

MASTER KEY

—MINOR KEYS

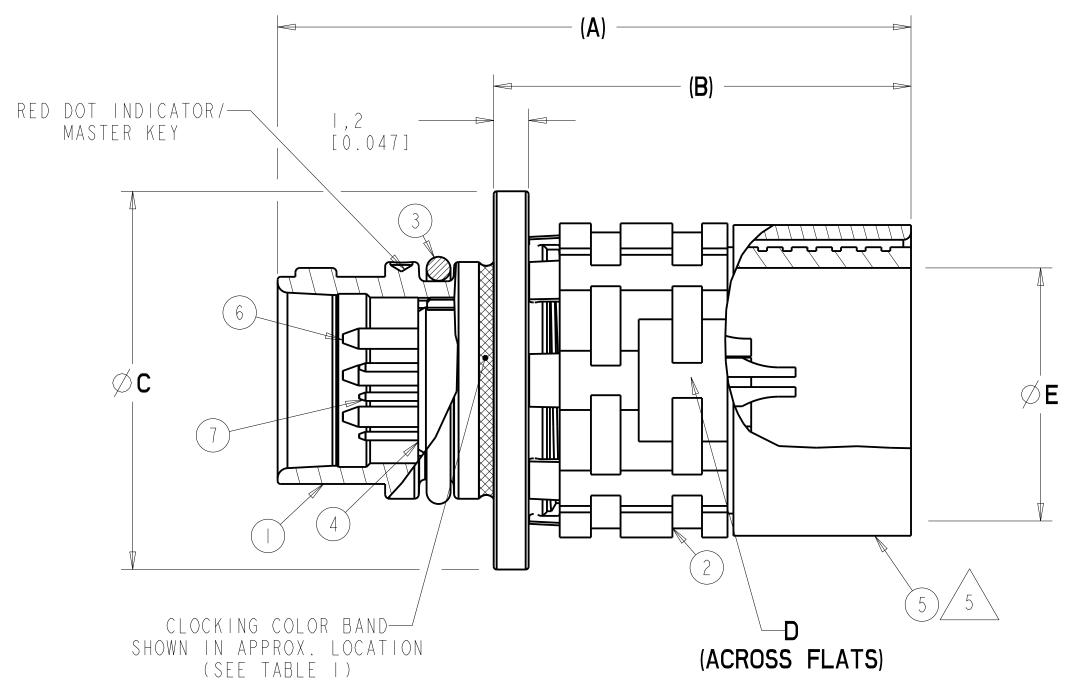


TABLE						
IABLE I -	CLOCKING ARR.					
CLOCKING	COLOR BAND					
А	BROWN					
В	RED					
C	BLUE					
D	GREEN					

0-09 ARR

FRONT VIEW SHOWN

TABLE III - MATERIALS AND FINISHES						
ITEM NUMBER	COMPONENT	MATERIAL	PLATING			
	PLUG BARREL	M - BRASS/ RUTHENIUM OVER I (ROH)	ELECTROLESS NICKEL			
2	BACKSHELL	BRASS / ELECTF	ROLESS NICKEL			
3	O-RING	FLUOROSILICONE	N / A			
4	INSULATOR	POLYETHERIMIDE, GF	N / A			
5	CRIMP SLEEVE	COPPER ALLOY	ELECTROLESS NICKEL			
6	POWER CONTACTS	COPPER ALLOY	GOLD OVER NICKEL			
7	SIGNAL CONTACTS	COPPER ALLOY	GOLD OVER NICKEL			

NOTES: UNLESS OTHERWISE SPECIFIED.

I. DIMENSION UNITS: MM [INCH]. INCHES ARE FOR REFERENCE ONLY.

2 FOR ADDITIONAL CAVITY LAYOUT INFORMATION, REF CSA-HDX.

3. RECOMMENDED TORQUE FOR BACKSHELL: (APPLICATION OF THREADLOCKER TO BACKSHELL THREADS IS RECOMMENDED.) SIZE 0 - 0.5Nm [4.4in-lbs] SIZE I - INm [8.8 in-lbs]

4. RECOMMENDED CRIMP DIE M22520/5-23. (FOR SIZE 0) RECOMMENDED CRIMP DIE M22520/5-21. (FOR SIZE I)
HAND CRIMP TOOL M22520/5-01.

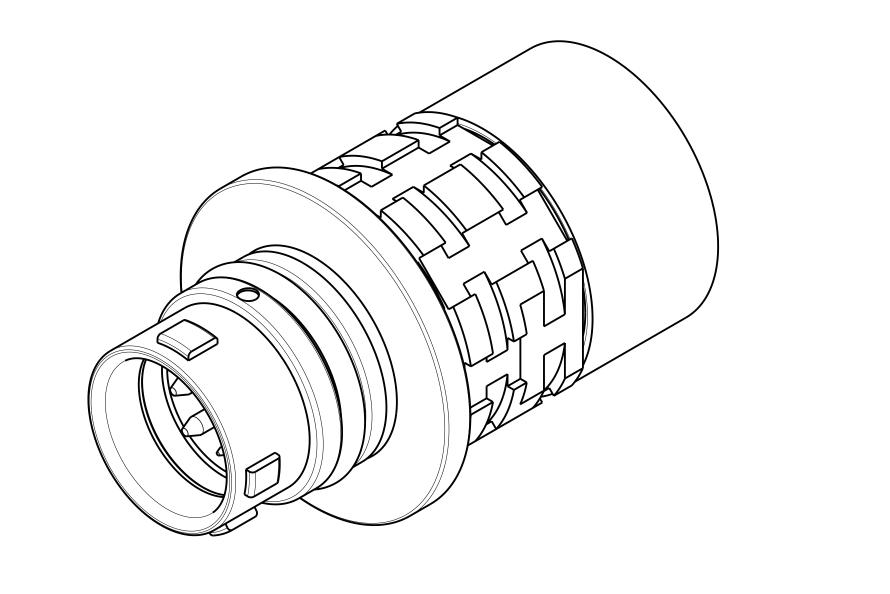
CRIMP SLEEVE TO BE SHIPPED LOOSE.

6. CONSULT FACTORY FOR TOOLS AND/OR TERMINATION PROCESS.

TABLE II - LAYOUT & DIMENSIONS							
SIZE - LAYOUT	CONTACT DIAMETER	Α	В	ØС	D (ACROSS FLATS)	ØE MAX CABLE	
0 - 0 9	M - MULTI	21,5	1.4.0	2,8 [.504]	0 [.394]	7 [.276]	
0 - 12	M - MULTI		4,2 [.559]				
0 - 16	B - 0,3mm		[]				
1 - 20	M - MULTI	25,2 [.992]	18,2 [.7 7]	4,8 [.583]	2 [.472]	8,5	
1 - 27	B - 0,3mm					[.335]	

(ACROSS FLATS)

PERFORMANCE PROPERTIES				
POWER CONTACTS, 0,7mm	AWG 22 CURRENT RATING 5A (SINGLE CONTACT)			
SIGNAL CONTACTS, 0,3mm	AWG 28 CURRENT RATING IA (SINGLE CONTACT)			
INSULATION RESISTANCE	IOO MΩ MINIMUM			
DWV	NO BREAKDOWN AT OR BELOW 1000 VDC			
RATED VOLTAGE	250V			
OPERATING TEMPERATURE	-51°C TO +125°C			
WATER TIGHTNESS	20m DEPTH FOR 120MIN (1PX8) PER MIL-STD-810G METHOD 512.5, PROCEDURE 1 TIGHTNESS TO 1PX9K PER 1SO 20653 2013-02-15			
VIBRATION	15g (SINE), 10-2,000HZ, NO DISCONTINUITY>1μs EIA-364-28F			
SHOCK	50g AMPLITUDE, I/2 SINE PULSE OF 6ms, NO DISCONTINUITY>Iμs ΕΙΑ-364-27C			
MECHANICAL DURABILITY	5,000 MATING CYCLES			



DESCRIPTION

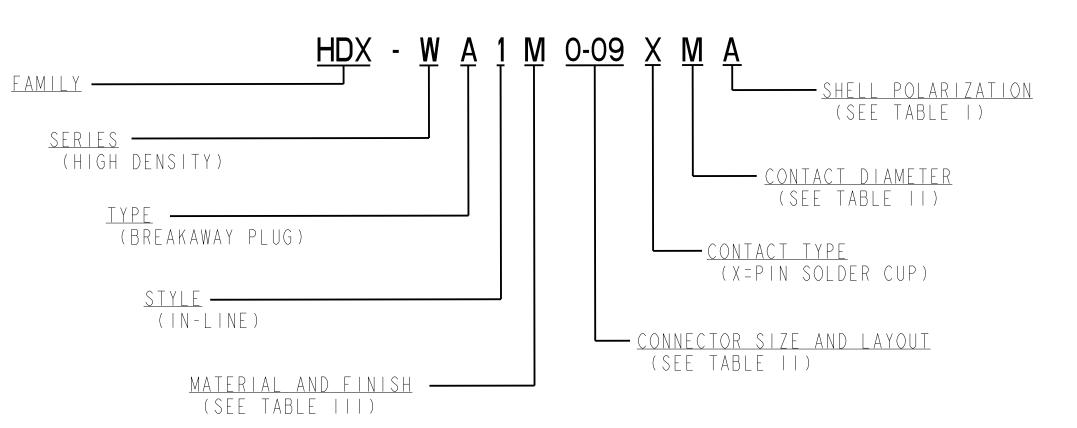
INITIAL DRAWING RELEASE

DATE

APPROVAL

028029Y0101





	ITT Cannon LLC 56 Technology Drive, IRVINE, CA 92618								
	UNLESS OTHERWISE SPECIFIED: METRIC -DEFAULT ANGLE TOLERANCE IS ± 1° -DEFAULT LENGTH TOLERANCE IS ± 0.13 MM [.005] IN. -REMOVE ALL BURRS AND SHARP EDGES 0.13 [.005] MAX. -SURFACE FINISH SHALL BE 1.6 UM [63 UIN] RMS MAX.		WEIGHT DENSITY		CRITICAL DIM V	0			
RoHS			VOLUME		KEY CHARACTERISTIC KEY	-	Α		
COMPLIANCE CODE	DRAWN	C. HA	DATE 0	2/18/22	SURFACE AREA	1			
CODE	CHECKED	A. ABLOTT	DATE ()	4/01/22	REF				
NTC - not RoHS compliant ROC - RoHS not hi-temp ROH - RoHS & hi-temp (260°C) NOTE - REFER TO TABLE/NOTES	APPROVED	S. VILLARRUEL	DATE ()	4/01/22	PART NO	VARIC)US		
	UNLESS OTHERWISE SPECIFIED: METRIC -DIMENSIONS ARE IN MM'S AND [INCHES]DIMENSIONAL LIMITS APPLY BEFORE PLATINGDIM'S AND TOL'S ARE PER ASME YI4.5M-1994.		CAGE COI		HDx, INLINE BREAKA		AKAWAY		
NOTE		PROJECTION		-68 USE C	SHEET	028029Y		REV -	

DWG FILE NAME: 028029Y0101-CU

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