PCN \#
Issued Date: $\frac{86404}{12 / 16 / 2021}$
Issued By: Nick Oesterheld
Author: Nick Oesterheld

## Change affects whole product family? No

Part \#'s affected (See attached if entire product family is affected)
SEE ATTACHED AFFECTED P/N LIST
Description of Change:

5MM RED DIFFUSED AND AMBER-ORANGE DIFFUSED ARE EOL AND REPLACED BY SIMILAR LEDS WITH LIGHTER TINTED EPOXY IN THE OFF STATE .THESE LEDS ARE A LITTLE BRIGHTER AND FORM FIT THE SAME. 5MM GREEN DIFFUSED AND YELLOW DIFFUSED CBIs ARE EOL AND REPLACED WITH SIMILAR CBIs AIREADY AVAILABLE WITH LIGHTER TINTED EPOXY IN THE OFF STATE AND LITTLE BRIGHTER.

## Reason for Change:

LED 5 mm Red Diffused used in CBIs as well as the 5 mm Amber Orange Diffused LED are EOL no dice material available. Replace with a little brighter and lighter tinted LEDs. The 5 mm GREEN and 5 mm YELLOW CBIs are EOL as well.

## Properties of Old vs. Changed Product:

## SEE ATTACHED COMPARISON TABLES OF REPLACEMENT LEDS and CBIs

## Disposition of Old Product:

Deplete Stock and use replacement CBIs
Expected Implementation Date: Immediate
Last Time Buy Date: 1-Not Applicable
Customer Feedback Expected by: Not Applicable

Additional Comments: (Include Potential Risks if Appropriate)
Diffused Tinted Epoxy on Leds a little lighter color in the off state.

## Supporting Qualification Data:

Available upon Request.

## Approved By:

(Minimum of three approvals are required.)
Vice President of Operations: $\qquad$
Vice President of Sales OED/Signals: $\qquad$
Director of Customer Service: $\qquad$
Vice President of Marketing: $\qquad$
Director of Quality: $\qquad$

NOTE: Expected Implementation date and Last Time Buy Date are estimated based on existing materials and consumption rates. Subject to change.

| RED DIFFUSED LED CBIs \& PMI | 5 mm RED LIGHTER DIFFUSED LED IN OFF STATE |
| :---: | :---: |
| Where-used | REPLACEMENT |
| 5219441F | Same P/N with REVISED SPECS |
| 5500004859 F | Same P/N with REVISED SPECS |
| 5505104F | Same P/N with REVISED SPECS |
| 5505104004F | Same P/N with REVISED SPECS |
| 5505105F | Same P/N with REVISED SPECS |
| 5505105003 F | Same P/N with REVISED SPECS |
| 5505105004F | Same P/N with REVISED SPECS |
| 5505107F | Same P/N with REVISED SPECS |
| 5505107002 F | Same P/N with REVISED SPECS |
| 5505107004F | Same P/N with REVISED SPECS |
| 5505107100F | Same P/N with REVISED SPECS |
| 5505107801F | Same P/N with REVISED SPECS |
| 5505108F | Same P/N with REVISED SPECS |
| 5505112F | Same P/N with REVISED SPECS |
| 5520801F | Same P/N with REVISED SPECS |
| 5520811F | Same P/N with REVISED SPECS |
| 5520811802 F | Same P/N with REVISED SPECS |
| 5520812F | Same P/N with REVISED SPECS |
| 5520813F | Same P/N with REVISED SPECS |
| 5520821F | Same P/N with REVISED SPECS |
| 5520831F | Same P/N with REVISED SPECS |
| 5595101001 F | Same P/N with REVISED SPECS |
| 5595101003 F | Same P/N with REVISED SPECS |
| 5595101007 F | Same P/N with REVISED SPECS |
| 5595101017 F | Same P/N with REVISED SPECS |
| 5595101023F | Same P/N with REVISED SPECS |
| 5595101027 F | Same P/N with REVISED SPECS |
| 5595101803 F | Same P/N with REVISED SPECS |
| 5595101807 F | Same P/N with REVISED SPECS |
| 5595101808F | Same P/N with REVISED SPECS |
| 5595101809F | Same P/N with REVISED SPECS |
| 5595101810F | Same P/N with REVISED SPECS |
| 5595101811F | Same P/N with REVISED SPECS |
| 5615101050F | Same P/N with REVISED SPECS |
| 5615101060F | Same P/N with REVISED SPECS |
| 5615101070F | Same P/N with REVISED SPECS |
| 5615101080F | Same P/N with REVISED SPECS |
| 5615101090F | Same P/N with REVISED SPECS |
| 5615101100F | Same P/N with REVISED SPECS |

## AFFECTED END PRODUCT PART NUMBERS

5 mm AMBER-ORANGE DIFFUSED CBIs \& PMI 5mm AMBER-ORANGE LIGHTER DIFFUSED LED IN OFF STATE

Where-used
5505404F
5505404004F
5505405F
5505405004F
5505407F
5505407002F
5505407004F
5505407100F
5505408F

REPLACEMENT
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
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Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
5595401001 F
5595401003 F
5595401007 F
5595401023 F
5595401027 F
5595401804 F
5615401050 F
5615401060 F
5615401070 F
5615401080 F
5615401090 F
5615401100 F

## AFFECTED END PRODUCT PART NUMBERS

5MM GREEN DIFFUSED CBIs \& PMI 5219456F
5500004840F
5500004859F
5505204F
5505204004F
5505205F
5505205010F
5505205003F
5505205004F
5505207F
5505207002F
5505207004F
5505207100F
5505207801F
5505208F
5505212F
5520812F
5520821F
5520822F
5520823F
5520832F
5595201001F
5595201003F
5595201007F
5595201017F
5595201023F
5595201027F
5595201807F
5595201809F
5595201810F
5595201812F
5595201813F
5595201814F
5590002801F
5615201050F
5615201060F
5615201070F
5615201080F
5615201090F
5615201100F

Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
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REPLACEMENT
5mm GREEN LIGHTER DIFFUSED LED IN OFF STATE 5219270F
Same P/N with REVISED SPECS
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Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
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Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
Same P/N with REVISED SPECS
5612201050F
5612201060F
5612201070F
5612201080F
5612201090F
5612201100F

| AFFECTED END PRODUCT PART NUMBERS | REPLACEMENT |
| :---: | :---: |
| 5MM YELLOW DIFFUSED CBIs \& PMI | 5mm Yellow LIGHTER DIFFUSED LED IN OFF STATE |
| 5219455F | 521-9248F |
| 5505304F | 5502304 F |
| 5505304004 F | 5502304004F |
| 5505305F | 5502305F |
| 5505305003 F | 5502305003F |
| 5505305004 F | 5502305004F |
| 5505307F | 5502307F |
| 5505307002 F | 5502307002F |
| 5505307004 F | 5502307004F |
| 5505307014 F | 5502307014 F |
| 5505307100F | 5502307100F |
| 5505307801 F | 5502307801F |
| 5505308F | 5502308F |
| 5505312F | 5502312F |
| 5520813F | 5520213F |
| 5520823F | 5520223F |
| 5520831F | 5520231F |
| 5520832F | 5520232F |
| 5520833F | 5520233F |
| 5595301001 F | 5592301001 F |
| $5595301003 F$ | $5592301003 F$ |
| 5595301007 F | 5592301007 F |
| 5595301017 F | 5592301017 F |
| 5595301023 F | 5592301023 F |
| 5595301027 F | 5592301027 F |
| 5595301802F | 5595301802NF |
| 5595301803 F | 5595301803 NF |
| 5595301805F | 5595301805NF |
| 5595301808F | 5595301808NF |
| 5595301809F | 5595301809NF |
| 5590002801F | 5590002801NF |
| 5615301050F | 5612301050F |
| 5615301060F | 5612301060F |
| 5615301070F | 5612301070 F |
| 5615301080F | 5612301080F |
| 5615301090F | 5612301090F |
| 5615301100F | 5612301100F |

