Data Sheet



CBN cutter

Long-lasting high precision CBN endmill for mold steel. Applicable for working material Mold Steel HRC 50-68 finishing machining. Radius tolerance: ± 0.003 mm; Flute diameter tolerance: $\pm 0/0.01$ mm





Cutter specification

• P/N: **DK00602ZO**

• Specification: R0.3xFL3-CBN

Shank diameter: 4mm

• Working material: Mold steel HRC 50-68

• Radius tolerance: ±0.003mm

• Flute diameter tolerance: +0/ -0.01mm

• Total length: 50mm

Recommend cutting parameter

Working material: Mold steelMachining type: Fine finishing

• Rpm: 32000

• Feed rate: 800mm/min

• Cutting depth (Ap): 0.005mm

• Cutting width (Ae): 0.015mm