

20-W 48-V Input Isolated **DC/DC Converter**



Features

- Input Voltage Range: 36V to 75V
- 20W Rated
- Output Voltages: 1.2V to 15V

EXCALIBUR

- 82% Efficiency
- 1500 VDC Isolation
- Low Profile (8.5 mm)
- Adjustable Output Voltage
- Remote On/Off
- Differential Remote Sense
- Short Circuit Protection
- Over Temperature Shutdown
- Space Saving Package: 1.0 sq. in. PCB Area (Suffix N)
- Safety Approvals Pending
- 4×106 Hrs MTBF

Description

The PT4520 Excalibur™ power modules are a series of isolated DC/DC converters housed a new space-saving copper case. The series includes a number of standard output voltages ranging from as low as 1.2VDC to 15VDC, each adjustable by up to 10% of nominal. The modules are ideal for Telecom, Industrial, Computer, and other distributed power applications that require input-to-output isolation.

Using multiple modules, system designers can implement a complete custom power supply solution. The flexibility of full isolation also allows the input or output to be configured for negative voltage operation.

The PT4520 series is electrically equivalent to the popular PT4120 series and requires no additional components for proper operation.

Ordering Information

 $PT4521\Box = 3.3V/5A (16.5W)$ PT4522□ = 5.0V/4A PT4523□ = 12V/1.6A PT4524□ = 15V/1.3A PT4526□ = 1.5V/5A (7.5W) PT4527□ = 1.8V/5A (9W) PT4528□ = 2.5V/5A (12.5W) $PT4529\Box = 1.2V/5A (6W)$

PT Series Suffix (PT1234x)

Case/Pin Configuration	Order Suffix	Package Code
Vertical	N	(ELJ)
Horizontal	Α	(ELK)
SMD	C	(ELL)

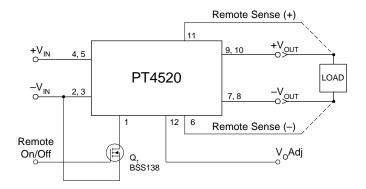
(Reference the applicable package code drawing for the dimensions and PC board layout)

Pin-Out Information

Pin	Function
1	Remote On/Off *
2	$-V_{in}$
3	$-V_{in}$
4	+Vin
5	+Vin
6	Remote Sense (-)
7	-Vout
8	-Vout
9	+Vout
10	+Vout
11	Remote Sense (+)
12	Vout Adjust *

For further information, see application notes.

Standard Application





20-W 48-V Input Isolated **DC/DC Converter**

Specifications (Unless otherwise stated, $T_a = 25$ °C, $V_{in} = 48$ V, $C_{out} = 0\mu$ F, and $I_o = I_o max$)

		PT4520			PT4520 SERIE	ES .	
Characteristic	Symbol	Conditions		Min	Тур	Max	Units
Output Current	I_{o}	Over V _{in} range	$V_o = 15V$ $V_o = 12V$ $V_o = 5.0V$ $V_o \le 3.3V$	0.1 (1) 0.1 (1) 0.1 (1) 0.1 (1)		1.3 1.6 4 5	A
Input Voltage Range	Vin	Over Io Range		36	48	75	VDC
Set-Point Voltage Tolerance	V_{o} tol			_	±1	±1.5 (2)	$%V_{o}$
Temperature Variation	Reg _{temp}	$-40^{\circ} \le \Gamma_a \le +85^{\circ}\text{C}, I_o = I_o \text{min}$		_	±0.5	_	$%V_{o}$
Line Regulation	Regline	Over V _{in} range		_	±0.2	±1	$%V_{o}$
Load Regulation	Regload	Over I _o range		_	±0.4	±1 (2)	$%V_{o}$
Total Output Voltage Variation	ΔV_{o} tot	Includes set-point, line, load, $-40^{\circ} \le \Gamma_a \le +85^{\circ}C$		_	±2	±3 (2)	$%V_{o}$
Efficiency	η		$V_{o} = 15V$ $V_{o} = 12V$ $V_{o} = 5.0V$ $V_{o} = 3.3V$ $V_{o} = 1.8V$ $V_{o} = 1.5V$ $V_{o} = 1.2V$		86 83 82 78 67 65		%
V _o Ripple (pk-pk)	V_{r}	20MHz bandwidth	V _o ≥5.0V	_	0.5	_	%V _o
			V _o ≤3.3V	_	15	_	mV_{pp}
Transient Response	t _{tr}	0.1A/μs load step, 50% to 100% Ion	nax	_	100	_	μs
•	$\Delta m V_{tr}$	V _o over/undershoot	V _o ≥5.0V	_	±3	_	%V _o
	Δvtr		V _o ≤3.3V	_	±150	_	mV
Current Limit Threshold	I_{lim}	$V_{in} = 36V$, $\Delta V_o = -50$ mV		_	200	_	%I _o max
Output Voltage Adjust	V _o adj			_	±10	_	%
Switching Frequency	$f_{ m s}$	Over V _{in} range	V _o ≥5.0V V _o ≤3.3V	600 800	650 850	700 900	kHz
Under-Voltage Lockout	UVLO			_	31	_	V
Remote On/Off (Pin 1) High-Level Input Voltage Low-Level Input Voltage Low-Level Input Current	$V_{ m IH}$ $V_{ m IL}$	Referenced to -V _{in} (pin 2)		2.5 -0.2	=	Open (3) 0.8	V
•	I _{IL}				-10	-	μA
Standby Input Current	I _{in} standby	pins 1 & 2 connected			7	10	mA
Internal Input Capacitance	C _{in}				0.5		μF
External Output Capacitance Isolation Voltage Capacitance Resistance	C _{out}	Input-output/input-case Input to output Input to output		1500 10	— — — 1100 —	220 (4) — —	μF V pF MΩ
Operating Temperature Range	Ta	Over V _{in} range		-40	_	85 (5)	°C
Solder Reflow Temperature	T_{reflow}	Surface temperature of module pins	or case	_	_	215 (6)	°C
Storage Temperature	T_s	_		-40		125	°C
Reliability	MTBF	Per Bellcore TR-332 50% stress, T _a =40°C, ground benig	n	4		_	106 Hrs
Mechanical Shock	_	Per Mil-Std-883D, method 2002.3, 1mS, half-sine, mounted to a fixture			500	_	G's
Mechanical Vibration	_	Mil-Std-883D, method 2007.2, 20-2000Hz, soldered	Suffix N Suffixes A & C		20 (7) 20 (7)	_	G's
Weight	_	_		_	23	_	grams
Flammability	_	Materials meet UL 94V-0					

Notes: (1) The DC/DC converter will operate at no load with reduced specifications.

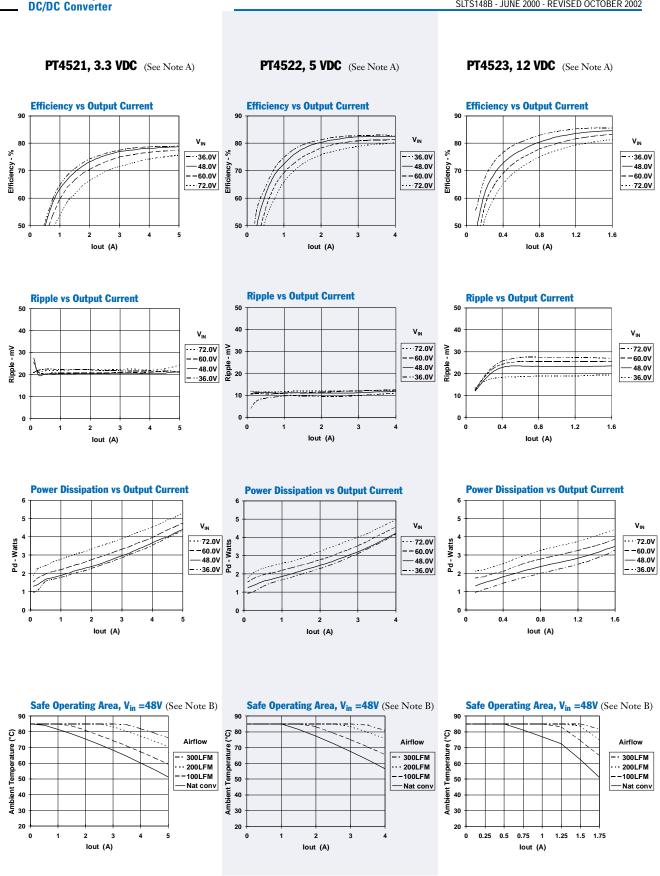
(5) See Safe Operating Area curves or contact the factory for the appropriate derating.
 (6) During solder reflow of SMD package version do not elevate the module case, pins, or internal component temperatures above a peak of 215°C. For further guidance refer to the application note, "Reflow Soldering Requirements for Plug-in Power Surface Mount Products," (SLTA051).
 (7) The case pins on the through-hole package types (suffixes N & A) must be soldered. For more information see the applicable package outline drawing.

 ⁽²⁾ For optimum voltage accuracy the 'Remote Sense (+)' and 'Remote Sense (-)' pins must be connected to +V_{out} and -V_{out} respectively.
 (3) The Remote On/Off (pin 1) has an internal pull-up, and if it is left open circuit the PT4520 will operate when input power is applied. Refer to the

 ⁽⁴⁾ External output capacitance is not required for proper operation. Capacitance may be added to improve the response to load transients. The maximum total capacitance (including the load circuit) must not exceed 220µR, and the combined ESR of must not be less than 100mΩ.

20-W 48-V Input Isolated

SLTS148B - JUNE 2000 - REVISED OCTOBER 2002



Note A: Characteristic data has been developed from actual products tested at 25°C. This data is considered typical data for the Converter.

Note B: SOA curves represent the conditions at which internal components are at or below the manufacturer's maximum operating temperatures



PT4500/PT4520 Series

Operating Features and System Considerations for the PT4500/PT4520 DC/DC Converters

Output Current Limit

The PT4500 and PT4520 series of DC/DC converters incorporate an output current limit. This protects both the module and upstream source against load faults. Applying a load, in excess of the current limit threshold, will simply cause the output voltage to drop. The output current remains limited, but continues to flow in the fault. The drop in output voltage will vary according to the severity of the fault. Applying a short circuit to the output will result in an output voltage of zero, and the fault current will be limited to a value slightly higher than the current limit threshold. Upon the removal of the load fault, the output voltage of the module will fully recover to its normal regulated output voltage.

Primary-Secondary Isolation

The PT4500 and PT4520 series of DC/DC converters incorporate electrical isolation between the input terminals (primary) and the output terminals (secondary). All converters are production tested to a withstand voltage of 1500VDC. The isolation complies with UL60950 and EN60950, and the requirements for operational isolation. This allows the converter to be configured for either a positive or negative input voltage source.

Output Voltage Adjustment

The output voltage is typically adjustable over a range of ±10% of nominal. Consult the separate application note, "Ajusting the Output Voltage of the PT4500/PT4520 Series of Isolated DC/DC Converters."

Remote On/Off Function

The output voltage from the converter can be turned off from the primary side using the *Remote On/Off* control (pin 1). Consult the separate application note, "Using the Remote On/Off Function on the PT4500/PT4520 Series of Isolated DC/DC Converters."

Under-Voltage Lock-Out

The Under-Voltage Lock-Out (UVLO) circuit prevents operation of the converter whenever the input voltage to the module is insufficient to maintain output regulation. Below the UVLO threshold the module is off and the *Remote On/Off* control (pin 1) is inoperative. Table 1-2 gives the applicable UVLO thresholds.

Table 1-2; UVLO Thresholds

Series	UVLO Threshold	V _{in} Range
PT4520	31V Typical	36 - 75V
PT4500	16.5V Typical	18 - 40V

Turn-On Time

The typical turn-on time is typically 35 milliseconds at $V_{\rm in}$ =48V. This is from application of input power, or the removal of a low-voltage signal from the *Remote On/Off* (pin 1). This includes about about 5–10ms of delay time before the output voltage begins to rise. Turn-on time will vary slightly with input voltage, output load, and the total amount of capacitance connected to the output.

Input Current Limiting

The converter is not internally fused. For safety and overall system protection, the maximum input current to the converter must be limited. Active or passive current limiting can be used. Passive current limiting can be a fast acting fuse. A 125-V fuse, rated no more than 5A, is recommended. Active current limiting can be implemented with a current limited "Hot-Swap" controller.

Thermal Considerations

Airflow may be necessary to ensure that the module can supply the desired load current in environments with elevated ambient temperatures. The required airflow rate may be determined from the Safe Operating Area (SOA) thermal derating curves. These are provided in the "Typical Characteristics" section of the converter specifications.



PT4500/4520 Series

Adjusting the Output Voltage of the PT4500/ PT4520 Series of Isolated DC/DC Converters

The factory pre-set output voltage of TI's PT4500 and PT4520 series of isolated DC/DC converters may be adjusted within a nominal $\pm 10\%$ range. Adjustment is made from the secondary side of the regulator¹ with a single external resistor. For the input voltage range specified in the data sheet Table 2-1 gives the allowable adjustment range for each model, as $V_{\rm o}$ (min) and $V_{\rm o}$ (max).

Adjust Up: An increase in the output voltage is obtained by adding a resistor, R_2 between V_o Adjust (pin 12), and $-V_{out}$ (pin 7, 8).

Adjust Down: Add a resistor (R_1) , between V_o Adjust (pin 12), and $+V_{out}$ (pin 9, 10).

Refer to Figure 2-1 and Table 2-2 for both the placement and value of the required resistor, (R_1) or R_2 .

Notes:

- 1. The PT4500 and PT4520 series of DC/DC converters incorporate isolation between the $\pm V_{in}$ and $\pm V_{o}$ terminals. Adjustment of the output voltage is made to the regulation circuit on the secondary or output side of the converter.
- 2. The maximum rated output power for this series is 20W. An increase in the output voltage may therefore require a corresponding reduction in the maximum output current (see Table 2-1). The revised maximum output current must be determined as follows.

$$I_o(max) = \frac{20}{V_a} A$$
, or 5A, whichever is less.

Where V_a is the adjusted ouput voltage.

3. Use only a single 1% resistor in either the (R_1) or R_2 location. Place the resistor as close to the module as possible.

4. Never connect capacitors to V_o adjust. Any capacitance added to the V_o adjust control pin will affect the stability of the converter.

The values of (R_1) [adjust down], and R_2 [adjust up], can also be calculated using the following formulas.

$$(R_1) = \frac{K_0(V_a - V_r)}{V_r(V_0 - V_a)} - R_s \qquad k\Omega$$

$$R_2 = \frac{K_0}{(V_2 - V_0)} - R_s \quad k\Omega$$

Where Vo = Original output voltage

V_a = Adjusted output voltage

V_r = Reference voltage (Table 2-1)

K_o = Multiplier constant (Table 2-1)

R_s = Internal series resistance (Table 2-1)

Figure 2-1

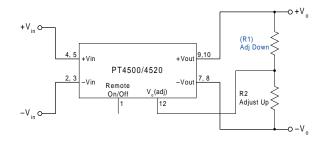


Table 2-1

DC/DC CONVERTER ADJUSTMENT RANGE AND FORMULA PARAMETERS										
Series Pt #										
48V Bus	PT4529	PT4526	PT4527	PT4528	PT4521	PT4522	PT4523	PT4524		
24V Bus	PT4509	PT4506	PT4507	PT4508	PT4501	PT4502	PT4503	PT4504		
Max Current ²	5A	5A	5A	5A	5A	4A	1.6A	1.3A		
V _o (nom)	1.2	1.5	1.8	2.5	3.3	5.0	12.0	15.0		
Va(min)	1.05	1.35	1.62	2.25	2.95	4.5	10.8	13.5		
Va(max)	1.35	1.65	1.98	2.75	3.65	5.5	13.2	16.5		
Vr	0.6125	1.225	1.225	1.225	1.225	2.5	2.5	2.5		
K _o (V·kΩ)	34.66	67.07	69.7	64.2	69.3	125.2	139.8	137.6		
R _s (kΩ)	150.0	43.2	110.0	187.0	187.0	187.0	110.0	90.9		

Application Notes continued

PT4500/4520 Series

Table 2-2

Series Pt #		S ADJUSTMENT	1120101011 17120							
48V Bus	PT4529	PT4526	PT4527	PT4528	PT4521		PT4522		PT4523	PT4524
24V Bus	PT4509	PT4506	PT4507	PT4508	PT4501		PT4502		PT4503	PT4504
V _o (nom)	1.2Vdc	1.5Vdc	1.8Vdc	2.5Vdc	3.3Vdc		5.0Vdc	-	12.0Vdc	15.0Vdc
V _a (req'd)						V _a (req'd)	0.000	V _a (req'd)		
1.05	(15.1)kΩ					4.5	(12.6)kΩ	10.8	(276.0)kΩ	
1.1	(126.0) k Ω					4.55	(40.3)kΩ	11.0	(365.0)kΩ	
1.15	(458.0)kΩ					4.6	(75.0)kΩ	11.2	(497.0)kΩ	
1.2	(15010)111					4.65	(120.0)kΩ	11.4	(719.0)kΩ	
1.25	543.0kΩ					4.7	(179.0)kΩ	11.6	(1.16)ΜΩ	
1.3	197.0kΩ					4.75	(262.0)kΩ	11.8	())	
1.35	81.1kΩ	(2.8)kΩ				4.8	(387.0)kΩ	12.0		
1.4		(53.2)kΩ				4.85	(595.0)kΩ	12.2	588.0kΩ	
1.45		(204.0)kΩ				4.9	(1.01)MΩ	12.4	239.0kΩ	
1.5		(, , , , ,				4.95	(, , , , , , , , , , , , , , , , , , ,	12.6	123.0kΩ	
1.55		1.3ΜΩ				5.0		12.8	64.6kΩ	
1.6		627.0kΩ				5.05		13.0	29.7kΩ	
1.65		404.0kΩ	(51.7)kΩ			5.1	1.06ΜΩ	13.2	6.4kΩ	
1.7			(161.0)kΩ			5.15	645.0kΩ	13.5		(312.0)kΩ
1.75			(489.0)kΩ			5.2	437.0kΩ	13.6		(345.0)kΩ
1.8						5.25	312.0kΩ	13.8		(427.0)kΩ
1.85			1.28ΜΩ			5.3	229.0kΩ	14.0		(542.0)kΩ
1.9			587.0kΩ			5.35	169.0kΩ	14.2		(713.0)kΩ
1.95			355.0kΩ			5.4	125.0kΩ	14.4		(1.0)MΩ
2.25				(26.5)kΩ		5.45	90.2kΩ	14.6		(1.57)MΩ
2.3				(92.9)kΩ		5.5	62.4kΩ	14.8		
2.35				(203.0) k Ω				15.0		
2.4				(425.0) k Ω				15.2		$597.0 \mathrm{k}\Omega$
2.45				$(1.09)M\Omega$				15.4		$253.0 \mathrm{k}\Omega$
2.5								15.6		138.0kΩ
2.55				$1.09 M\Omega$				15.8		81.0kΩ
2.6				450.0kΩ				16.0		46.6kΩ
2.65				237.0kΩ				16.5		$0.8 \mathrm{k}\Omega$
2.7				131.0kΩ						
2.75				67.7kΩ						
2.95					(90.7) k Ω					
3.0					(146.0) k Ω					
3.05					(224.0) k Ω					
3.1					(341.0)kΩ					
3.15					(536.0) k Ω					
3.2					(926.0)kΩ					
3.25					$(2.09.0)M\Omega$					
3.3										
3.35					1.19ΜΩ					
3.4					502.0kΩ					
3.45					272.0kΩ					
3.5					158.0kΩ					
3.55					88.7kΩ					
3.6					42.7kΩ					
3.65					9.9kΩ					

R1 = (Blue)

R2 = Black

PT4500/4520 Series

Using the Remote On/Off Function on the PT4500/ PT4520 Series of Isolated DC/DC Converters

For applications requiring output voltage on/off control, the PT4500/4520 series of DC/DC converters incorporate a remote on/off function. This function may be used in applications that require battery conservation, power-up/shutdown sequencing, and/or to coordinate the power-up of the regulator for active in-rush current control. (See the related application note, SLTA021).

This function is provided by the *Remote On/Off* control, pin1. If pin 1 is left open-circuit, the converter provides a regulated output whenever a valid source voltage³ is applied between $+V_{in}(\text{pin 4, 5})$, and $-V_{in}$ (pin 2, 3). Connecting pin 1 to pin 2, or applying a low-level signal to pin 1 (with respect to $-V_{in}$), ¹ will disable the regulator output ⁵.

Table 3-1 provides details of the interface requirements for the *Remote On/Off* pin. Figure 3-1 shows how a discrete MOSFET (Q_1) , may be referenced to the negative input voltage rail and used with this control input.

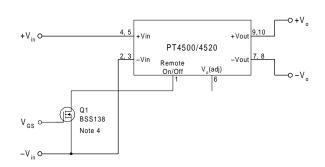
Table 3-1 Inhibit Control Requirements 1

Parameter	Min	Max	
Enable (VIH)	2.5V	(Open Circuit) 4	
Disable (V _{IL})	-0.3V	0.8V	

Notes:

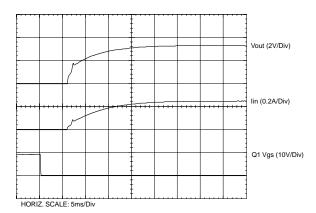
- 1. The on/off control uses $-V_{in}$ (pin 1), on the primary side of the converter, as its ground reference. All voltages specified are with respect to $-V_{in}$.
- 2. The on/off control internal circuitry is a high impedance $10\mu A$ current source. The open-circuit voltage may be as high as $8.3 \, \mathrm{Vdc}$.
- 3. The PT4500/20 series incorporates an "Under-Voltage Lockout" (UVLO) function. The UVLO prevents operation of the converter when there is sufficient input voltage to support a regulated output. Below the UVLO threshold voltage, there is no output from the module and the Remote On/Off control is inoperative.
- The Remote On/Off input of the PT4500/20 series must be controlled with a low-leakage (<100nA) opendrain MOSFET. <u>Do not</u> use a pull-up resistor.
- 5. When the converter output is disabled, the current drawn from the input supply is typically reduced to 8mA (16mA maximum).
- Keep the on/off transition to less than 1ms. This
 prevents erratic operation of the ISR, whereby the
 output voltage may drift un-regulated between 0V
 and the rated output during power-up.

Figure 3-1



Turn-On Time: The converter typically produces a fully regulated output voltage within 35ms after the removal of the low voltage signal from the *Remote On/Off* pin. Using the circuit of Figure 3-1, Figure 3-2 shows the output voltage and input current waveforms of a PT4521 after Q_1 is turned off. The turn off of Q_1 corresponds to the drop in Q_1 Vgs voltage. The waveforms were measured with a 48Vdc input voltage, and 2.75-A resistive load.

Figure 3-2



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