

MDOB064032AV-WI		64 x 32 OLED Module				
Specification						
Version: 2 Date: 28/11/2018			Date: 28/11/2018			
	Revision					
	1 18/07	/2018 First	release.			
	2 27/11	/2018 Mod	ify Static electricity test Content of Test.			

Display	$\langle$		
Resolution	64 x 32		
Appearance	White on Black		
Logic Voltage	3V		<b>CoHS</b> ompliant
Interface	12C		ompliant
Module Size	14.85 x 16.6 x 2.36mm		
Operating Temperature	-40°C ~ +80°C	Box Quantity	Weight / Display
Construction	COB		

\* - For full design functionality, please use this specification in conjunction with the SSD1306BZ specification. (Provided Separately)

Display Accessories						
Part Number Description						

Optional Varian	ts
Appearance	Voltage

# **General Specification**

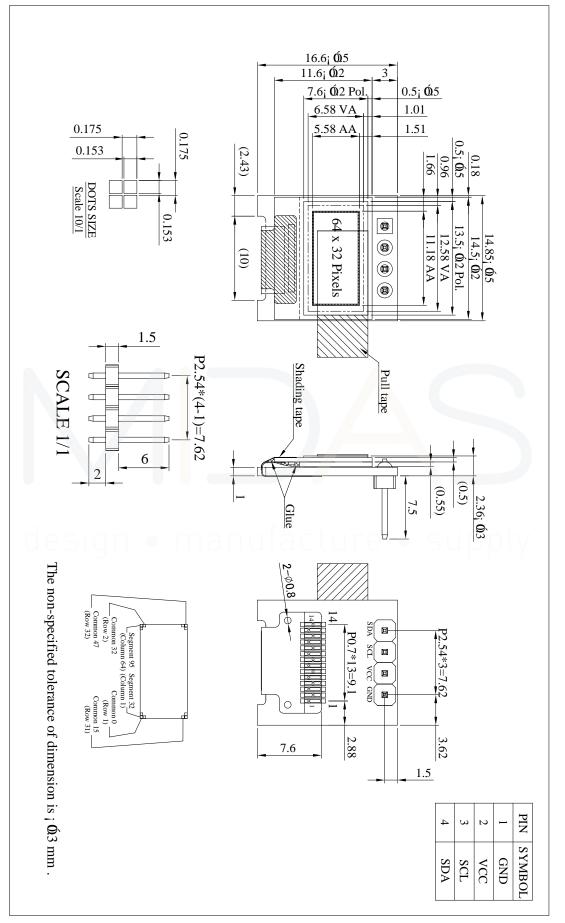
The Features is described as follow:

- Module dimension: 14.85 × 16.6 × 2.36 mm
- Active area: 11.18 × 5.58 mm
- Dot Matrix: 64 × 32
- Pixel Size: 0.153 x 0.153 mm
- Pixel Pitch: 0.175 x 0.175 mm
- Duty: 1/32 Duty
- Display Mode: Passive Matrix
- Display Color: White
- Interface: I2C
- IC: SSD1306BZ
- SIZE: 0.49 inch

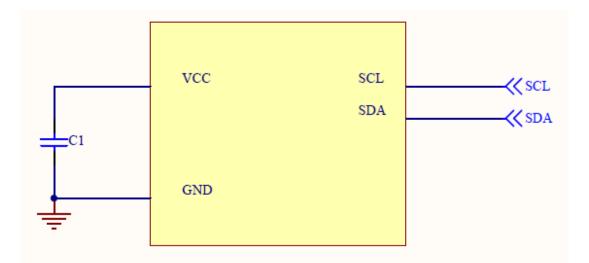
# Interface Pin Function

No.	Symbol	Function
1	GND	Ground
2	VCC	Power supply input.
3	SCL	When the I2C interface is selected, then D0 serves as the serial clock
4		input pad (SCL) and D1 serves as the serial data input pad (SDAI).





## **Application recommendations**



C1: 1.0uF (1)

#### Note

(1) The capacitor value is recommended value. Select appropriate value against module application.

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\*For more information, please refer to Application Note provided by Midas.

# **Absolute Maximum Ratings**

U							
Parameter	Symbol	Min	Max	Unit	Notes		
Supply Voltage for Logic	VCC	0	4.0	V	1,2		
Supply Voltage for Display	VCC1	0	16.0	V	1,2		
Operating Temperature	TOP	-40	+80	°C	_		
Storage Temperature	TSTG	-40	+85	°C	_		

Note 1: All the above voltages are on the basis of "VSS = 0V".

Note 2: When this module is used beyond the above absolute maximum ratings, permanent breakage of the module may occur. Also, for normal operations, it is desirable to use this module under the conditions according to Section 6."Optics & Electrical Characteristics". If this module is used beyond these conditions, malfunctioning of the module can occur and the reliability of the module may deteriorate.

# **Electrical Characteristics**

ltem	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage for Logic	VCC		2.8	3.0	3.2	V
Input High Volt.	VIH		0.8×VDD		VDDIO	V
Input Low Volt.	VIL	_	0		0.2×VDD	V
Output High Volt.	VOH	_	0.9×VDD		VDDIO	V
Output Low Volt.	VOL	_	0	_	0.1×VDD	V
50% check Board operating Current	ICC	VCC1=7.5V		13.0	26.0	mA

## **DC Electrical Characteristics**

## **Initial code**

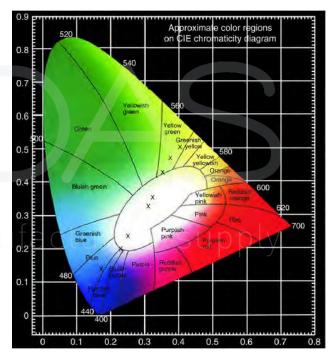
void Initial\_SSD1306BZ(void){

Write command(0xAE); // Display Off Write\_command(0xD5); //SET DISPLAY CLOCK Write\_command(0x80); //105HZ Write\_command(0xA8); // Select Multiplex Ratio Write\_command(63); Write\_command(0xD3); //Setting Display Offset Write command(0x00); //00H Reset, set common start Write\_command(0x40); //Set Display Start Line Write\_command(0x8D); // Set Charge Pump Write command(0x14); // Endable Charge Pump Write\_command(0xA1); //Set Segment Re-Map Default Write command(0xC8); //Set COM Output Scan Direction Write\_command(0xDA); //Set COM Hardware Configuration Write\_command(0x12); Write\_command(0x81); //Set Contrast Control Write\_command(0xFF); Write\_command(0xD9); //Set Pre-Charge period Write command(0x22); Write\_command(0xDB); //Set Deselect Vcomh level Write\_command(0x40); Write\_command(0xA4); //Entire Display ON Write\_command(0xA6); //Set Normal Display Write\_command(0xAF); // Display ON

}

## **Optical Characteristics**

Item	Symbol	Condition	Min	Тур	Мах	Unit
	(V)θ	_	160	_		deg
View Angle	(H)φ	_	160	_	_	deg
Contrast Ratio	CR	Dark	2000:1	_	—	—
	T rise			10	_	μs
Response Time	T fall	_	_	10	—	μs
Display with 100% check Board Brightness			160	180	_	cd/m2
CIEx(White)		(CIE1931)	0.24	0.28	0.32	—
CIEy(White)		(CIE1931)	0.28	0.32	0.36	—



## **OLED** Lifetime

ITEM	Conditions	Min	Тур	Remark
Operating Life Time	Ta=25℃ / Initial 50% check board brightness 100cd/m²	20,000 Hrs	-	Note

Notes:

- 1. Life time is defined the amount of time when the luminance has decayed to <50% of the initial value.
- 2. This analysis method uses life data obtained under accelerated conditions to extrapolate an estimated probability density function (*pdf*) for the product under normal use conditions.
- 3. Screen saving mode will extend OLED lifetime.

# Reliability

## Content of Reliability Test

Environmenta	I Test	I	<b>IA 11 1 1</b>
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	85°C 240hrs	
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-40°C 240hrs	
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80°C 240hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-40°C 240hrs	
High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	60°C,90%RH 240hrs	
High Temperature/ Humidity Operation	Endurance test applying the high temperature and high humidity Operation for a long time.	60°C,90 <mark>%</mark> RH 120hrs	
Temperature Cycle	Endurance test applying the low and high temperature cycle. -40°C 25°C 80°C 30min <u>5min 30min</u>	-40°C /80°C 30 cycles	suppl
Mechanical Tes	st		
Vibration test	Endurance test applying the vibration during transportation and using.	Frequency:10~55Hz amplitude:1.5mm Time:0.5hrs/axis Test axis:X,Y,Z	
Others			
Static electricity test	Endurance test applying the electric stress to the finished product housing.	Air Discharge model ±4kv,10 times	

\*\*\* Supply voltage for OLED system =Operating voltage at 25°C

#### Test and measurement conditions

- 1. All measurements shall not be started until the specimens attain to temperature stability. After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at 23±5°C; 55±15% RH.
- 2. All-pixels-on is used as operation test pattern.
- 3. The degradation of Polarizer are ignored for High Temperature storage, High Temperature/ Humidity Storage, Temperature Cycle

#### **Evaluation criteria**

- 1. The function test is OK.
- 2. No observable defects.
- 3. Luminance: > 50% of initial value.
- 4. Current consumption: within  $\pm$  50% of initial value.

#### **APPENDIX:**

#### **RESIDUE IMAGE**

Because the pixels are lighted in different time, the luminance of active pixels may reduce or differ from inactive pixels. Therefore, the residue image will occur. To avoid the residue image, every pixel needs to be lighted up uniformly.

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# Inspection specification

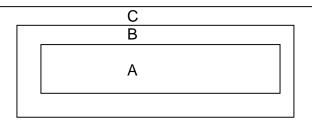
## **Inspection Standard:**

MIL-STD-105E table normal inspection single sample level II.

## Definition

1 Major defect : The defect that greatly affect the usability of product.

2 Minor defect : The other defects, such as cosmetic defects, etc. Definition of inspection zone:



Zone A: Active Area

Zone B: Viewing Area except Zone A

Zone C: Outside Viewing Area

Note: As a general rule, visual defects in Zone C are permissible, when it is no trouble of quality and assembly to customer`s product.

## **Inspection Methods**

1 The general inspection : Under fluorescent light illumination: 750~1500 Lux, about 30cm viewing distance, within 45° viewing angle, under 25±5°C.

2 The luminance and color coordinate inspection : By SR-3 or BM-7 or the equal equipments, in the dark room, under 25±5°C.

NO	Item	Criterion	AQL
01	Electrical Testing	<ol> <li>1.1 Missing vertical, horizontal segment, segment contrast defect.</li> <li>1.2 Missing character, dot or icon.</li> <li>1.3 Display malfunction.</li> <li>1.4 No function or no display.</li> <li>1.5 Current consumption exceeds product specifications.</li> <li>1.6 OLED viewing angle defect.</li> <li>1.7 Mixed product types.</li> <li>1.8 Contrast defect.</li> </ol>	0.65
02	Black or white spots on OLED (display only)	<ul> <li>2.1 White and black spots on display ≦0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm.</li> </ul>	2.5

NO	Item	Criterion				
03	OLED black spots, white spots, contamin ation (non- display)	3.1 Round type : As following drawing $\Phi=(x + y) / 2$	$\begin{array}{c} \text{SIZE} \\ \Phi {\leq} 0.10 \\ 0.10 {<} \Phi {\leq} 0.20 \\ 0.20 {<} \Phi {\leq} 0.25 \\ 0.25 {<} \Phi \end{array}$	Acceptable QTY Accept no dense 2 1 0	AQL 2.5	
		3.2 Line type : (As following $\downarrow$ $w$ $\downarrow \leq 3.0$ $\downarrow \leq 2.5$ 	drawing)         Width         W≦0.02         0.02 <w≦0.03< td="">         0.03<w≦0.05< td="">         0.05<w< td=""></w<></w≦0.05<></w≦0.03<>	Acceptable Q TY Accept no dense 2 As round type	2.5	
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.	Size Φ           Φ $\leq$ 0.20           0.20 < Φ $\leq$ 0.50           0.50 < Φ $\leq$ 1.00           1.00 < Φ	Acceptable Q TY Accept no dense 3 2 0 3 3	2.5	
05	Scratches	Follow NO.3 OLED black spots, white spots, contamination.				
06	Chipped glass	Symbols Define: x: Chip lengthy: Chip k: Seal widthk: Seal widtht: GlassL: Electrode pad length: 6.1 General glass chip : 6.1.1 Chip on panel surface $\overbrace{ 1.1 Chip on panel surface}$ $\overbrace{ 2.2 Chip thickness y}$ $\overbrace{ 2.2 1/2t}$ Not o	width z: Chip s thickness a: OL and crack between x c Chip width ver viewing area ot exceed 1/3k	thickness ED side length n panels: x Chip length $x \le 1/8a$ $x \le 1/8a$	2.5	

NO	Item	Criterion	
		6.1.2 Corner crack:	
	Chipped glass	$z:$ Chip thickness $y:$ Chip width $x:$ Chip length $Z \leq 1/2t$ Not over viewing area $x \leq 1/8a$ $1/2t < z \leq 2t$ Not exceed $1/3k$ $x \leq 1/8a$ $\odot$ If there are 2 or more chips, x is the total length of each chip.	2.5
	Glass crack	Symbols : x: Chip length L: Electrode pad length 6.2 Protrusion over terminal : 6.2.1 Chip on electrode pad : Z: Chip length x: Chip on electrode pad : 	2.5
06		6.2.2 Non-conductive portion: $y$ $x$ $y$ $x$ $y$ $x$ $y$ $y$ $x$ $y$ $x$ $y$ $y$ $y$ $x$ $y$ $y$ $y$ $y$ $y$ $y$ $y$ $y$	2.5

NO	Item	Criterion	AQL
07	Cracked glass	The OLED with extensive crack is not acceptable.	
08	Backlight elements	<ul> <li>8.1 Illumination source flickers when lit.</li> <li>8.2 Spots or scratched that appear when lit must be judged. Using OLED spot, lines and contamination standards.</li> <li>8.3 Backlight doesn't light or color wrong.</li> </ul>	
09	Bezel	<ul><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	
10	PCB , COB	<ul> <li>10.1 COB seal may not have pinholes larger than 0.2mm or contamination.</li> <li>10.2 COB seal surface may not have pinholes through to the IC.</li> <li>10.3 The height of the COB should not exceed the height indicated in the assembly diagram.</li> <li>10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.</li> <li>10.5 No oxidation or contamination PCB terminals.</li> <li>10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.</li> <li>10.7 The jumper on the PCB should conform to the product characteristic chart.</li> <li>10.8 If solder gets on bezel tab pads, OLED pad, zebra pad or screw hold pad, make sure it is smoothed down.</li> </ul>	<ul> <li>2.5</li> <li>2.5</li> <li>0.65</li> <li>2.5</li> <li>0.65</li> <li>0.65</li> <li>2.5</li> </ul>
11	Soldering	<ul> <li>11.1 No un-melted solder paste may be present on the PCB.</li> <li>11.2 No cold solder joints, missing solder connections, oxidation or icicle.</li> <li>11.3 No residue or solder balls on PCB.</li> <li>11.4 No short circuits in components on PCB.</li> </ul>	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
12	General appearance	<ul> <li>12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.</li> <li>12.2 No cracks on interface pin (OLB) of TCP.</li> <li>12.3 No contamination, solder residue or solder balls on product.</li> <li>12.4 The IC on the TCP may not be damaged, circuits.</li> <li>12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever.</li> <li>12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.</li> <li>12.7 Sealant on top of the ITO circuit has not hardened.</li> <li>12.8 Pin type must match type in specification sheet.</li> <li>12.9 OLED pin loose or missing pins.</li> <li>12.10 Product packaging must the same as specified on</li> </ul>	2.5 0.65 2.5 2.5 2.5 2.5 2.5 2.5 0.65 0.65 0.65
		packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet.	0.65
		12.11 Product dimension and structure must conform to product	0.6

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Check Item	Classification	Criteria
No Display	Major	
Missing Line	Major	
Pixel Short	Major	
Darker Short	Major	
Wrong Display	Major	
Un-uniform B/A x 100% < 70% A/C x 100% < 70%	Major	A Normal B Dark Fixel

# **Precautions in use of OLED Modules**

(1) Avoid applying excessive shocks to module or making any alterations or modifications to it.(2) Don't make extra holes on the printed circuit board, modify its shape or change the

components of OLED display module.

(3) Don't disassemble the OLED display module.

(4) Don't operate it above the absolute maximum rating.

(5) Don't drop, bend or twist OLED display module.

(6) Soldering: only to the I/O terminals.

(7) Storage: please storage in anti-static electricity container and clean environment.

(8) It's pretty common to use "Screen Saver" to extend the lifetime and Don't use fix information for long time in real application.

(9) Don't use fixed information in OLED panel for long time, that will extend "screen burn" effect time..

(10) Midas has the right to change the passive components, including R2and R3 adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)

(11) Midas have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Midas have the right to modify the version.)

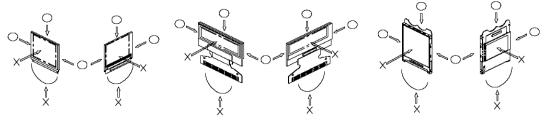
#### Handling Precautions

- (1) Since the display panel is being made of glass, do not apply mechanical impacts such us dropping from a high position.
- (2) If the display panel is broken by some accident and the internal organic substance leaks out, be careful not to inhale nor lick the organic substance.
- (3) If pressure is applied to the display surface or its neighborhood of the OLED display module, the cell structure may be damaged and be careful not to apply pressure to these sections.
- (4) The polarizer covering the surface of the OLED display module is soft and easily scratched. Please be careful when handling the OLED display module.
- (5) When the surface of the polarizer of the OLED display module has soil, clean the surface. It takes advantage of by using following adhesion tape.

\* Scotch Mending Tape No. 810 or an equivalent

Never try to breathe upon the soiled surface nor wipe the surface using cloth containing solvent Also, pay attention that the following liquid and solvent may spoil the polarizer:

- \* Water
- \* Ketone
- \* Aromatic Solvents
- (6) Hold OLED display module very carefully when placing OLED display module into the System housing. Do not apply excessive stress or pressure to OLED display module. And, do not over bend the film with electrode pattern layouts. These stresses will influence the display performance. Also, secure sufficient rigidity for the outer cases.



- (7) Do not apply stress to the LSI chips and the surrounding molded sections.
- (8) Do not disassemble nor modify the OLED display module.
- (9) Do not apply input signals while the logic power is off.
- (10) Pay sufficient attention to the working environments when handing OLED display modules to prevent occurrence of element breakage accidents by static electricity.
- \* Be sure to make human body grounding when handling OLED display modules.
- \* Be sure to ground tools to use or assembly such as soldering irons.
- \* To suppress generation of static electricity, avoid carrying out assembly work under dry environments.
- \* Protective film is being applied to the surface of the display panel of the OLED display module. Be careful since static electricity may be generated when exfoliating the protective film.
- (11) Protection film is being applied to the surface of the display panel and removes the protection film before assembling it. At this time, if the OLED display module has been stored surface of the display panel after removed of the film. In such case, remove the residue material by the method introduced in the above Section 5.
- (12) If electric current is applied when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful to avoid the above.

#### **Storage Precautions**

- (1) When storing OLED display modules, put them in static electricity preventive bags avoiding exposure to direct sun light nor to lights of fluorescent lamps. And, also, avoiding high temperature and high humidity environment or low temperature (less than 0°C) environments.(We recommend you to store these modules in the packaged state when they were shipped from Midas. At that time, be careful not to let water drops adhere to the packages or bags nor let dewing occur with them.
- (2) If electric current is applied when water drops are adhering to the surface of the OLED display module, when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful about the above.

#### **Designing Precautions**

- (1) The absolute maximum ratings are the ratings which cannot be exceeded for OLED display module, and if these values are exceeded, panel damage may be happen.
- (2) To prevent occurrence of malfunctioning by noise, pay attention to satisfy the VIL and VIH specifications and, at the same time, to make the signal line cable as short as possible.
- (3) We recommend you to install excess current preventive unit (fuses, etc.) to the power circuit (VDD). (Recommend value: 0.5A)

(4) Pay sufficient attention to avoid occurrence of mutual noise interference with the neighboring devices.

- (5) As for EMI, take necessary measures on the equipment side basically.
- (6) When fastening the OLED display module, fasten the external plastic housing section.
- (7) If power supply to the OLED display module is forcibly shut down by such errors as taking out the main battery while the OLED display panel is in operation, we cannot guarantee the quality of this OLED display module. Connection (contact) to any other potential than the above may lead to rupture of the IC.