tape/Reel, 3000pcs/Reel

4) 430: Specification code for original part No.: TGS CCMD 22M1184A20-30-30-40-60TLH









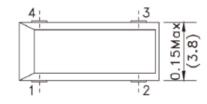


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#### DIMENSION (Unit: Inch/mm)

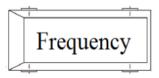
Image for reference

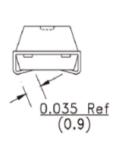


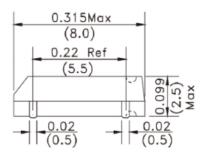


Marking Frequency Range

CCMD



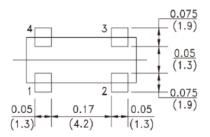


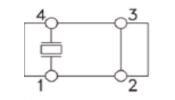


#### Note:

- Do not connect pad 2 and Pad 3 to external devices.
- Metal inside may be exposed on the top or bottom of plastic case
- It isn't Quality problem. This will not affect any quality, reliability and electrical specification when used

#### **Recommend Pad Layout**





#### Pin Function

- #1 Crystal
- #2 Ground
- #3 Ground
- #4 Crystal

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# MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### **ELECTRICAL PARAMETERS**

| Parameter             |                         | Part No.<br>Symbol | Units   | Value           |                 | Condition |                       |
|-----------------------|-------------------------|--------------------|---|-----------------|-----------------|-----------|-----------------------|
|                       |                         | oymoor             |   | Min.            | Typical         | Max.      |                       |
| Original              | Manufacturer            | TGS                |   | TGS C           | Crystals        | ·         |                       |
| Holder T              | уре                     | CCMD               | MHz SMD Cı  | rystal, Plastic | case, L8.0*W3.8 | *H2.5mm   |                       |
| Frequen               | cy Range                | 22M1184            | MHz   |                 | 22.118400       |           |                       |
| Mode of               | Oscillation             | А                  |   |                 | AT Fundamenta   | I         |                       |
| Frequen               | cy Tolerance            | 20                 | ppm   | -20             |                 | +20       | @25°C                 |
| Load Cap              | pacitance               | -30                | pF  |                 | 30              | 1         |                       |
| Stability<br>Operatio | over<br>on Temperance   | -30                | ppm   | -30             |                 | +30       |                       |
| Operatio              | on Temperance           | -40                | °C  | -40             |                 | +85       |                       |
| Storage               | Temperance              |                    | °C  | -55             |                 | +125      |                       |
| Equivale<br>Resistan  | ent Series<br>Ice (ESR) | -60                | Ω   |                 |                 | 60        |                       |
| Drive Le              | vel                     |                    | μW  |                 |                 | 100       |                       |
| Shunt Ca              | apacitance (CO)         |                    | pF  | 0               |                 | 7.0       |                       |
| Motiona<br>(C1)       | I Capacitance           |                    | fF  | N/A             |                 |           |                       |
| DLD2                  |                         |                    | Ω   | N/A             |                 |           |                       |
| FLD2                  |                         |                    | ppm   | N/A             |                 |           |                       |
| RDL2                  |                         |                    | Ω   |                 | N/A             |           |                       |
| SPDB                  |                         |                    | dB  | N/A             |                 |           |                       |
| Aging                 |                         |                    | ppm/year  |                 |                 | ±5        | @1 <sup>st</sup> year |
| Insulatio             | on Resistance           |                    | MΩ  | 500             |                 |           | @100Vdc<br>± 15Vdc    |
|                       | Package                 | Т                  | Tape/Reel   |                 |                 |           |                       |
| Others                | RoHS Status             | LH                 | RoHS III compliant, RoHS Annex III lead Exemption<br>(exempt per RoHS EU 2015/863 |                 |                 |           |                       |
|                       | Add Value               |                    |   | N               | /A              |           |                       |
|                       | Code <mark>*</mark>     |                    | Internal Control or N/A   |                 |                 |           |                       |

Note: 1) Original Part Number: TGS CCMD 22M1184A20-30-30-40-60TLH

2) \* Internal Control Code- 2 letter or digits; Blank: N/A



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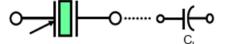
#### **TEST STANDARD**

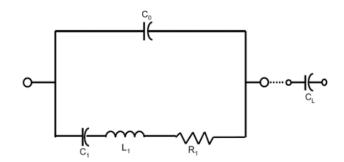
#### **General Electrical Characteristics And Visual testing**

- 1. LOT CLASSIFICATION : If The Quantity Is 1000 PCS Or More, 1000 PCS Is One Lot
- 2. Sampling Test Method : Mil-std-105e G-ii
- 3.Test Level
- A) High Level Defect : AQL 0.065% [200 Pcs]
- B) Medium Level Defect : AQL 0.25% [50 Pcs]
- C) Low Level Defect :AQL 0.4% [32 Pcs]
- 4. Defect Classification:
- A) High Level: @No Frequency; @Mixing; @Leak Defect
- B) Medium Level Electrical Characteristic Defect :
- @Frequency; @Oscillation; @Electrical Current; @Other Electrical Characteristics Defect
- C) Visual : @Marking; @Welding; @Leads ; @Other Visual Defect

Testing Method And Its Standard Can Be Modified Depending On The Customer's Request

#### **EQUIVALENT CIRCUITS**





Symbol for crystal unit

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# MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### **CHARACTERISTICS**

Units and values indicated with { } in this specification are the former units and the specified values.

#### **Standard Atmospheric Conditions:**

Unless otherwise specified the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C;

Relative humidity : 25% to 85%;

Air pressure: 86 to 106 k Pa

If there is any doubt about the results measurements shall be made within the following limits:

Ambient temperature : 25±1°C;

Relative humidity : 63% to 67% ;

Air pressure : 86 to 106 k Pa

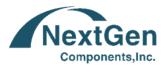
#### **Operating Temperature Range:**

The operating temperature range is the range of ambient temperatures at which the quartz crystal oscillator can be stored without damage. Conditions are as specified elsewhere on these specifications. Operating temperature range: -40°C to +85°C

#### Storage Temperature Range:

The storage temperature range is the range of ambient temperatures at which the quartz crystal oscillator can be stored without damage. Conditions are as specified elsewhere on these specifications. Storage temperature range: -55°C to +125°C

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### MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### CAUTION

\* In Order To Maintain Quality. Without Change In Characteristics Of The crystal Units. Please Follow Below Recommendation

#### Shock

All Crystal Units Have A Thin Crystal Blanks Within If It Is Dropped Above The Recommended Dropping Height (500mm) The Specific Characteristics And Appearance Can Be Changed Please Pay Special Attention To External Shock

#### Environmental

 Crystal Units' Frequency Can Be Changed Due To Surrounding Temperature If It Is Stored Next To A High Temperature Heter (Above+85'c) Or Below 40'c.And A Strong Light Source For Long Period Of Time. The Electrical Characteristics Can Be Changed It Is Suggested That These Environment Be Avoided
 If The Unit Is Placed In A Humid Environment. Lead Terminal Can Be Damaged: Therefore. Do Not Store The Crystal Units In A Humid Environment

3) Crystal unit Has Vibrating Characteristics If It Is Placed Where Vibration Exists The Operating Characteristics Can Be Altered; Therefore This Environment Should Be Avoided

#### Leads

1) After Soldering Crystal Units Into A PCB Impacting The Unit From The top, bottom Left Or Right Side Of The Unit Can Shatter The Glass Portion Of The Base Aendering The Unit Useless

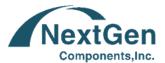
#### Assembly Method

1) Correct Ultrasonic Frequency For Cleaning Should Be Less Than 20khz

2) SOLDERING SHOULD BE BONE USING IEC 61760-1 OR Pb-free Products

#### Storage

5.5.1 If The Crystal Units Are Stored In Humid Or Salty Environment Appearance Can Be Changed And Solderability Can Deteriorate; Therefore avoid Storing In Such Environment Do Not Store The Crystal Unit More Than 3 Months

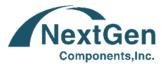


# MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### **RELIABILITY(MECHANICAL AND ENVIRONMENTAL ENDURANCE)**

| TEST ITEMS           | TEST METHOD AND CONDITIONS                                  | REQUIREMENTS                        |
|----------------------|---|-------------------------------------|
| Vibration            | (1) Vibration Frequency: 10 To 55hz                         | Frequency Change:                   |
|                      | (2) Vibration Amplitude: 1.5mm                              | ±10ppm Max.                         |
|                      | (3) Cycle Time : 1~2min(10-55-10hz)                         | Resistance Change:                  |
|                      | (4) Direction: X.Y.Z  | ± 15% RRMax                         |
|                      | (5) Duration: 2h/Each Direction                             |                                     |
|                      | (6) G-force: ≥5g  |                                     |
| SHOCK                | 3 Times Free Drop From 75cm Height To Hard Wooden           | Frequency Change:                   |
|                      | Board Of Thickness More Than 30mm.                          | ±10ppm Max.                         |
|                      |   | Resistance Change:                  |
|                      |   | ± 15% RRMax.                        |
| LEAKAGE              | Put Crystal Units Into A Hermetic Container And Helium      | Leakage:1x10 <sup>-</sup> 8mbar.L/S |
|                      | For 0.5-0.6. MPA and Keep It For 1h;check The Leakage       | Max.                                |
|                      | By A Helium Leak Detector.                                  |                                     |
| SOLDERABILITY        | (1) Dip The Leads Into Flu X (ROJIN Methanol) For 3~5s.     | The Dipped Part Of The              |
|                      | (2) Dip The Leads Into 245±5°C 99% Sn Dipping Solution      | Leads Should Have                   |
|                      | For 5s.   | 95% SN Coating.                     |
| SOLDERING HEAT       | (1) Perform Electrical Characteristics Test Before Starting | Should Pass Sealing                 |
| RESISISTANCE<br>TEST | This Procedure.   | And Visual Test.                    |
|                      | (2) Dip The Leads Into Flux(rojin Methanol) 5±0.5s.         | Frequency Change:                   |
|                      | (3) Dip The Leads Into 260±5°C 99% Sn Dipping Solution      | ±10ppm Max.                         |
|                      | For 5s.   |                                     |
|                      | (4) Take The Unit Out ,Store At Room Temper For 30s         |                                     |
|                      | Then Measure The Electrical Characteristics.                |                                     |
| LEAK TEST            | Use Helium Leak Detector.                                   | Gas Or Air Should Not               |
|                      | Bombing Pressure:5kg/Cm <sup>2</sup>                        | Be Detected.                        |
|                      | Bombing Time: 2 Hours                                       |                                     |
|                      | Leak Should Be Less Than 1e-8 Atm. Cc/Sec.                  |                                     |

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# MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### **RELIABILITY(MECHANICAL AND ENVIRONMENTAL ENDURANCE)**

| Test Items           | Test Method And Conditions                                  | Requirements       |  |
|----------------------|---|--------------------|--|
| HIGH<br>TEMPERATURE  | The Crystal Units Shall Be Put In                           | Frequency Change:  |  |
| ENDURANCE            | Somewhere For 500 Hours At Temperature Of                   | ±10ppm Max.        |  |
|                      | 125°C ±5°C ,Then Keep It For 1 To 2 Hours Under             | Resistance Change: |  |
|                      | Room Temperature.   | ± 15%rrmax.        |  |
| LOW<br>TEMPERATURE   | The Crystal Units Shall Be Put In Somewhere For 500 Hours   | Frequency Change:  |  |
| ENDURANCE            | At Temperature Of -40°C , Then Keep It For 1 To 2 Hours     | ±10ppm Max.        |  |
|                      | Under Room.   | Resistance Change: |  |
|                      |   | ± 15% RRMax        |  |
| HUMIDITY             | Somewhere At 40°C ±5°C In Relative Humidity Of 90%~95%      | Frequency Change:  |  |
| ENDURANCE            | For 72 Hours, Then Keep It For One Or Two Hours Under       | ±10ppm Max.        |  |
|                      | Room Temperature  | Resistance Change: |  |
|                      |   | ± 15% RRMax        |  |
| TEMPERATURE<br>CYCLE | Temperature Shift From Low(-40°C ) To High(100°C,keep 30    | Frequency Change:  |  |
| CICLE                | Minutes),satisfy High(100°C ) To Low(-40°C ,Keep 30         | ±10ppm Max.        |  |
|                      | Minutes), then Go Up To Room Temperature For 10 Cycles.     | Resistance Change: |  |
|                      |   | ± 15% RRMax        |  |
| LEAD<br>TENSILTY     | (1) Fix The Unit.   | Should Pass        |  |
| TENSIELT             | (2) Apply 2lb Of Weight Axis To The Leads.                  | Sealing And Visual |  |
|                      | (3) Time:5s   | Test.              |  |
| LEAD BENDING         | (1) Attach 1lb Of Weight To Each Of The Leads.              | Should Pass        |  |
|                      | (2) Bending Angle:90°(from The Nomal Position To            | Sealing And Visual |  |
|                      | 45°oppostte Direction)                                      | Test.              |  |
|                      | (3) Bending Time:3s(each Direction) Number Of               |                    |  |
|                      | Bending:2times  |                    |  |
|                      | (4) Number Of Bending:2times                                |                    |  |
| MARKING              | Submerge The Unit Into Ipa [isopropyl Alcohol] Solution For | Marking Should Not |  |
| ERASE                | 10minutes And Brush The Marking 10 Times With A Tooth       | Be Erased.         |  |
|                      |   |                    |  |

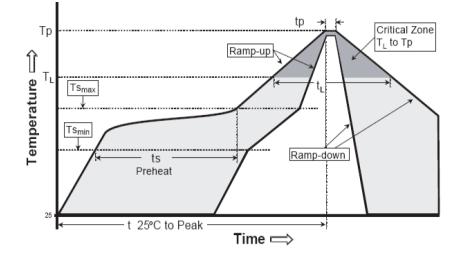
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# MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES

#### SUGGESTED REFLOW PROFILE (For Reference Only)

Total time: 200 Sec. Max. Solder melting point: 220°C



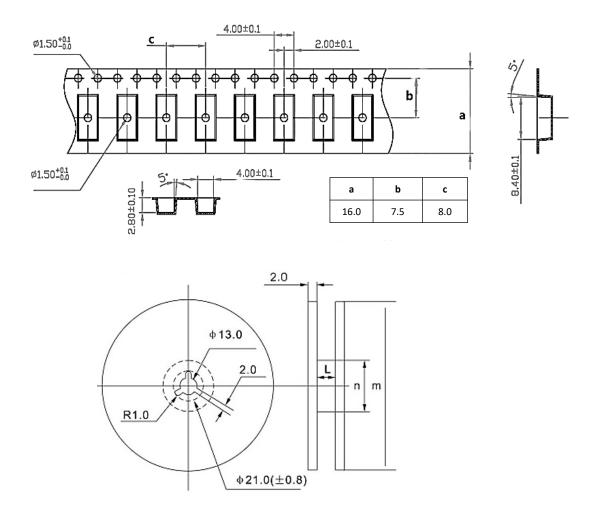
| Profile Feature                                  |                           | Pb-Free Assembly  |  |
|--|---------------------------|-------------------|--|
| Average Ramp-up Rate (Ts Max to Tp)              |                           | 3°C/second Max    |  |
| Preheat Temperature Min (Ts Min.)                |                           | 125°C             |  |
|  | Temperature Max (Ts Max.) | 200°C             |  |
|  | Time (ts Min. to ts Max.) | 60 ~ 180 seconds  |  |
| Time maintained<br>above                         | Temperature (TL)          | 217°C             |  |
|  | Time (tL)                 | 60 ~ 150 seconds  |  |
| Peak/Classification Temperature (Tp)             |                           | 260 °C            |  |
| Time within 5°C of actual Peak Temperature (tp)  |                           | 20 ~ 40 seconds   |  |
| Ramp-down rate                                   |                           | 6 °C /Second Max. |  |
| Time 25 $^\circ\!\mathrm{C}$ to Peak Temperature |                           | 8 minutes Max.    |  |
| Suggest reflow times                             |                           | 3 Times Max.      |  |



**MHZ PLASTIC SMD CRYSTALS 8038 TYPE CCMD SERIES** 

#### TAPE/REEL (Unit: mm)

All Devices are packed in accordance with EIA standard RS-481-2 and specifications, 3000pcs/Reel



| Pieces per re | el $\phi$ m | φn      | L    | Carrier tape size |
|---------------|-------------|---------|------|-------------------|
| 3000/reel     | 330±        | 3 80min | 17.5 | 16                |

#### DISCLAIMER

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