

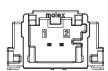
2 CKT SMT HEADER POLARIZATION OPTION A TIN P/N: 34912-8020 GOLD P/N: 34912-6020

4 CKT SMT HEADER

POLARIZATION OPTION A

TIN P/N: 34912-8040

GOLD P/N: 34912-6040



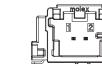
2 CKT SMT HEADER POLARIZATION OPTION B TIN P/N: 34912-8021 GOLD P/N: 34912-6021

4 CKT SMT HEADER

POLARIZATION OPTION B

TIN P/N: 34912-8041

GOLD P/N: 34912-6041



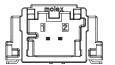
2 CKT SMT HEADER POLARIZATION OPTION C TIN P/N: 34912-8022 GOLD P/N: 34912-6022

4 CKT SMT HEADER

POLARIZATION OPTION C

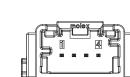
TIN P/N: 34912-8042

GOLD P/N: 34912-6042



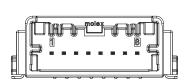
POLARIZATION OPTION D TIN P/N: 34912-8023





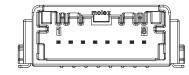
4 CKT SMT HEADER POLARIZATION OPTION D

TIN P/N: 34912-8043 GOLD P/N: 34912-6043

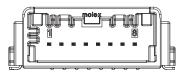


8 CKT SMT HEADER POLARIZATION OPTION A TIN P/N: 34912-8080 GOLD P/N: 34912-6080

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8 CKT SMT HEADER POLARIZATION OPTION B TIN P/N: 34912-8081 GOLD P/N: 34912-6081

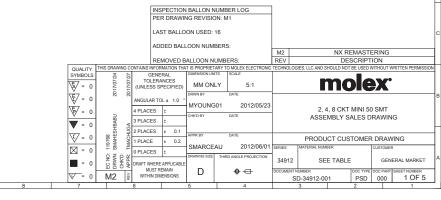


8 CKT SMT HEADER POLARIZATION OPTION C TIN P/N: 34912-8082 GOLD P/N: 34912-6082

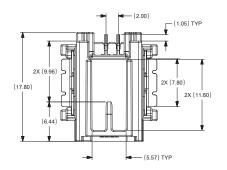
NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

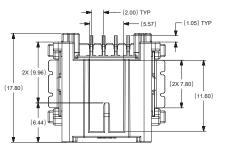
- a. APPLICATION SPECIFICATION SEE: AS-34791-020
- b. PRODUCT SPECIFICATION SEE: PS-34791-020
- c. PACKAGING SPECIFICATION PER MOLEX DRAWING: SEE CHART
- d. SOLDERABILITY PER SMES-152
- e. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR
- PRODUCTS AND PACKAGING SPECIFICATION: OFHS-699000-300 f. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS
- (COMPANY ID# 13255) g. FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191
- h. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)
- 2. DESIGN MATERIALS:
 - a. SHROUD (PLASTIC HOUSING): SPS 30% GF, 20% REGRIND MAX BY WEIGHT b. BLADES:
 - BASE METAL: C260 BRASS
 - PLATING REQUIREMENTS:
 - TIN OVER NICKEL: UNDERPLATING:
 - OVERALL NICKEL
 - OVERPLATING:
 - OVERALL TIN
 - GOLD:
 - UNDERPLATING: OVERALL NICKEL OVERPLATING:
 - CONTACT AREA: GOLD
 - GRIP AREA: TIN
- 3. DESIGN GEOMETRY
- a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING. ANALYZE THE CAD MODEL
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M 2009 c. GENERAL TOLERANCES: SEE TITLE BLOCK
- d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- e. CORNERS SHOWN AS SHARP TO BE R 0.1 MAX f. LETTERING SHALL BE BELOW SURROUNDING SURFACE OF PART.
- THIS INCLUDES RECYCLING CODE, PLANT AND CAVITY ID, VENDOR ID, AND CIRCUIT ID.
- g. TRACEABILITY TO BE MARKED IN AREA SHOWN. MARK IS CODED AS FOLLOWS: ROW 1 (XXXXX): MOLEX SINGLE ROW SMT HEADER SERIES NUMBER (34912) ROW 2 (HHDDDYY):
 - 1ST & 2ND DIGITS: HOUR OF ASSEMBLY (24 HOUR CLOCK)
 - (EXAMPLE: 15:00 > '15'; 7:00 -> '07')
 - 3RD THRU 5TH DIGITS: JULIAN DATE (EXAMPLE: FEBRUARY 3RD -> '034')
- 6TH & 7TH DIGITS: LAST 2 DIGITS OF CALENDAR YEAR (EXAMPLE: 2013 -> '13)



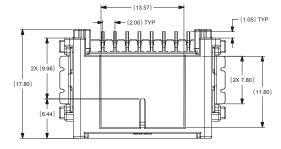
2 CKT SMT HEADER



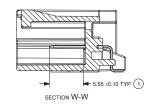
4 CKT SMT HEADER

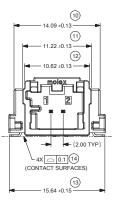


8 CKT SMT HEADER

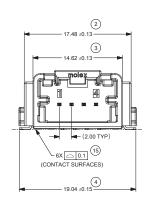


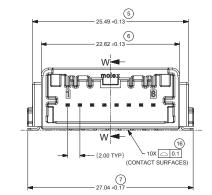


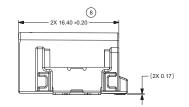


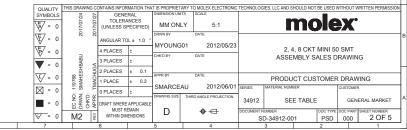


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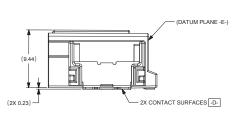


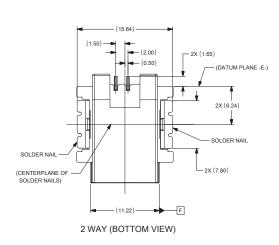


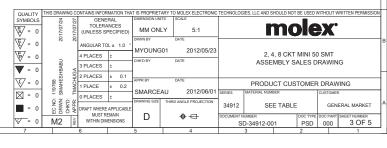
RECOMMENDED PCB LAYOUT:

2 WAY:

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4 1.5

2.99

- (3.32) TYP

(8.00) TYP

2X (6.72)

- COMMON CENTERPLANE FOR: *DATUM -F- (HEADER) *PCB SOLDER NAIL PADS (16.52)

0.90 ±0.06

0.5

2 ±0.08 -----

16.52

3.98

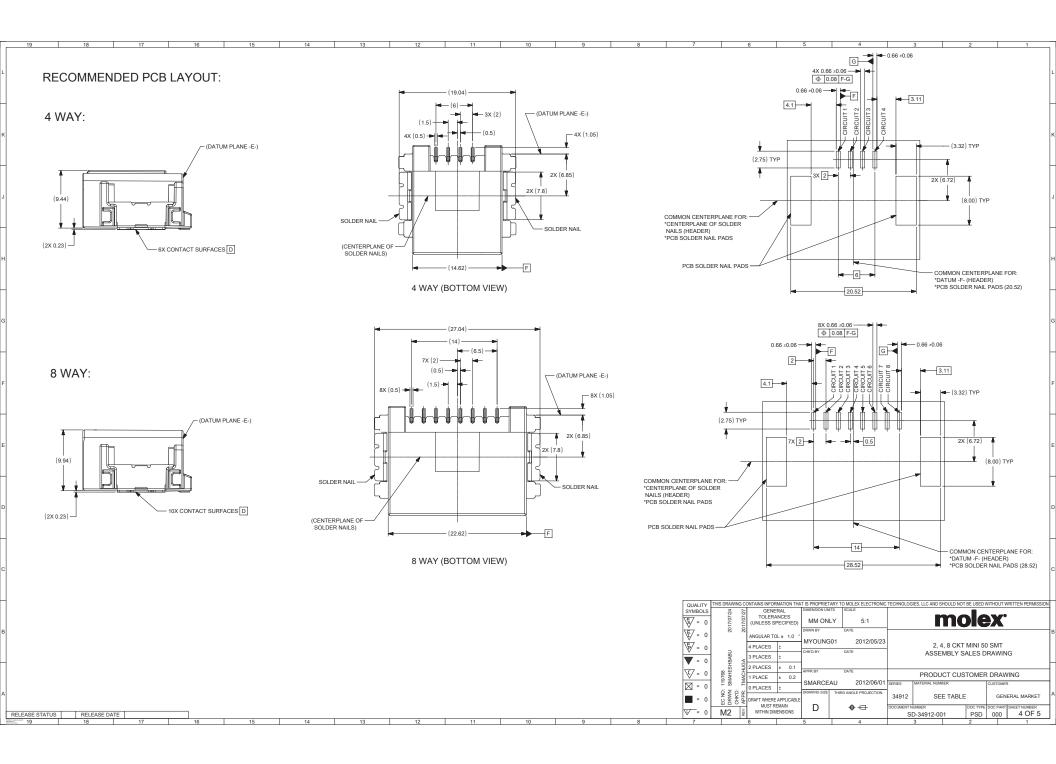
(2.75) TYP

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COMMON CENTERPLANE FOR: -*CENTERPLANE OF SOLDER NAILS (HEADER) *PCB SOLDER NAIL PADS

PCB SOLDER NAIL PADS

NOTE: 1.UPDATED DIM 2X(1.65) FROM 2X(1.05) AT ZONE 'J9' TO MATCH PRODUCTION PART. 2.UPDATED DIM 2X(6.24) FROM 2X(6.85) AT ZONE 'J8' TO MATCH PRODUCTION PART.



MINI 50 SMT SINGLE ROW ASSEMBLIES

GOLD:

MATERIAL NUMBER	MATERIAL NUMBER						BLADE PLATING	MATING COMPONENT	
TUBE PACKAGING PK-31301-688	TAPE AND REEL PACKAGING PK-31301-786	TOOLED	CONFIGURATION	CIRCUIT	POL	COLOR		UN-BRIDGED	BRIDGED
N/A	34912-6020	NO	MOLEX	2	А	BLACK	GOLD		34791-0020
N/A	34912-6021	NO	MOLEX	2	В	GREY	GOLD		34791-0021
N/A	34912-6022	NO	MOLEX	2	С	DARK GRAY	GOLD		34791-0022
N/A	34912-6023	NO	MOLEX	2	D	GREEN	GOLD		34791-0023
34912-7040	34912-6040	NO	USCAR	4	A	BLACK	GOLD	34791-0040	34791-0140
34912-7041	34912-6041	NO	USCAR	4	В	GREY	GOLD	34791-0041	34791-0141
34912-7042	34912-6042	NO	USCAR	4	С	DARK GRAY	GOLD	34791-0042	34791-0142
34912-7043	34912-6043	NO	USCAR	4	D	GREEN	GOLD	34791-0043	34791-0143
34912-7080	34912-6080	NO	USCAR	8	А	BLACK	GOLD	34791-0080	34791-0180
34912-7081	34912-6081	NO	USCAR	8	В	GREY	GOLD	34791-0081	34791-0181
34912-7082	34912-6082	NO	USCAR	8	С	DARK GRAY	GOLD	34791-0082	34791-0182

TIN:

RELEASE STATUS RELEASE DATE

MATERIAL NUMBER	MATERIAL NUMBER		CIRCUIT	POL	COLOR	BLADE PLATING	MATING COMPONENT	
PK-31301-688			CIRCUIT	PUL	COLOR	BLADE PLATING	UN-BRIDGED	BRIDGED
N/A	34912-8020	MOLEX	2	A	BLACK	TIN OVER NICKEL		34791-0020
N/A	34912-8021	MOLEX	2	В	GREY	TIN OVER NICKEL		34791-0021
N/A	34912-8022	MOLEX	2	С	DARK GRAY	TIN OVER NICKEL		34791-0022
N/A	34912-8023	MOLEX	2	D	GREEN	TIN OVER NICKEL		34791-0023
34912-9040	34912-8040	USCAR	4	A	BLACK	TIN OVER NICKEL	34791-0040	34791-0140
34912-9041	34912-8041	USCAR	4	В	GREY	TIN OVER NICKEL	34791-0041	34791-0141
34912-9042	34912-8042	USCAR	4	С	DARK GRAY	TIN OVER NICKEL	34791-0042	34791-0142
34912-9043	34912-8043	USCAR	4	D	GREEN	TIN OVER NICKEL	34791-0043	34791-0143
34912-9080	34912-8080	USCAR	8	A	BLACK	TIN OVER NICKEL	34791-0080	34791-0180
34912-9081	34912-8081	USCAR	8	В	GREY	TIN OVER NICKEL	34791-0081	34791-0181
34912-9082	34912-8082	USCAR	8	С	DARK GRAY	TIN OVER NICKEL	34791-0082	34791-0182

