



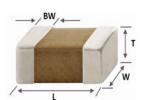
Specification of Automotive MLCC

● Supplier : Samsung electro-mechanics ● Samsung P/N : CL21C120JB61PNC

● AEC-Q200 Qualified

A. Dimension

Dimension



Size	0805 inch
L	2.00±0.10 mm
W	1.25±0.10 mm
Т	0.60±0.10 mm
BW	0.50+0.20/-0.30 mm

B. Samsung Part Number

<u>CL</u>	<u>21</u>	<u>C</u>	<u>120</u>	<u>J</u>	<u>B</u>	<u>6</u>	<u>1</u>	<u>P</u>	<u>N</u>	<u>C</u>
①	2	3	4	(5)	⑥	⑦	8	9	10	11

① Series	Samsung Multi-layer Ceramic Capacitor		
② Size	0805 (inch code)	L: 2.00±0.10 mm	W: 1.25±0.10 mm
③ Dielectric	COG	8 Inner electrode	Ni
Capacitance	12 pF	Termination	Cu
⑤ Capacitance	± 5%	Plating	Sn 100% (Pb Free)
tolerance		Product	Automotive
Rated Voltage	50 V	Special code	Normal
Thickness	0.60±0.10 mm	① Packaging	Cardboard Type, 7" Reel

C. Reliability Test and Judgement condition

	Performance	Test condition			
High Temperature	Appearance : No abnormal exterior appearance	Unpowered, 1,000hrs @ Max. temperature			
Exposure	Capacitance Change: Within ±2.5% or ±0.25pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger				
	Q: 640 min.				
	IR : More than 10,000 № or 500 №×μF				
	Whichever is smaller				
Temperature Cycling	Appearance : No abnormal exterior appearance	1,000Cycles			
	Capacitance Change: Within ±2.5% or ±0.25pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger				
	Q: 640 min.	1 cycle condition : -55+0/-3 °C (30±3min) → Room Temp. (1min)			
	IR : More than 10,000 M Ω or 500 M Ω × μ F	\rightarrow 125+3/-0 °C (30±3min) \rightarrow Room Temp. (1min)			
	Whichever is smaller				
Destructive Physical	No Defects or abnormalities	Per EIA 469			
Analysis		,			
Humidity Bias	Appearance : No abnormal exterior appearance	1,000hrs 85 °C/85%RH, Rated Voltage and 1.3~1.5V,			
Trainially Diac	Capacitance Change: Within ±2.5% or ±0.25pF	Add 100kohm resistor			
	whichever is larger				
	Q: 139.96 min.	The charge/discharge current is less than 50mA.			
	IR : More than 500 MΩ or 25 MΩ×μF				
	Whichever is smaller				
High Temperature	Appearance : No abnormal exterior appearance	1,000hrs @ 125 °C, 200% Rated Voltage,			
Operating Life	Capacitance Change: Within ±3% or ±0.3pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger	The charge/discharge current is less than 50mA.			
	Q: 305 min.				
	IR : More than 1,000 № or 50 №× μF				
	Whichever is smaller				

	Performance	Test condition			
External Visual	No abnormal exterior appearance	Microscope ('10)			
Physical Dimensions	Within the specified dimensions	Using The calipers			
Mechanical Shock	Appearance: No abnormal exterior appearance Capacitance Change: Within ±2.5% or ±0.25pF whichever is larger Q, IR: Initial spec.	Three shocks in each direction should be applied along 3 mutually perpendicular axes of the test specimen (18 shocks) Peak value Duration Wave Velocity 1,500G 0.5ms Half sine 4.7m/sec			
Vibration	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger Q, IR : Initial spec.	5g's for 20min., 12cycles each of 3 orientations, Use 8"×5" PCB 0.031" Thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10~2,000Hz.			
Resistance to Solder Heat	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger Q, IR : Initial spec.	Preheating : 150°C for 60~120 sec. Solder pot : 260±5°C, 10±1sec.			
ESD	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger Q, IR : Initial spec.	AEC-Q200-002 or ISO/DIS10605			
Solderability	95% of the terminations is to be soldered evenly and continuously	a) Preheat at 155°C for 4 hours, Immerse in solder for 5s at 245±5°C b) Steam aging for 8 hours, Immerse in solder for 5s at 245±5°C c) Steam aging for 8 hours, Immerse in solder for 120s at 260±5°C solder: a solution ethanol and rosin			
Electrical Characterization	Capacitance: Within specified tolerance Q: 640 min. IR(25℃): More than 100,000 № or 1,000 № x Whichever is smaller. IR(125℃): More than 10,000 № or 100 № x Whichever is smaller.	The Capacitance / D.F. should be measured at 25°C, 1 № ± 10%, 0.5~5 Vrms I.R. should be measured with a DC voltage not exceeding Rated Voltage @25°C, @125°C for 60~120 sec.			
Board Flex	Dielectric Strength Appearance : No abnormal exterior appearance Capacitance Change : Within ±5% or ±0.5pF whichever is larger	Dielectric Strength : 300% of the rated voltage for 1~5 seconds Bending to the limit, 3 mm for 60 seconds			
Terminal Strength(SMD)	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger	18 N, for 60 sec.			
Beam Load Temperature Characteristics	Destruction value should be exceed 20 N COG From -55 °C to 125 °C, Capacitance change should	Beam speed : 0.5±0.05 mm/sec be within 0±30ppm/°C			

D. Recommended Soldering method :

Reflow (Reflow Peak Temperature : 260 +0/-5 $^{\circ}$ C, 30sec.), Meet IPC/JEDEC J-STD-020 D Standard



A Product specifications included in the specifications are effective as of March 1, 2013.

Please be advised that they are standard product specifications for reference only.

We may change, modify or discontinue the product specifications without notice at any time.

So, you need to approve the product specifications before placing an order.

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We will **NOT** be liable for any damages resulting from any misuse of the products, specifically including using the products for high reliability applications as listed below.

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- ① Aerospace/Aviation equipment
- ② Medical equipment
- 3 Military equipment
- 4 Disaster prevention/crime prevention equipment
- ⑤ Power plant control equipment
- 6 Atomic energy-related equipment
- ① Undersea equipment
- 8 Traffic signal equipment
- Data-processing equipment
- @ Electric heating apparatus, burning equipment
- 19 Safety equipment
- @ Any other applications with the same as or similar complexity or reliability to the applications