Data Sheet



CBN cutter

Long-lasting high precision CBN endmill for mold steel. Applicable for working material Mold Steel HRC 50-68 finishing machining. Radius tolerance: ± 0.003 mm; Flute diameter tolerance: $\pm 0/0.01$ mm





Cutter specification

• P/N: **DK02006ZO**

Specification: R1xL6_CBN

Shank diameter: 4mm

• Working material: Mold steel HRC 50-68

• Radius tolerance: ±0.003mm

• Flute diameter tolerance: +0/ -0.01mm

• Total length: 50mm

Recommend cutting parameter

Working material: Mold steelMachining type: Fine finishing

• Rpm: 32000

Feed rate: 2400mm/min
Cutting depth (Ap): 0.01mm
Cutting width (Ae): 0.03mm