

# **RFDIP Series – 2012(0805)- RoHS Compliance**

## MULTILAYER CERAMIC DIPLEXER

## Halogens Free Product

2.4 GHz & 5 GHz ISM Band RF Application

## P/N: RFDIP2010L38A7B1U

\*Contents in this sheet are subject to change without prior notice.



## FEATURES

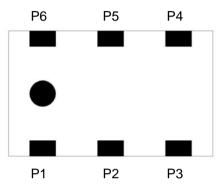
- 1. Miniature footprint: 2.0 X 1.25 X 1.0 mm<sup>3</sup>.
- 2. Low Insertion Loss
- 3. High Rejection Rate
- 4. LTCC Process

## **APPLICATIONS**

1. 2400 ~ 2500 MHz / 5150 ~ 7500 MHz working frequency

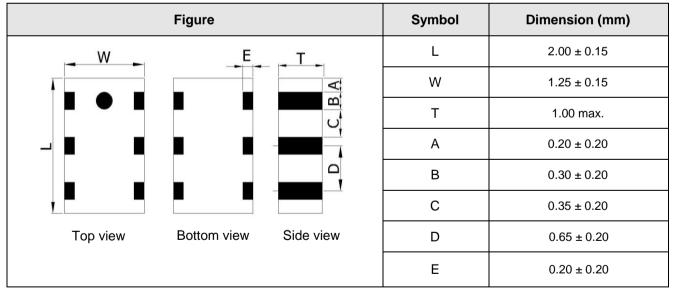
## CONSTRUCTION

Top view



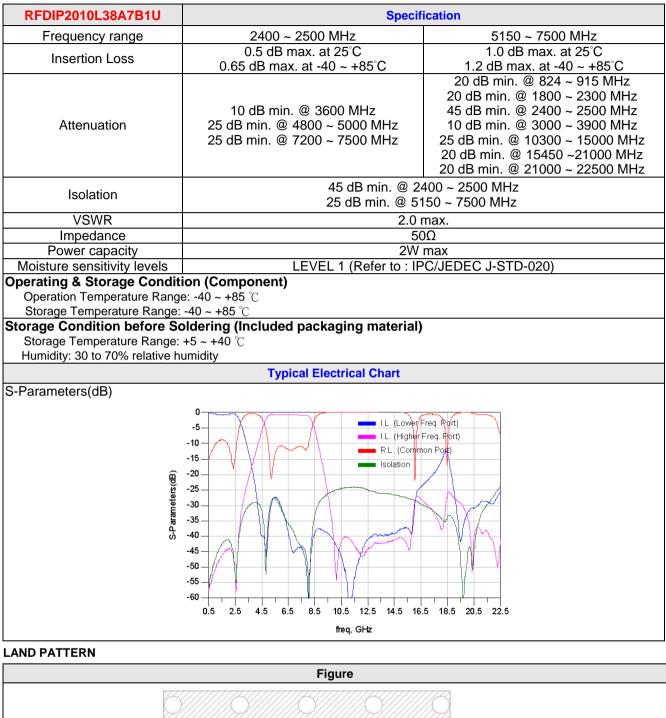
PIN	Connection PIN Conn		Connection
1	GND	4	Lower Freq. Port
2	Common Port	5	GND
3	GND	6	Higher Freq. Port

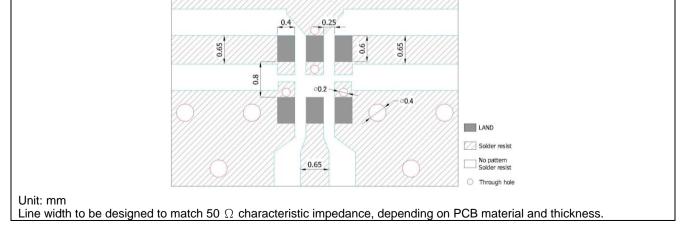
DIMENSIONS





### ELECTRICAL CHARACTERISTICS







## RELIABILITY TEST

Test item	Test condition / Test method	Specification
Solderability	*Solder bath temperature : $235 \pm 5^{\circ}$ C	At least 95% of a surface of each terminal
JIS C 0050-4.6	*Immersion time $: 2 \pm 0.5$ sec	electrode must be covered by fresh solder.
JESD22-B102D	Solder:Sn3Ag0.5Cu for lead-free	
Resistance to soldering heat JIS C 0050-5.4	*Preheating temperature : 120~150℃, 1 minute. *Solder temperature : 270±5°C *Immersion time : 10±1 sec Solder : Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C. Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044 Customer's specification.	<ul> <li>*Height : 75 cm</li> <li>*Test Surface : Rigid surface of concrete or steel.</li> <li>*Times : 6 surfaces for each units ; 2 times for each side.</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Vibration JIS C 0040	*Frequency : 10Hz~55Hz~10Hz(1min) *Total amplitude : 1.5mm *Test times : 6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : 5N ( LGA terminal series ) ; 5N(≦0603) ; 10N(>0603) *Test time : 10±1 sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5±1 sec. Measurement to be made after keeping at room temperature for 24±2 hours	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.



## Approval sheet

Temperature cycle JIS C 0025 High temperature	<ol> <li>30±3 minutes at -40°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at +85°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>Total 100 continuous cycles</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> </ol>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
JIS C 0021 Humidity	*Temperature : 85°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
(steady conditions) JIS C 0022	<ul> <li>*Humidity : 90% to 95% R.H.</li> <li>*Temperature : 40±2°C</li> <li>*Time : 1000+24/-0 hrs.</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> <li>※ 500hrs measuring the first data then 1000hrs data</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Low temperature JIS C 0020	*Temperature : -40°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.

### SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

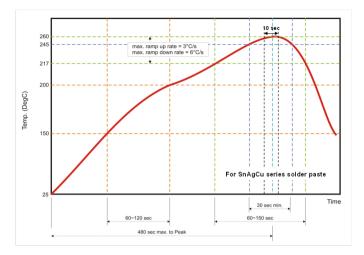
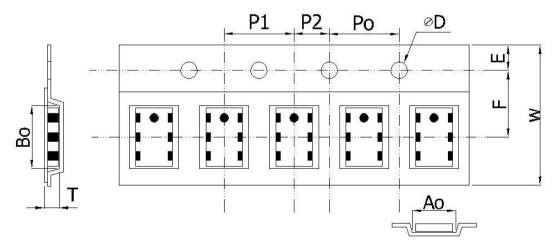


Fig 2. Infrared soldering profile

## **ORDERING CODE**

RF	DIP	2010	L	38A7B1U
Walsin	Product Code	Dimension code	Application	Specification
RF device	DIP : Diplexer	Per 2 digits of Length, Width, Thickness :	L : 2.4GHz/5GHz	Design code
		e.g. : 2010 = Length 20, Width 12,		
		Thickness 10		

# Minimum Ordering Quantity: 2000 pcs per reel. PACKAGING

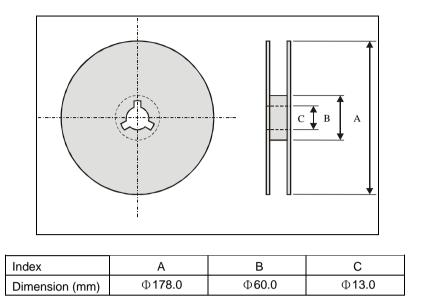


### Plastic Tape specifications (unit :mm)

Index	Ao	Во	ΦD	Т	W
Dimension (mm)	$1.30\pm0.10$	$\textbf{2.25}\pm\textbf{0.10}$	$1.55\pm0.05$	$1.10\pm0.10$	$\textbf{8.0}\pm\textbf{0.10}$
Index	E	F	Po	P1	P2
Dimension (mm)	$\textbf{1.75}\pm\textbf{0.10}$	$3.50\pm0.05$	$4.00\pm0.10$	$4.00\pm0.10$	$2.00\pm0.05$



## **Reel dimensions**



Taping Quantity:2000 pieces per 7" reel

#### CAUTION OF HANDLING

#### Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.
  - Temperature : +5 to +40°C
  - Humidity : 30 to 70% relative humidity
  - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
  - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
  - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
  - Products should be storage under the airtight packaged condition.